3-dimension integrated digital Silicon Photomultiplier (3DdSiPM)

For astro-particle physics and beyond

F. Retière











Outline

- Motivations
 - Dark Matter search with DarkSide-20k
 - Neutrinoless double beta decay with nEXO
 - Quick review of other experiments
- Digital SiPMs the final stage of evolution for single photon detectors
- 3DdSiPM development in Canada
- Future prospect

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The dark matter paradigm

- Matter that is invisible
 - For electromagnetic and strong interactions at least
 - Could be one or more particle types
- And is massive enough to explain
 - Clumpiness of the universe as seen by CMB and baryonic matter distribution
 - Rotation velocity of stars within galaxies, dwarf galaxies around galaxies and galaxy clusters
 - Diffuse
 - And possibly bullet cluster

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• Pros

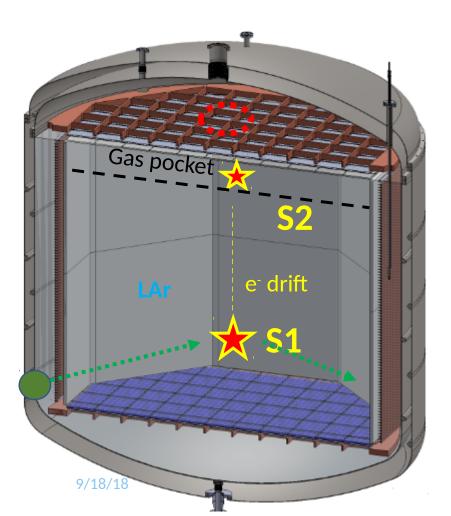
- Excellent "electron recoil" rejection
 - WIMP yield nuclear recoil
- "cheap"
- Ultra-low radioactivity with underground argon and distillation

• Cons

- Not that dense. Need about 3 times more mass than Xenon for same sensitivity
- Scintillate at ~128nm
 - Requires wavelength shifting
 - Or new development
- Large natural radioactivity: 39Ar beta decay

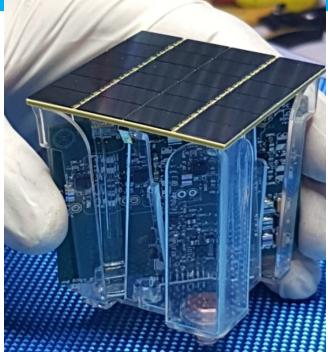
RAMS

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- Dark matter search experiment with 20t of LAr depleted in LAr
- 15 m2 of SiPM in TPC
 - + xxx m2 of SiPM in veto
- Blue light detection with WLS (TPB)
- Granularity not needed
- Small after-pulsing needed

TRIUMF DarkMatter – DarkSide-20k SiPM tile conectors



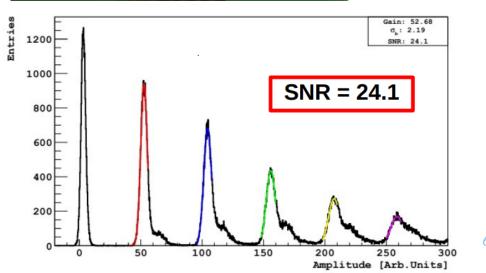
FBK NUV-HD triple dose

Single PE sensitivity for 25cm² chanı enabled by operation at DV~7V 9/18/18

From/To M080

4 TIASs (6 SiPMs each)

Summing stage



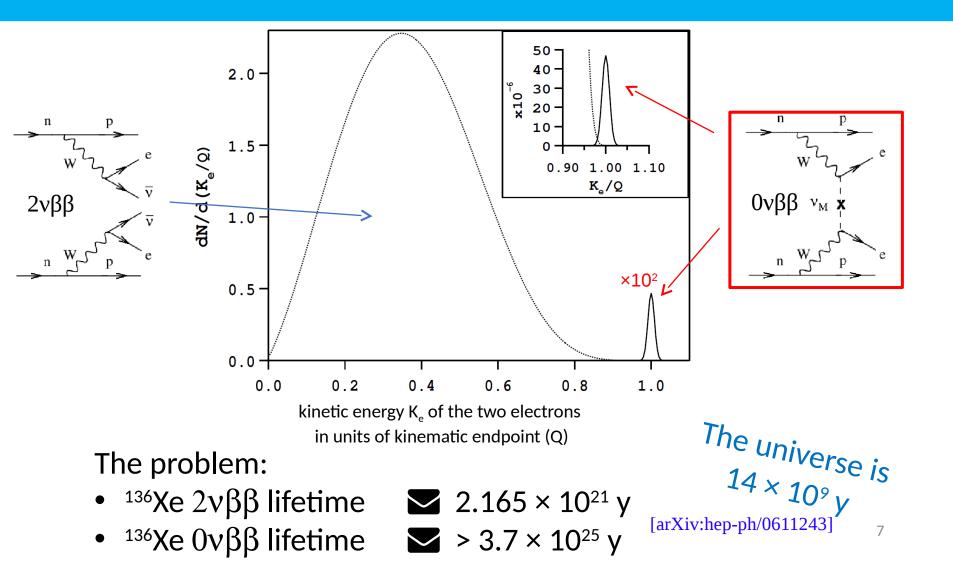
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Neutrinoless double beta decay

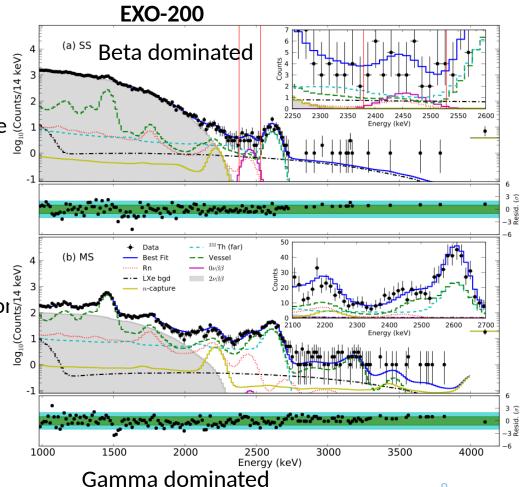
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EXERCISE OF AN ADDRESS OF A STRUMF Neutrinoless double beta decay with liquid Xenon

• Pros

- High-Z + monolithic + fine granularity
 - Gamma ray cannot penetrate without detection
- Can be re-purified
- Cons
 - Fair energy resolution
 - Requiring combined ionization and scintillation detection
 - Requiring excellent light detection efficiency
 - Expensive



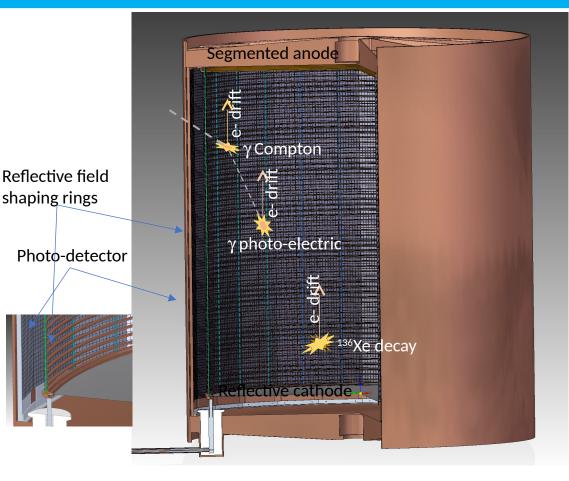
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nEXO - $0\nu\beta\beta$ with LXe

- 4-5 m² SiPM
 - Single VUV photon sensitive
 - >15% efficiency
 - Very low radioactivity
 - Silicon is generally very radiopure
- SiPM electronics in liquid Xenon⁵
 - Power dissipation < 100W
 - Challenging to achieving noise < 0.1PE per channel of 1-10cm² because of large capacitance
 - With analog electronics need to limit bandwidth
 - Digital SiPM promise better performance and lower power



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RIUMF SHERBROOKE 31T Present and future liquid

RAMS

Xenon detector

Experiment	Application	Status	Mass	Signal type	PD type
XMASS	DM	Operation	832kg	Scint.	PMT
XENON-1T	DM	Operation	1,042kg	Scint.+charge→elum.	PMT
LUX	DM	Operation	370kg	Scint.+charge→elum.	PMT
PANDAX-II	DM	Operation	580kg	Scint.+charge \rightarrow elum.	PMT
XENON-nT	DM	Construction	6,000kg	Scint.+charge→elum.	PMT
LZ	DM	Construction	7,000kg	Scint.+charge \rightarrow elum.	PMT
DARWIN	DM++	Design	50,000kg	Scint.+charge \rightarrow elum.	R&D
EXO-200	0νββ	Operation	250kg	Scint.+charge	APD
nEXO	0νββ	Design	5,000kg	Scint.+charge \rightarrow elum.	SiPM
RED-100	Coherent v	Limbo?	200kg	Scint.+charge \rightarrow elum.	SiPM
MEG-2	μ→еγ	Construction		Scint.	SiPM
XEMIS2	PET	Construction	200kg	Scint.+charge	PMT
PETALO/18	PET (TOF)	Concept	200kg	Scint.	SiPM 10

RIUMF Present and future liquid

RAMS

Araon detector

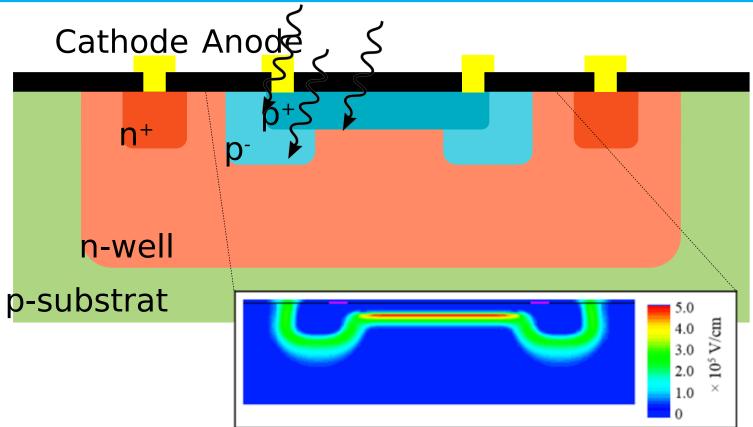
Experiment	Application	Status	Mass	Signal type	PD type
DarkSide-50	DM	Operation	50kg	Scint+charge→elum	PMT
DEAP-3600	DEAP-3600 DM		3,300kg	Scint	PMT
DarkSide-20k	DM	Design	20,000kg	Scint.+charge→elum	SiPM
DEAP-300t	DM	Concept	300,000kg	R&D	R&D
ANKOK	DM	Design	?	?	SiPM
GERDA veto	0νββ	Operation		WLS fiber \rightarrow SiPM	SiPM
CENNS-10	Coherent v	Construction	10kg	Scint	PMT
SBND	v oscillation	Design	112,000kg	Scint+charge	PMT
microBOONE	v oscillation	Operation	80,000kg	Scint+charge	PMT
ICARUS	v oscillation	Construction	760,000kg	Scint+charge	PMT
ProtoDUNE-SP	v oscillation	Operation	77,000kg	Scint+charge	LG+SiPM
ProtoDUNE-DP	v oscillation		10,000kg	Scint+charge→elum	PMT
DUNE/module	v osc. +	Concept	17,000t	Scint+charge	SiPM

SiPM in LXe and LAr, sorted by photo-detection area

Experiment	Туре	Photo-detector solution	Area
MEG-II	LXe	Hamamatsu VUV2	0.6 m2
GERDA - veto	LAr		
nEXO	LXe	FBK, Hamamatsu, 3DdSiPM	~5 m2
DARWIN	LXe	SiPM is one option	~8 m2
DarkSide-20k	LAr	FBK NUV-HD triple dopant	15 m2
DEAP-300t	LAr	SiPM is baseline option	~200 m2
Proto-DUNE-SP	LAr	Light guide or trap + SiPM	
DUNE	LAr	Light guide or trap + SiPM	

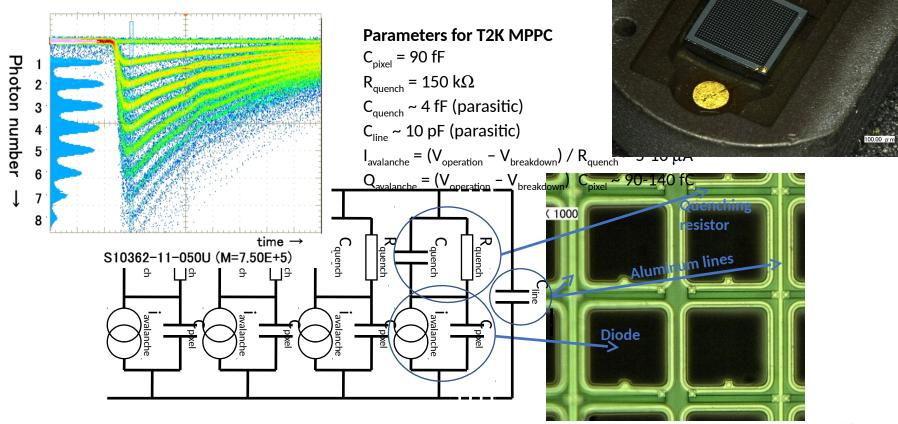
Switching to SiPMs because of lower radioactivity (nEXO, GERDA) or due to difficulty to operated PMTs in LAr (DarkSide-20k)

CRIUMF Single Photon Avalanche Photo-Diode (SPAD)



CONTRIUME SPAD array = Silicon Photo-multipliers

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SiPM vs PMT. Radioactivity

Newer ICPMS measurements pending

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	²³⁸ U	²³² Th	40 K
Prelim. nEXO requirements for 4m ²	< 0.1 nBq/cm ²	<1 nBq/cm ²	< 10 nBq/cm ²
FBK SiPM (bare wafers) ^A	<0.4 nBq/cm ²	~0.6 nBq/cm ²	~3 nBq/cm ²
Hamamatsu MPPC (packaged) ^B	<7 µBq/cm ²	<3 µBq/cm ²	<3 µBq/cm ²
SensL SiPM (packaged) ^c	<1.1 mBq/cm ²	<33 µBq/cm ²	<69 µBq/cm ²

^ACounting at U.Alabama after nuclear activation at MIT shown at this meeting ^BHamamatsu Ge counting in house. Assume 300µm SiPM thickness. Confidential ^c NEXT Ge counting. http://arxiv.org/abs/1411.1433

PMT type	Normalized activity $[mBq/cm^2]$					Ref.	
	$^{238}\mathrm{U}$	226 Ra	228 Th	$^{235}\mathrm{U}$	$ {40}$ K	60 Co	
R11410-21	< 0.4	0.016(3)	0.012(3)	0.011(3)	0.37(6)	0.023(3)	this work
R11410-20	< 0.56	< 0.03	0.028(6)	< 0.025	0.37(6)	0.040(6)	this work
R11410-10	< 3.0	< 0.075	< 0.08	< 0.13	0.4(1)	0.11(2)	[20]
R11410-10 (PandaX)	—	< 0.02	< 0.02	0.04(4)	0.5(3)	0.11(1)	[12]
R11410-10 (LUX)	< 0.19	< 0.013	< 0.009	_	< 0.26	0.063(6)	[21]
R11410	1.6(6)	0.19(2)	0.09(2)	0.10(2)	1.6(3)	0.26(2)	[20]
R8778 (LUX)	< 1.4	0.59(4)	0.17(2)	_	4.1(1)	0.160(6)	[21]
R8520	< 0.33	0.029(2)	0.026(2)	0.009(2)	1.8(2)	0.13(1)	[20]

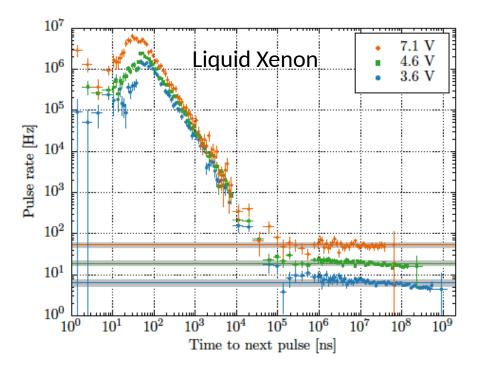
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SiPM vs PMT. Nuisance

- Gain fluctuations much lower for SiPMs
- Dark noise
 - PMT ~ 0.1-1Hz/mm²
 - Best SiPM
 - 50kHz/mm² at 20C
 - 0.1-1Hz/mm² at LXe temp.
 - 0.01-0.1Hz/mm² at Lar temp.
- After-pulsing
 - Comparable ~20% at reasonable voltage
 - SiPM AP can be very slow when cold



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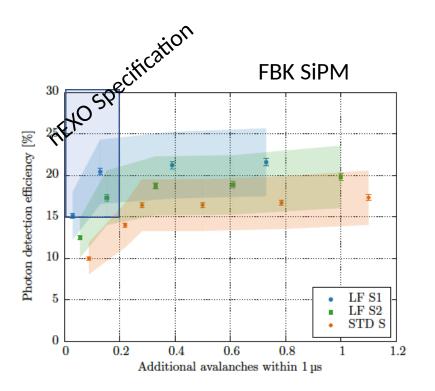
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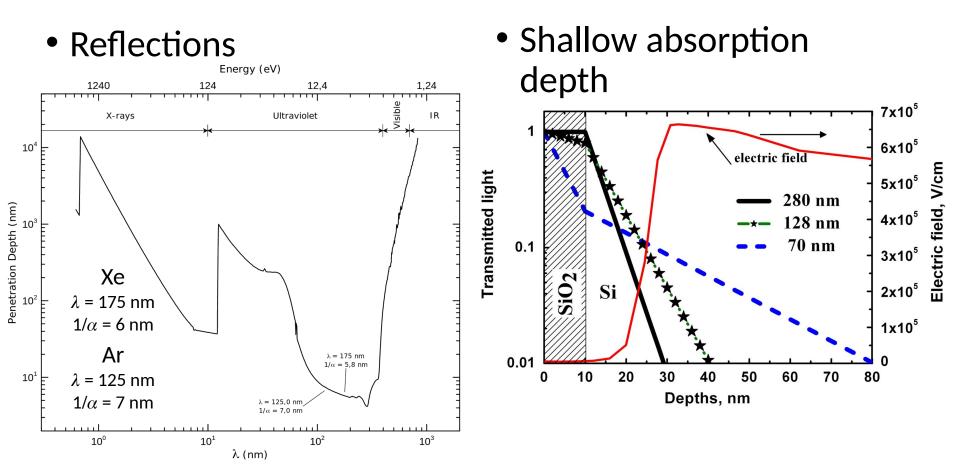
SiPM vs PMT. Efficiency

- At 175nm
 - Best PMT ~ 35%
 - Best SiPM ~ 20%
 - But working on it
- At 420nm (wavelength shifter)
 - Best PMT ~ 35%
 - Best SiPM ~ 60%



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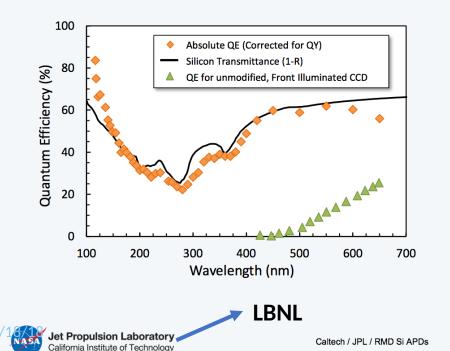


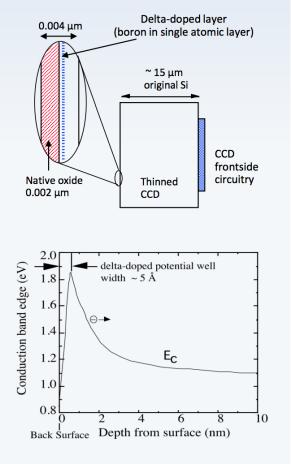
9/18/18

STRIUMF Shallow junction for VUV

Two-dimensional doping by MBE

- Delta doping and superlattice doping optimizes surface band structure
- Stable, uniform back surface passivation
- 100% internal QE, 100% fill factor, low dark current
- Ultrathin back surface contact





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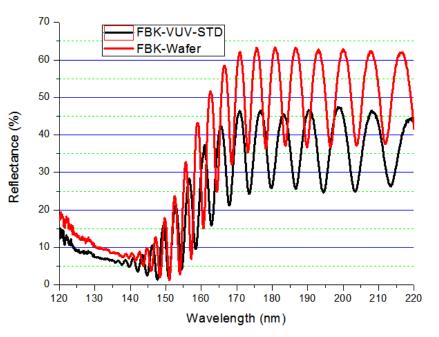
SiPM reflectivity

- VUV light can reflect on photo-detectors
- This is a serious issue for silicon based photodetectors

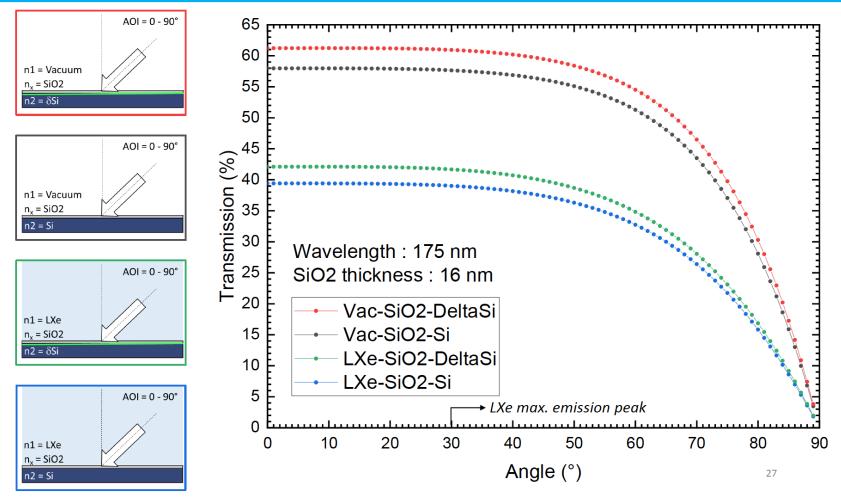
Device	Specular (177nm, 10 degree)	Diffuse(193 nm)	
FBK-VUV-STD	35%	11.5%	
FBK-VUV-LF	40%	12.3%	
FBK-RGB	38%	17%	
FBK wafer*	50%	0.16%	

10 degree specular reflectance For FBK SiPM and bare wafer

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Si-SiO2 stack does not work in LXe





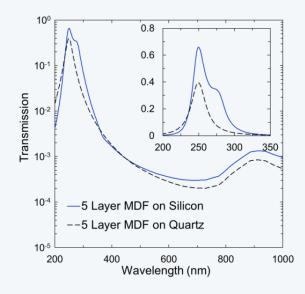
F. Vachon (Sherbrooke)

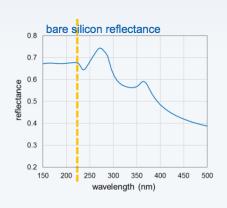
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Anti-reflective coating

Metal-dielectric UV bandpass filters

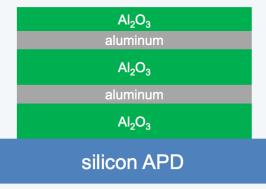
- Conventional low-loss dielectric filters are not available in this wavelength range
 - Lack of high refractive index transparent materials
- Bandpass filters in this range are metal dielectric (aluminum)
 - Commercial filters have peak transmission ~30-35%
- High Si UV reflectance now beneficial





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9/1 Jet Propulsion Laboratory California Institute of Technology

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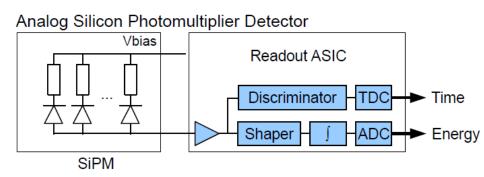


The digital SiPM concept

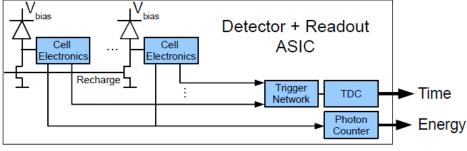
2009

PHILIPS

Digital SiPM – The Concept



Digital Silicon Photomultiplier Detector



IEEE Nuclear Science Symposium / Medical Imaging Conference, Orlando, FL October 28, 2009

Photon to bit conversion

• As opposed to photon to analog to bit conversion

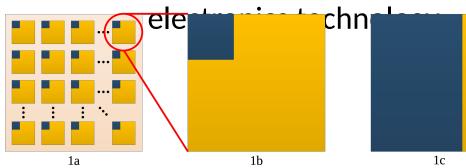
Quenching scheme

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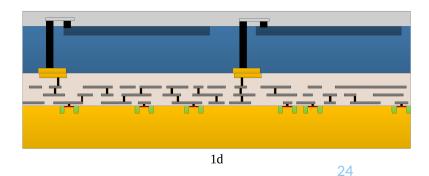
- Current sense per diode
- Quench upon discharge
 - Control quench time
- Time tag and count the avalanche

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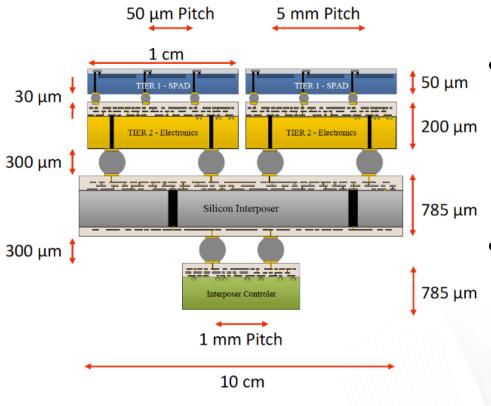
- Monolithic issues
 - Electronics circuit limits the active area
 - Trade off between active area (1b) or performance (1c)
 - Compromise between photo-detector and



- 3D solves most issues
- Main challenge
 - Connect each diode on photo-detector chip to quenching electronics chip



CRIUMF The dream 3DdSiPM for nEXO



- In nEXO 100ns sampling rate is sufficient
- Main motivation
 - Lowest power dissipation
 - Ease of integration
 - No after-pulsing
- Main challenge
 - Achieving >15% PDE at 175nm (the reason why we are here!)

Update on 3DdSiPM readout ASIC and cryogenic CMOS modeling

Serge A. Charlebois, Tommy Rossignol, Nicolas Roy, Gabriel St-Hilaire, Nicolas Viscogliosi, Caroline Paulin, Leo Caussan, Frédéric Vachon, Samuel Parent, Jean-François Pratte Interdisciplinary Institute for Technological Innovation (3IT), Université de Sherbrooke

September 2018





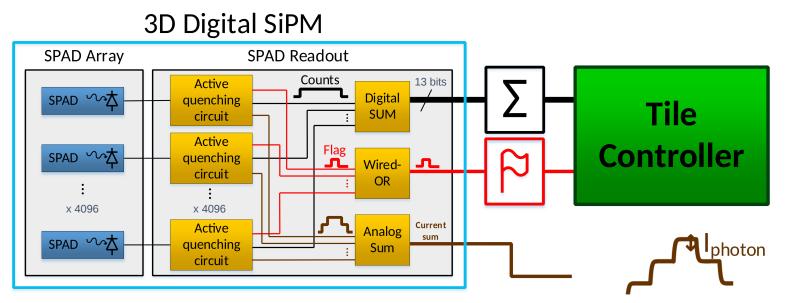






- Generation 1. Die level bonding
 - Functional SPAD
 - Fairly high dark noise and some flashing SPADs
- Generation 2. Currently funded
 - Testing with 2D single SPAD
 - 3D SPAD array in 2019
- Generation 3.
 - Still more or less a dream

CMOS Readout for 3DdSiPM -Architecture

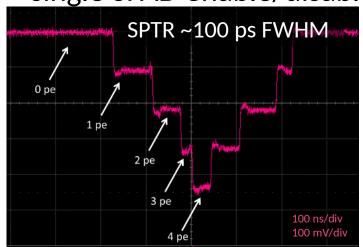


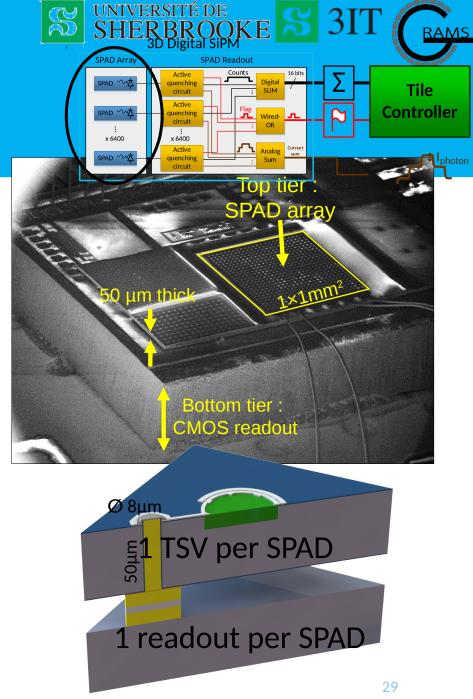
- Digital Sum
- Wired-OR (first detected photon Flag)
- Analog Sum

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Sherbrooke's 3D digital SiPM. Gen 1

- 1st proposal in 2010*
- Prototype completed
- Embedded features
 - adjustable hold-off time
 - adjustable dynamic range
 - single SPAD enable/disable

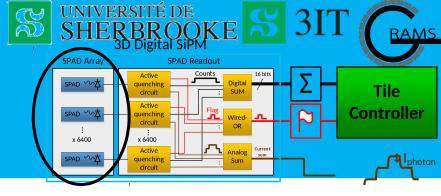




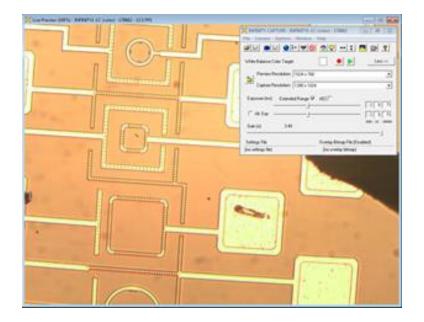
*Pratte et al. « High sensitivity fully digital photodetector », 3D Systems Integration Conf. 2010 IEEE Inter. (3DIC), Germany

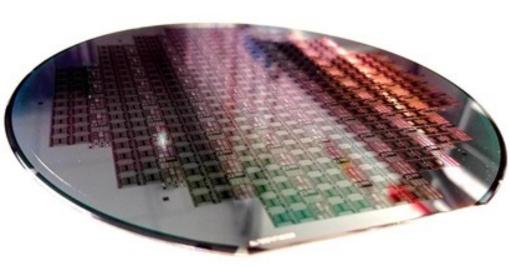
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SPAD Gen 2.

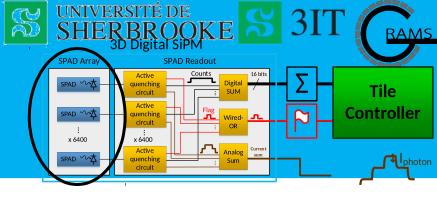


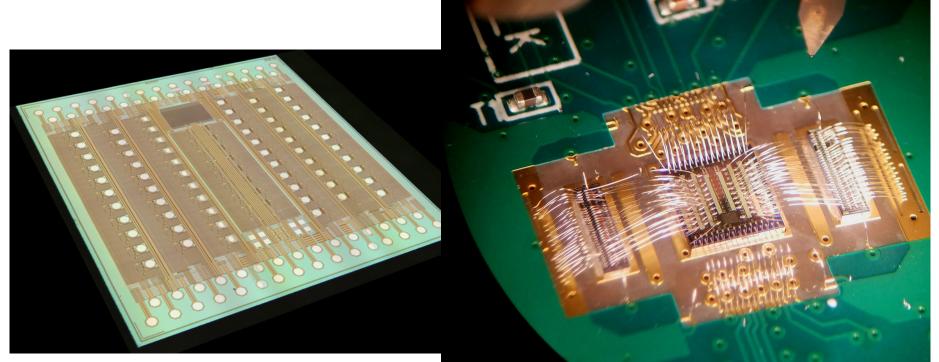
• Single SPAD testing





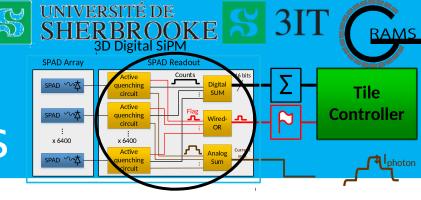
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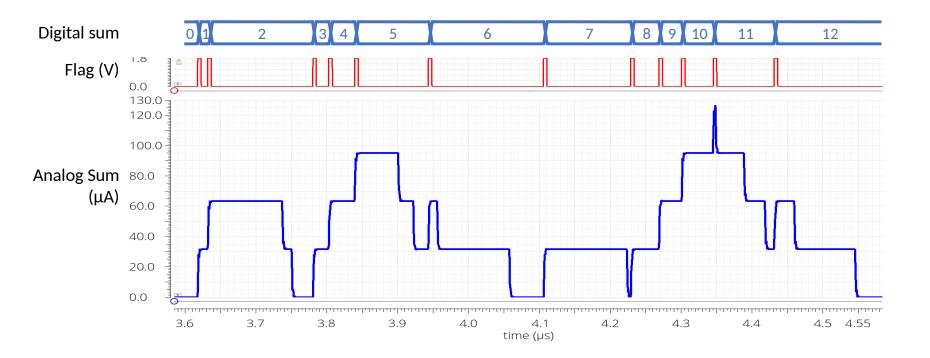




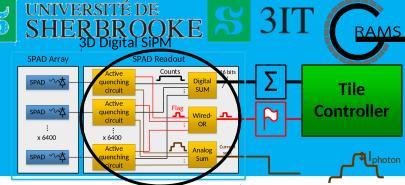
Enhenced micrograph of the chip. Top-bottom: I/O pads Left-right: pads to external SPADs

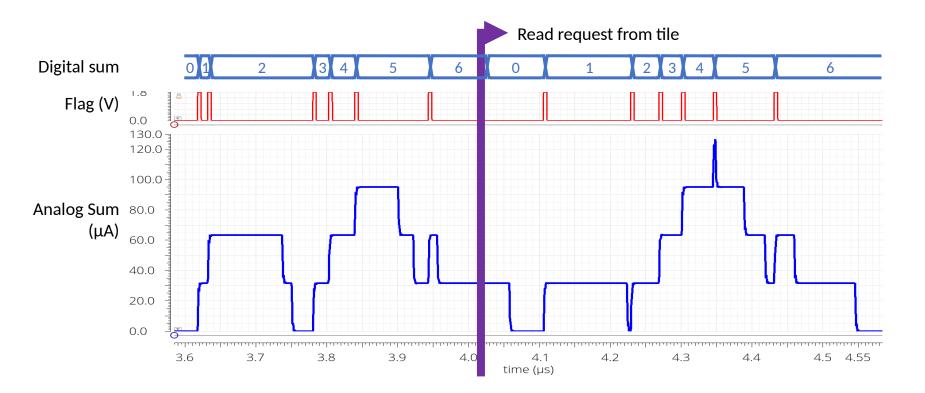
Promising performances achieved

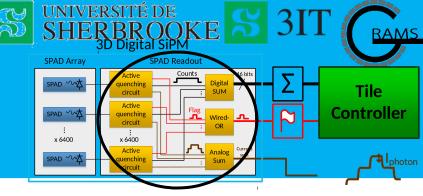










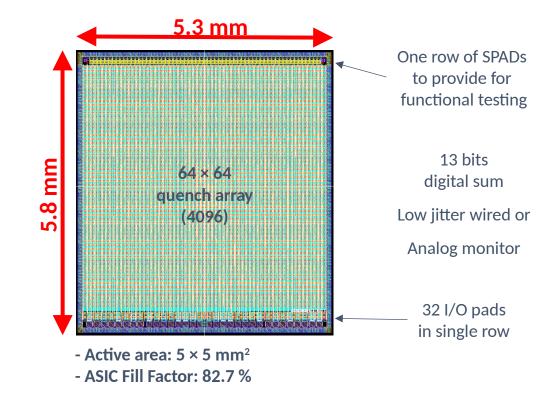


Advancement

- ✓ Design Review (Winter 2018)
- ✓ ASIC architecture completed
- ✓ Floorplan
- ✓ Digital-on-Top design flow
- ✓ Test bench simulations
- ✓ Top level simulations
- ✓ Submitted Sept. 2018

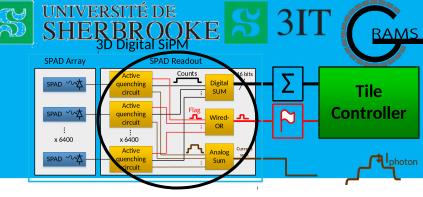
On going

- Physical test bench (PCBs, codes, etc.)
- □ ASIC Characterization (start Nov. 2018)

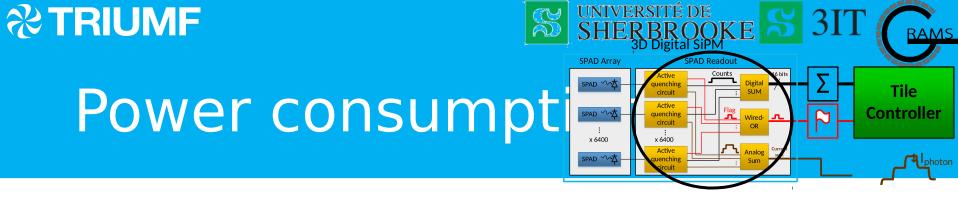


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Specifications



nEXO mode	 Event driven Flags the controller to signal counts Transmission on request by controller Integration time 200 ns (10 ns - 1 μs) Analog monitor 	5.3 mm
LAr mode	 Synchronous, short and long frames to allow PSD (Pulse Shape Discrimination) in LAr 10 ns minimum frame, multiples of for long frames 128 FIFO depth for transmission on request Flags the controller to signals counts Flag jitter <500 ps for time-of-flight reconstruction 	Active area: 5 × 5 mm ²
Test structures (7.95 mm²)	 All elemental components of the design have been submitted in a test chip without digital interface to allow tests of: Quenching circuit w/wo SPADs 2D SiPM with analog monitor Timing jitter 	5.3 mm



- The proposed 3DdSiPM has a total area of 1 cm² and is composed of three modules.
 - 40 000 quenching circuits to individually quench the SPAD
 - A wired-or for the flag
 - A parallel adder for the sum
- Power consumption of the 3DdSiPM depends on the event rates
 - Power consumption evaluated for a DCR of 5k s⁻¹/cm²
- <u>So... for 4 m², the digitization cost ~0.7 W! About x20 estmimated for analog</u> <u>SiPMs</u>

Consumption per 3DdSiPM (1 cm ²)						
	Static (μW) Dynamic (μW) Total (μW)					
Quenching circuit (40k)	10	1	11			
Wired-OR	0.3	1.3	1.6			
Adder	5.2	1E-3	5.2			
Total	15.5	2.3	17.8			

•Need to timestamp as many prompt photons as possible

- 1 TDC per SPAD
- 3D SPAD readout to eliminate timing skew
 - Readout size determined by the SPAD size

TSMC 65 nm CMOS

x 6400

Counts

SPAD Array

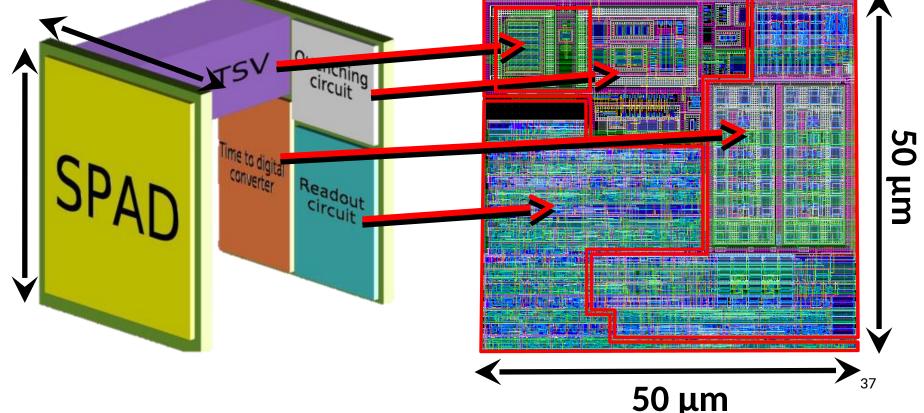
x 6400

RAMS

hoton

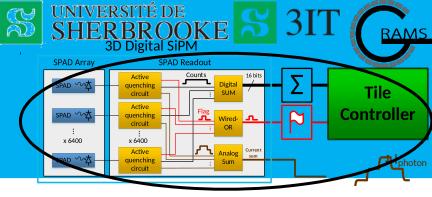
Tile Controller

 \mathfrak{a}

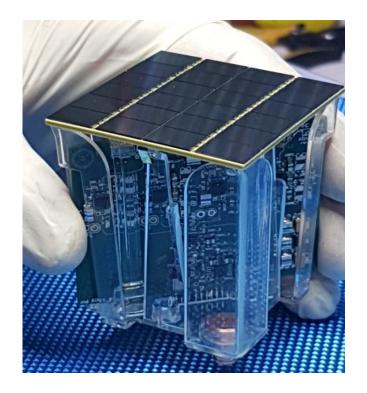


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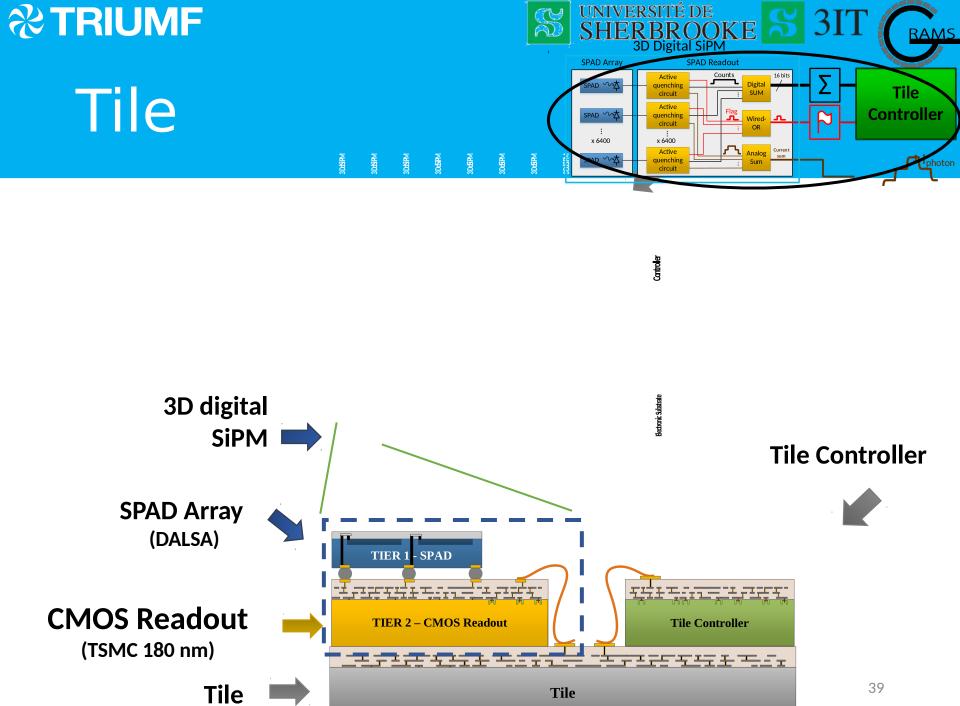
Tile assembly



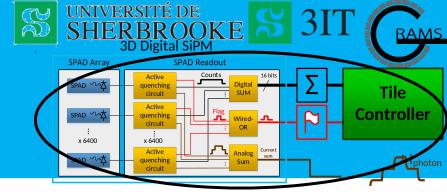
• DarkSide "tile"

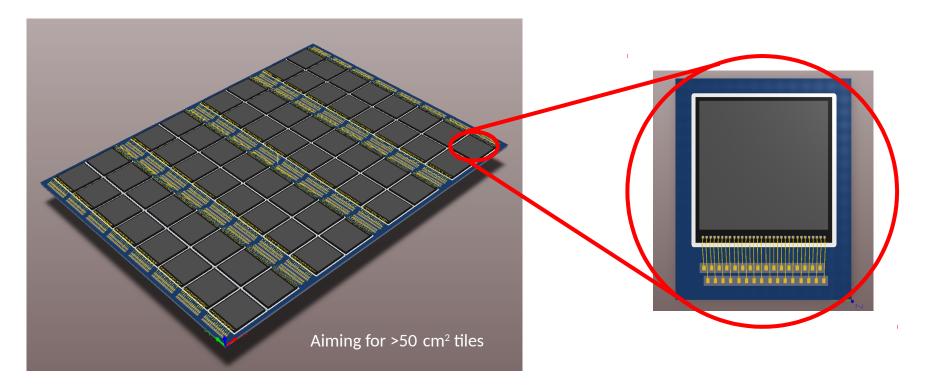


- nEXO tile
 - Radioactivity constraints greatly limit material for "PCB"
 - Two options: quartz or silicon
 - Silicon interposer is ideal
 - Low radioactivity
 - Thermal expansion match
 - Interest in the industry
 - Institute of MicrElectronics (IME) in China
 - Fraunhoffer in Germany



%TRIUMF 3DdSiPM Tile Assembly





Providential Structures Berlin

- Focusing on 3DdSiPM tile requirements (digital)
 - 4 metal/TSV/4 metal
 - Digital transmission over ~5 cm distance
 - rate to be determined
 - 4 metal layers per side enable proper transmission line design
- Phase 1:
 - Signal transmission simulations
 - Routing mockup (how many layers are really needed)
- Phase 2: Design rules validation and prototypes
- Phase 3: Full size implementation
- Seed funding to be requested in 2 weeks

Fraunhofer

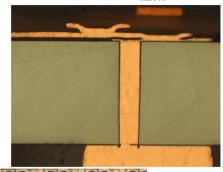
Analog

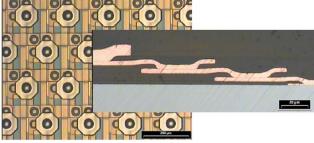
x 6400

x 6400

Active

Jenchi





Tile

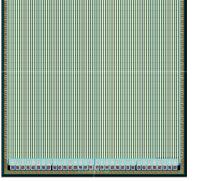
Controller

Reverview of 3D OSHPROKE S 3IT COME readout

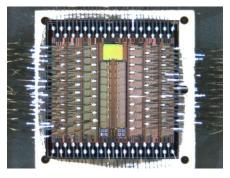
- 3DdSiPM readout electronics
 - Design submitted (Sept. 2018)

alactropic

- Testbenches in design:
 - Validate the design
 - Prepare for ASIC testing
- Cryogenic CMOS modeling
 - Completed design (Fall 2017), fabrication (Feb. 2018)
 - Transistors under testing and modeling has started
 - Need to feed these models into simulator for final validation of 3DdSiPM readout design
- Large size silicon interposer for the tile structure
 - Discussions with DarkSide electronics' group to develop this (potential CERN support)



Full readout ASIC



- ChipProbe
 - Completed design (Fall 2017)
 - Fabrication (Feb. 2018)
 - Now used to test SPADs for photodetector development (can quench external SPADs)

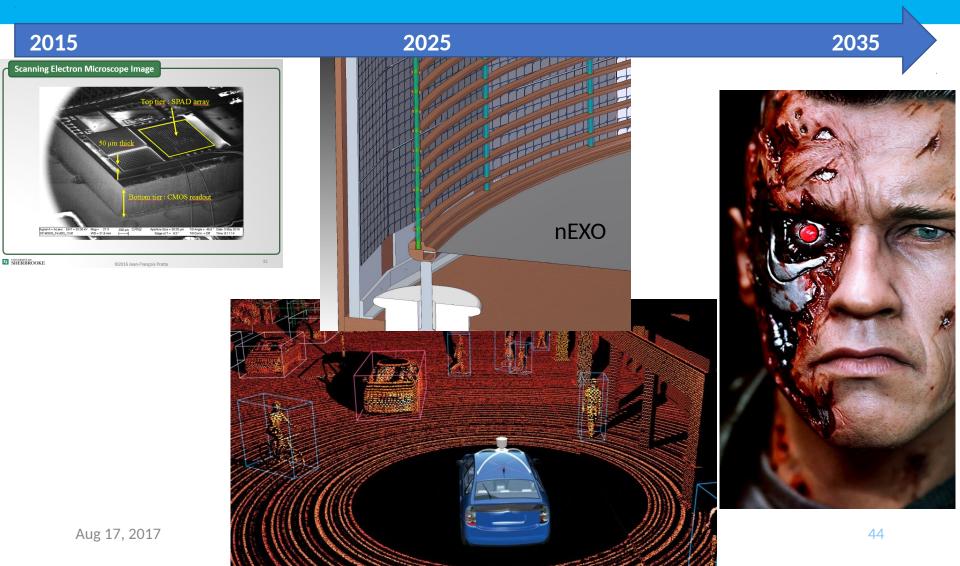


Our roadmap





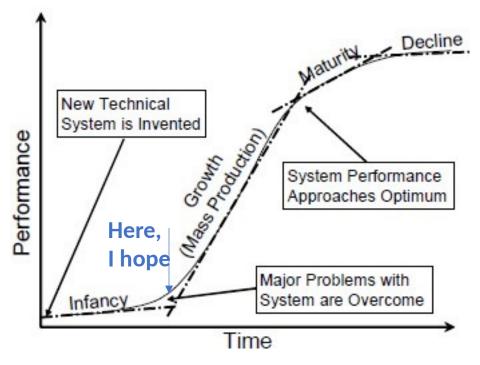
Long term outlook





A more sobering outlook

• Where are we?



Technology life-cycle curve

 Mitigating risks through an expanded collaborative effort?

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- And challenges that I glanced over
 - Optimum SPAD array configuration for 3D?
 - VUV sensitivity
 - IR sensitivity
 - Silicon or something else?

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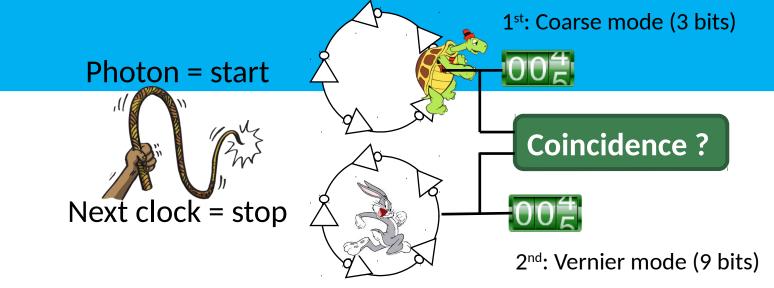


Summary

- SiPMs are a compelling solution in LXe and LAr
 - Need LBL MBE to achieve desired VUV sensitivity
- 3DdSiPM is the "ultimate" SiPM solution
 - Combining photon detection and electronics
 - Potential to achieve highest performances
 - Efficiency, After-pulsing suppression
- Many applications outside particle physics
 - Photon detection is very versatile

The end

Sirie CMOS 65 nm



Dual Phase-Locked Loop:

- To stabilize each ring
 - Temperature, bias voltage
- To provide uniformity
 - Pixel-to-pixel variation
 - Chip-to-chip variation

- Jitter: 16.2 ps (mean)
- Resolution: 15 ps
- DNL max: 0.37 LSB, INL max: 3.3 LSB
- 162 μW up to 100 kcps
- Very small area

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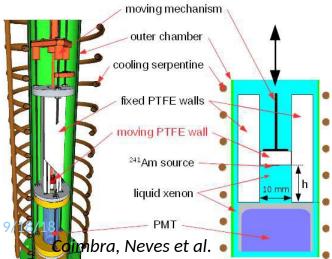


The timing jitter of each pixel as a function of the position in the array.

(b)

RIUMF SHERBROOKE S 3IT Photon transport characterization in general

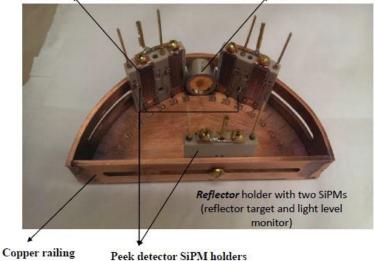
- In vacuum
 - Differential vs wavelength and angle
 - Useful for material characterization
- In liquid Xenon



- In liquid Xenon differential (in angle)
 - Muenster
 - Optics characterization at U.Alabama
 - Key element very absorptive VUV material (e.g. Actar)

SiPM glued with conductive epoxy

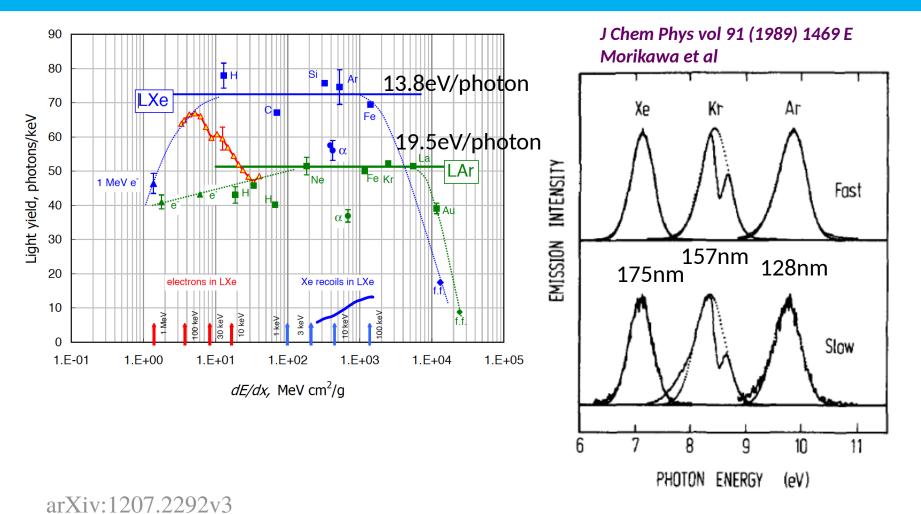
Cf-253 source; Collimator not in picture



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Scintillation in LXe and LAr

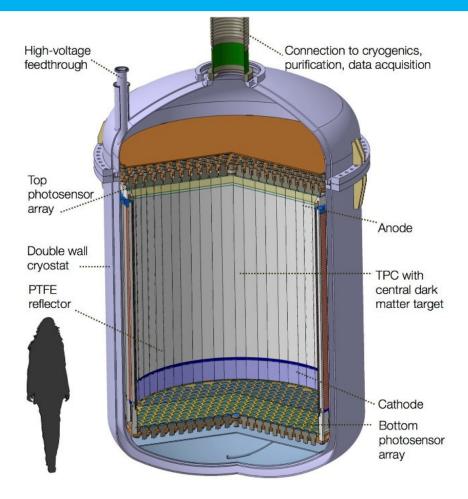


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3

Dark matter - DARWIN



 SiPM investigated among other options

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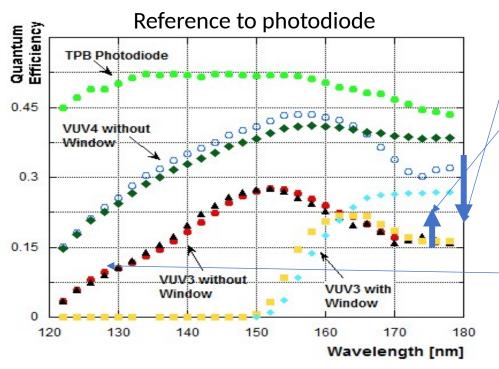
- PMTs
- Hyrbid PMT with SiPM for gain stage (CUPID)
- MPGD (gas)
- Dark noise requirement very low for matching small scintillation flash (1PE) with full drift time ~1ms
 - DN Rate < 10⁻³ Hz/mm²?

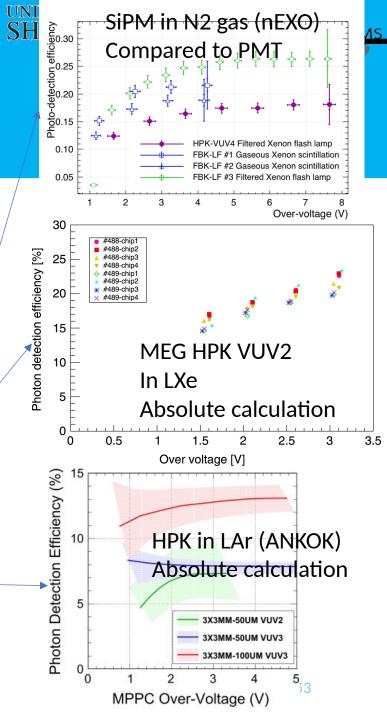
RIUMF

The PDE issue?

M. Bonesini¹, T. Cervi², A. Menegolli², M. C. Prata², G.L. Raselli², <u>M. Rossella²</u>, A. Falcone², M. Torti¹

¹Istituto Nazionale di Fisica Nucleare, Sezione di Milano Bicocca ²Istituto Nazionale di Fisica Nucleare, Sezione di Pavia and Università degli Studi di Pavia





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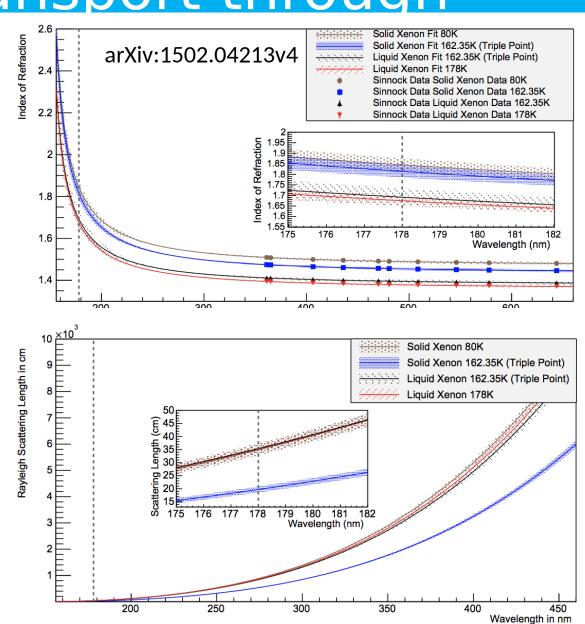
EXTRIUME Light detection in selected experiments

Experiment	Inferred overall efficiency (g1) Photoelectron/photon	Comment
XMASS	~15%	PMTs + high coverage
LUX	11.7 +- 0.3 %	Teflon + PMTs
PANDAX-II	11.3 +- 0.5 %	Teflon + PMTs
XENON-1T	14.4 ± 0.7 %	Teflon + PMTs
EXO-200	7-9%	Teflon + APDs
nEXO	>3%	SiPM barrel
MIX	23.9 ± 1.2 %	PMTs + Teflon
PIXeY	9.7+- 0.2 %	

Are these numbers always true photo-electrons? Or can they include after-pulse? They should not! RAMS

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- Attenuation length, ~4m but dependent on purity
- Is the index of refraction measured well enough?



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The wonder of teflon

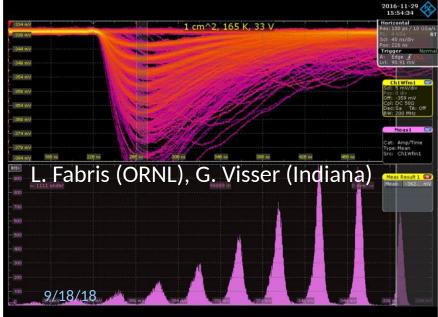
• The inside of LUX



- 10% overall detection efficiency with a 35% efficiency PMT means the transport efficiency is ~30%
- 30% efficiency is outstanding with a photo-coverage <10%

CONTRIUME Gain/noise and digital SiPMs

- Noise specifications < 0.2PE
- Power specification ~100W for 4 m2
- Capacitance ~nF/cm²
- Tough but it works
 - nEXO R&D
 - Also work at Abu Dhabi



- Power constraints limit the speed
 - Sampling rate for nEXO ~2MHz
 - 10 MHz would be desirable
 - Higher speed would be useful for PSD, Cerenkov detection and using electro-luminescence
- Difficult with analog electronics but "easy" with digital SiPMs
 - See my other talk for details
 - Option being investigated in parallel for nEXO

A large area SiPM for efficient detection of the fast scintillation component of BaF₂

D. G. Hitlin, Lauritsen Laboratory, Caltech

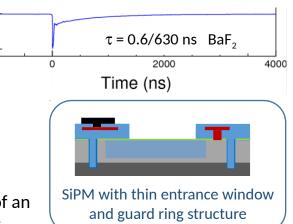
M. Hoenk, J. Hennessey, A. Jewell, Jet Propulsion Laboratory, Caltech

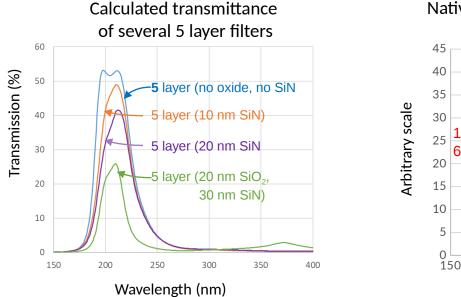
G. Paternoster, A. Gola, FBK

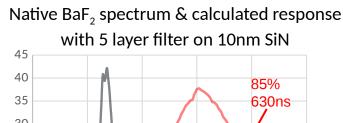
Making use of the very fast barium fluoride scintillation component at 220nm for fast timing and high rate capability requires a means of suppressing the larger slow component at 300nm

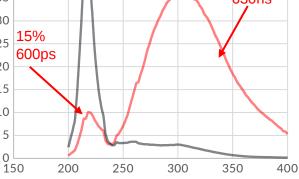
Caltech/JPL and FBK are developing a SiPM with an integrated interference filter for this purpose

This requires reduction of SiN passivation layer on an FBK device and fabrication of an integrated metal/dielectric filter, which has higher efficiency than an external filter









Wavelength (nm)

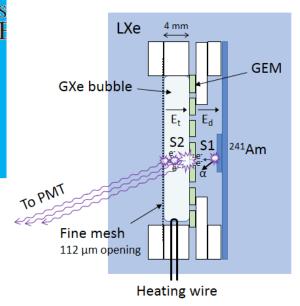


Test wafers are in production



THGEM. Another promising avenue

- L. Arazi & Weizman group
- Bubble assisted amplification in thick GEM
- Pros:
 - Low radioactivity possible (?) LXe PMT • Cheap (?) Low dark noise ²⁴¹Am May be needed for DARWIN S1 PTFE α Ed Field shaping ring e⁻ e. THGEM/GEM/_ S2 S1 - S1 SC-GEM S1' 2 E_t bubble resistive wires PMT 9/18/18



5.0

2.8

34 (