Electron Ion Collider Detectors with some history, physics ...

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Motivation: Properties of Nuclear Matter and Why So?



Electron-Nucleus Scatterings

- In e-N scattering, the nature of the interaction of the virtual photon with the nucleon depends strongly on wavelength
 - At very low electron energies, λ ≫ r_p: the scattering is equivalent to that from a "point-like" spin-less object
 - At low electron energies, $\lambda \sim r_p$: the scattering is equivalent to that from an extended charged object
 - At high electron energies, $\lambda < r_p$: the wavelength is sufficiently short to resolve sub-structure. Scattering from constituent quarks
 - At very high electron energies, $\lambda \ll r_p$: the nucleon appears to be a sea of quarks and gluons



Electron-Nucleus Scatterings: kinematic variables





$$Q^2 = -q^2 = -(k-k')^2 \approx 4E_0 E' \sin^2(\frac{\theta}{2})$$

Four-momentum transfer squared to the target

$$v = \frac{q \cdot p}{M} = E_0 - E'$$

$$x = \frac{Q^2}{2q \cdot p} = \frac{Q^2}{2M\nu}$$
$$W^2 = (p+q)^2 = M^2 + 2M\nu - Q^2$$

Energy loss by the incident lepton in the target rest frame

Bjorken x (at the leading order x is the fraction of the target nucleus momentum carried by the struck object)

Mass squared of the system X

• Measurements of **nucleon form factors** in **elastic electron-nucleon scatterings** by Hofstadter et al. in the 1960's demonstrated for the 1st time that the nucleon has about 1 fm spatial extension.

 $\sigma(\theta_{e}) = \sigma_{Mott} \cdot |F(q)|^{2}$ $\sigma_{Mott} = \left(\frac{\alpha}{2E_0}\right)^2 \frac{\cos^2\left(\frac{\theta}{2}\right)}{\sin^4\left(\frac{\theta}{2}\right)}$ $|F(q)|^{2} = \left| \int_{volume} \rho(\vec{r}) e^{i\vec{q}\cdot\vec{r}} d^{3}\vec{r} \right|^{2}$ Nucleon form factor squared with internal charge density $\rho(r)$ $E_e \sim a \text{ few } 100 \text{ MeV}$



Extended proton with spin (Rosenbluth formula):

$$\frac{d\sigma}{d\Omega} = \frac{d\sigma^{\text{Mott}}}{d\Omega} \frac{E'}{E} \left[\frac{G_E^2 + \tau G_M^2}{1 + \tau} + 2\tau G_M^2 \tan^2(\theta/2) \right]$$

 $\tau = \frac{Q^2}{4M^2}$ G_E and G_M: proton form factors

Mott cross-section for a spin- $\frac{1}{2}$ lepton scattering on spin-0 particle

• Measurements of **nucleon form factors** in **elastic electron-nucleon (e-N) scatterings** by Hofstadter et al. in the 1960's demonstrated for the 1st time that the nucleon has about 1 fm spatial extension.

Hofstadter, R., Rev. Mod. Phys. 28, 214 (1956)



FIG. 14. The general layout of the equipment at the halfway point and the accelerator. Experiments, limited by the spectrometer to 190 Mev, are carried out in this area.



FIG. 15. The semicircular 190-Mev spectrometer, to the left, is shown on the gun mount. The upper platform carries the lead and paraffin shielding that encloses the Čerenkov counter. The brass scattring chamber is shown below with the thin window encircling it. Ion chamber monitors appear in the foreground.



• Measurements of **nucleon structure functions** in **deep inclusive deep inelastic e-N scatterings** that were pioneered by Friedman, Kendall, Taylor et al. in the 1970's suggested the existence of **point-like constituents in the nucleon** and **asymptotic freedom of the strong force**.



E_e=7-17 GeV

• Measurements of nucleon structure functions in deep inclusive deep inelastic e-N scatterings that were pioneered by Friedman, Kendall, Taylor et al. in the 1970's suggested the existence of **point-like** constituents in the nucleon and asymptotic freedom of the strong force.



$$\frac{d^2\sigma}{dQ^2dx} = \frac{4\pi\alpha^2}{Q^4} \frac{1}{x} \left[xy^2 F_1(x,Q^2) + \left(1 - y - \frac{Mxy}{2E}\right) F_2(x,Q^2) \right]$$

$$F_1(x,Q^2) = \frac{1}{2x} \sum_i e_i^2 xq_i(x,Q^2),$$

$$F_2(x,Q^2) = 2xF_1(x,Q^2) = \sum_i e_i^2 xq_i(x,Q^2) \quad \text{structure functions}$$

 $q_i(x, Q^2)$ is the probability distribution of partons of flavor i, depending on x and weakly on Q^2

• DIS measurements on a collider (large c.m.s.) with the HERA accelerator at DESY (1992-2007)



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"You think you understand something? Now add spin..." -- R. Jaffe





Photon and nucleon spins aligned

Photon and nucleon spins anti-aligned

- Virtual photon can only couple to quarks of opposite helicity
- Select quark helicity by changing target polarization direction
- Different targets give sensitivity to different quark flavors

$$A_{\parallel} = \frac{\sigma^{\vec{e}} - \sigma^{\vec{e}}}{\sigma^{\vec{e}} + \sigma^{\vec{e}}} = \frac{g_{1} - \gamma^{2} g_{2}}{F_{1}} \qquad g_{1}(x) = \frac{1}{2} \sum_{f} e_{f}^{2} \left(q_{f}^{+}(x) - q_{f}^{-}(x) \right) = \frac{1}{2} \sum_{f} e_{f}^{2} \Delta q_{f}(x) F_{1} = \frac{1}{2} \sum_{f} e_{f}^{2} \left(q_{f}^{+}(x) + q_{f}^{-}(x) \right) = \frac{1}{2} \sum_{f} e_{f}^{2} q_{f}(x)$$

 $q_f^{\pm}(x, Q^2)$ is the probability distribution of partons of flavor *f* with spin (anti-)aligned with the nucleon

• Polarized inclusive deep inelastic e-N scatterings in 1987 discovered "SPIN CRSIS"



European Muon Collaboration (EMC) Experiment



 $\Delta\Sigma$ = Quark + Anti-Quark helicity contribution = 0.12 ± 0.17 $\Delta\Sigma$ expected from quark-parton model (Ellis-Jaffe) ~ 0.6

 Nucleon spin structure has been studied extensively with polarized eN/μN FXT experiments (SLAC 1992-1999, HERMES 1995-2007, COMPASS 2001-2022, CEBAF 1994-present)





HERMES (polarized FXT exp.) at HERA (1995-2007)

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A. Airapetian et al., PRD 75 (2007)

 $\Sigma \Delta q \sim 0.3 \Rightarrow$ Where is the rest of the nucleon spin?

Nucleon Spin Puzzle



$$\frac{1}{2} = \frac{1}{2}\Delta\Sigma + L_q + \Delta G + L_g$$

Nucleon Spin Puzzle – Gluon Polarization

Gluon polarization accessible in

- polarized inclusive DIS through higher order interaction (gluon splitting)
- polarized pp collisions through e.g. charged hadron and jet production



Nucleon Spin Puzzle – Orbital Angular Momenta Ji's sum rule (1997)

$$J_{g,q} = \frac{1}{2} \lim_{t \to 0} \int dx \cdot x \Big[H_{q,g}(x,\xi,t,\mu^2) + E_{q,g}(x,\xi,t,\mu^2) \Big]$$



$$\begin{split} F^{q} &= \int dz^{-} e^{ix\bar{P}^{+}z^{-}} \langle p' | \bar{\psi}_{q}(-z/2) \gamma^{+} \psi_{q}(z/2) | p \rangle \Big|_{z^{+}=\vec{z}_{T}=0} \\ &= \left. \frac{1}{\bar{P}^{+}} \bar{u}(p') \left[H^{q}(x,\xi,t,\mu^{2}) \gamma^{+} + E^{q}(x,\xi,t,\mu^{2}) \frac{i\sigma^{+\alpha}\Delta_{\alpha}}{2m_{N}} \right] u(p), \\ \widetilde{F}^{q} &= \left. \int dz^{-} e^{ix\bar{P}^{+}z^{-}} \langle p' | \bar{\psi}_{q}(-z/2) \gamma^{+} \gamma_{5} \psi_{q}(z/2) | p \rangle \right|_{z^{+}=\vec{z}_{T}=0} \\ &= \left. \frac{1}{\bar{P}^{+}} \bar{u}(p') \left[\widetilde{H}^{q}(x,\xi,t,\mu^{2}) \gamma^{+} \gamma_{5} + \widetilde{E}^{q}(x,\xi,t,\mu^{2}) \frac{\gamma_{5}\Delta^{+}}{2m_{N}} \right] u(p) \end{split}$$

• GPDs are related to known quantities (FFs, PDFs).

$$\begin{array}{ll} \mathsf{FFs} & \int_{-1}^{1} dx \, H_q \left(x, \xi, t, \mu^2 \right) = F_1^q \left(t \right) & \int_{-1}^{1} dx \, E_q \left(x, \xi, t, \mu^2 \right) = F_2^q \left(t \right) \\ & \int_{-1}^{1} dx \, \widetilde{H}_q \left(x, \xi, t, \mu^2 \right) = g_V^q \left(t \right) & \int_{-1}^{1} dx \, \widetilde{E}_q \left(x, \xi, t, \mu^2 \right) = g_A^q \left(t \right) \\ \hline \mathsf{PDFs} & H_q \left(x, 0, 0, \mu^2 \right) = q \left(x, \mu^2 \right) & E_q \text{ and } \widetilde{E}_q \text{ decouple in the} \\ & \widetilde{H}_q \left(x, 0, 0, \mu^2 \right) = \Delta q \left(x, \mu^2 \right) & \text{forward limit} \end{array}$$

• Constrained by symmetries:

time-reversal $F(x; \xi) = F(x; -\xi)$

• GPDs enter in hard exclusive reactions, e.g., DVCS



Nucleon Spin Puzzle – Orbital Angular Momenta

A. Airapetian et al., JHEP 0806 (2008)



Electron Ion Collider at BNL (2031+)

EIC among the highest priority of US Nuclear Physics

- **High luminosity**: $L = 10^{33} 10^{34} \text{ cm}^{-2}\text{s}^{-1}$, 10–100 fb⁻¹/year
- **Highly polarized** electron and light ion beams: ~70%
- Large center of mass energy range: $E_{cm} = 28-140 \text{ GeV}$
- Large ion species range: proton Uranium
- **Particle production rate**: O(5) @ ~500 kHz





Electron Beam: 5-18 GeV Ion: 40, 100-275 GeV

EIC Physics Program

How are the gluons and sea quarks, and their spins, distributed in space and momentum inside the nucleon? What is the role of orbital motion in building the nucleon spin?



How do color-charged quarks and gluons, and colorless jets, interact with a nuclear medium? How do the confined hadronic states emerge from these quarks and gluons? How do the quark-gluon interactions create nuclear binding?

How does a dense nuclear environment affect the quarks and gluons, their correlations, and their interactions? What happens to the gluon density in nuclei? Does it saturate at high energy, giving rise to a gluonic matter with universal properties in all nuclei, even the proton?

Precision EW, Beyond Standard Model, ...

EIC Physics: Origin of Nucleon Spin



0.3

0.35

0.001

0.4

 $\Delta\Sigma(x,Q^2) dx$

• Requirements: high luminosity, highly polarized electron and light ion beams, large center of mass energy

0.45

EIC Physics: 3D Structures of Nucleon



- EIC will provide 3D maps of partonic structures of nucleons and nuclei
- GPDs from exclusive processes: longitudinal momentum (x) and transverse spatial (b_T) distributions
- TMDs from semi-inclusive DIS: longitudinal (x) and transverse (k_T) momentum distributions

x

Requirements: high luminosity, highly polarized beams, large detector acceptance and PID

EIC Physics: Origin of Nucleon Mass





- Measurements of near-threshold quarkonium production allow access to the trace anomaly
- Q² dependence study in electroproduction of Upsilon near threshold is possible at EIC allowing an easier interpretation with suppressed NLO corrections

EIC Physics: Imaging Nuclei



• A unique QCD laboratory to study how the dense nuclear environment affect the quarks and gluons inside nuclei



Physics Processes and Particle Detection at EIC [6] EIC DPAP



Electron-Proton and -Ion Collider detector (ePIC)

Vertexing and Tracking:

- Silicon Vertex Tracker (MAPS)
- MPGD (μ RWELL/ μ Megas)

Particle Identification:

- TOF (AC-LGAD also for tracking)
- pfRICH (Aerogel/HRPPD)
- hpDIRC (Quartz/MCP-PMT)
- dRICH (Aerogel+C₂F₆/MCP-PMT)

EM Calorimeters:

- Barrel EMCal (Pb+SciFi/SiPM) with imaging layers (Pb+SciFi/AstroPix)
- EEMCal (PbWO₄/SiPM)
- FEMC (W+SciFi)

Hadronic Calorimeters:

- Backward HCAL (Fe+Sc/SiPM)
- Barrel HCal (sPHENIX re-use)
- LFHCAL (Fe+Sc&W+Sc/SiPM)

Far-Backward:

- Luminosity monitor (AC-LGAD, W+SciFi)
- Low-Q² tagger (Si/Timepix4)



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Tracking and Vertexing





Figure of merit for the VXD: Impact Parameter Resolution

$$\sigma_{ip} = \boldsymbol{a} \oplus \frac{\boldsymbol{b}}{\boldsymbol{p}(GeV) \sin^{3/2} \theta} (\mu m)$$

- \Rightarrow a depends on <u>the single point resolution</u> of the sensor and <u>the lever arm</u>, which is equal to $R_{ext} R_{int}$
- b depends on the distance of the innermost layer to IP and the material budget
- \heartsuit **P** and θ are the particle momentum and polar angle

Multiple Scattering Effects



PDG Review Article, "Passage of particle through matter"

Hybrid vs Monolithic Silicon Detector





Hybrid

- >Used in large majority of installed systems
- ▶100% fill factor easily obtained
- Sensor and readout circuit can be optimized separately
 - Other materials for the sensor
 - Standard ASIC CMOS (often denser than imaging processes)
 - Material budget 1-2% X₀

<u>Monolithic</u>

- Easier integration, lower cost
- Promising not only for pixels but also for trackers
- Potentially a significant impact on the material budget
- >MAPS are installed in STAR and adopted for the upgrade of the ALICE ITS

Material budget 0.05-0.3% X₀

STAR and ALICE MAPS Detectors



40 cm Inner Barrel Outer Barrel Beam pipe 147 cm

STAR HFT (2014-2016)

ALICE ITS2 (2021-present)

	STAR PXL	ALICE ITS UPGRADE
Silicon Area	0.16 m ²	10 m ²
# Pixels	356 M	12.5 G
# Layers	2	7
Integration Time	186 µs	10–20 μs
Trigger Rate	~1 kHz	~50 kHz (Pb–Pb), ~100 kHz (p–p)
X/X ₀ Inner Layer	~0.4%	~0.3%
Readout Speed	160 MHz	1.2 GHz

Recent Development in MAPS

Thinned ITS2 ALPIDE chips bent to different radii



Stitching Technology



ALICE ITS3 ER1 Wafer (12')



Recent Development in MAPS



BabyMOSS Beam Tests at FTBF – May/July 2024

babyMOSS Telescope at Fermilab Test Beam Facility



A 120 GeV proton beam event



5000 4000 3000

2000

UCB: Tucker Hwang, UIC: Danush Shekar; LBL: Zhenyu Ye

BabyMOSS SEL Tests at BASE – May/July 2024

babyMOSS SEL Setup at Berkeley Accelerator Space Effects Facility



ALPIDE Single Event Upset



UCB: Barbara Jacak, Beatrice Liang-Gilman, Anjali Nambrath, Emma Yeats; LBL: Yu Hu, Shujie Li, Zhenyu Ye; CERN: Hartmut Hillemanns; KU: Nicola Minafra; UC Riverside: Barak Schmookler

ePIC Tracking and Vertexing Detectors





Silicon Vertex Tracker (SVT): ~6 μ m point resolution

- **3 inner barrels**: ITS3-curved wafer-scale sensor, 0.05% X/X₀
- 2 outer barrels: ITS3-based sensors (EIC-LAS), 0.25/0.55% X/X₀
- 5 disks (forward/backward), EIC-LAS, 0.25% X/X₀

AC-coupled LGAD TOF: 30 μ m + 30 ps resolutions

- Barrel TOF: 0.05 x 1 cm strip, $1\% X/X_0$
- Forward TOF: 0.05 x 0.05 cm pixel, 5% X/X_0

Multi Pattern Gas Detectors (MPGD):10 ns+150 µm resolutions

- 2 GEM-µRwell endcaps: 1-2% X/X0
- 1 inner Micromegas barrel: 0.5% X/X0
- **1 outer GEM-µRwell planar layer + Barrel ECAL AstroPix**: improve angular and space point resolution on hpDIRC

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ePIC Silicon Vertex Tracker – Barrel Layers

Inner barrels (L0-L2) inspired by ITS3

- Same sensor as ALICE ITS3 with thinned, curved, selfsupporting wafer-scale MAPS sensors
- Pixel pitch O(20×22.5) μm²; power consumption 40 mW/cm²; integration time 2 μs;
- Radii of 36, 48, and 120 mm; length of 27 cm
- $X/X_0 \sim 0.05\%$

Outer barrels (L3, L4)

- EIC large area sensors (EIC-LAS) with design modified based on ITS3, mounted on more conventional staved structure with CF support and integrated air/water cooling
- AncASIC for sensor bias, serial power and slow control
- Radii of 27 and 42 cm; lengths of 42 and 84 cm
- $X/X_0 \sim 0.25\%$ and 0.55%







ePIC Silicon Vertex Tracker – Disks

Disks (5 electron + 5 hadron going direction):

- EIC large area sensors (EIC-LAS) with design modified based on ITS3, mounted on conventional structure with CF support and integrated air cooling
- AncASIC for sensor bias, serial power and slow control
- Outer radii of 25 and 40 cm
- $X/X_0 \sim 0.25\%$





Particle Identification



Time of Flight

$$1/\beta = t/L = \sqrt{1 + \left(\frac{mc}{p}\right)^{-2}}$$

Particle Identification



Muon momentum

 $\frac{\delta(\beta\gamma)}{2}$

43

 $\left\langle -\frac{dE}{dx}\right\rangle = Kz^2 \frac{Z}{A} \frac{1}{\beta^2} \left[\frac{1}{2} \ln \frac{2m_e c^2 \beta^2 \gamma^2 W_{\text{max}}}{I^2}\right]$

Particle Identification



vt

ePIC PID Detectors



Time-of-Flight: AC-LGAD $^{\eta}$

- Backward: HRPPD with 10-20 ps resolution
- Barrel: AC-LGAD strip sensors with 35 ps resolution
- Forward: AC-LGAD pixel sensors with 25 ps resolution dRICH: dual radiator RICH
- Aerogel and C_2F_6 gas with SiPM for light detection pfRICH: proximity focusing RICH
- Single volume with long proximity gap (~30 cm), using Aerogel as radiator and HRPPD as photon sensors
 hPDIRC: high performance DIRC
- Quartz bar radiator (BABAR bars reuse) with MCP-PMT





	Area (m ²)	Channel size (mm ²)	# of Channels	Timing Resolution	Spatial resolution	Material budget
Barrel TOF	10	0.5*10	2.4M	35 ps	$30 \ \mu m \text{ in } r \cdot \varphi$	0.01 X ₀
Forward TOF	1.4	0.5*0.5	5.6M	25 ps	30 μm in x and y	0.05 X ₀
B0 tracker	0.07	0.5*0.5	0.28M	30 ps	20 μm in x and y	0.05 X ₀
RPs/OMD	0.14/0.08	0.5*0.5	0.56M/0.32M	30 ps	140 μm in x and y	no strict req.

Time-of-Flight Measurements



Low Gain Avalanche Diode



LGAD Sensor



LGAD Sensor



AC-Coupled LGAD Sensor

• Due to the presence of JTE and the gap between LGAD cells, 100% fill factor can not be achieved in LGAD. The position resolution is limited to be $\sqrt{1/12}$ of cell size.





- AC-LGAD: replacement of the segmented n⁺⁺ layer by a less doped but continuous n⁺ layer. Electrical signals in the n⁺ layer are AC-coupled to neighboring metal electrodes that are separated from the n⁺ layer by a thin insulator layer.
- AC-LGAD not only provides a timing resolution of a few tens of picoseconds, but also 100% fill factor and a spatial resolution that are orders of magnitude smaller than the cell size. Therefore, it is a good candidate for 4D detectors at future high energy experiments.

ePIC AC-LGAD Sensor R&D

Fermilab Test Beam Setup



HPK Strip Sensor (4.5x10 mm²)





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Leading Edge vs Constant Fraction Discriminator



- Time cross the threshold of a LE discriminator dependent on signal amplitude
- Time cross the threshold of a CFD independent on signal amplitude with same signal shape



• CFD can be realized by adding the delayed signal and an inverted and scaled signal, and checking the zero-cross point

Leading Edge vs Constant Fraction Discriminator



Simulation study [3] indicates that CFD outperforms LE in the timing resolution for LGAD



Table 2

 $50 \ \mu m$ pre-radiation LGAD sensor simulation: summary of best time resolution obtained for SNRs of 20, 30, and 100. Leading edge and constant fraction results are shown. The measured time resolutions have statistical uncertainty below 5%.

	Time resolution (ps)											
	Leading edge			Constant fraction (Ideal)								
ST (ns)	SNR = 20	SNR = 30	SNR = 100	SNR = 20	SNR = 30	SNR = 100						
0.5	38	35	29	37	35	30						
1.0	45	37	29	36	33	26						
2.0	63	48	31	48	34	29						
4.0	103	75	38	74	55	32						

Fermilab CFD ASIC (FCFD)



- A Constant Fraction Discriminator ASIC for LGAD detectors is being developed at Fermilab
- First version (FCFDv0) [4] with single channel analog frontend only has been extensively tested with internal charge injection, infrared laser, beta course, and 120 GeV protons.

FCFD+LGAD with 120 GeV Protons





- Jitter is smaller than 20 ps for charge > 10 fC
- Mean TOA changes by less than +/-10 ps for 3-26 fC charge
- Timing resolution obtained with 120 GeV protons is around 35 ps, close to the best that the LGAD sensor provides



EIC Detector-1 Design: EM Calorimeters



Endcap regions:

- **EEMC** homogenous high resolution PbWO₄ crystal ECal
- FEMC highly granular W-Scintilating Fiber calalorimeter

Barrel region - alternatives:

- Sci-Glass: homogenous, projective Sci-Glass ECal
- Imaging: 6 layers of 0.5x0.5mm Astro-Pix Silicon layers, interleaved with Pb-SciFi calorimeter

EIC Detector-1 Design: Hadronic Calorimeters

 Designed to complement tracking in Particle-Flow algorithm

• OHCAL/IHCAL

- ► Fe/Scint sampling calorimeter
- partial sPHENIX re-use & magnet flux return

• LFHCAL

- Fe/Scint & W/Scint sampling calorimeter
- Highly segmented (7 long. segments)
- W-segment as colimator
- High granularity inserts under discussion for forward E&HCal
- Electron end-cap HCAL as neutral veto, shallow Fe/Scint calo



BHCAL



4 mm scintillator tile

120 cm

16mm thungsten plates

20 cm

- 8 5 cm x 5 cm LFHCal towers

8M tower module - 20 cm x 10 cm x 155 cm

7x 10 fibers

read-out by SiPM



16mm steel plates

*Based on prototype beam tests and earlier experiments

EIC Detector-1 Design: Far-Forward Detectors



ePIC Collaboration



160+ institutions **CP** 24 countries



500+ participants

A truly international pursuit for a new experiment at the EIC!



EIC Schedule

	FY19	FY20	FY21	FY22	FY23	FY24	FY25	FY26	FY27	FY28	FY29	FY30	FY31	FY32	FY33	FY34	FY35	FY36	5
	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3 Q4	Q1 Q2 Q3	Q4
CD		CD-0(A) Dec 19	CD-1 (A) Jun 21			CD-3A (A) Mar 24	CD-3B	CD-2/3C	CD-3						Early	CD-4	CD	-4	
Research & Development	Accelera Systa Detec	ator ems I ctor		Research & Dev	elopment elopment														
Design		Conceptu	al Design frastructure Accelerator Systems Detector																
Construction & Installation						nfrastructure Accelerator Systems Detector			Conventional Con Procurement Procurement	Instruction Fabrication, Inst	tallation & Test tallation & Test					Possible c funding c	elay due to onstraints		
Commissioning & Pre-Ops											Accelerator Systems		ommissioning & 	Pre-Ops Commissioning		Poss fund	ble delay due to ng constraints		
Кеу	(A) Actu	al	Completed		Planned	Data Date	A Leve Mile	el 0 estones	Critical Path										

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Some References

Particle Data Group Review Articles on Particle Detectors at Accelerators link

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DVCS at Future Electron-Ion Colliders

