



High resolution particle counting detectors with microchannel plates and their applications in materials research, astrophysics, biomedical imaging and synchrotron instrumentation

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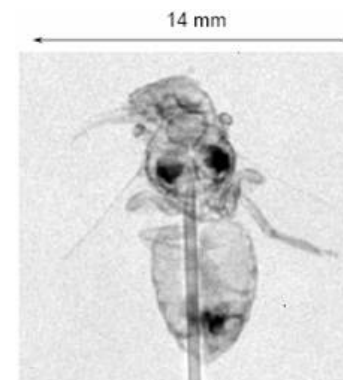
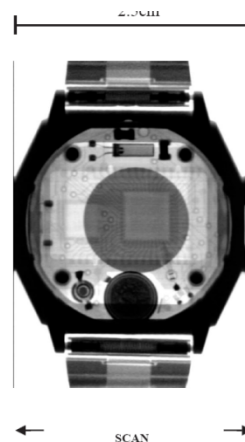
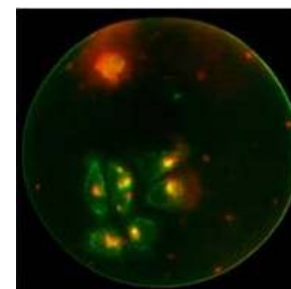
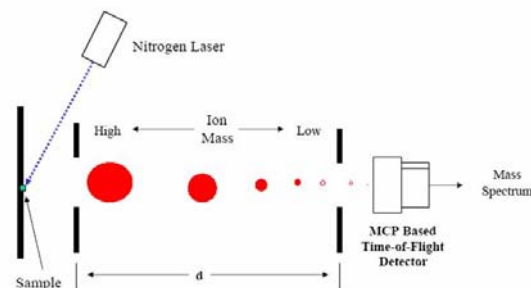
Outline

- Overview of particle counting detectors with Microchannel Plates and their unique capabilities
 - Resolution
 - Detection efficiency
 - Counting rate capabilities
 - Developments in manufacturing technology
- Applications of MCP detectors
 - Astrophysics
 - Materials research and non-destructive testing with neutrons
 - Bioimaging
 - Synchrotron Instrumentation



MCP detector applications

- Image intensified applications
- Mass spectroscopy
- Astrophysics
- Synchrotron instrumentation
- Biomedical research (FLIM, FRET,...)
- X-Ray and UV photon detection
- Neutron radiography/tomography and spectroscopic imaging





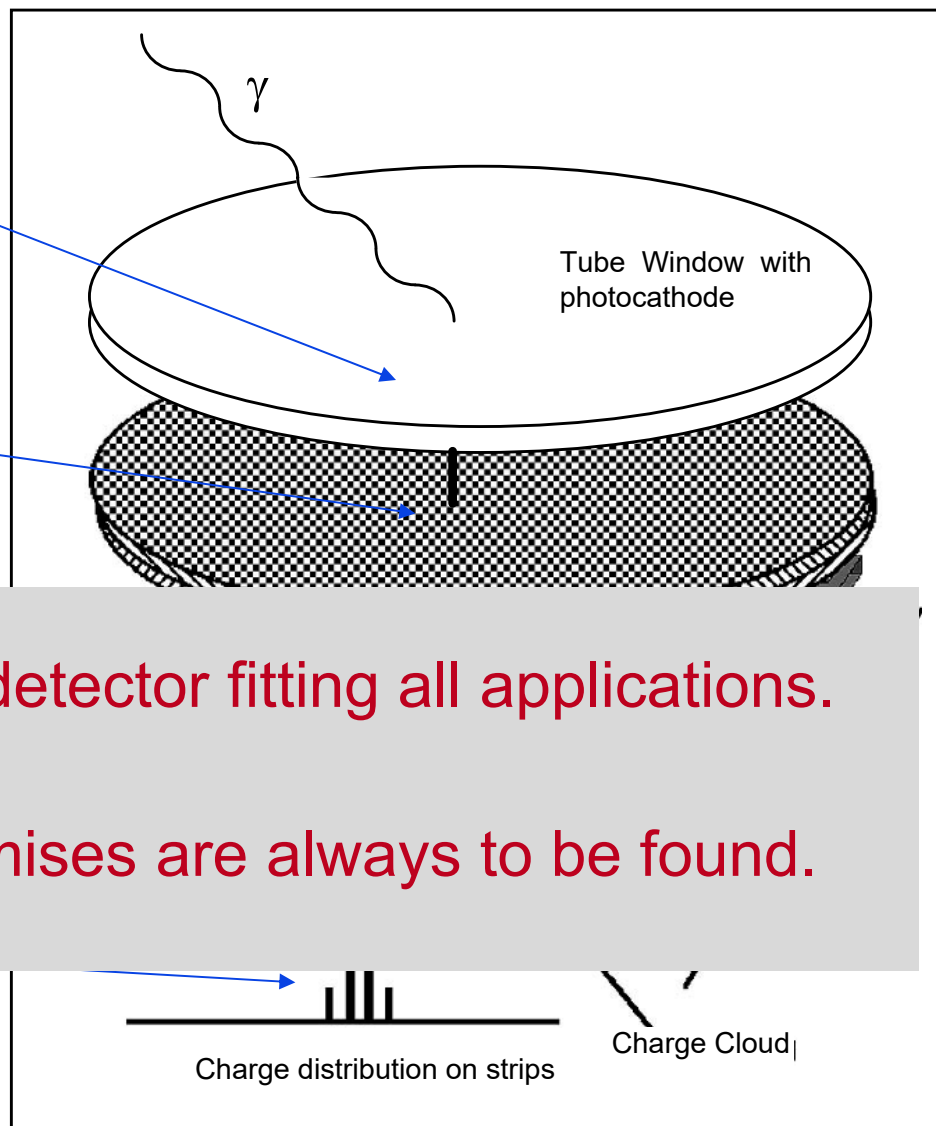
MCP detector configuration

Photocathode converts photon to electron

MCP(s) amplify electron by 10^3 to 10^7

Rear field accelerates electrons to

Different readout used, optimized for particular application



No ideal detector fitting all applications.

Compromises are always to be found.



MCP detectors vs conventional imaging devices

MCP detectors

- **No readout noise**
- **High detection efficiency (neutrons, soft X-rays)**
- **Time and position for every detected particle** ($\sim 10\text{-}30\ \mu\text{m}$ and $\sim 10\text{-}100\ \text{ps}$, photons, electrons, ions, alphas; $< 0.5\ \mu\text{s}$ thermal, $\sim 10\ \text{ns}$ epithermal neutrons)
- **Event counting**
- **TOF applications**
- **High counting rates** possible with latest readouts ($\sim 1\ \text{GHz}$ no timing resolution, $> 20\ \text{MHz}$ with timing resolution)
- **Small area**
- **Require vacuum**
- **Require high voltage**
- **Image distortions**

Frame-based devices (CCD, image intensifiers)

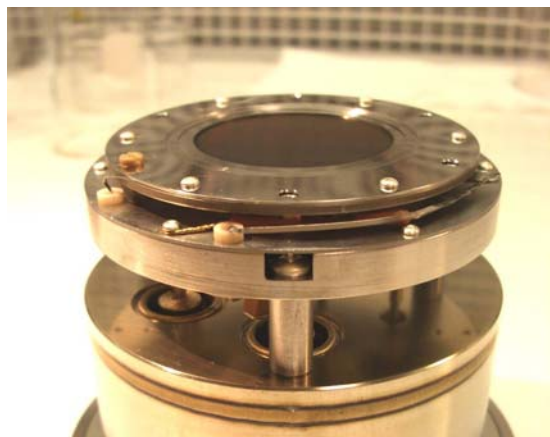
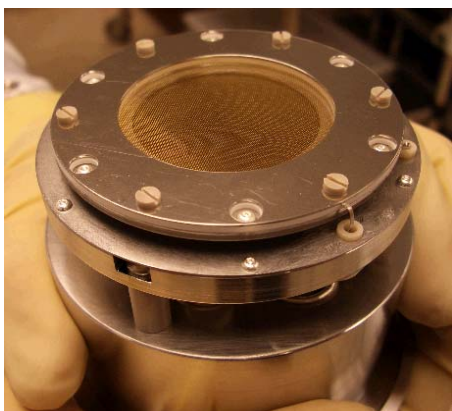
- **Reconfigurable active area**
- **No high voltage**
- **No vacuum**
- **Commercially available sensors**, well established technology
- **Easy to operate**
- **Very uniform response in active area**
- **Readout/dark noise**
- **Stroboscopic mode in TOF experiments**
- **Limited time resolution**
- **Cooling required**

Highly generalized

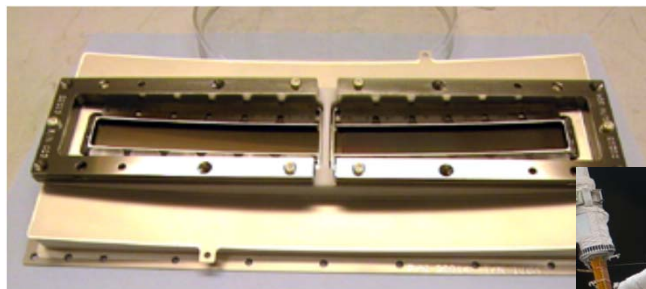


Detector hardware implementations

Synchrotron beamline detectors:
ARPES – angular resolved
photoelectron emission spectroscopy



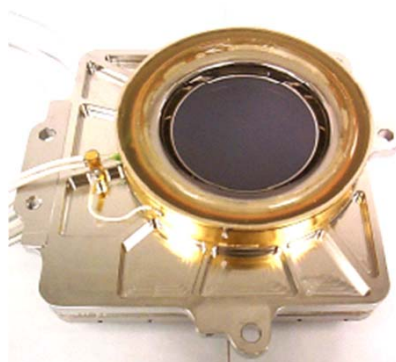
COS detector
Installed on Hubble telescope



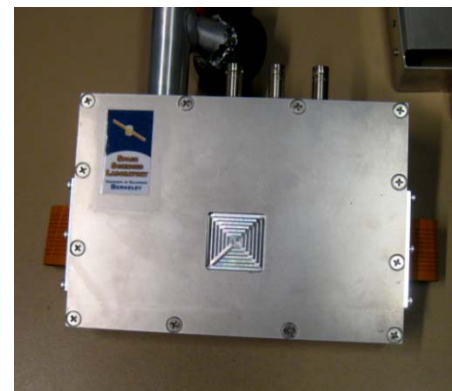
NASA Shuttle STS-125 Mission



Sealed tube configuration
(Galex NASA mission)

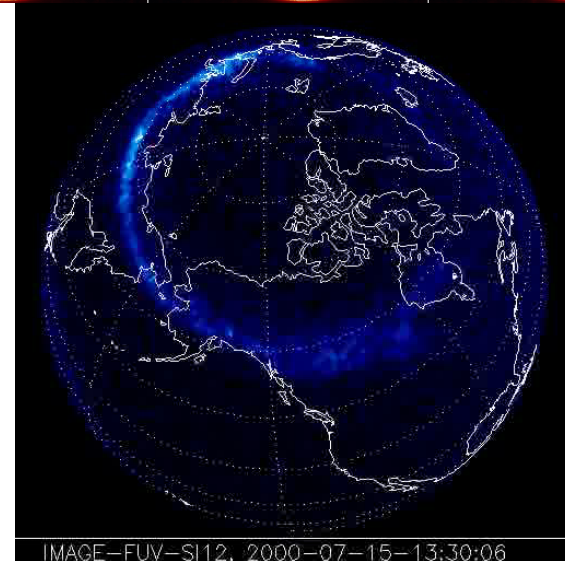
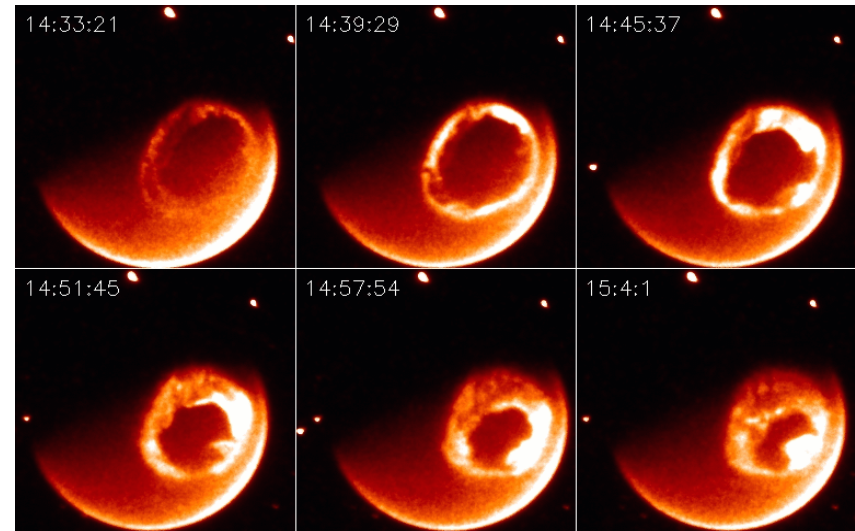


Neutron imaging
device





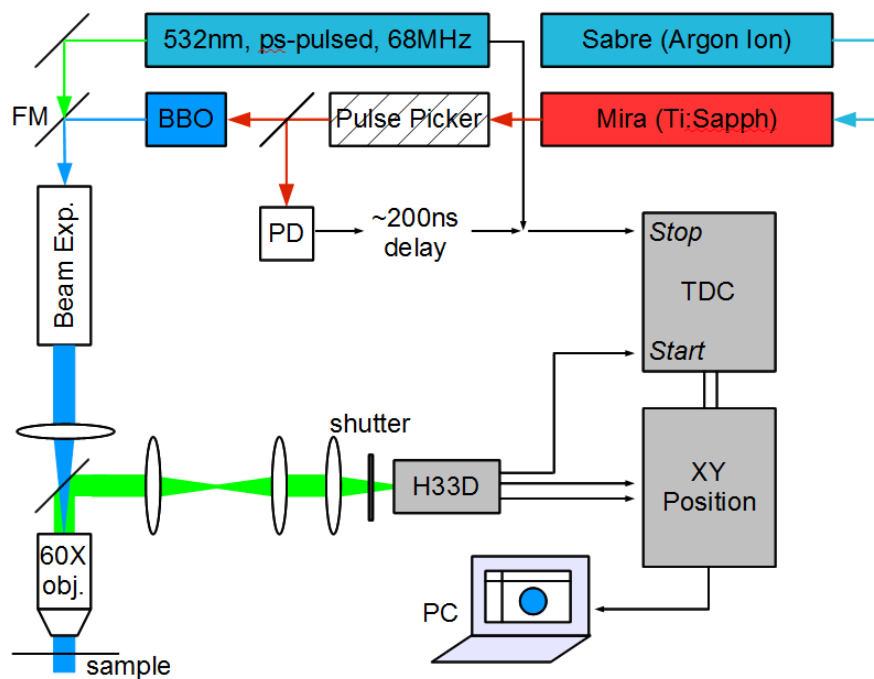
Detectors developed at SSL for NASA applications



S. Mende, et al., Space Science Reviews, 91 (2000), pp.271-285.



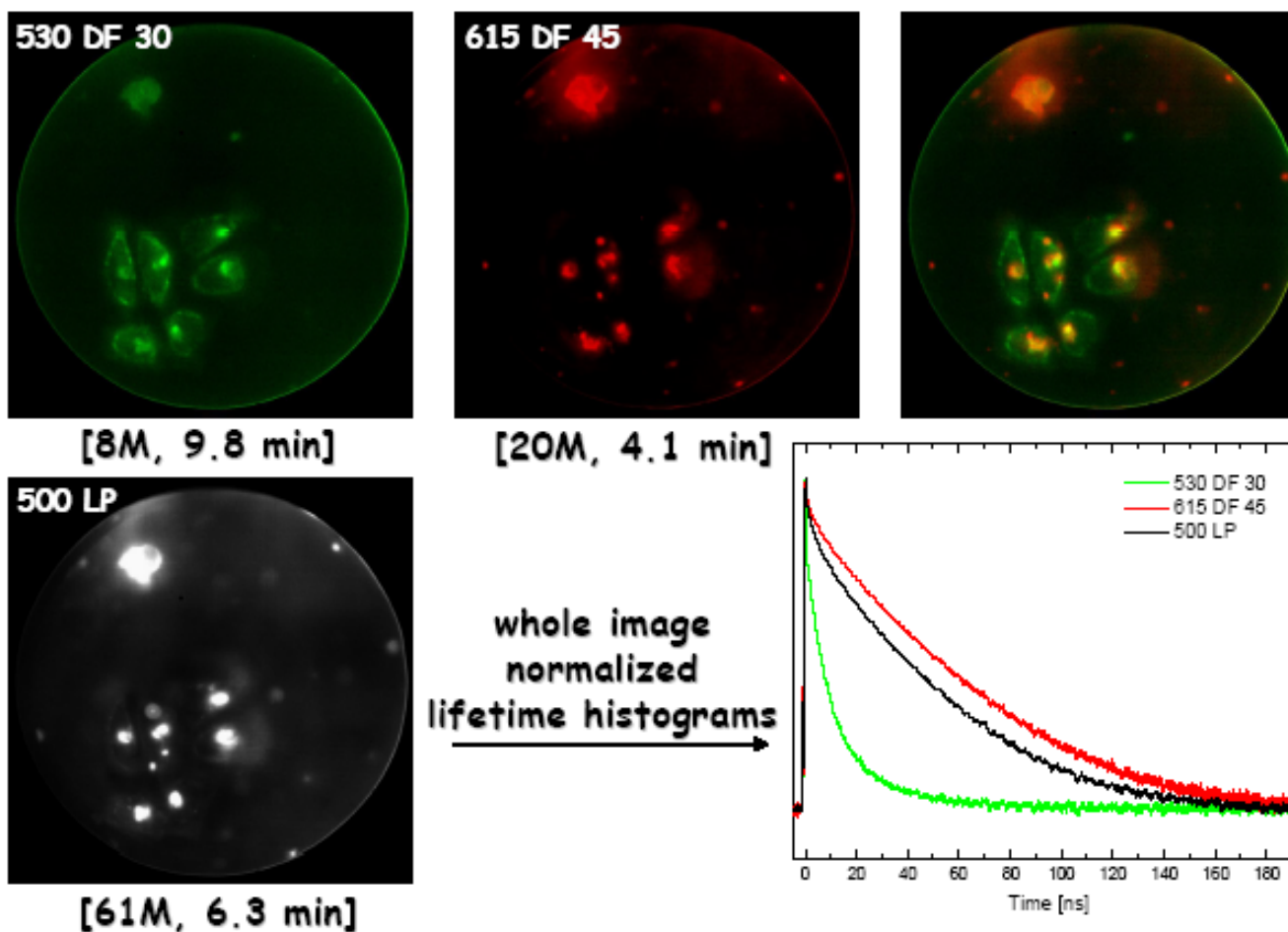
Bioimaging applications (FRET, FLIM, etc)



X. Michalet, R.A. Colyer et al., UCLA, Current Pharmaceutical Biotechnology 10(5), pp. 543-558 (2009).



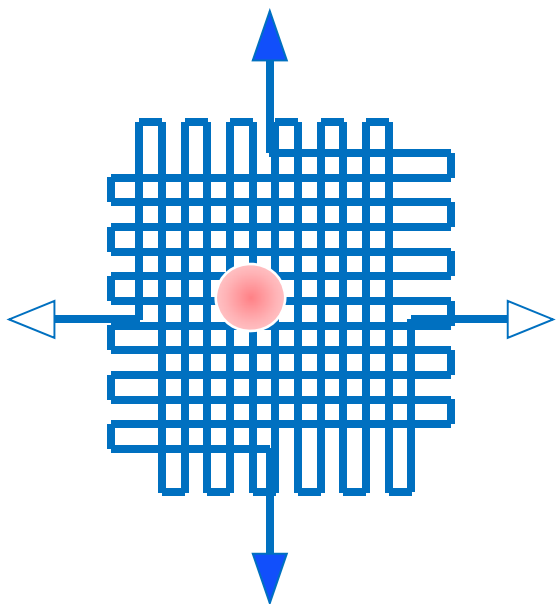
Bioimaging applications (FRET, FLIM, etc)



X. Michalet, R.A. Colyer et al., UCLA, Current Pharmaceutical Biotechnology 10(5), pp. 543-558 (2009).

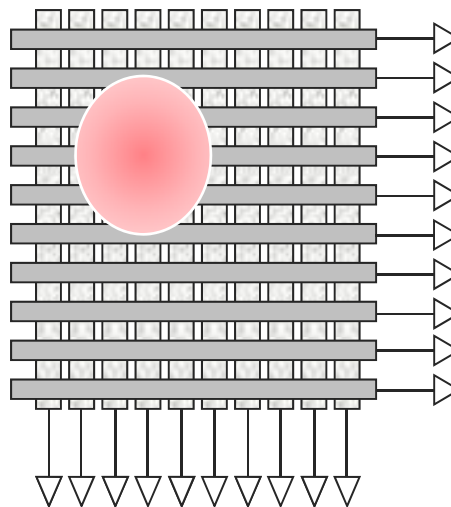


Readout types



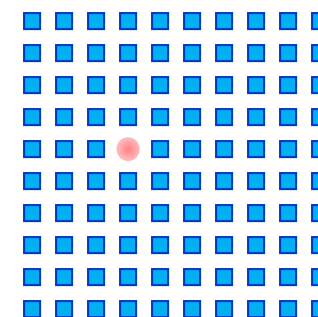
**Cross Delayline
(XDL)**

4 amps
Gain $\sim 10^7$
Rate $< 1\text{MHz}$
 $\Delta t \sim 50\text{ ps rms}$



**Cross Strip
(XS)**

$2 \times N$ amps
Gain $\sim 10^6$
Rate $< 5\text{MHz}$
 $\Delta t \sim 100\text{ ps rms}$

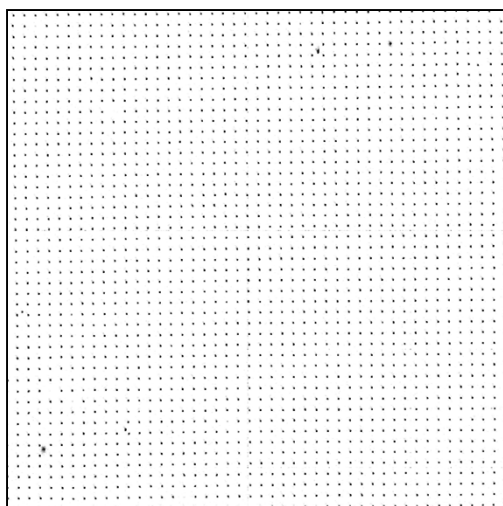


**Medipix/Timepix
ASIC**

$N \times N$ amps
Gain $\sim 10^4\text{-}10^5$
Rate $> 200\text{MHz}$
 $\Delta t \sim 10\text{ ns} - 1\text{ ms}$

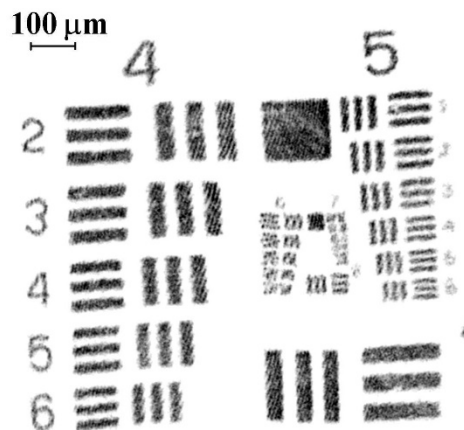


Spatial resolution of MCP detectors



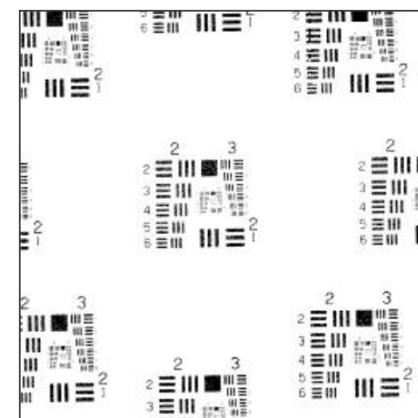
•XDL readout

- Very linear images
- Resolution $\sim 20\mu\text{m}$ FWHM and 50 ps rms
- Large Formats (20cm x 20cm)
- Gain $\sim 10^7$
- Global event rates < 1 MHz



•XS readout

- Very high resolution $\sim 10\mu\text{m}$ FWHM and ~ 100 ps rms
- Gain $\sim 10^6$
- Event rates < 5 MHz

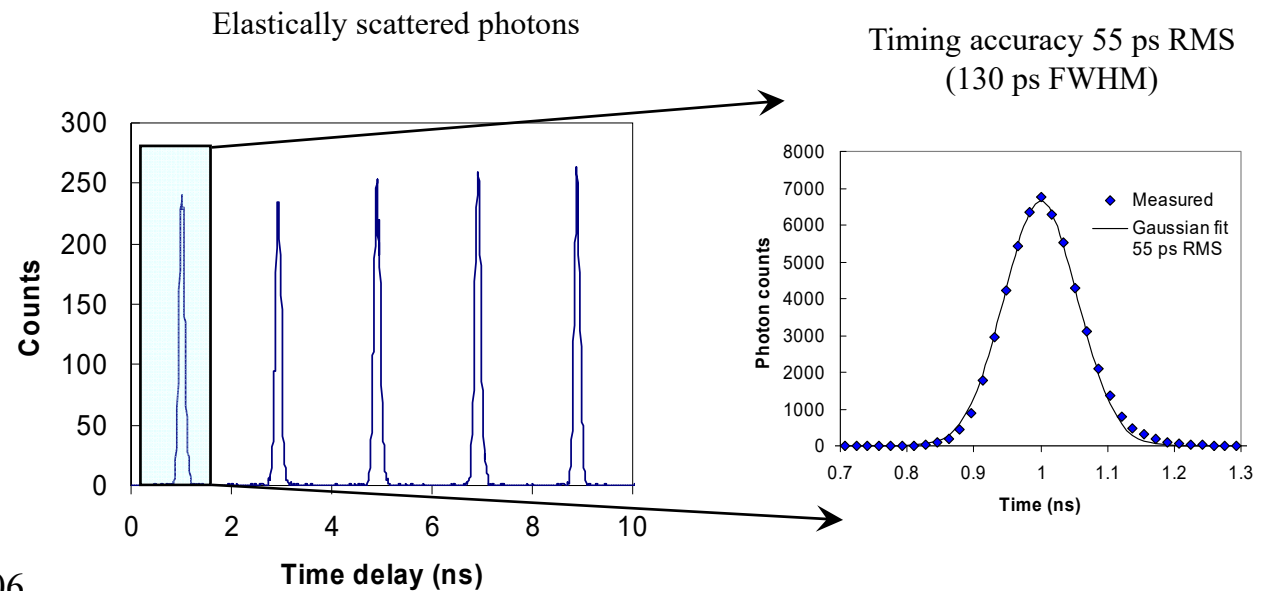
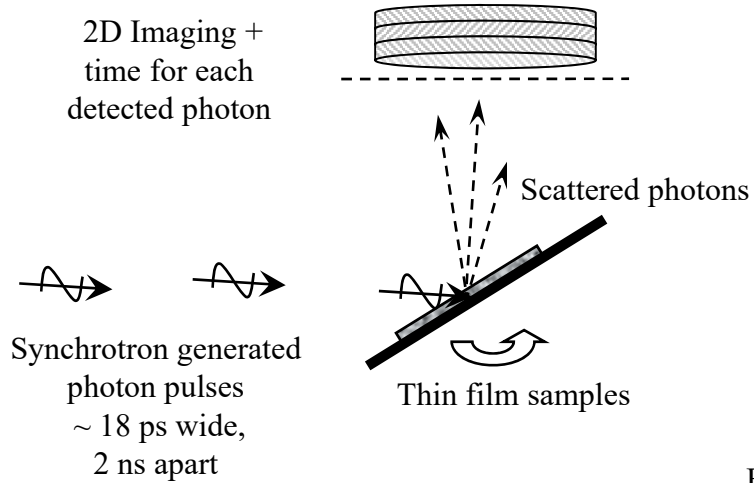


•CMOS readout

- Resolution $\sim 55\mu\text{m}$ FWHM and $\sim 10\mu\text{m}$ FWHM with event centroiding
- Very high event rates > 1 GHz (no centroiding, no timing)
- Gain $< 10^5$
- Small active area $28 \times 28\text{ mm}^2$



Timing resolution of XDL detectors

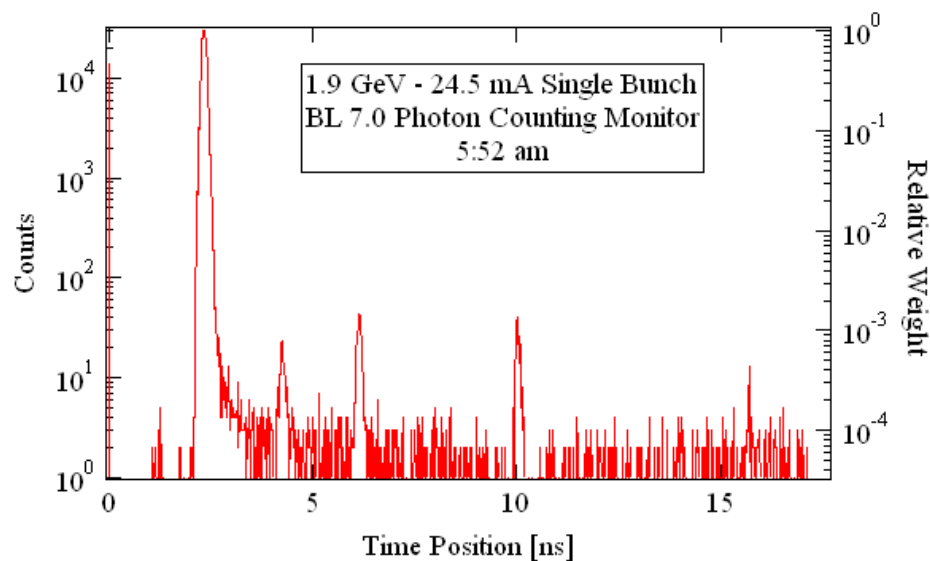


IEEE Trans. Nucl. Sci. 54 (2007) 706

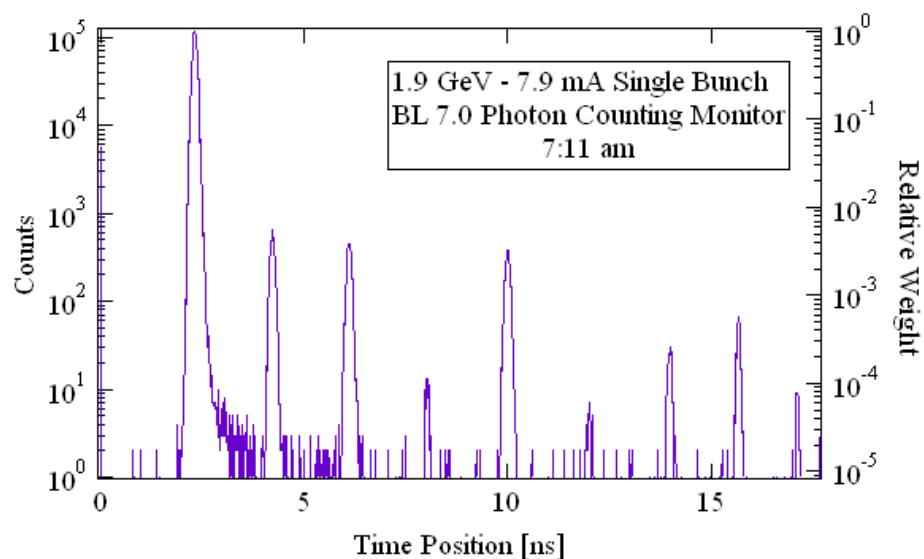


Synchrotron bunch diffusion

Bunch population after injection



Bunch population ~76 min later

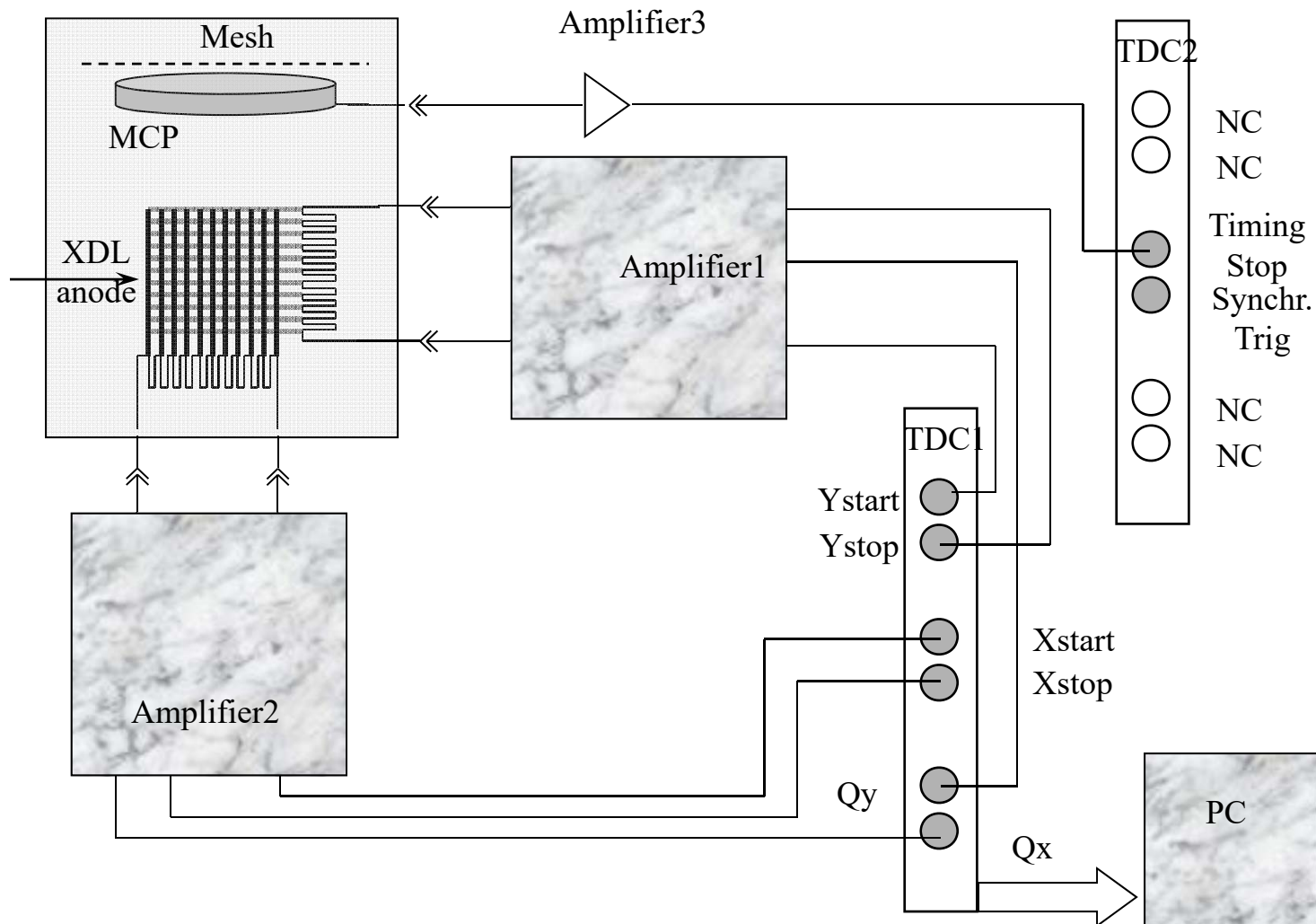


Diffusion of electrons between the adjacent bunches was optimized with MCP detection system

W. E. Byrne, C.-W. Chiu, J. Guo, F. Sannibale, J.S. Hull, O.H.W. Siegmund, A. S. Tremsin, J.V. Vallerga
Proceedings EPAC'06, Edinburgh, June 2006

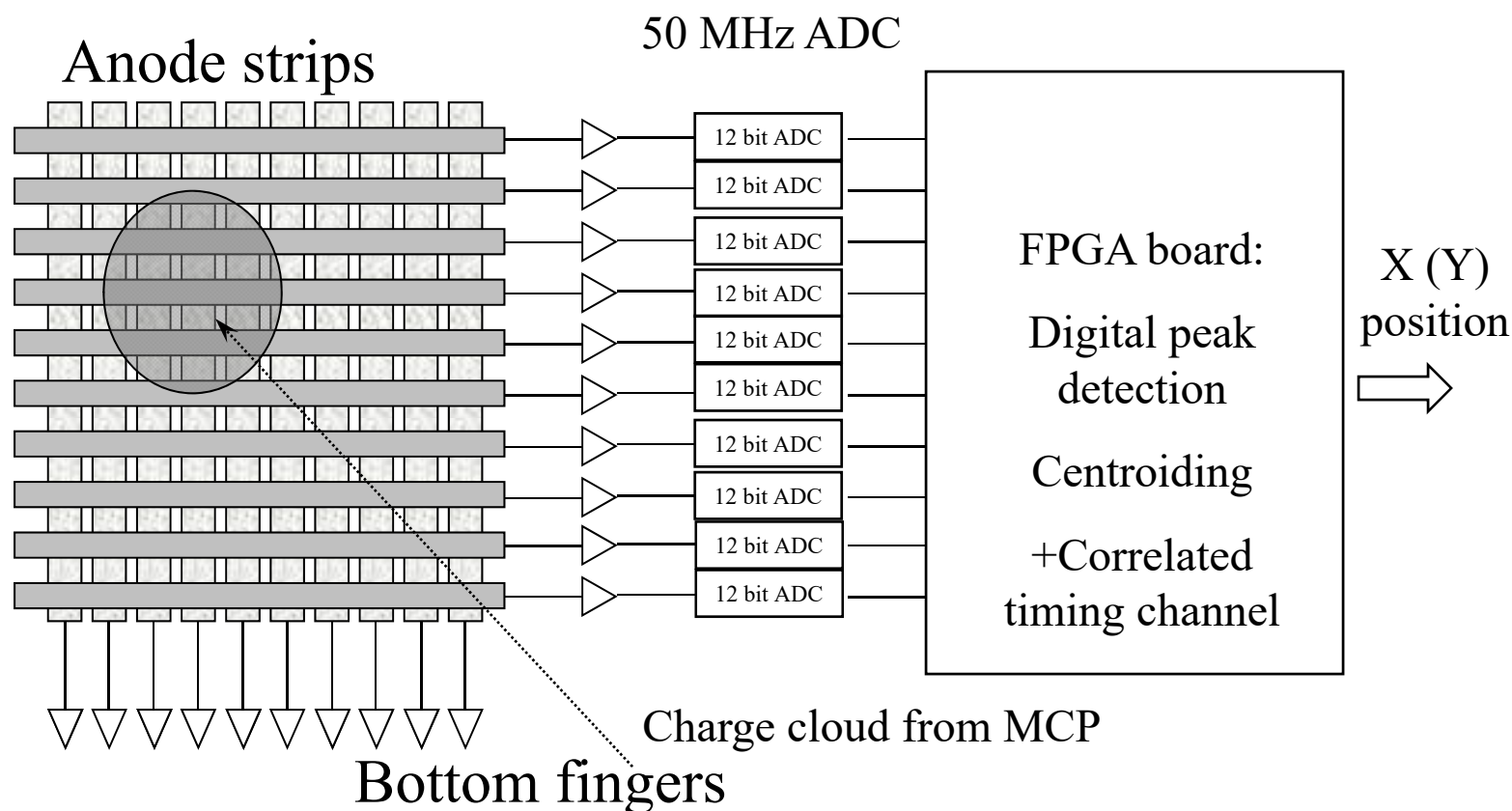


Delay line readout





Cross strip readout



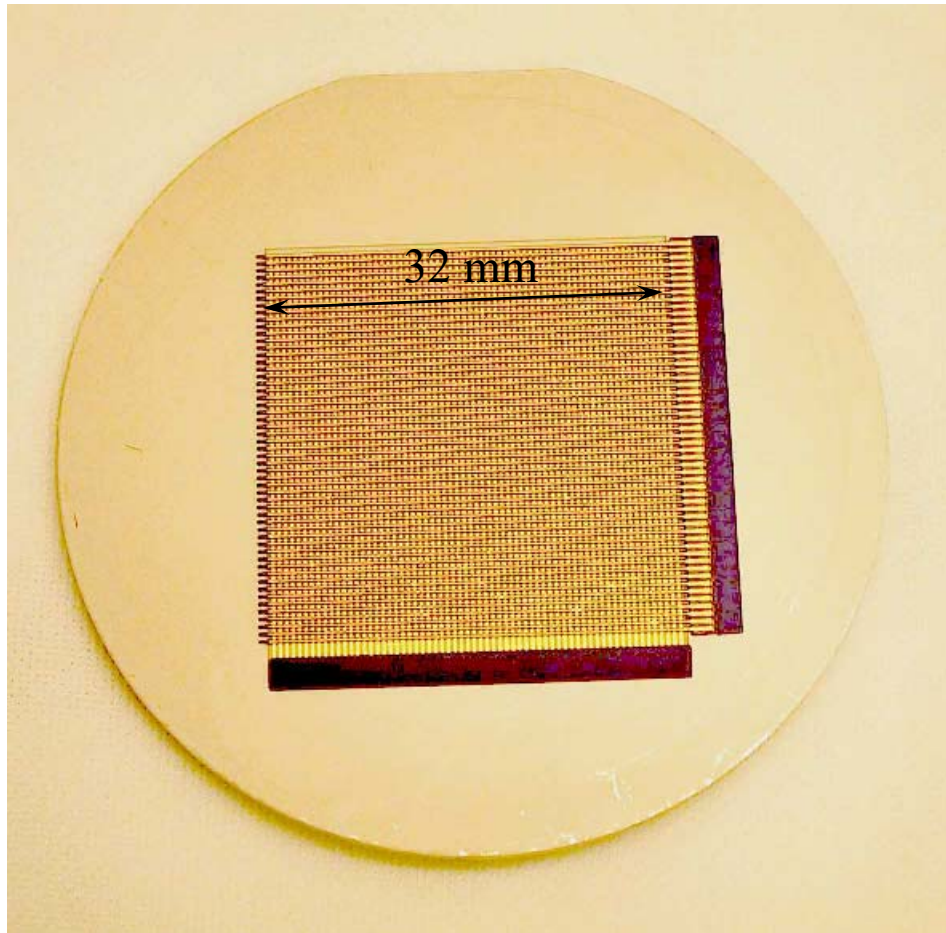
Each finger has its preamplifier followed by an ADC, continuously digitizing the signal.

Centroiding done on digitally calculated charge values.

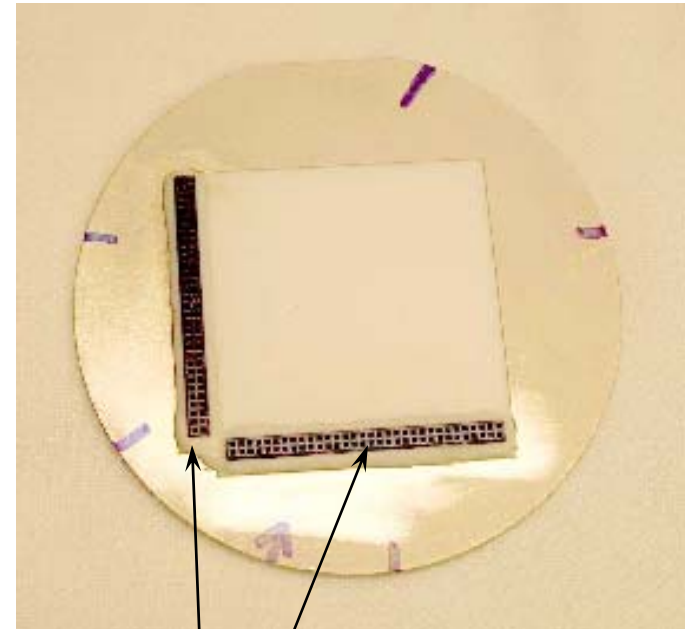
O. Siegmund, et al., Nucl. Instr. and Meth. A 610, pp.118-122 (2009)



32x32 mm² XS



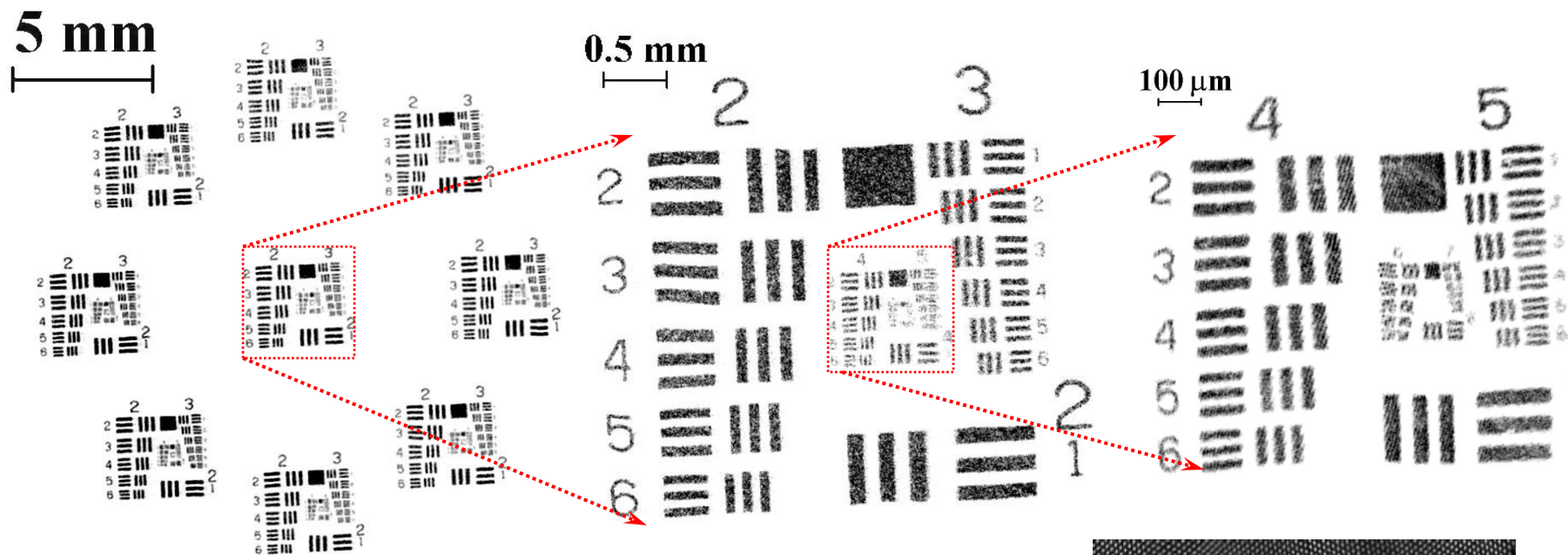
- 32 mm long electrodes on 0.5 mm period
- Hermetically sealed holes



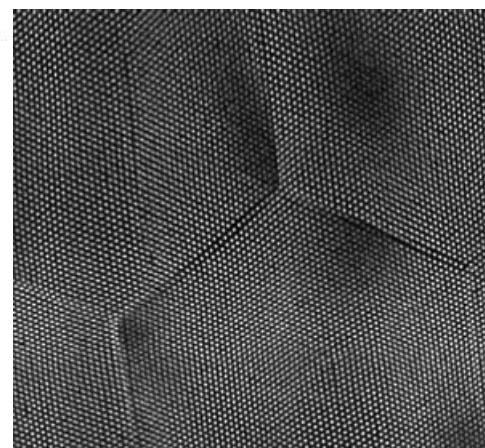
Back end connectors for ASIC mounting



XS anode spatial resolution



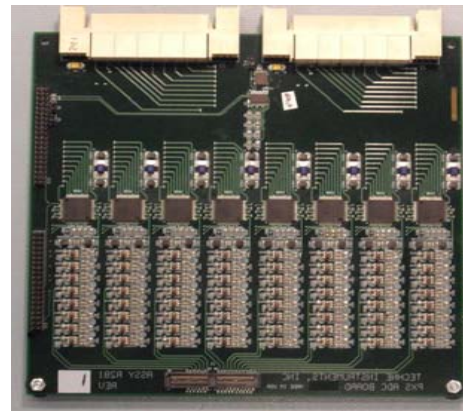
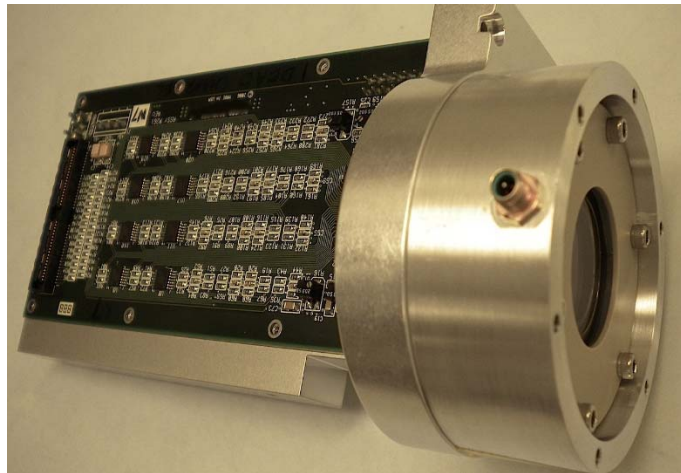
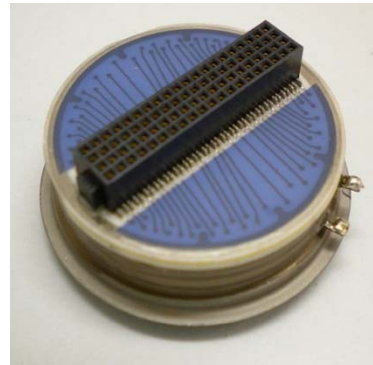
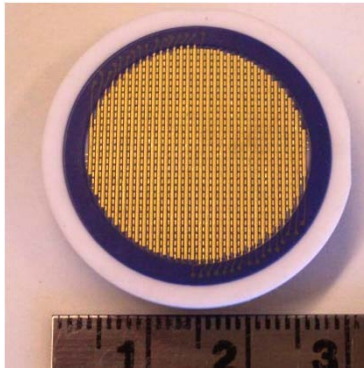
12 μm MCP full filed illumination image



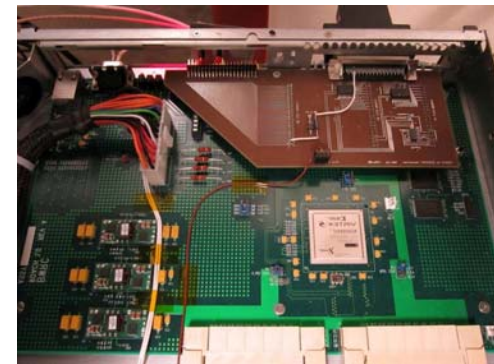


18mm Cross Strip Sealed Tube with SuperGenII Photocathode

22mm round cross strip anode used in sealed tubes has a 0.7mm period. Through hole vias transfer the charge to the back of the anode and a fanout permits connection to a standard connector. SuperGen-II cathode on glass window.



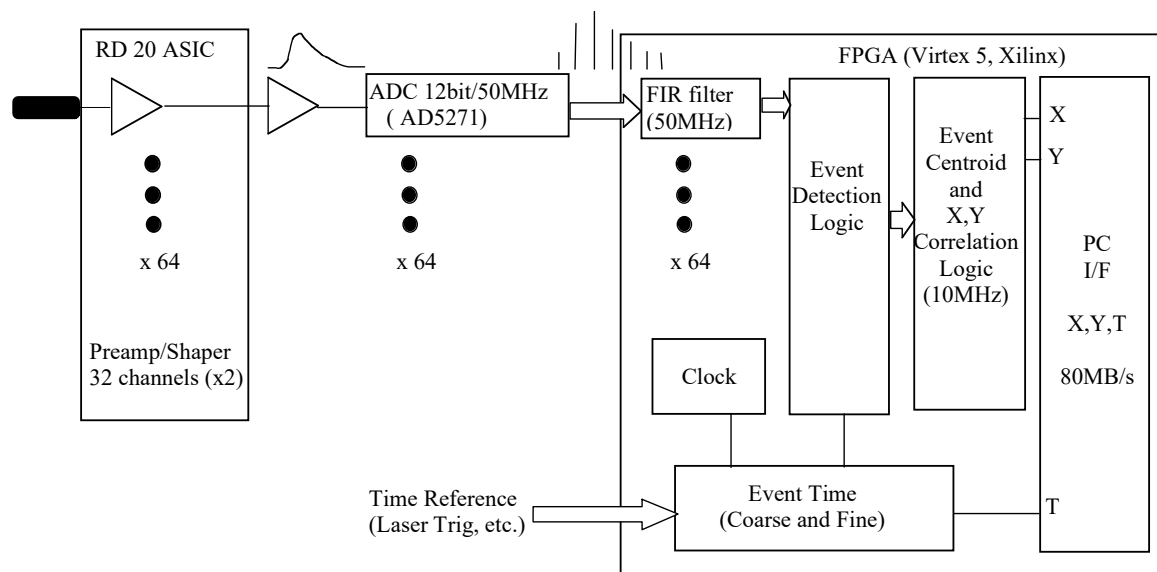
Parallel 64 channel ADC



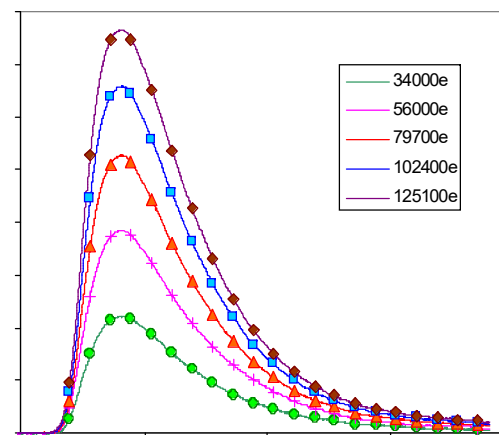
Virtex 5 FPGA board



18mm Cross Strip Sealed Tube with SuperGenII Photocathode



Schematic of PXS electronics including Preshape32 amplifiers, ADCs and Virtex FPGA.

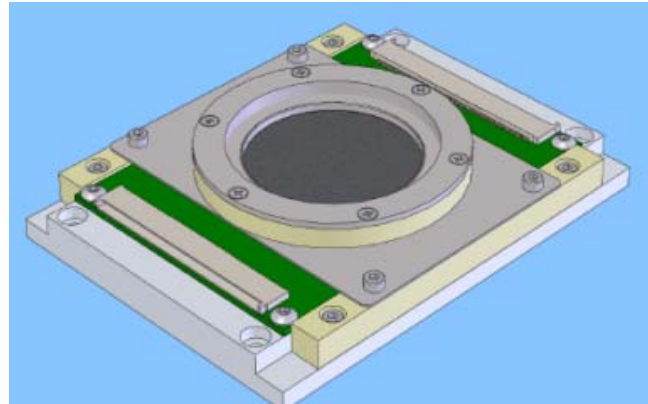
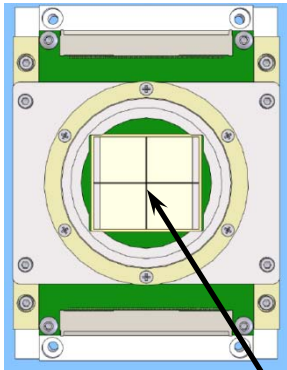


Example of signal shapes for various charge pulses from the Preshape32 ASIC sampled by the PXS box at 60 MHz (16ns steps) showing the ~45 ns risetime and the ~200 ns fall time.

J.V. Vallerga et al., Proc. of SPIE Vol. 7732 773203-3
J.V. Vallerga, et al., Astr. Telescopes Instr. SPIE 2016



MCP detector with Medipix/Timepix readout

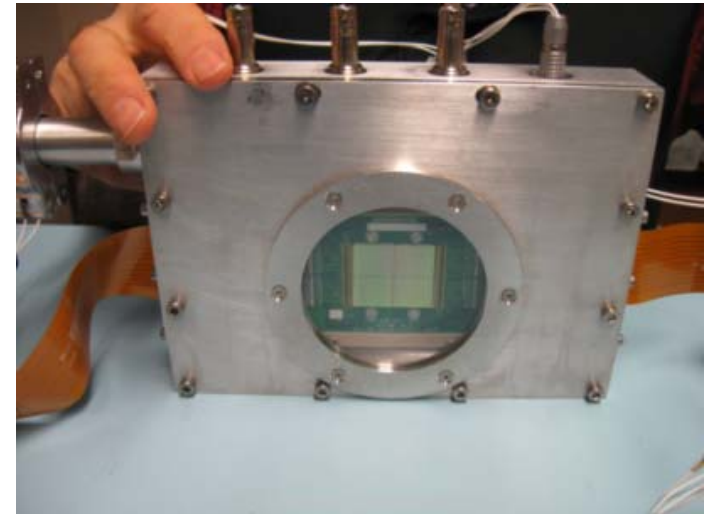


2 x 2 array of Timepix ASICs

Stack of MCPs is positioned
0.5 mm above
Timepix readout.

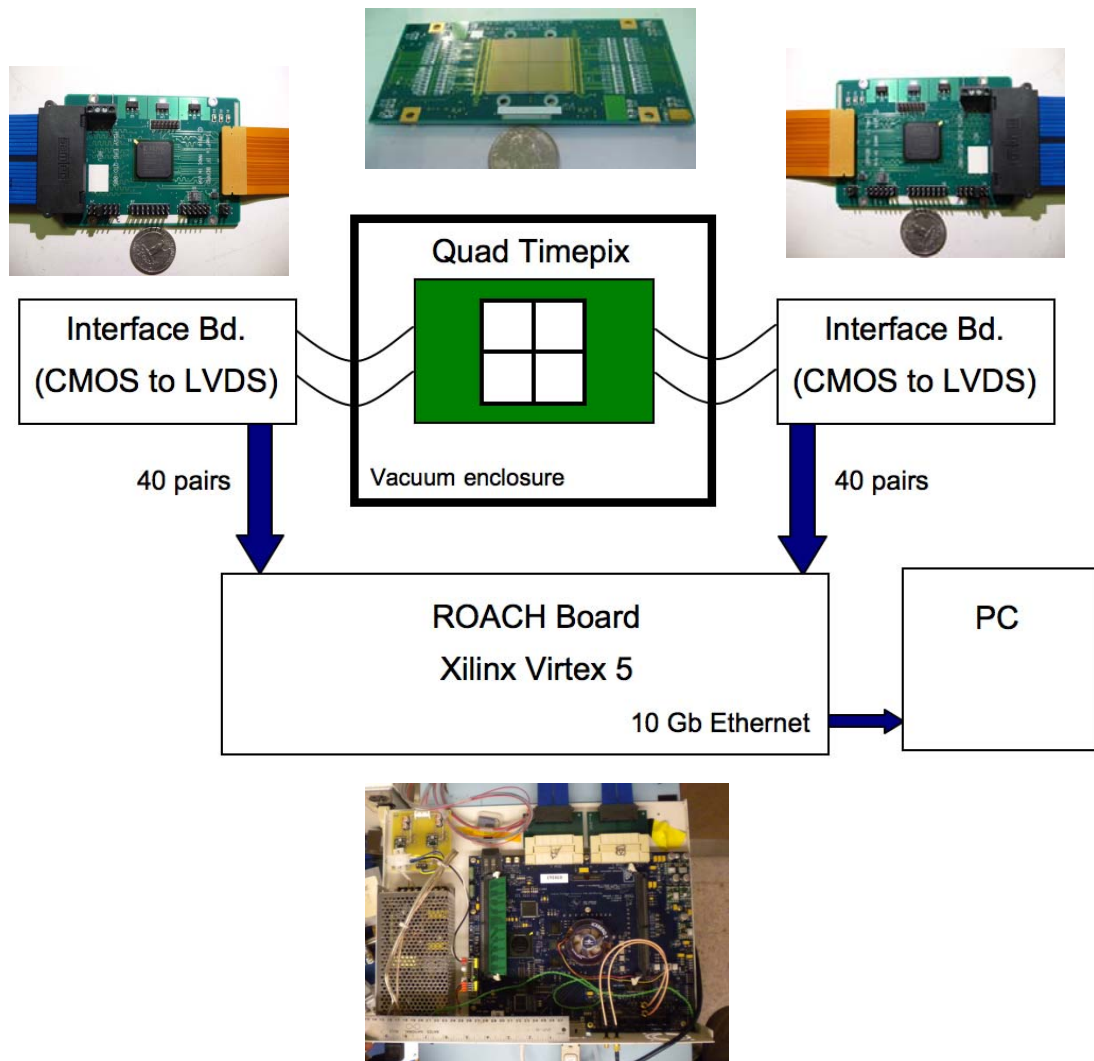
The assembly is placed in
vacuum container

- 512 x 512 array of 55 μm pixels (28x28 mm² area)
- 100 kHz/pixel
- Frame rate: >1 kHz
- Low noise (<100e⁻) = low gain operation (10 ke⁻)
- ~1 W watt/chip, 3-sides abutable
- ASIC developed at CERN for Medipix collaboration





MCP detector with Medipix/Timepix readout



- Up to 1200 frames/sec
- Readout time $\sim 283 \mu\text{s}$
- 3 acquisition modes.
Each pixel provides either:
 - Event counts
(image integrated on the chip)
 - Time of event
(up to 10 ns accuracy)
 - Charge accumulated
in a pixel (ToT mode)



Timepix readout for MCP detectors

- **Simultaneous** events can be detected (up to ~ 25000).
- The same detector: **event counting** or **frame-based imaging**.
- Operate at low gains (10^4 - 10^5).
- Can operate at very high counting rates exceeding 100 MHz/cm² (55 μm resolution) or at rates of ~ 2 -3 MHz per 2x2 Timepix readout with resolution of $< 10 \mu\text{m}$.
- Analog amplification in pixels, only digital signals read out.
- No readout noise
- Very uniform readout (lithographic processing) – no image distortions.



3 modes of event counting/imaging

1. Event counting in each pixel

- up to 11800 events per pixel/frame
- ~10 kHz rate/pix
- detector global rate >100 MHz with no resolution degradation
- local counting rate ~100 kHz
- spatial resolution = 55 μm pixel
- time resolution = shutter length (1 μs -seconds)
- can be synchronized to external trigger (stroboscopic imaging)

2. Time of event : internal clock or relative to external trigger

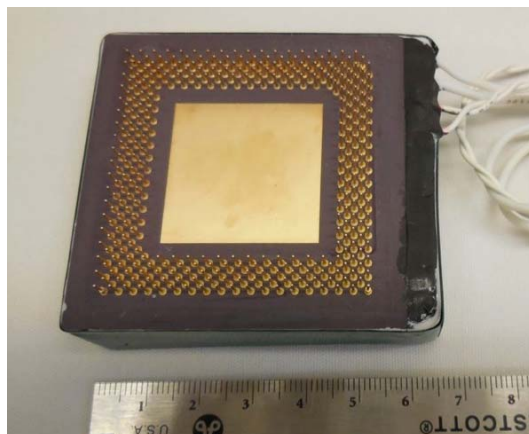
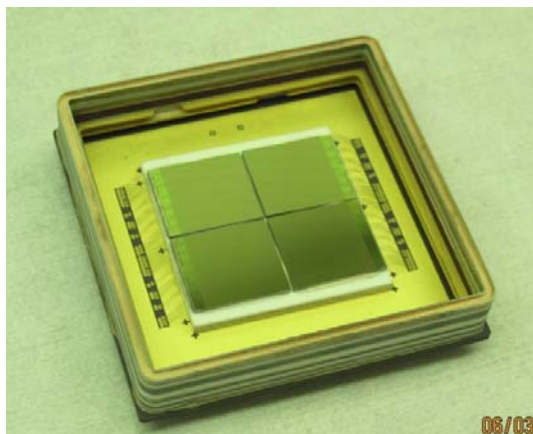
- 1 event per pixel/frame (~25K events/frame)
- time bin from 10 ns
- time range = 11800 x time bin
- spatial resolution = 55 μm pixel
- multiple shutters per trigger

3. Charge in pixel

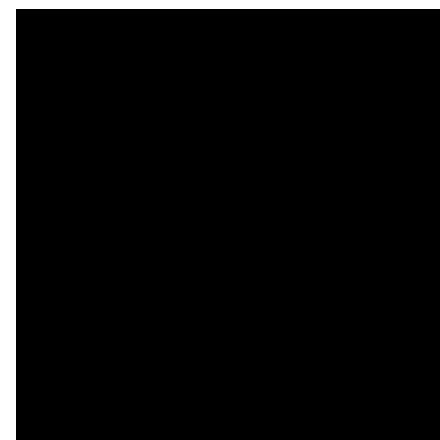
- 1 event per pixel/frame (~25K events/frame)
- spatial resolution = 55 μm pixel
- time resolution = shutter length (1 μs to seconds)
- can be synchronized to external trigger
- multiple shutters per external trigger



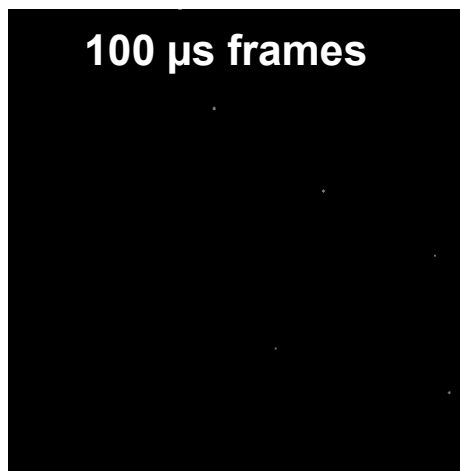
MCP/Timepix sealed tube detector (produced by Photonis)



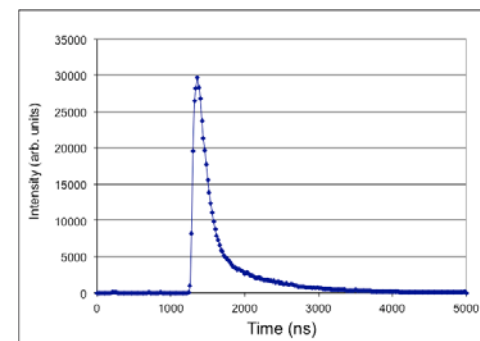
Pulsed diode (~100 ns)



Individual photons



100 μ s frames



PI J.V. Vallerga

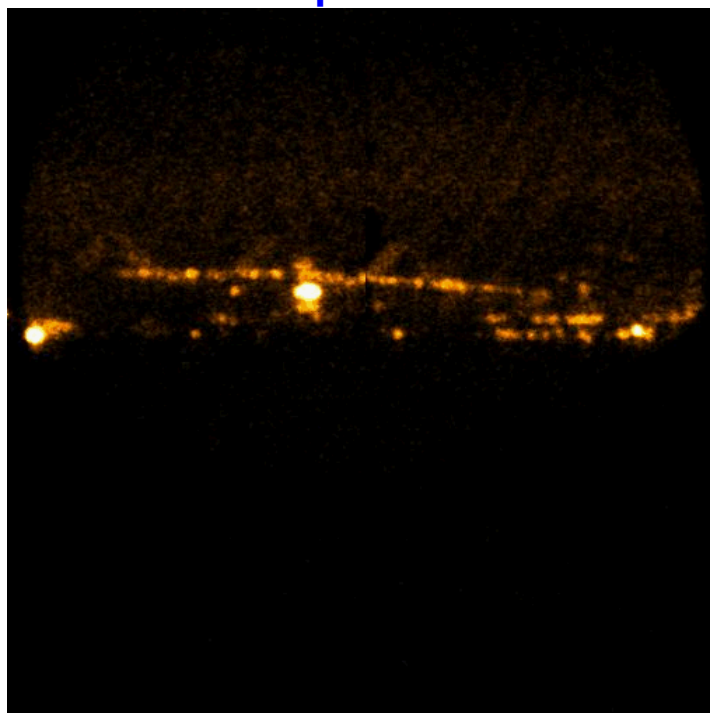


MCP/Timepix sealed tube detector (produced by Photonis)

Photo: Bay Bridge at night

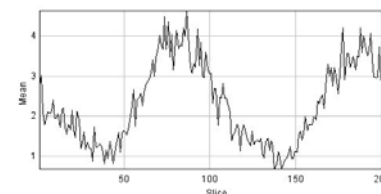


Phase imaging from individual photons

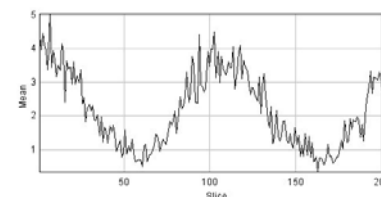


Individual phases

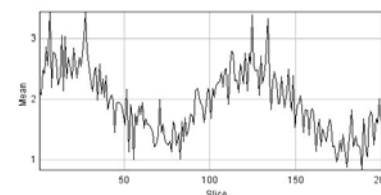
Phase 1



Phase 2



Phase 3

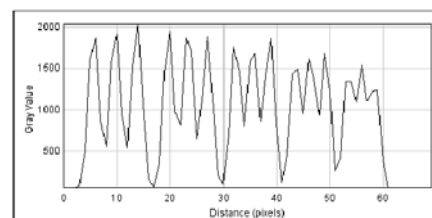
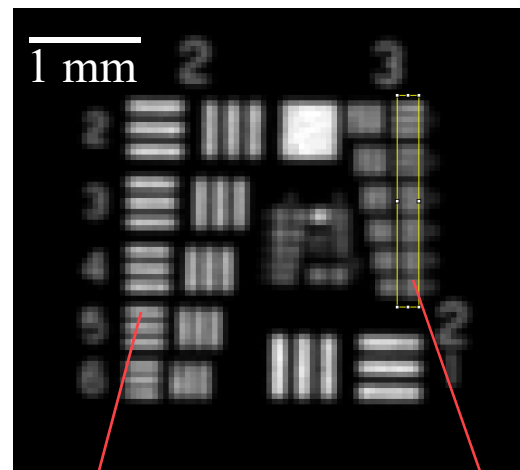
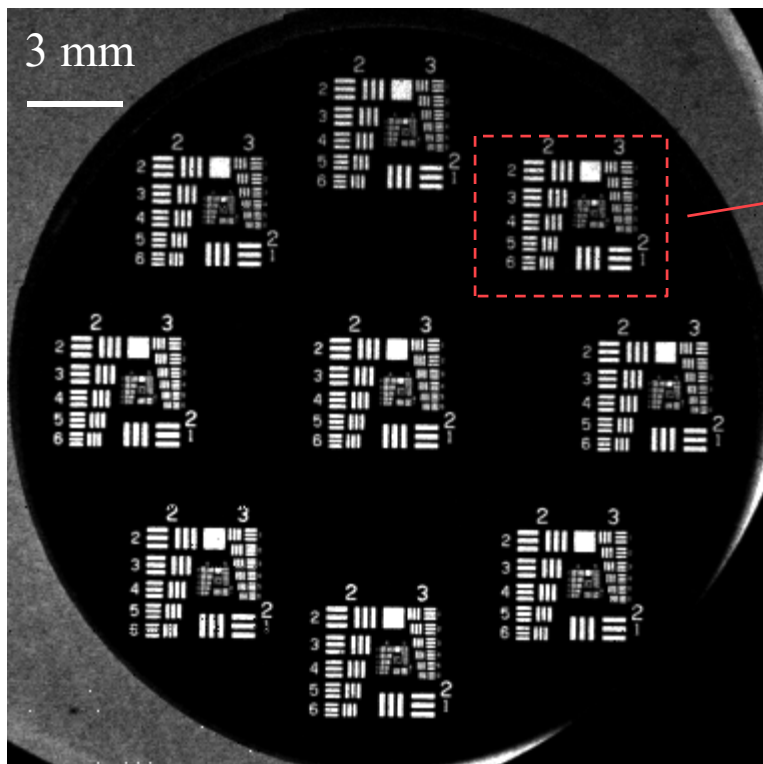


Photons timed and phased to a single period of 60Hz line frequency. Lightcurves of 3 different pixels shown at right.

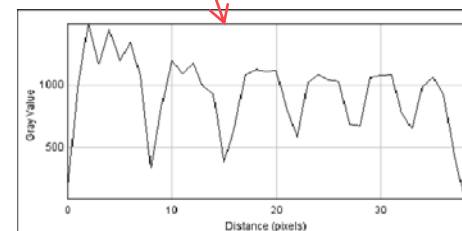
PI J.V. Vallerga



Mode 1: Frame-based / event counting mode



Group 2



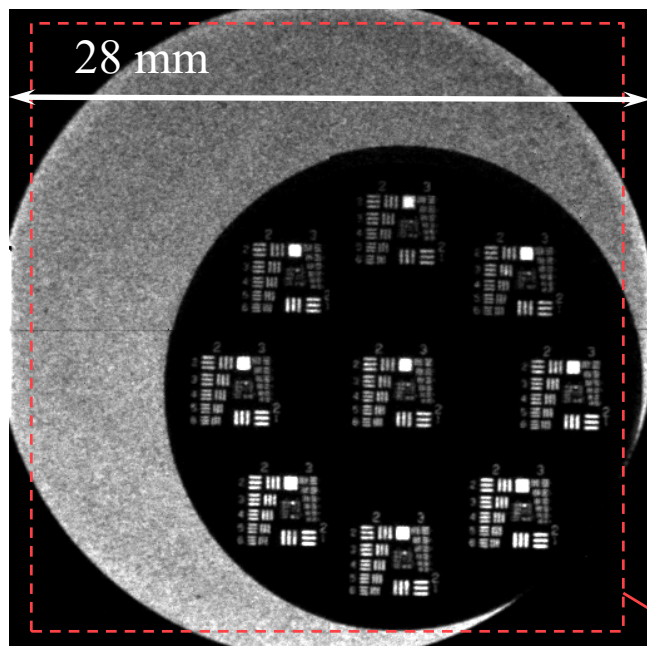
Group 3

High count rates are possible.
Up to 11800 counts per pixel before readout out.

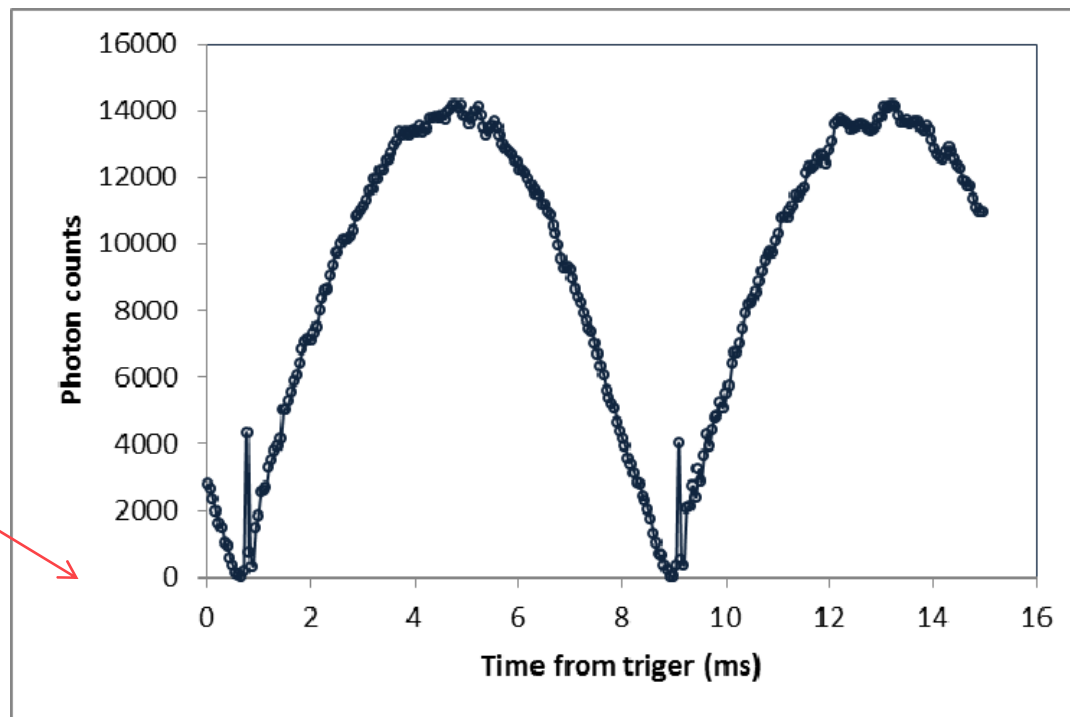
Resolution limited by $\sim 55 \mu\text{m}$ pixels



Mode 2: Time of each event



UV penray lamp intensity fluctuations (60 Hz AC)



Timing of each event relative to external trigger is measured.

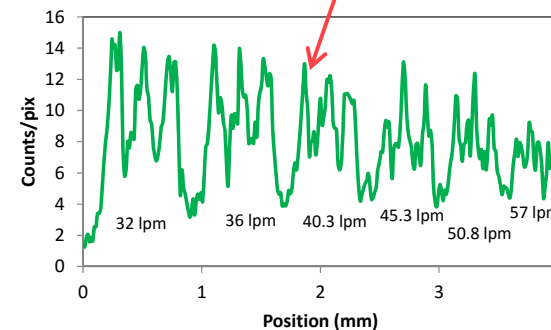
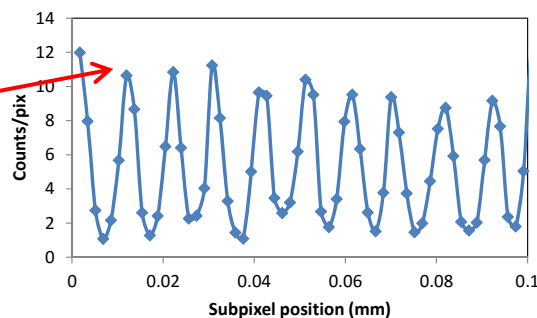
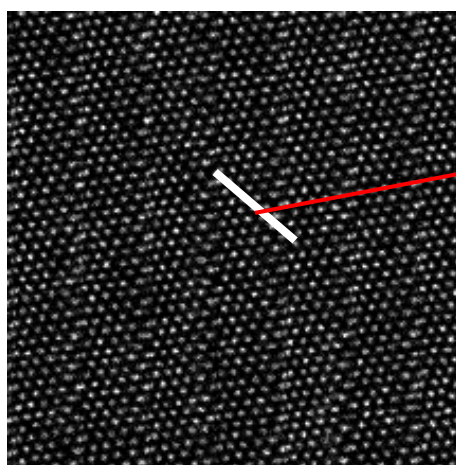
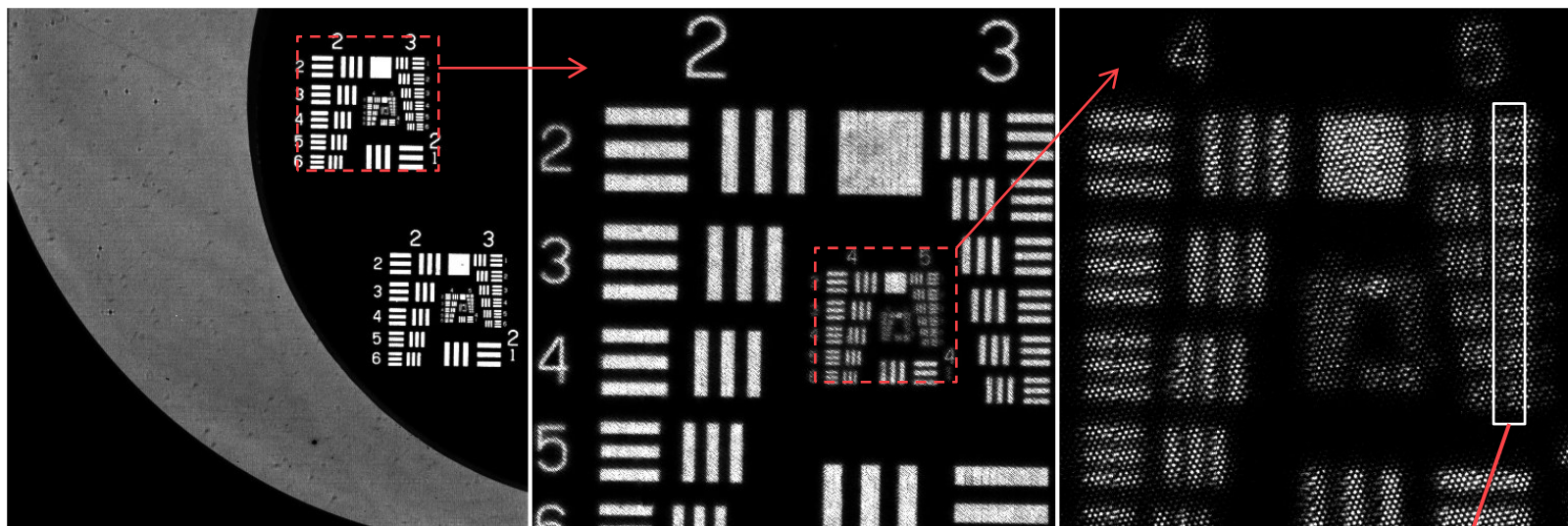
Time histogram is accumulated in each pixel.

Resolution limited by $\sim 55 \mu\text{m}$ pixels



Mode 3: Event centroiding

High resolution imaging with resolution \sim MCP pore is possible



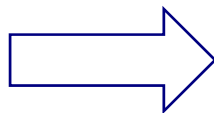
Readout resolution $\sim 4 \mu\text{m}$ FWHM



An ideal photocathode

- High quantum efficiency
- Stable in time, stable under air exposure
- Radiation hard
- Fast
- Solar blind
- No thermionic electron emission
- Easy to manufacture
- Do not require operation in high vacuum
- Can be deposited on different substrates
- ...

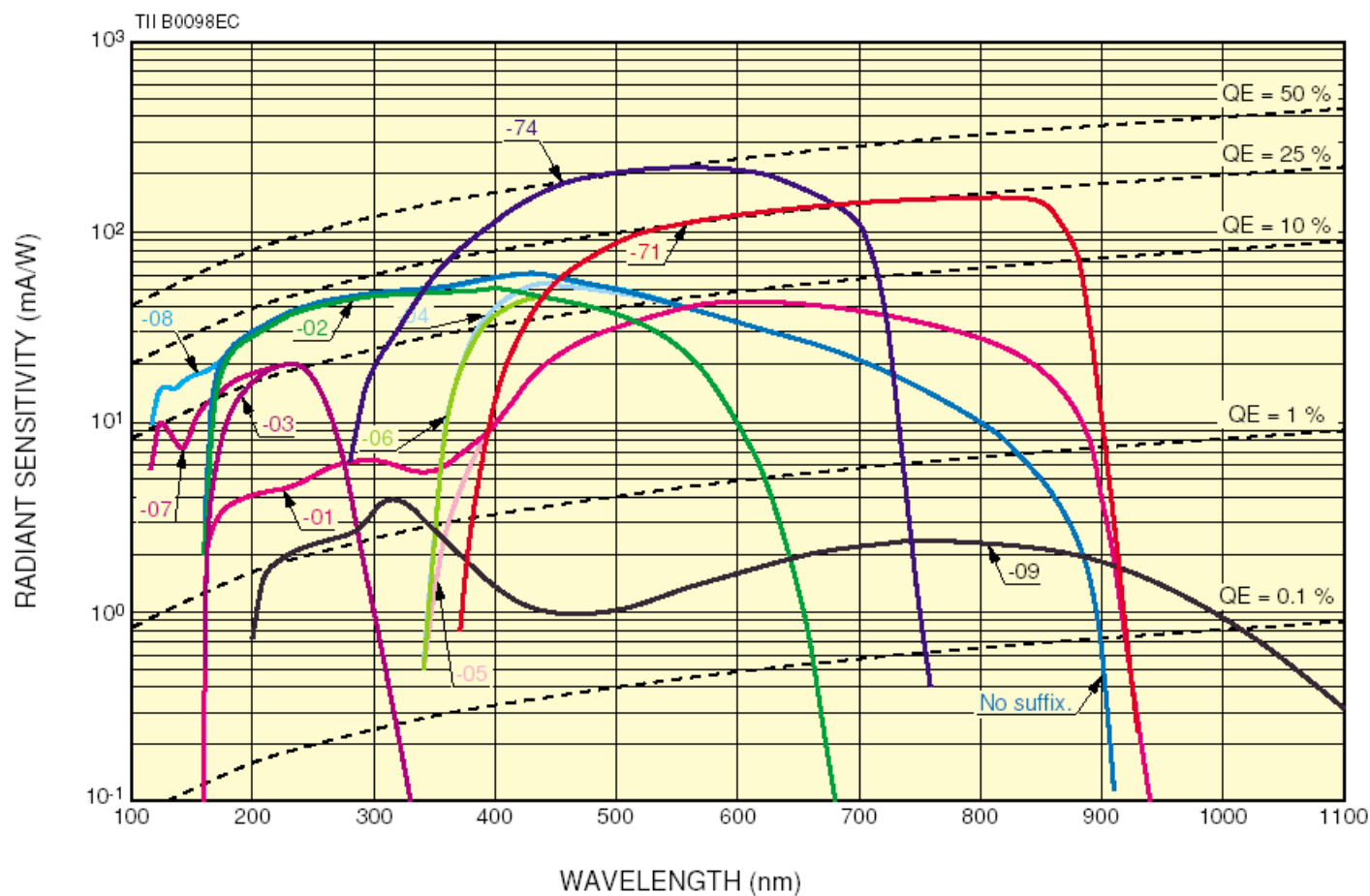
Does not exist



To be optimized for a particular application



Hamamatsu image intensifiers



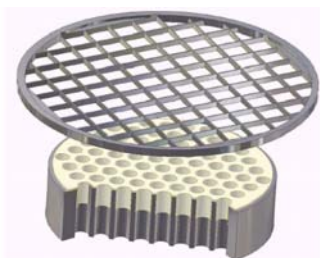
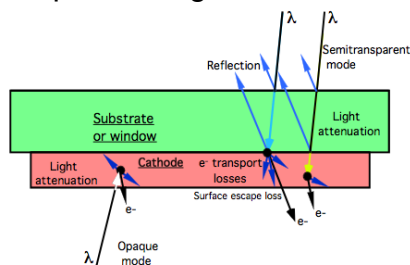
- 01 – Extended red multialkali
- 03 - CsTe
- 71 - GaAs
- 74 – GaAsP



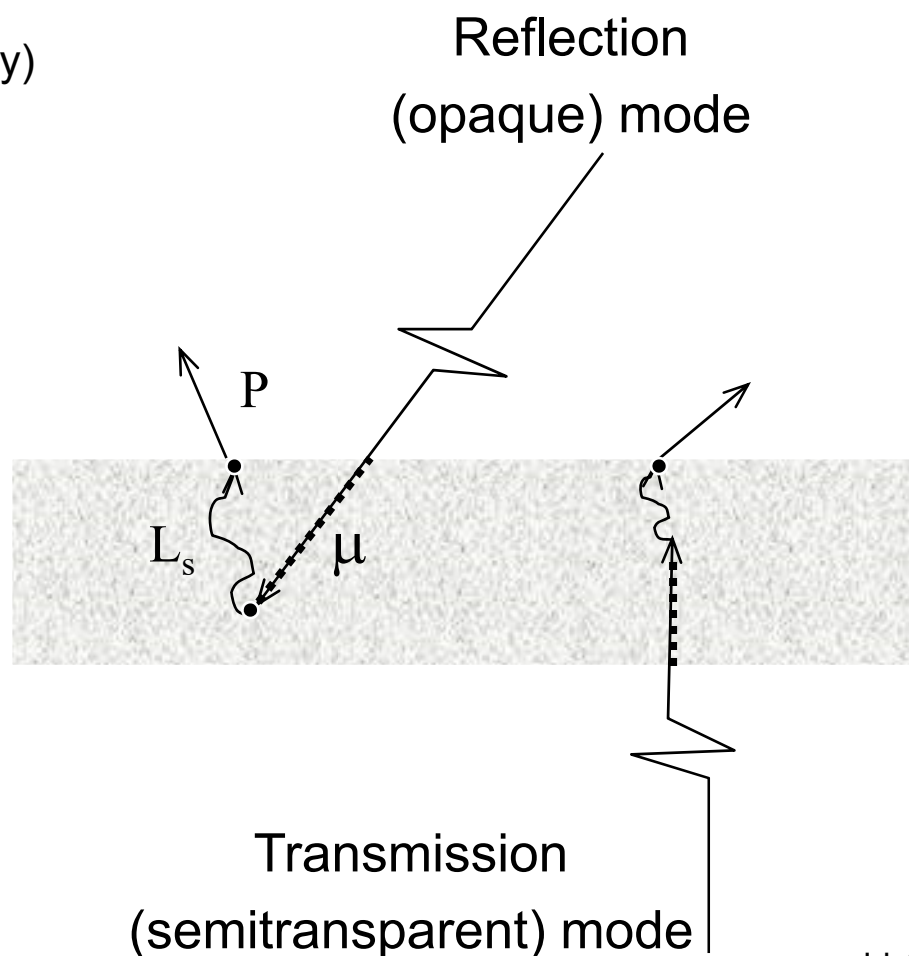
Photocathode Efficiency

- Photon absorption length (μ)
- Photoelectron escape length (L_s)
- Photoelectron escape probability (P)
(surface work function or electron affinity)

Photocathodes deposited on the window at high temperatures. Window is transferred to the processing chamber.



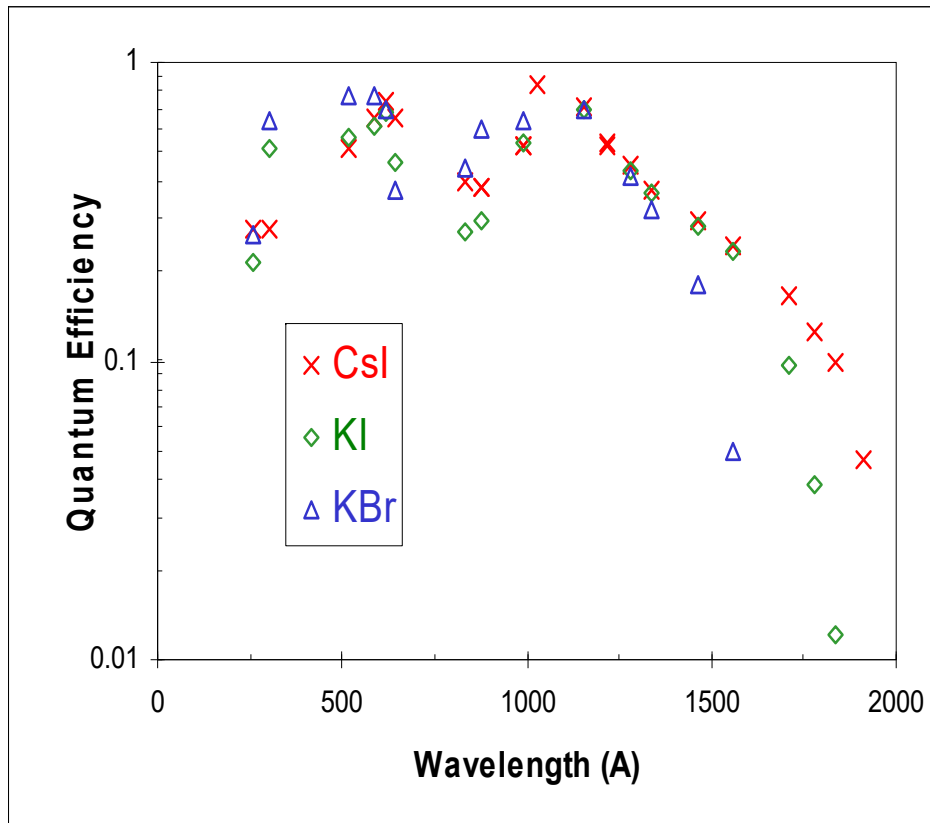
Photocathodes deposited directly on MCP
Electron repelling mesh



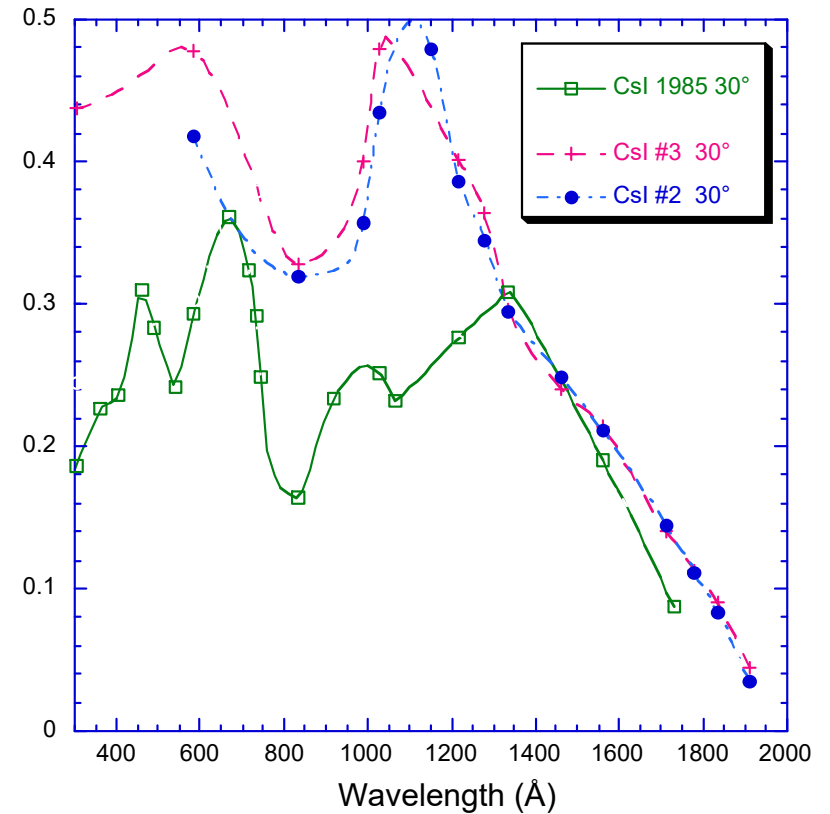


UV and soft X-ray photocathodes

Quantum Efficiency of alkali halide photocathodes



Reflective

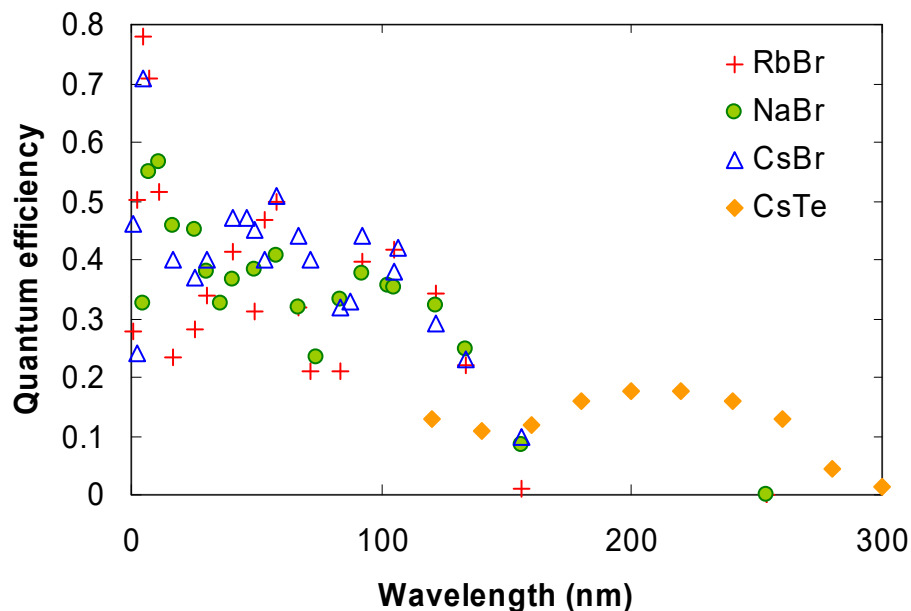


Opaque on MCP

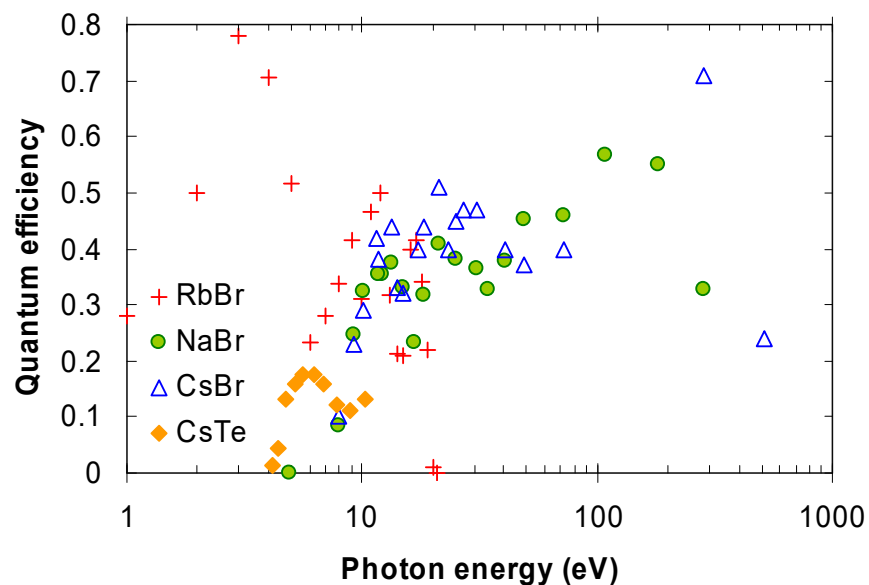


UV and soft X-ray photocathodes

Quantum Efficiency of alkali halide photocathodes



As function of wavelength

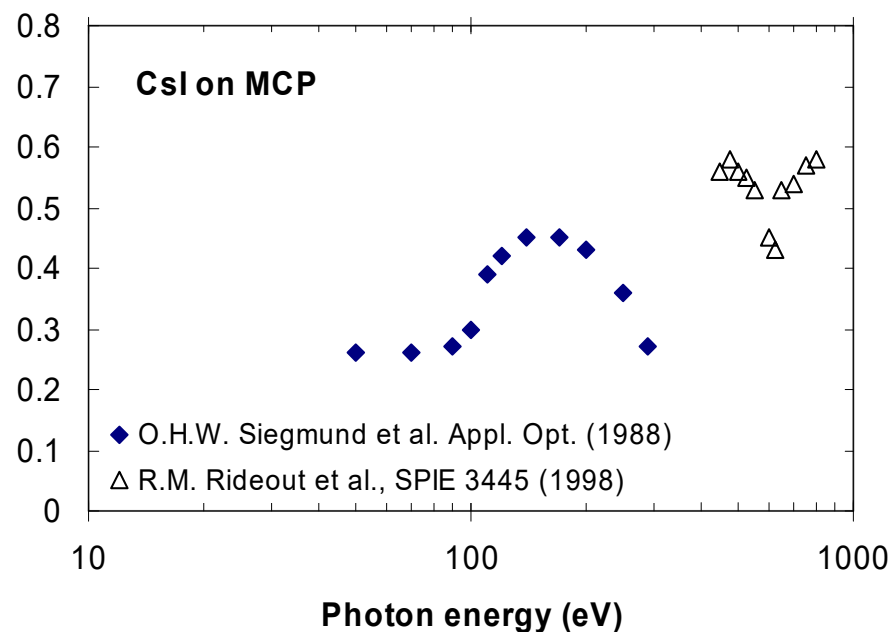
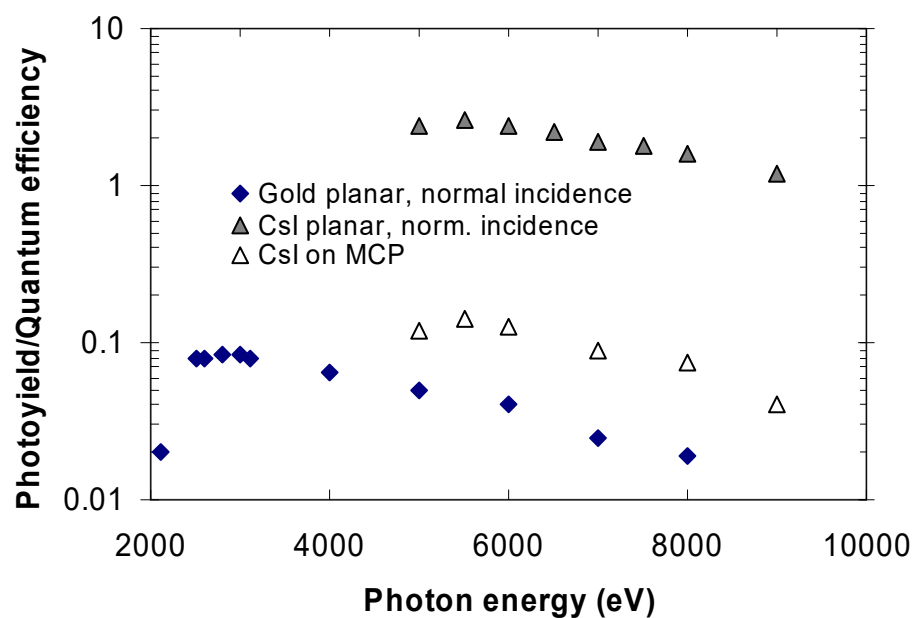


As function of photon energy



UV and soft X-ray photocathodes

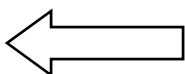
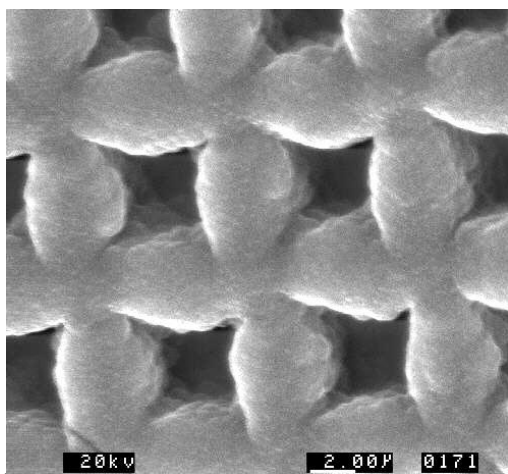
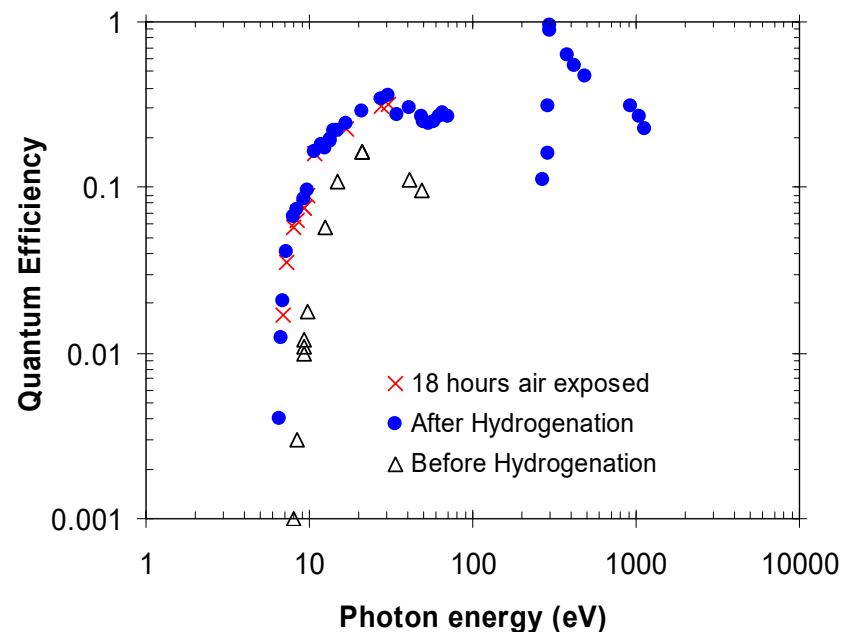
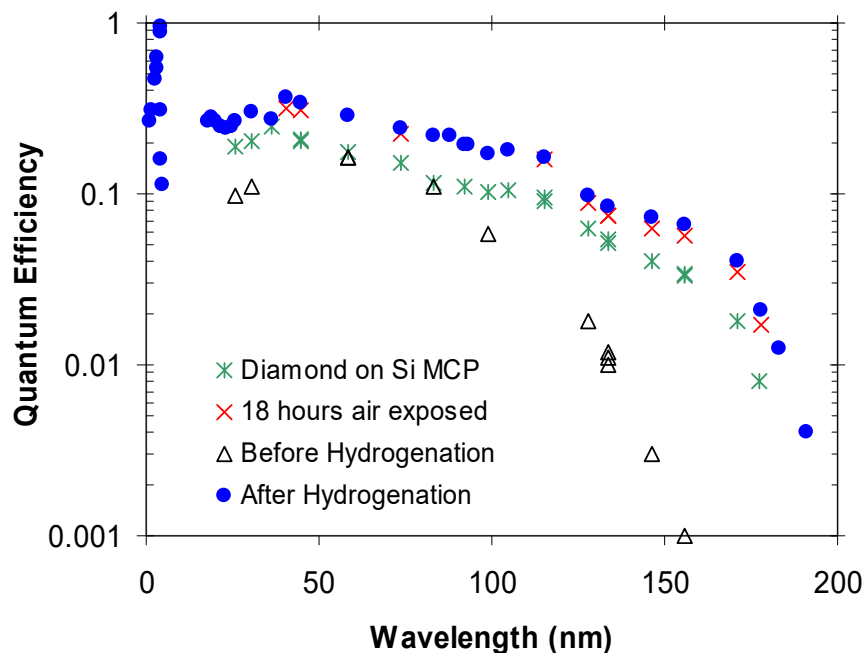
Quantum Efficiency of alkali halide photocathodes



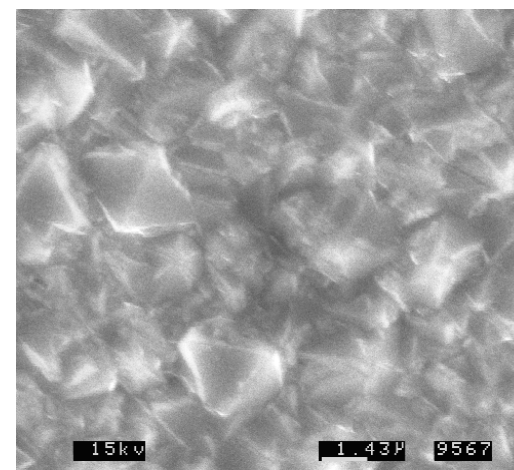
G.W. Fraser et al., NIM A321, A381, SPIE 3445



QE of diamond photocathodes. Reflective mode only

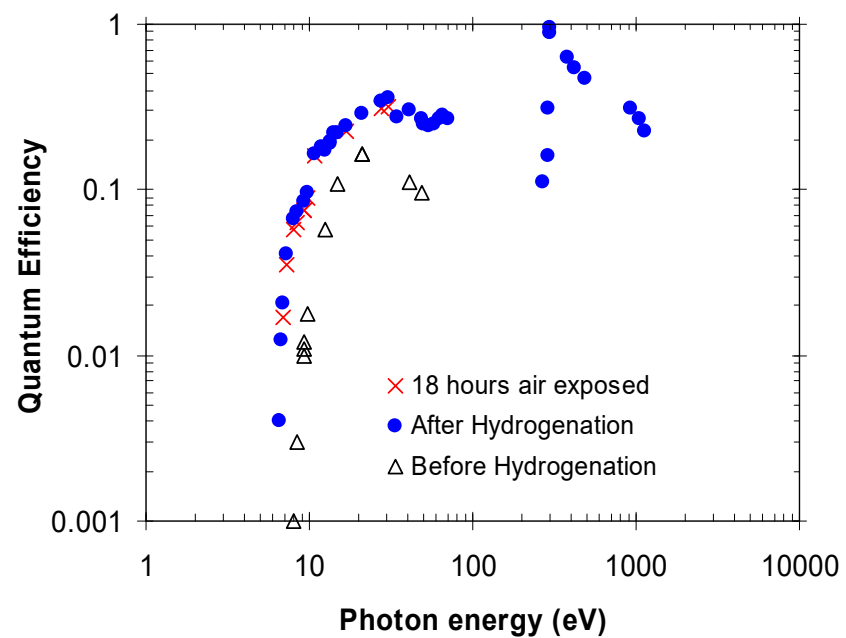
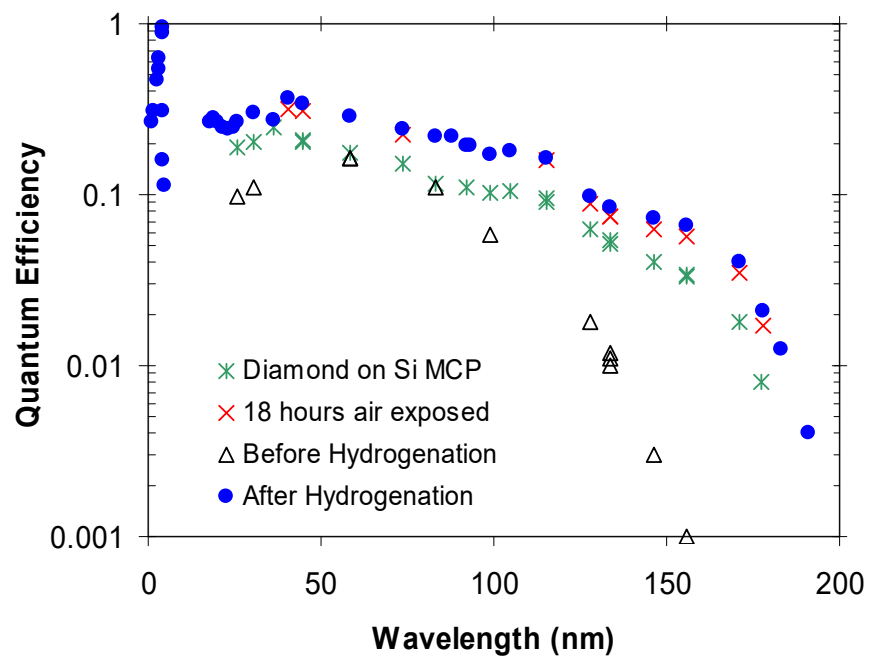


Small grain polycrystalline diamond photocathode deposited on Si MCP





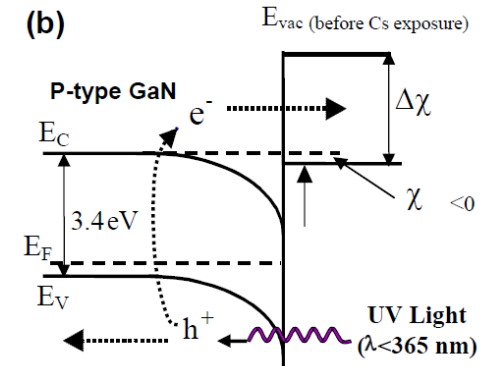
QE of diamond photocathodes



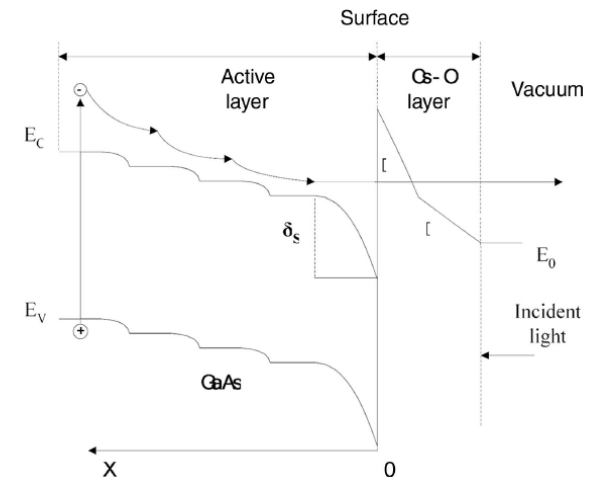


GaN photocathodes

- MBE, MOCVD tried so far, ALD is being tried.
- High quality films require ~ 800 C deposition temperatures: not compatible with lead glass MCP (can only sustain ~ 350 C).
- C-plane sapphire crystal matches the GaN lattice. Other substrates tried (MgF, metals) with limited success.
Recent results from U. Washington on the metals (J.Buckley et al.) are encouraging.
- Naturally grown GaN is n-type. P-type doping is needed.
- Depth-graded doping is required for high QE.



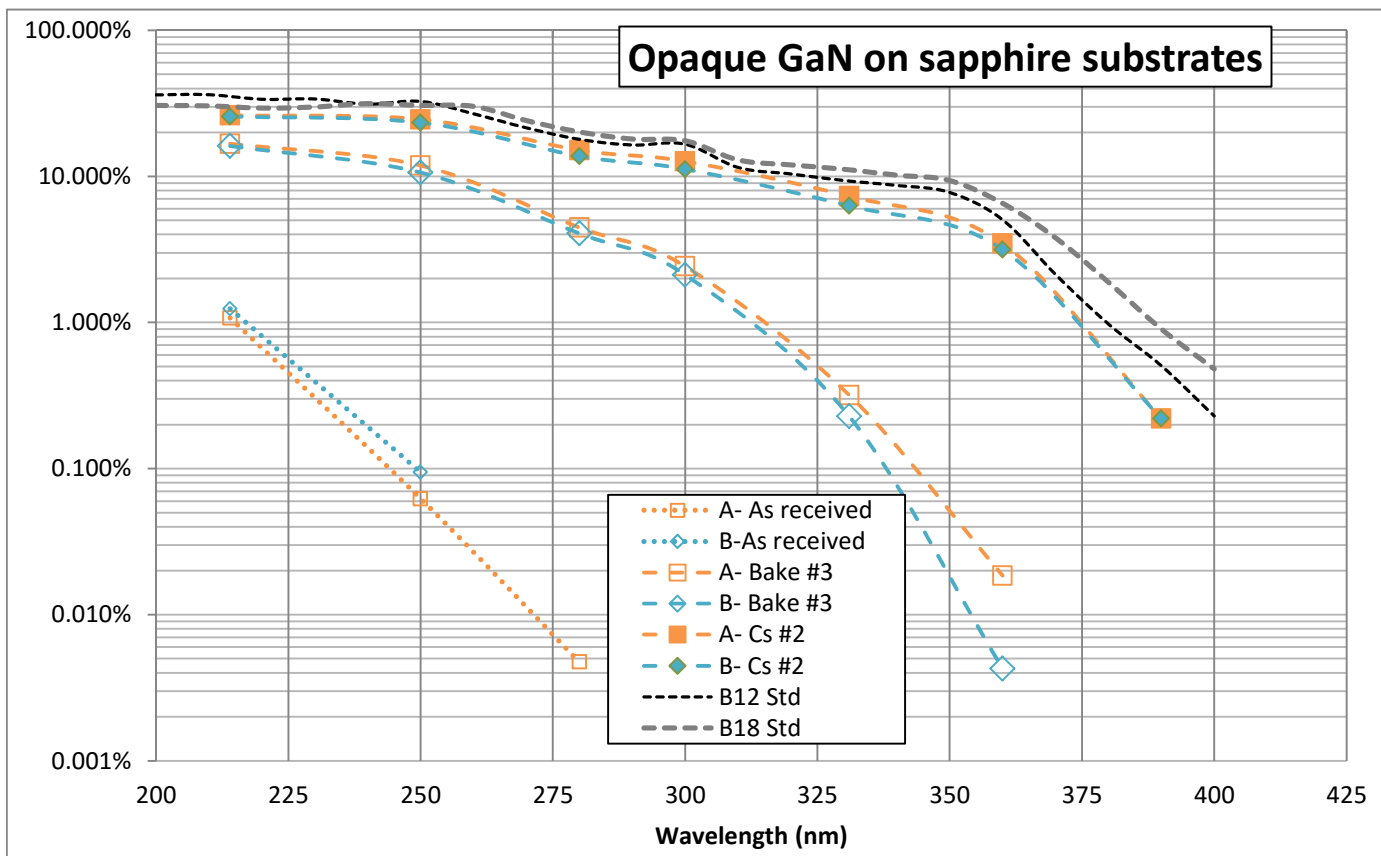
A.M.Dabiran, et al., SPIE 7212-38 (2009)



Zhi Yang, et al., Applied Optics 46 (2007) 7035



Activation of GaN films

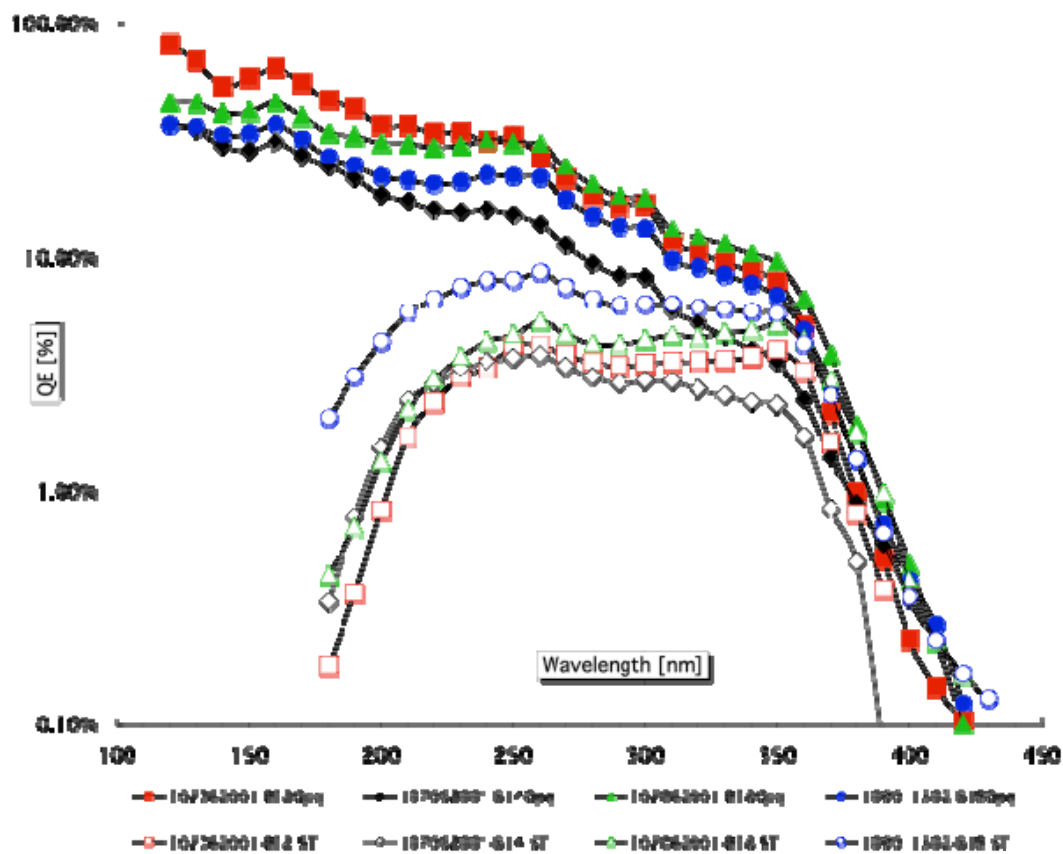


Opaque samples could be reactivated to high QE even after oxygen leak during 350 C baking.

Proc. SPIE Vol 7732, 77324T (2010)
Proc. of SPIE Vol. 8859, 88590X (2013)



GaN Photocathode developments



GaN semitransparent and opaque photocathode quantum efficiencies for sample 07062001. GaN is 150nm thick with depth graded Mg concentration. Curves represent different processing conditions. (cleaning methods, heat treatment, and Cesium processes).



Novel MCPs manufacturing technology enabling novel applications



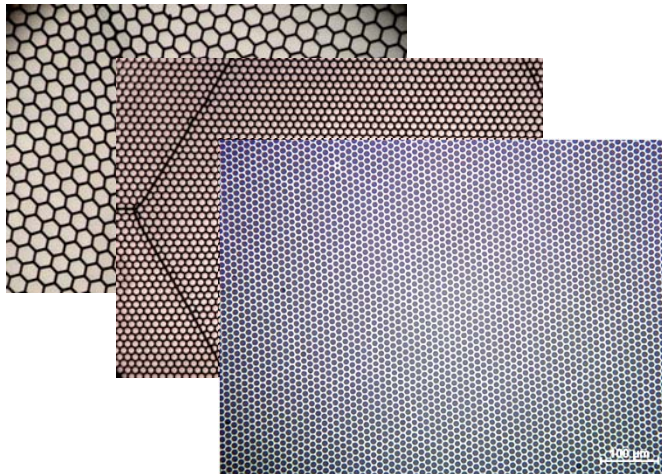
Nano-engineered MCPs: borosilicate glass and plastic

Micro-capillary arrays (Incom) made with borosilicate glass.
L/D typically 60:1 but can be much larger.

Open area ratios from 60% to 83%.

No etching is needed.

Resistive and secondary emissive layers are applied (Arradiance, Argonne Lab) to allow these to function as MCP electron multipliers.



40 μ m pore borosilicate micro-capillary MCP with 83% open area.

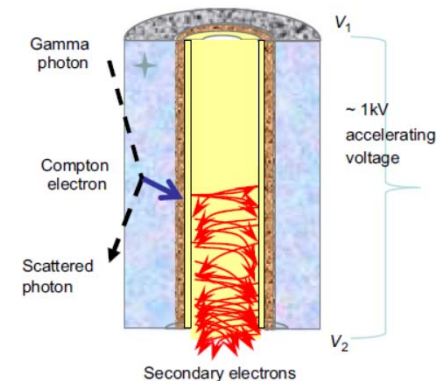
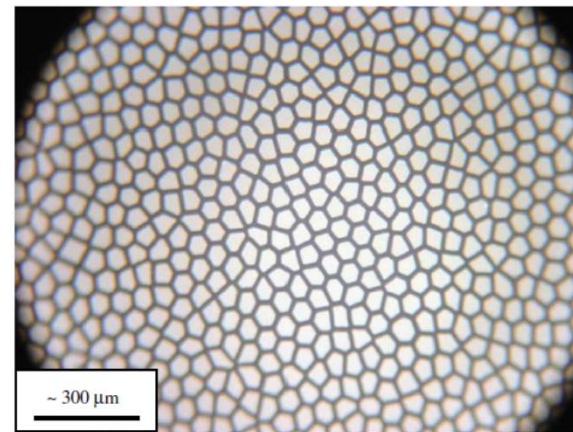
O.H.W. Siegmund, et al.,
Proc. of SPIE Vol. 8859, 88590Y (2013);

Many publications at LAPPD collaboration reference list

Plastic MCPs (Arradiance) made from PMMA.

L/D typically 100:1, 50 μ m pores.

Resistive and secondary emissive layers are applied by Atomic Layer Deposition (Arradiance)



D.R. Beaulieu et al., Nucl. Instr. Meth. Phys. Res. A 659 (2011) 394–398



ALD / Borosilicate Glass MCPs

Fabricated using hollow tube draw and stack technique

Glass is inexpensive, low Z (no lead), higher softening temperature ($>700^{\circ}$ C)

- *Lower gamma background, low high energy particle cross section*
- *Deposition of high Temp opaque photocathodes like GaN*
- *Very large formats ($>20\text{cm}$) are possible*

Functionalized using Atomic Layer Deposition (ALD)

- *Semiconductor Resistive layer, tunable over wide range*
- *Amplifying layer (e.g. Al_2O_3 or MgO) with high secondary electron coeff.*
- *Better lattice match to GaN, also good for conventional cathodes*
- *Can be used on conventional MCPs and MCP substrates*

Separates MCP functional properties from substrate optimization!



Imaging 20cm, 20 μ m pore ALD-MCP Pairs

A number of 20cm MCP substrates have been functionalized by ALD at ANL, and put through detailed tests at UCB-SSL .

Expanded area view showing the multifiber edge effects.

Pulse height distributions for UV and background.

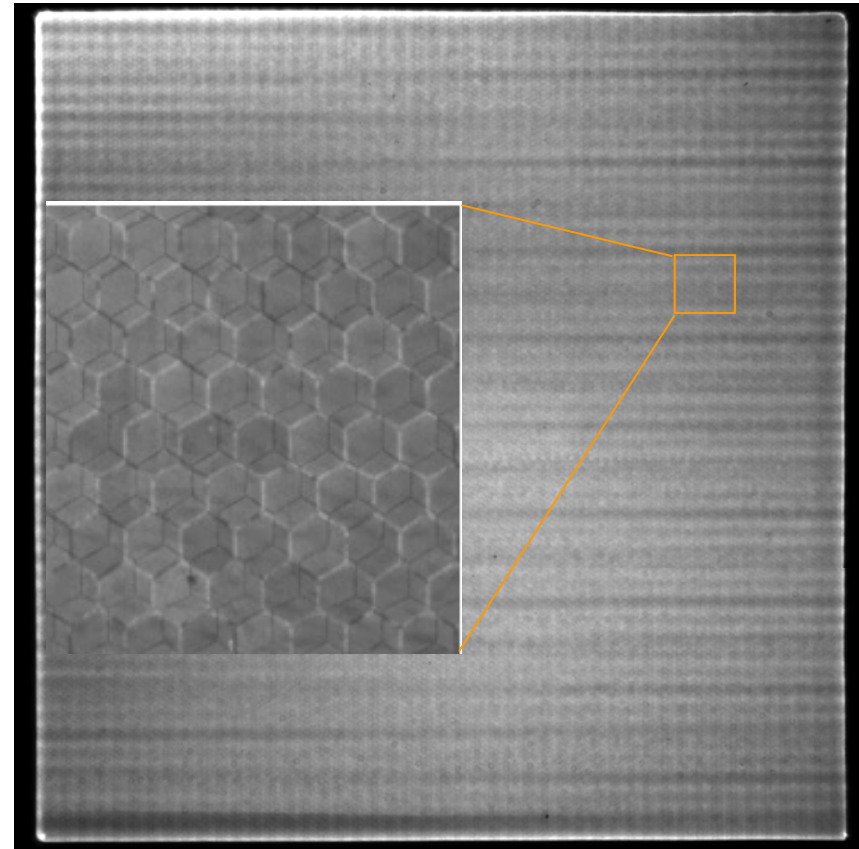
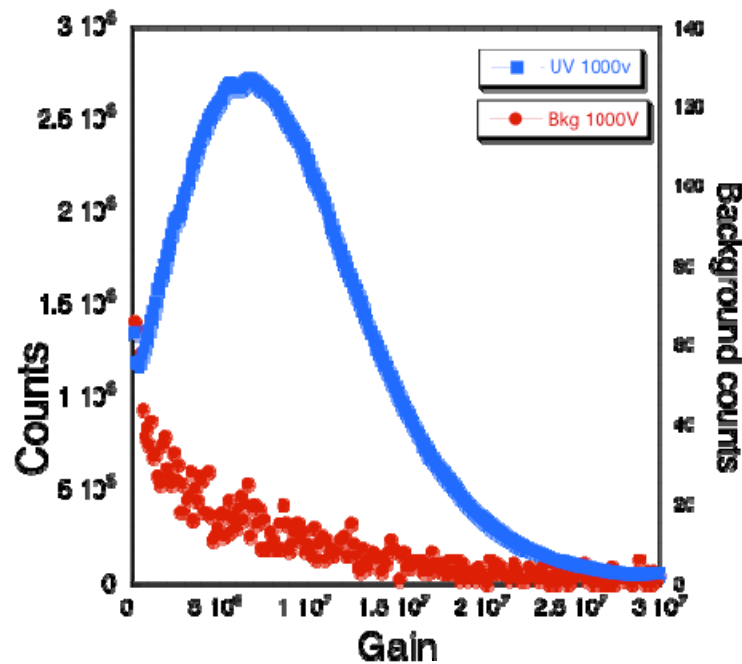
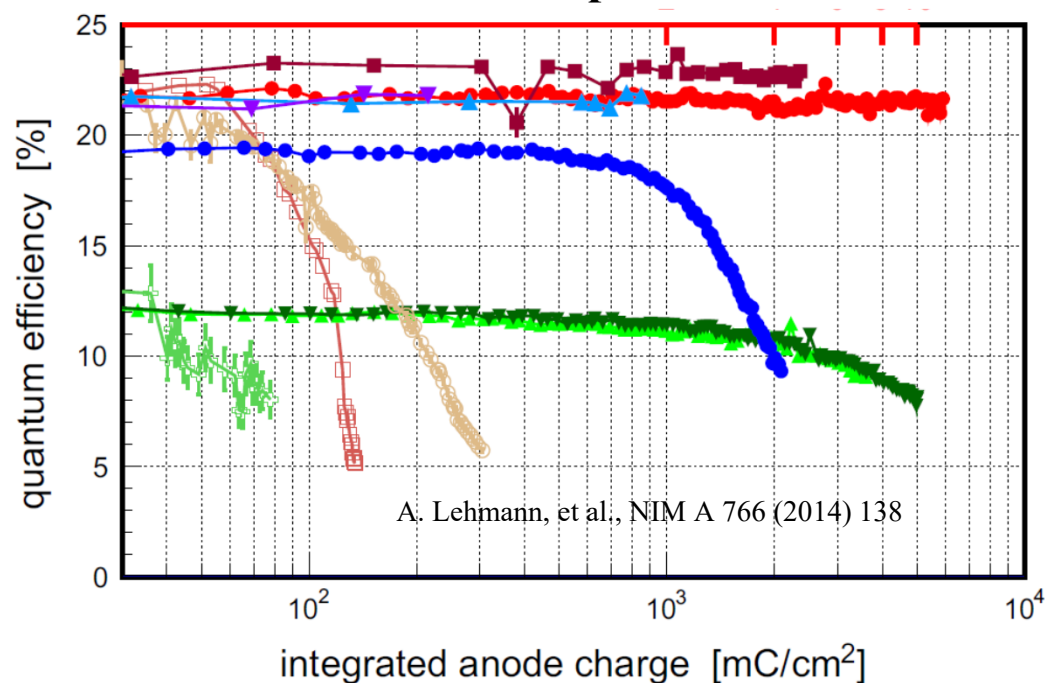


Image striping is due to the anode period modulation as the charge cloud sizes are too small for the anode. 20cm, 20 μ m pore, Al₂O₃ SEY, MCP pair image with 185nm non uniform UV illumination.



Stability of MCP: new technology of MCP manufacturing

- MCP scrubbing/preconditioning is a well known problem with photon detectors, used in very high count rate applications.
- Novel technology of MCP manufacturing has solution for it (not done for neutron-sensitive MCPs yet).
- **Improved lifetime of microchannel-plates**



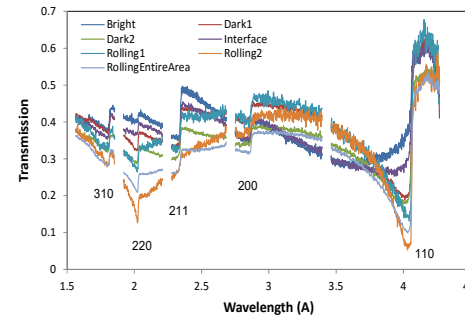
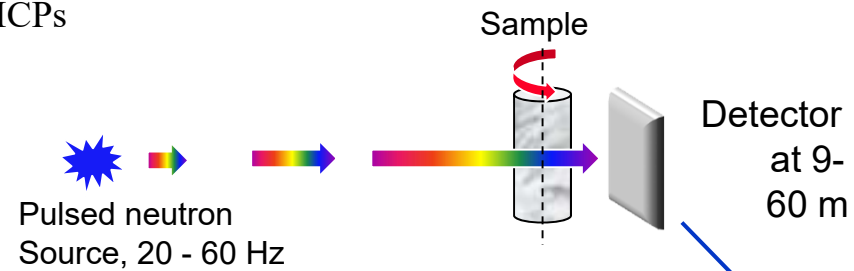
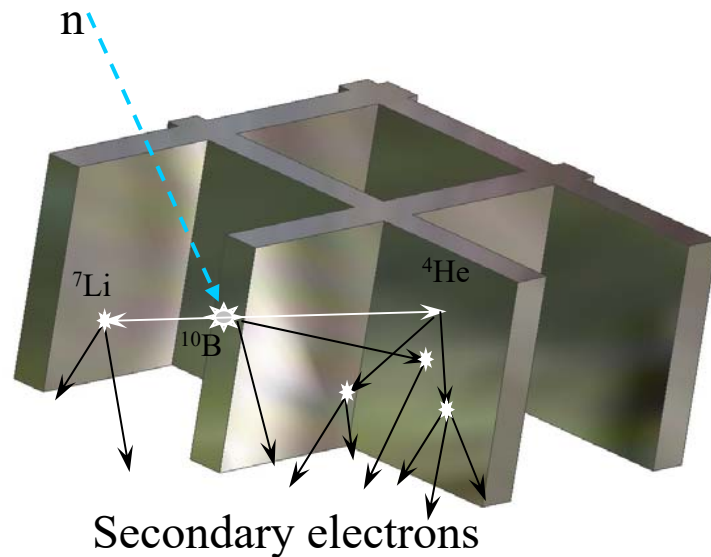
D.R. Beaulieu et al., NIM A 607(2009) 81

O.H.W. Siegmund, et al, NIM A 787 (2015) 110



Neutron sensitive MCPs: ^{10}B doped glass

Nova Scientific, Inc, MA, USA produces ^{10}B doped glass MCPs
Novel non-destructive testing applications become possible



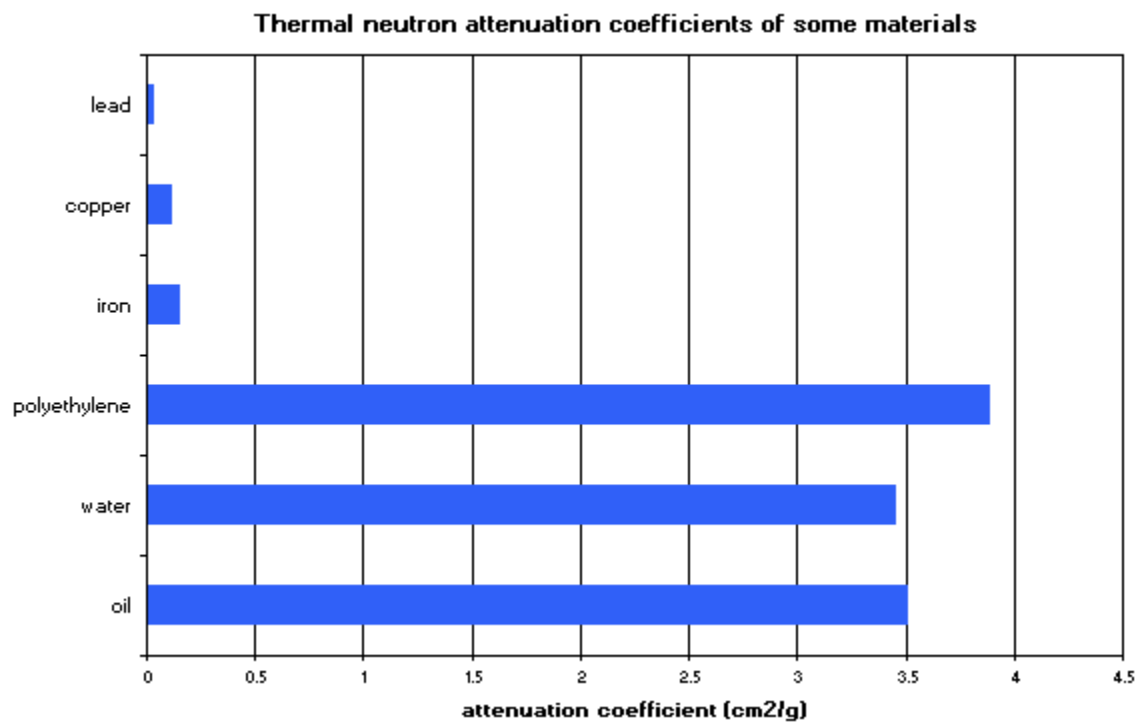
TOF = neutron energy
>250000 spectra measured at the same time

$\sim 8 \mu\text{m}$ pores on $11 \mu\text{m}$ centers, L/D $\sim 100:1$
Detection efficiency > 50 % for thermal neutrons

A.S. Tremsin et al., Nucl. Instr. Meth. Phys. Res. A 539 (2005) 278-311



Neutron attenuation coefficient



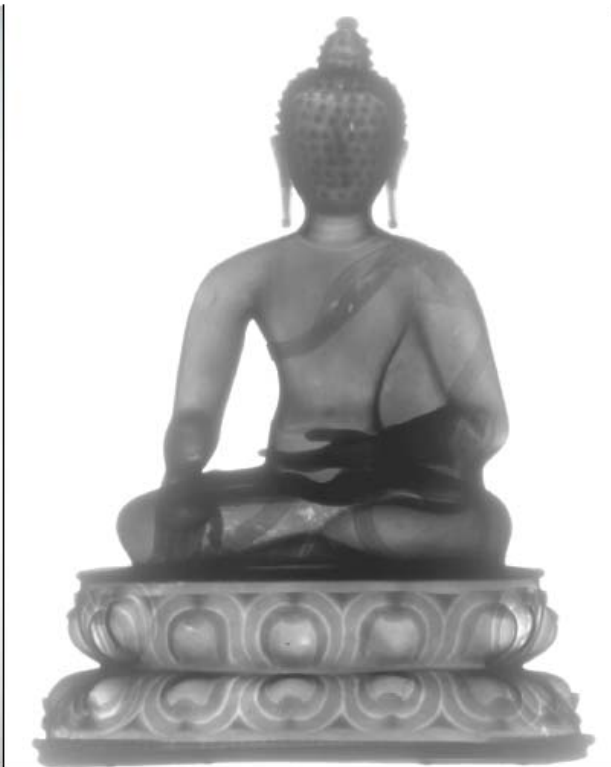
Source: Paul Scherrer Institute website



500 years old buddha: X-rays versus neutrons



Photo of the buddha
height about 20 cm



150 kV X-ray



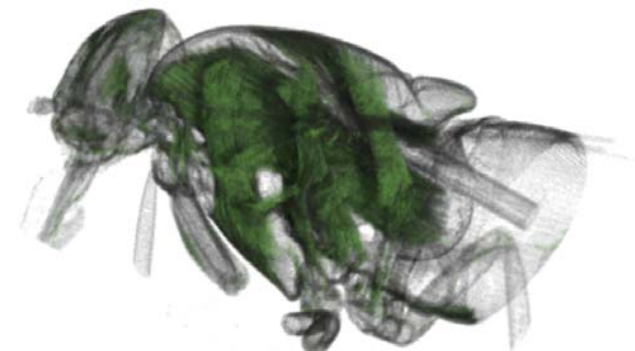
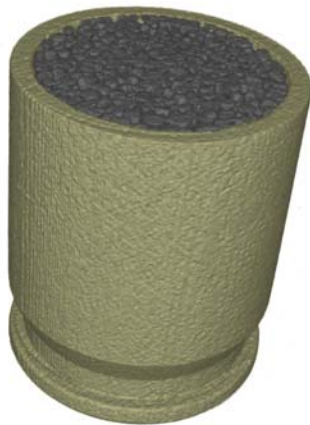
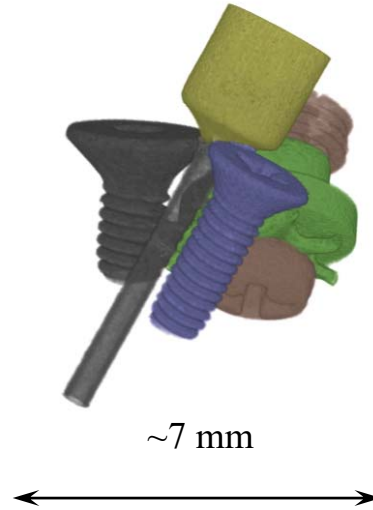
Thermal neutrons

The organic material content (wood, dry flowers, paper, cord) are only accessible in a non-invasive way using the neutron imaging option.

E. H. Lehmann, et al., Journal of Instrumentation, JINST 6 C01050 (2011)



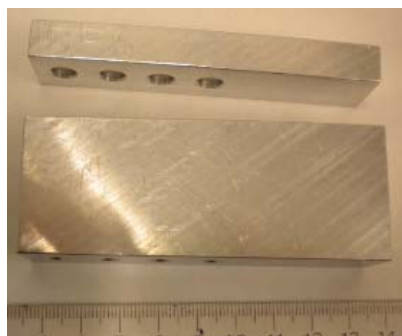
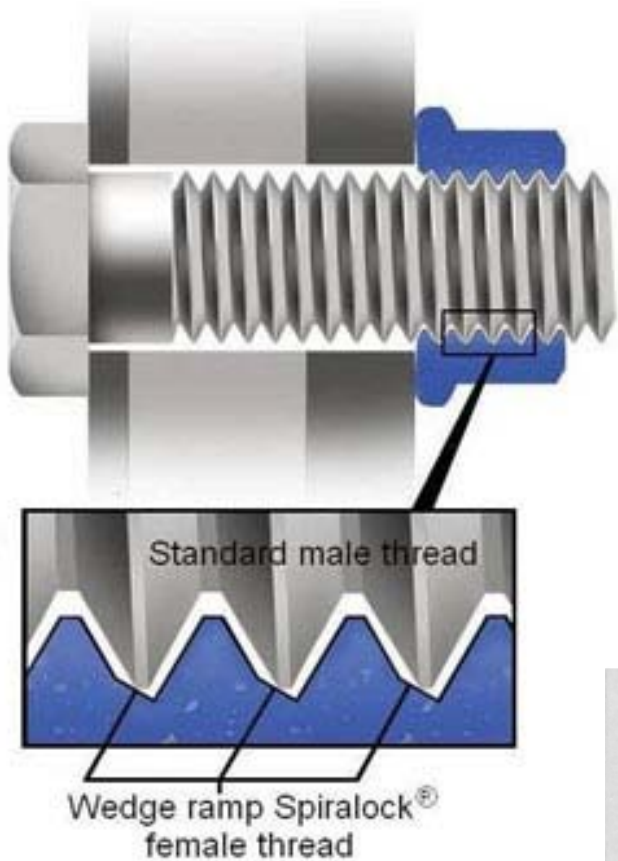
Conventional neutron radiography



Nucl. Instr. and Meth. A 652, pp.400-403 (2011).



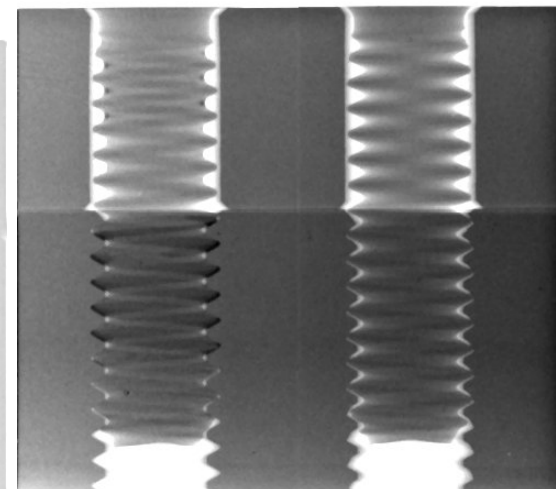
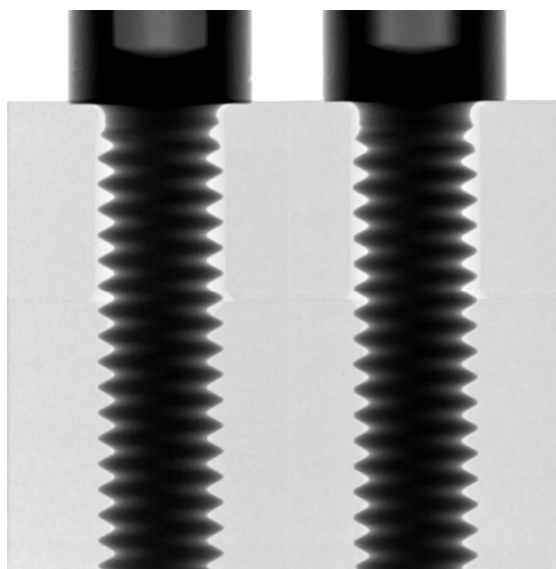
Measurement of strain



Steel screws in Al base

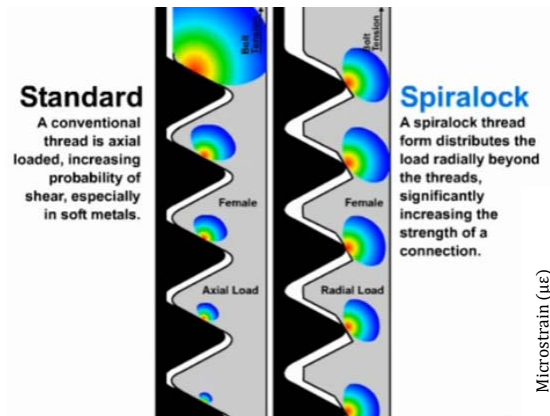
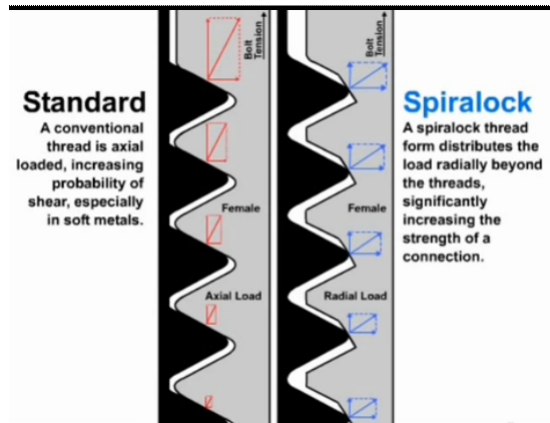


Steel screws in stainless steel

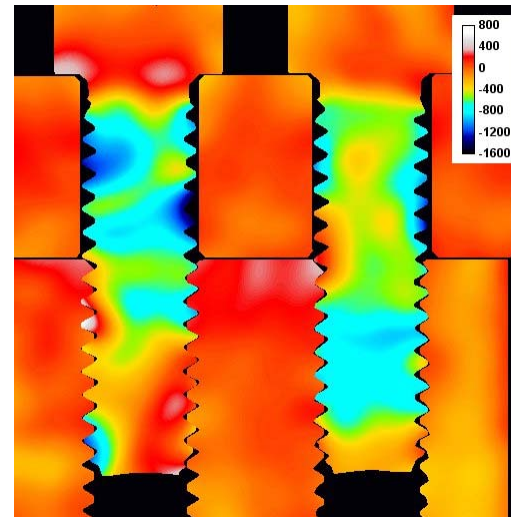




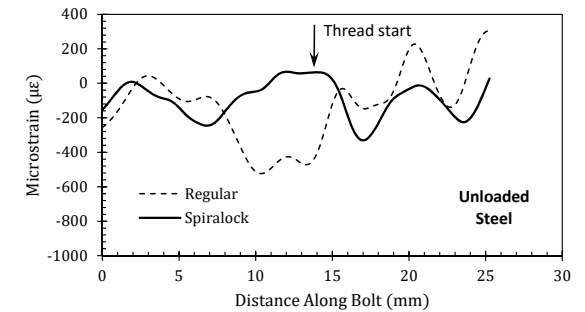
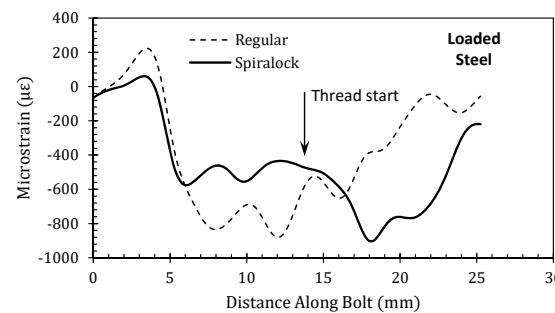
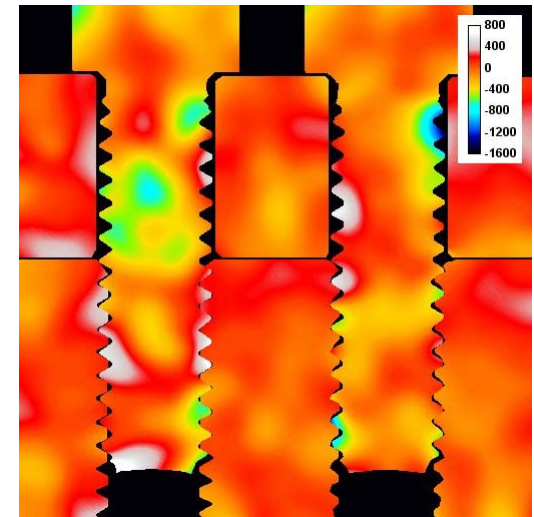
Load in Spirallock threads



Torqued to 185 lb-in



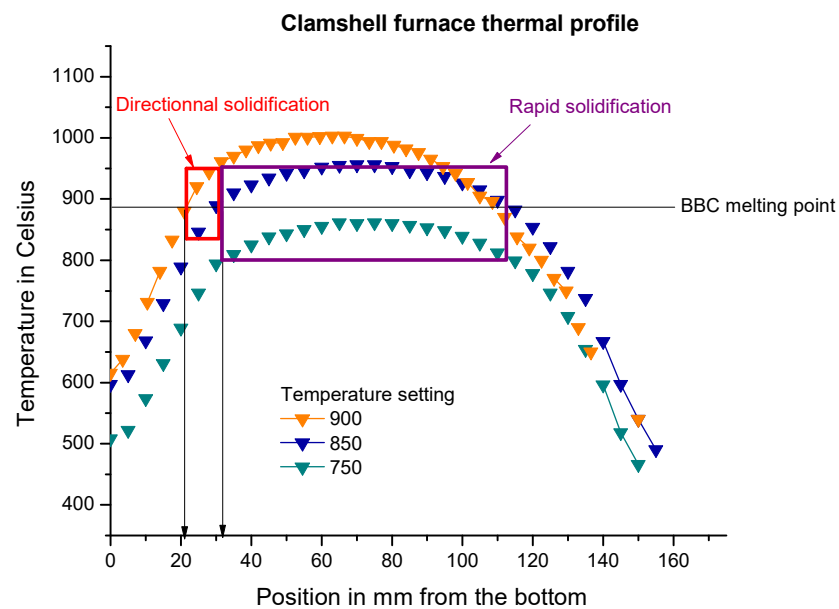
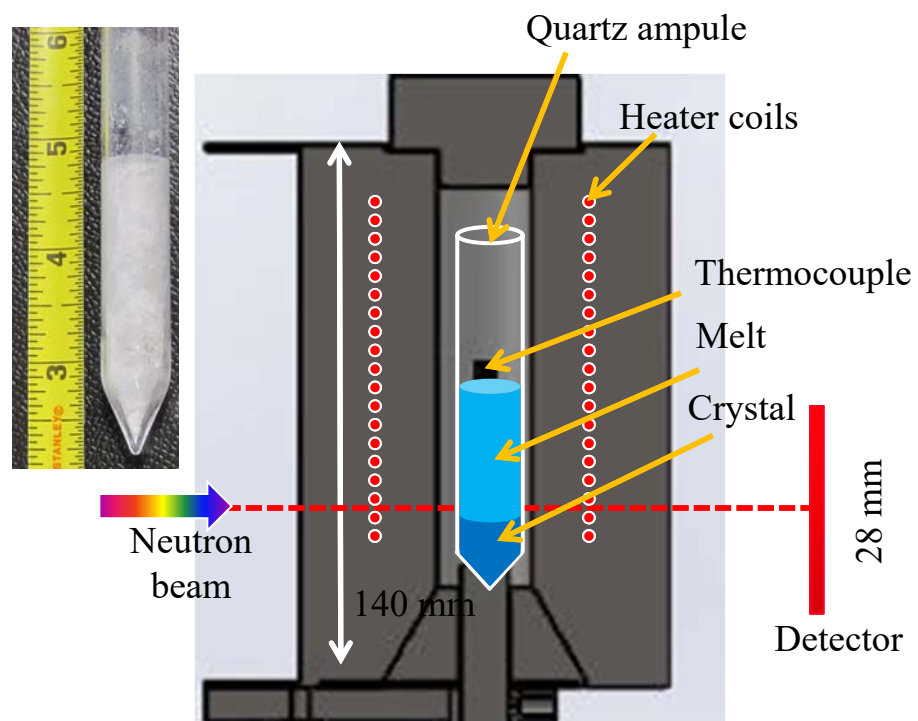
Not torqued



A.S. Tremsin et al., *Non-destructive examination of loads in regular and self-locking Spirallock® threads through energy-resolved neutron imaging*, In print Strain, July 2016



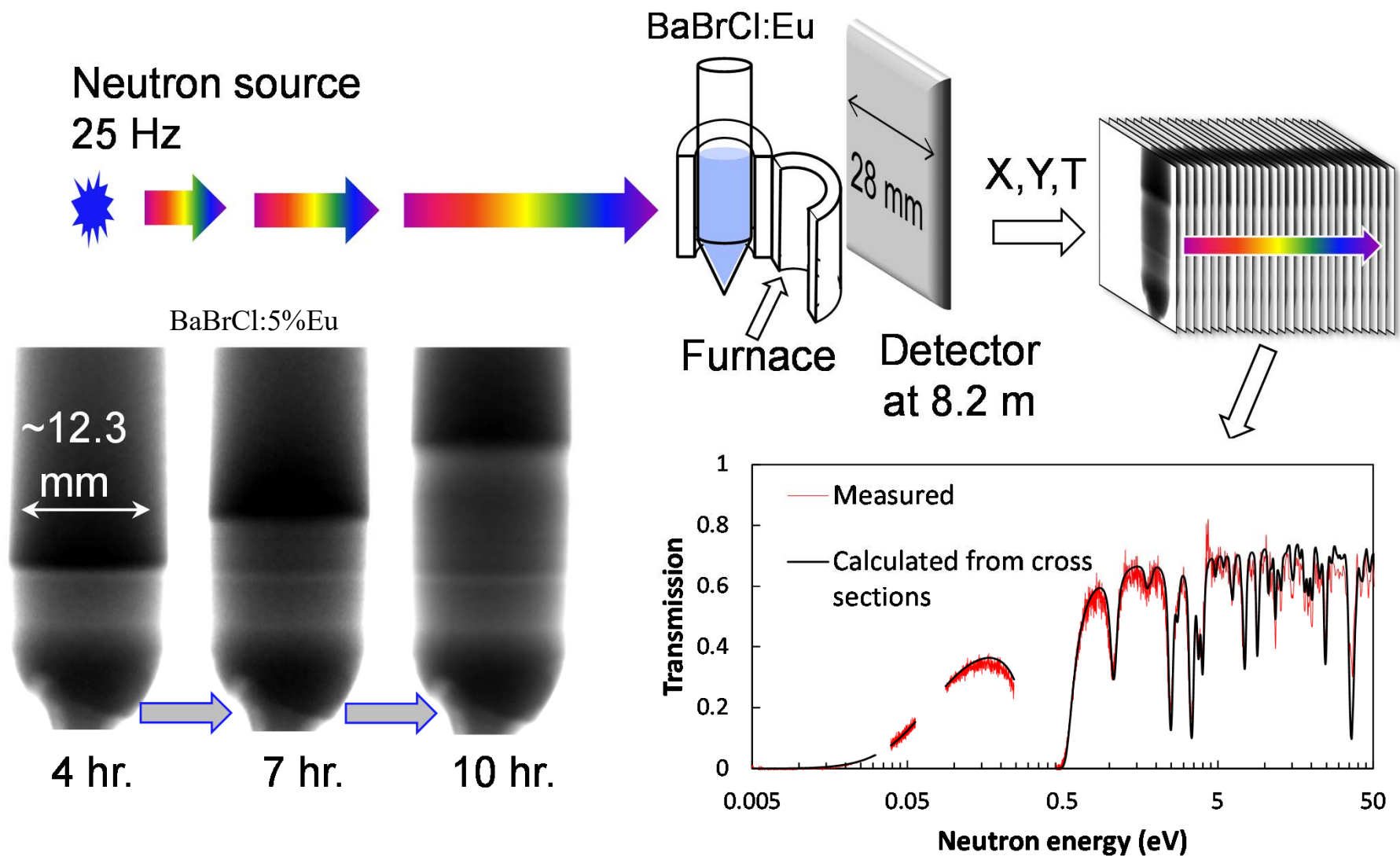
In situ imaging of crystal growth



Lawrence Berkeley National Laboratory: E. D. Bourret-Courchesne, G. A. Bizarri, D. Perrodin, I. Khodyuk, T. Shalapska supported by the U.S. Department of Energy/NNSA/DNN R&D and carried out under Contract NO. AC02-05CH11231a



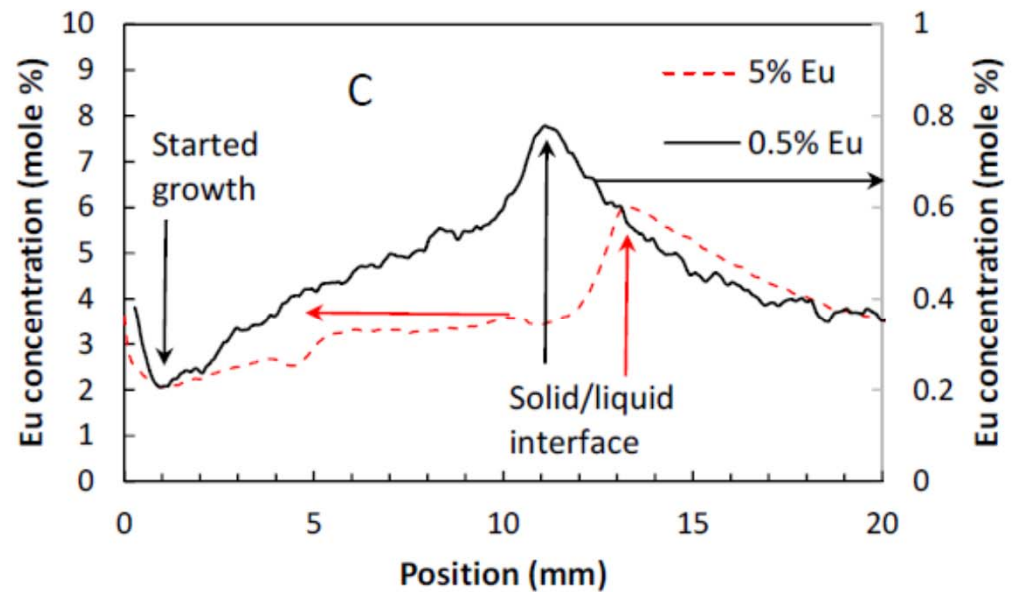
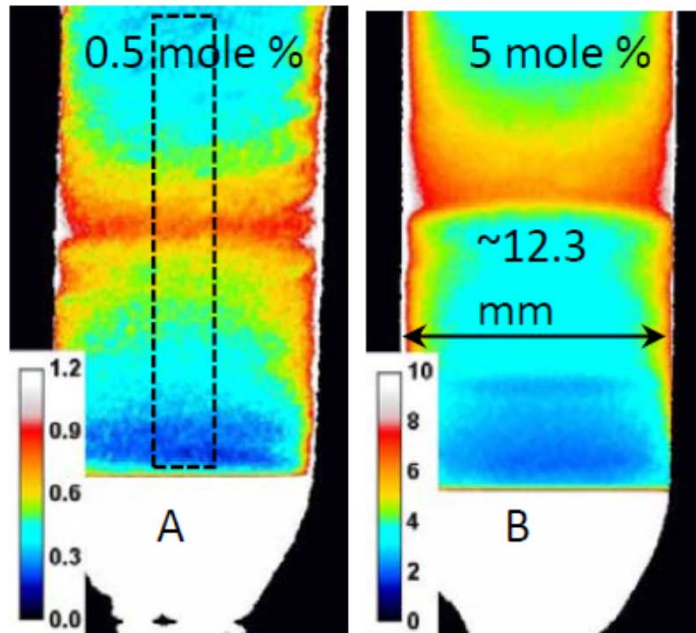
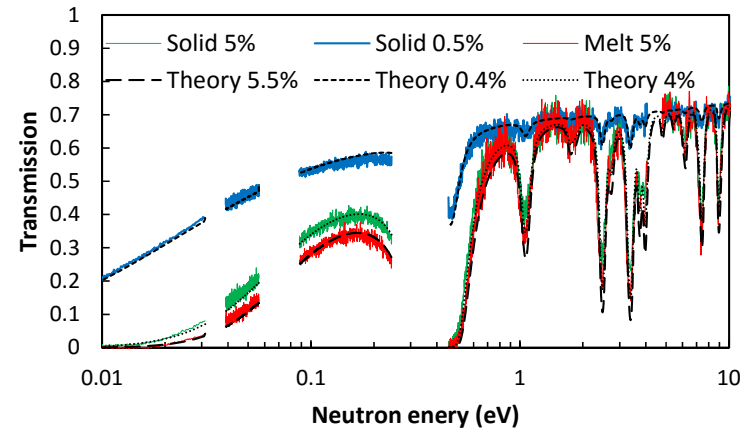
Experimental setup pulsed beam; energy resolved imaging



Lawrence Berkeley National Laboratory: E. D. Bourret-Courchesne, G. A. Bizarri, D. Perrodin, I. Khodyuk, T. Shalapska supported by the U.S. Department of Energy/NNSA/DNN R&D and carried out under Contract NO. AC02-05CH11231a



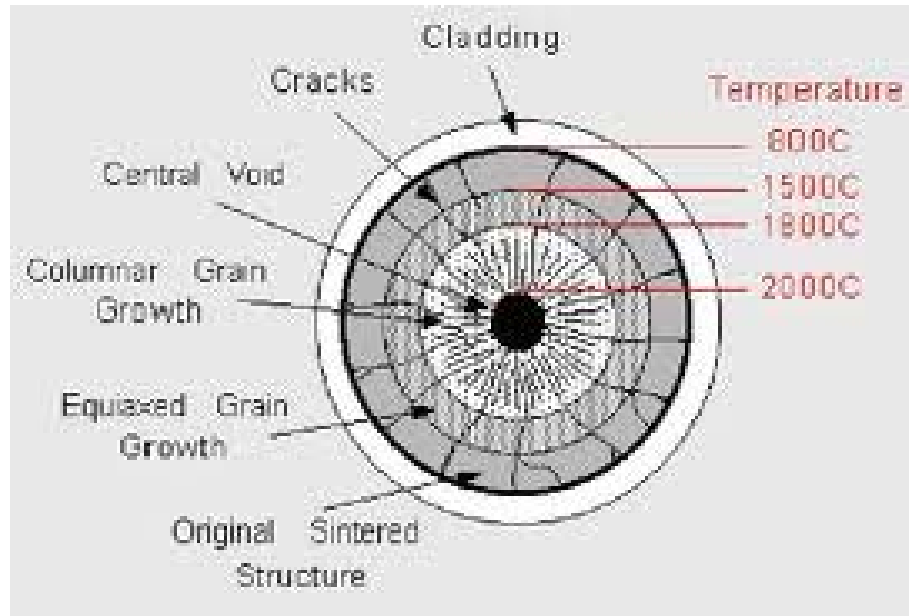
Eu distribution quantification



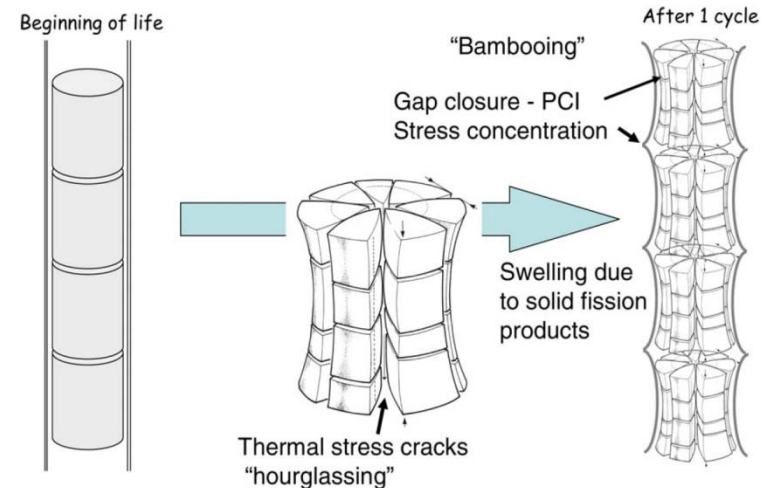
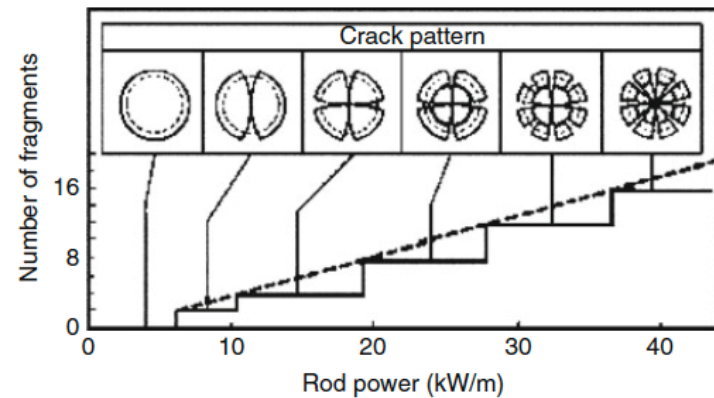


Non destructive examination of Nuclear Fuel Pellets

Changes in nuclear fuels introduced by irradiation

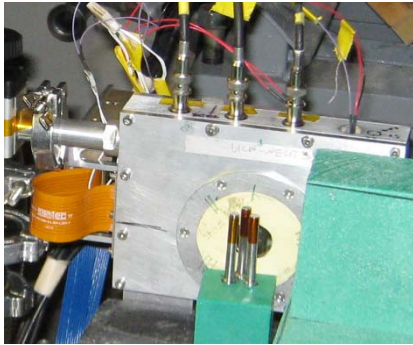


M. Oguma, Nucl. Eng. & Design **76** (1983) 35-45.
D. Olander, J. Nucl. Mat. **389** (2009) 1-22.

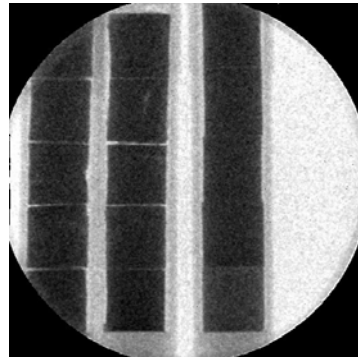




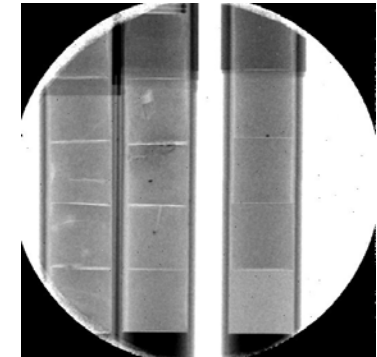
Non destructive Examination of Nuclear Fuel Pellets



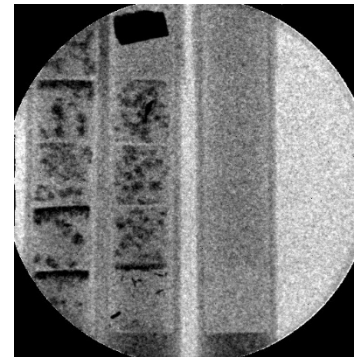
U-238 only
resonance imaging



Cracks and voids are
seen through steel
cladding



W only resonance
imaging



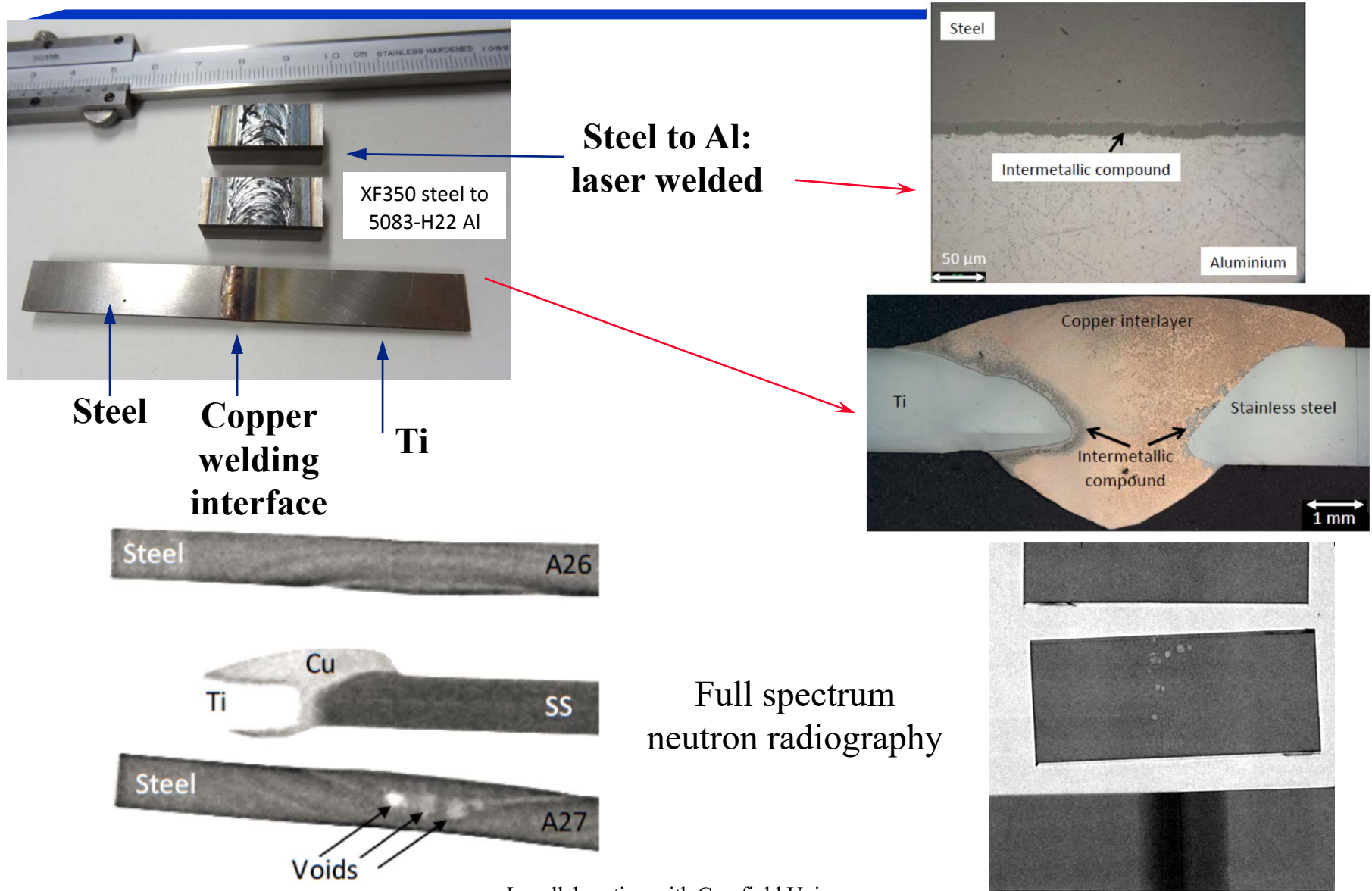
All 3 images obtained simultaneously in one measurement

Los Alamos National Laboratory: S. Vogel, A. Losko, M. Mocko, M.A.M. Bourke, K. McClellan, D. Byler

Journal of Nuclear Materials 440, pp. 633–646 (2013)

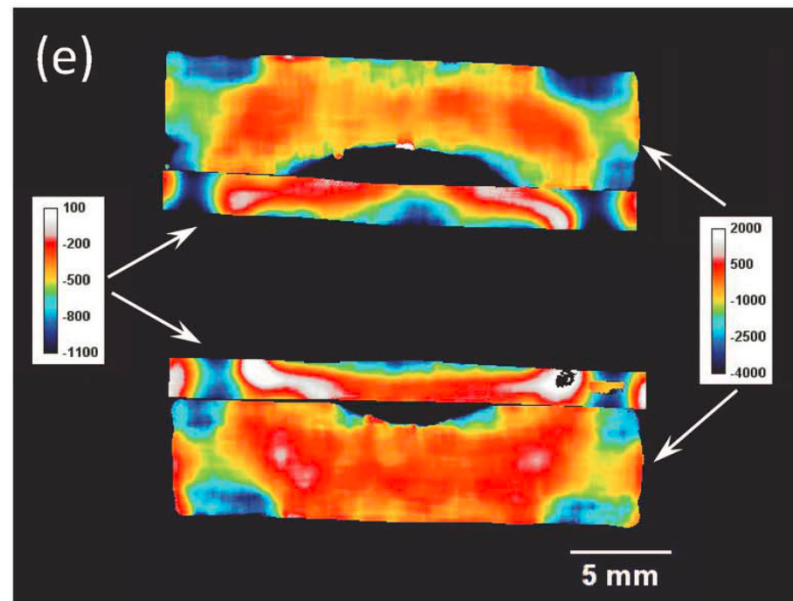
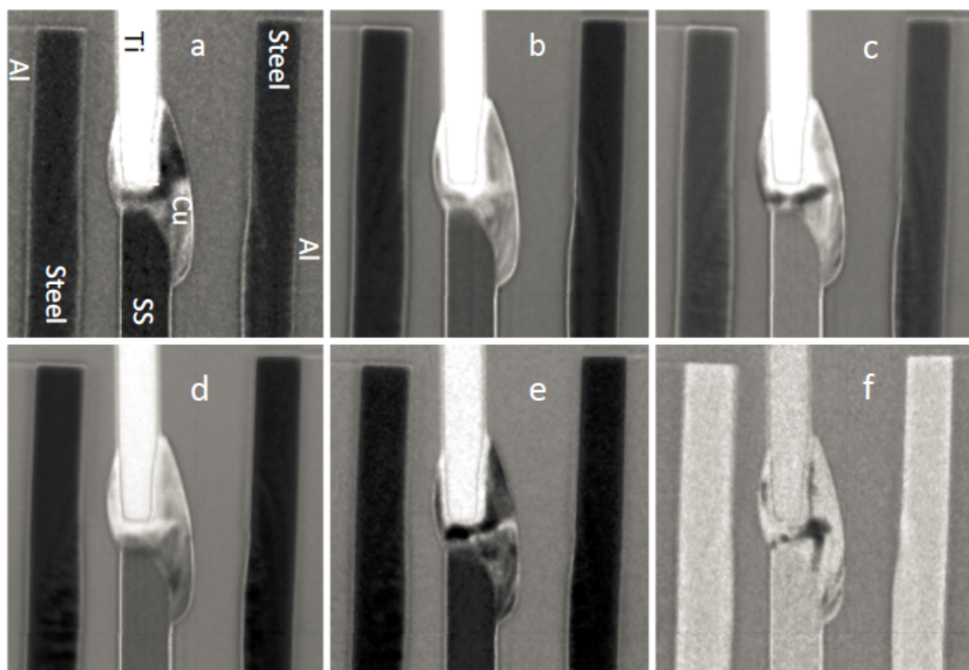


Dissimilar welds: SS to Titanium; Al to Steel

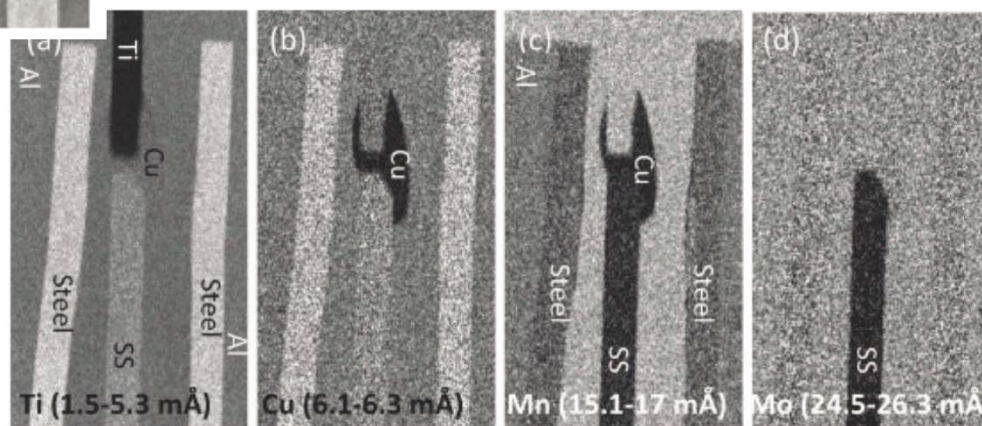
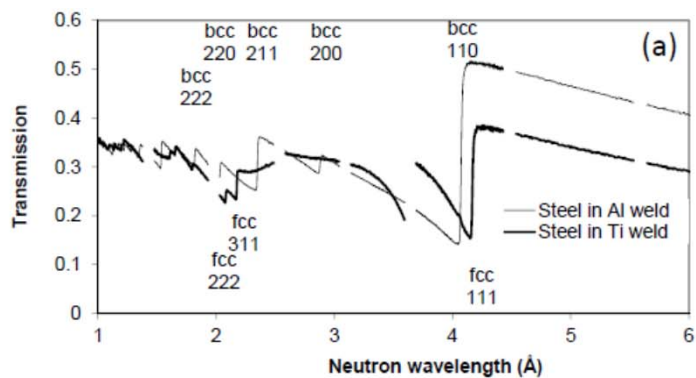




Dissimilar welds: SS to Titanium; Al to Steel

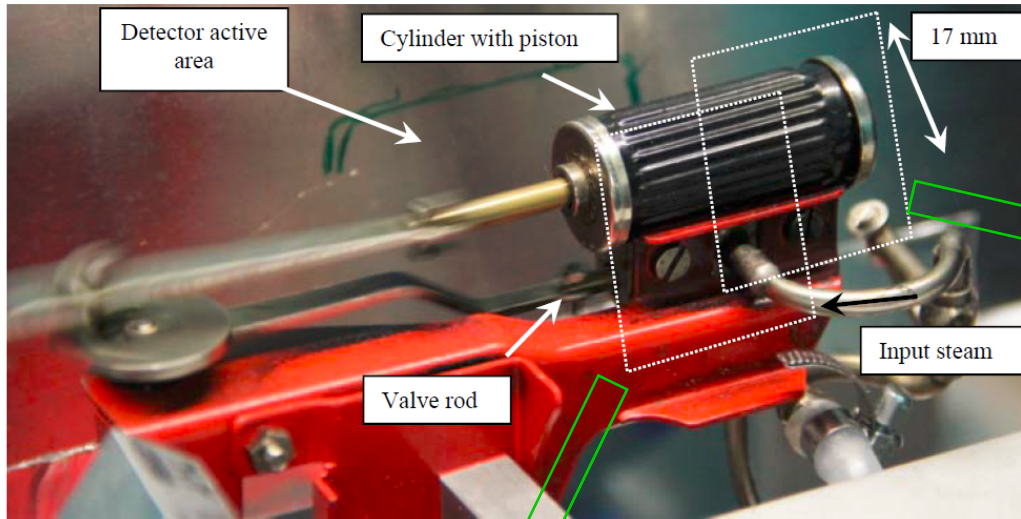


Strain maps and elemental distribution

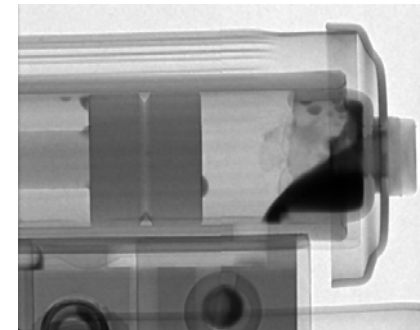




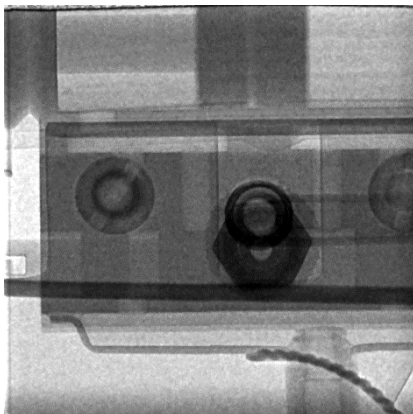
Water quantification: dynamic studies



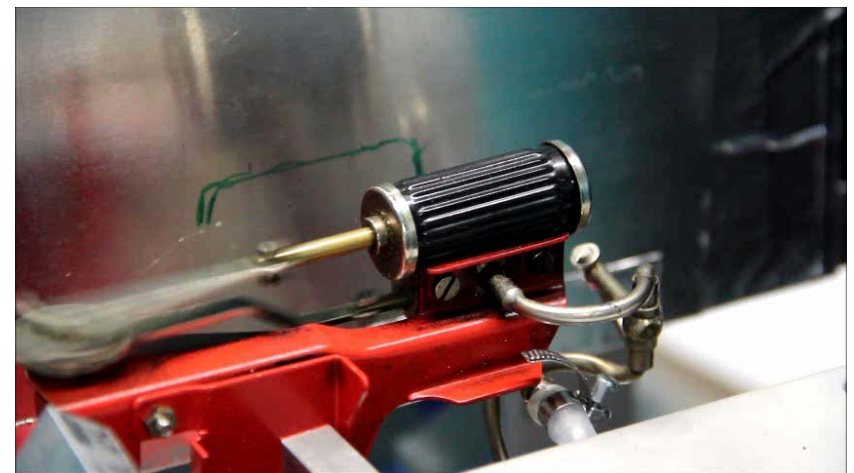
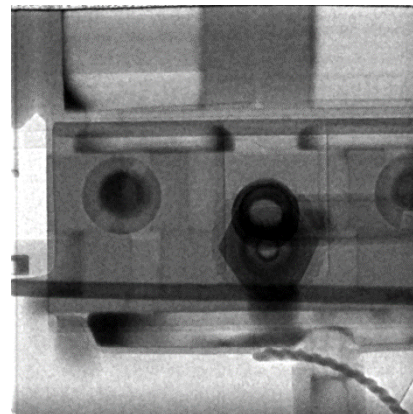
Operation with steam
(1 ms time slice)



Dry cylinder operation
(1 ms time slice)

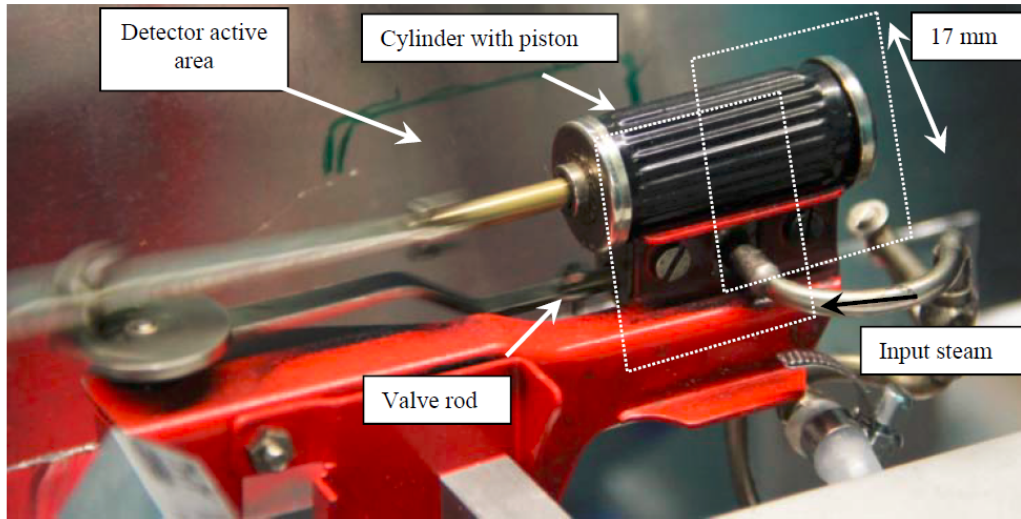


Operation with steam
(1 ms time slice)

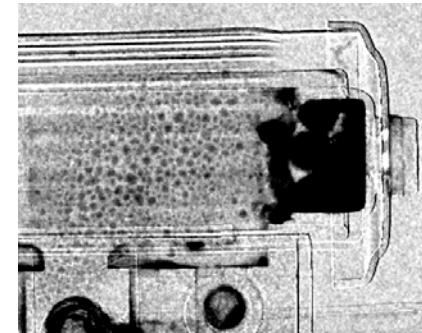




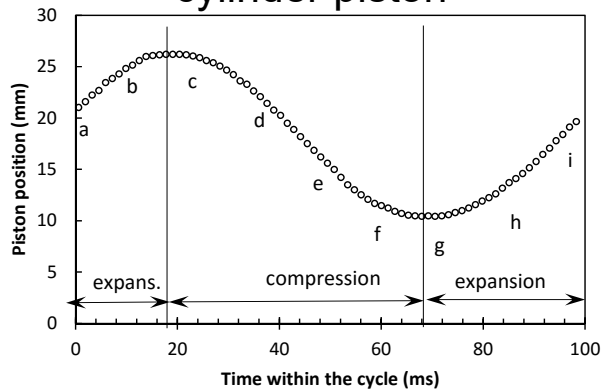
Model steam engine running at 10 Hz



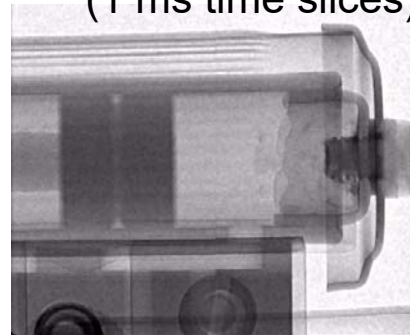
Condensation within the cylinder



Measured position of the cylinder piston



Dry cylinder operation (1 ms time slices)



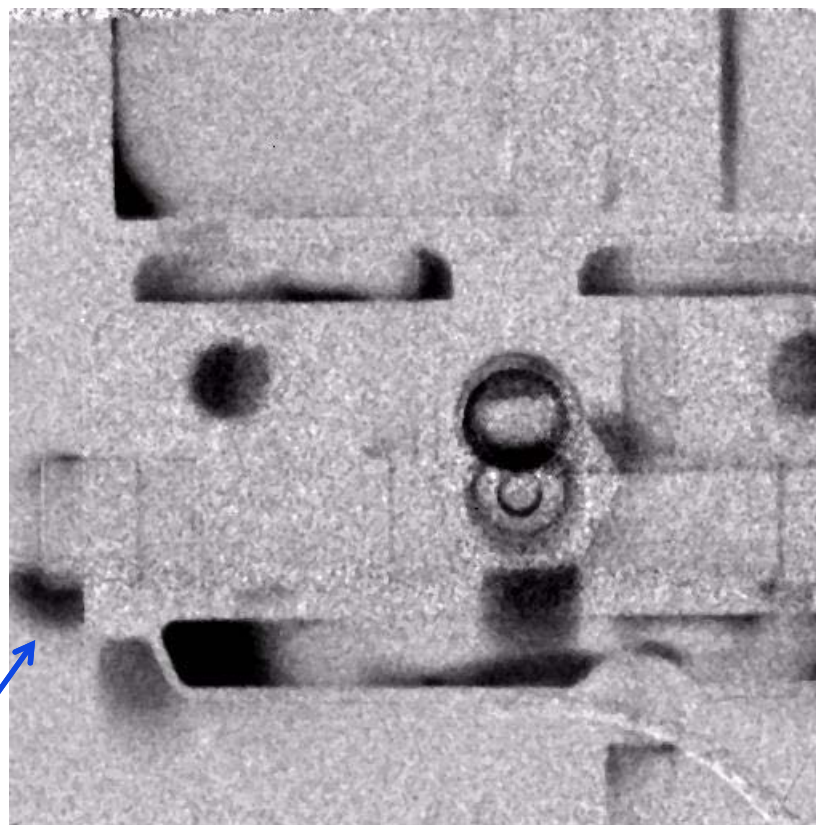
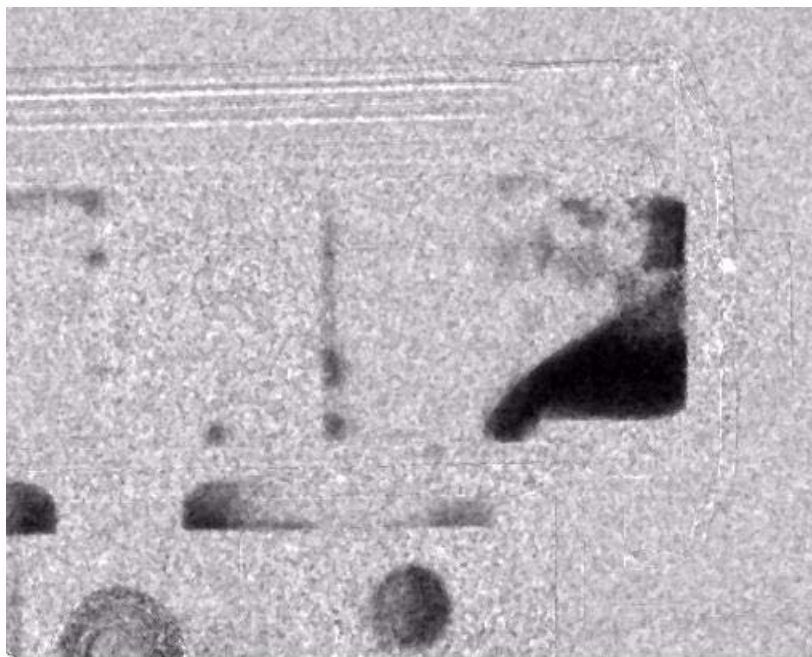
Operation with steam (1 ms time slices)





Model seam engine running at 10 Hz

Only water is left in the images

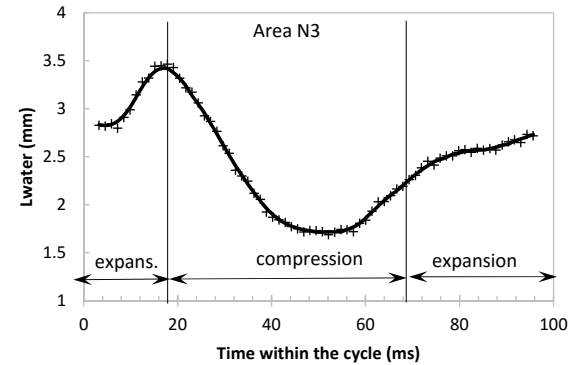
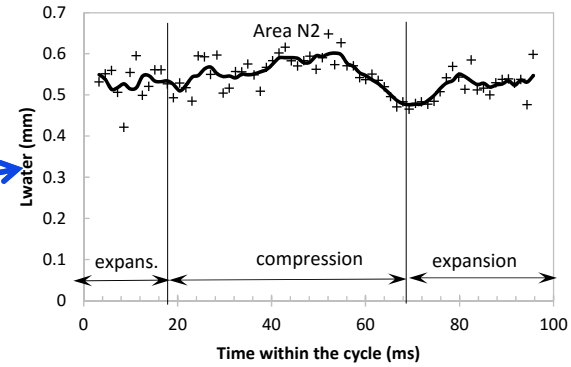
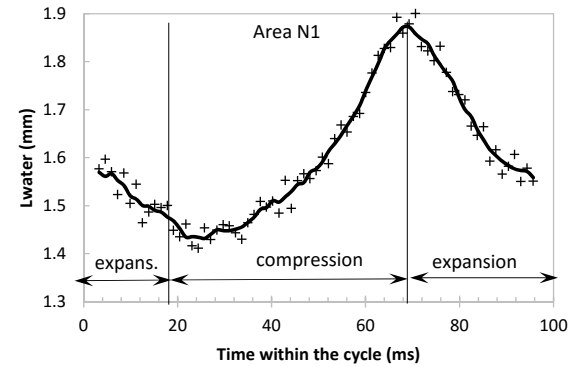
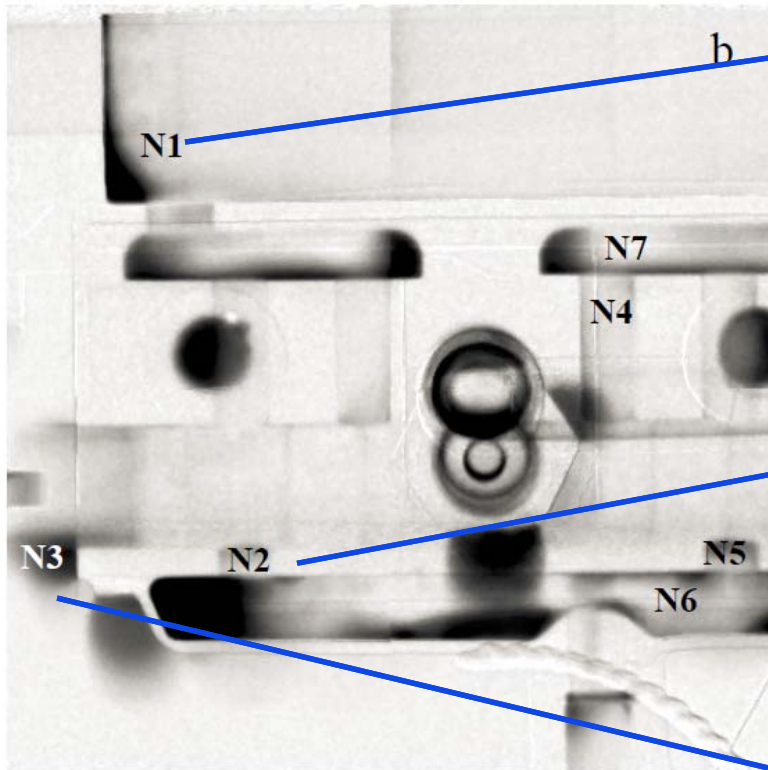


Leaking valve: a droplet is formed in each cycle



Water quantification as a function of time within the cycle

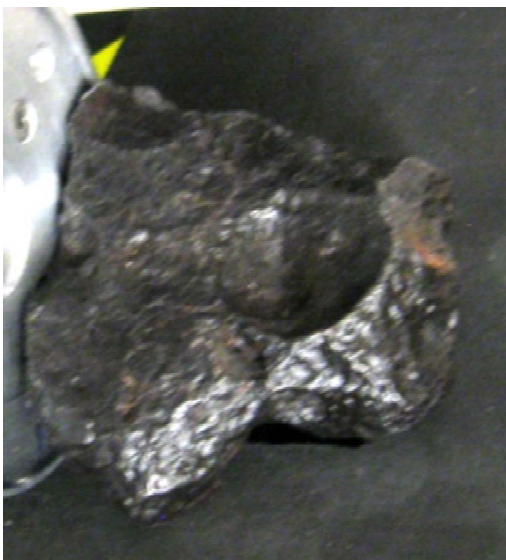
Water thickness averaged over all phases





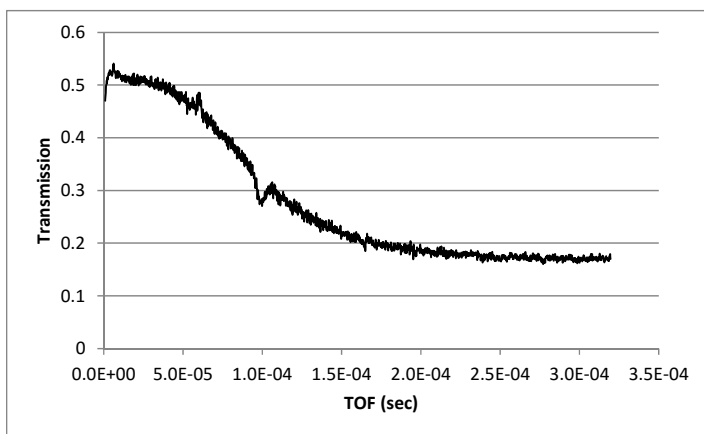
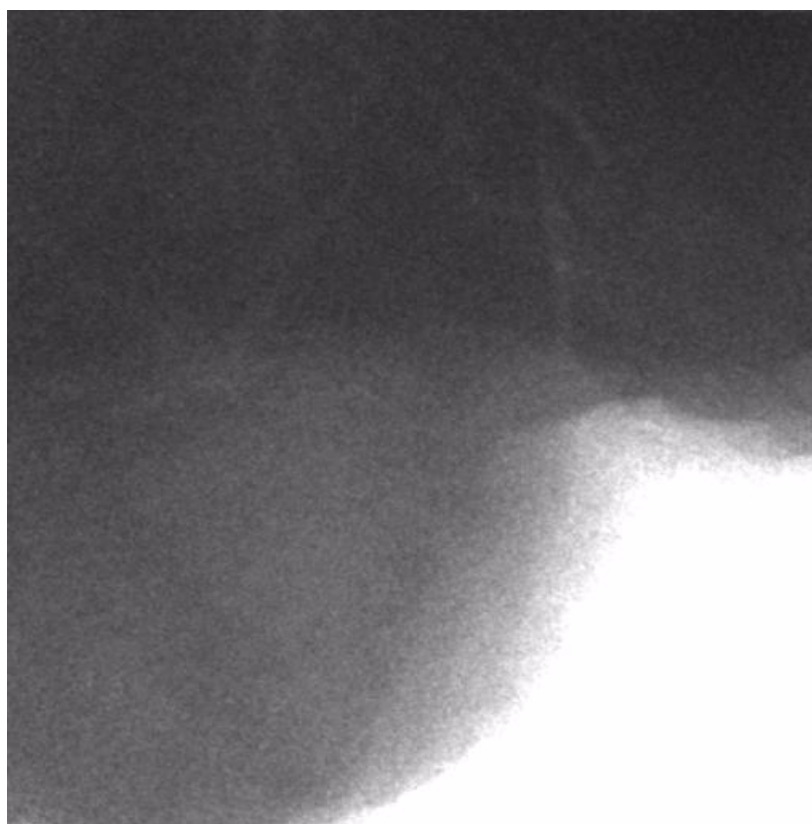
Meteorite studies

Sample 1



Scan through thermal energies.

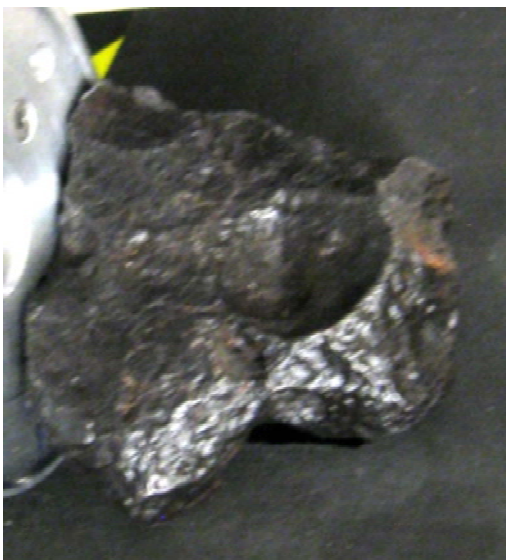
$$\Delta\lambda/\lambda \sim 0.005$$



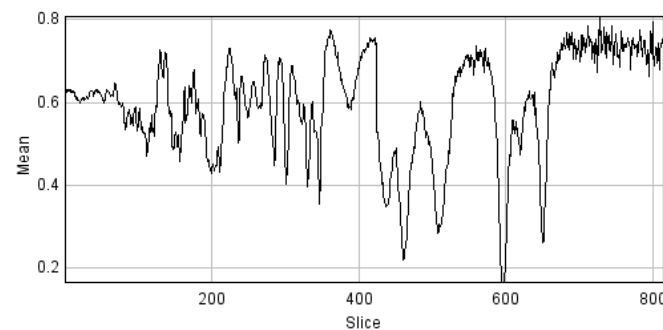
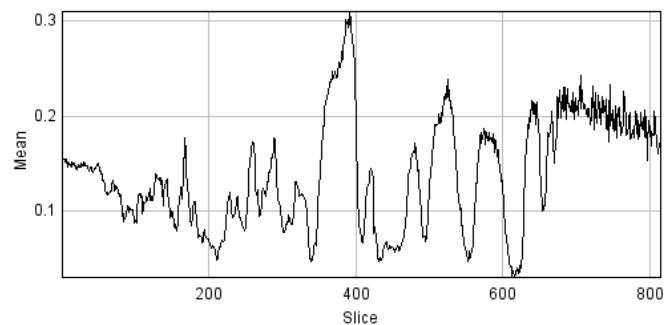
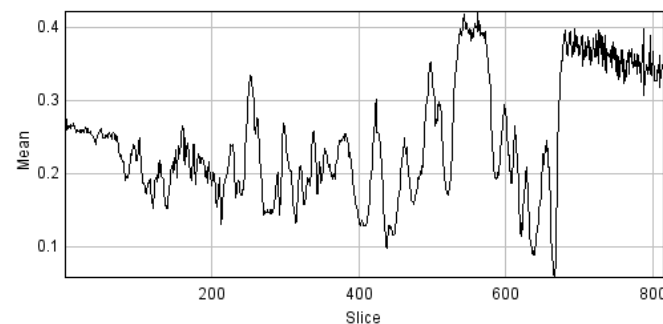
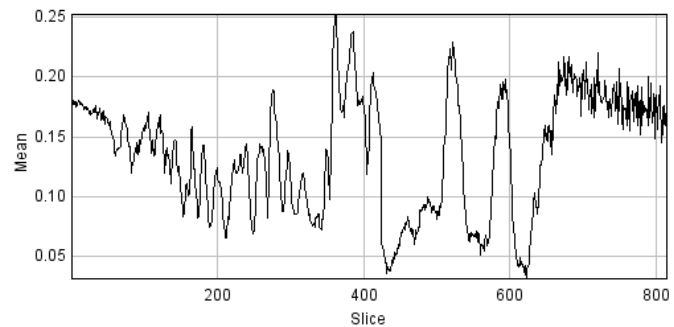


Meteorite studies

Sample 1

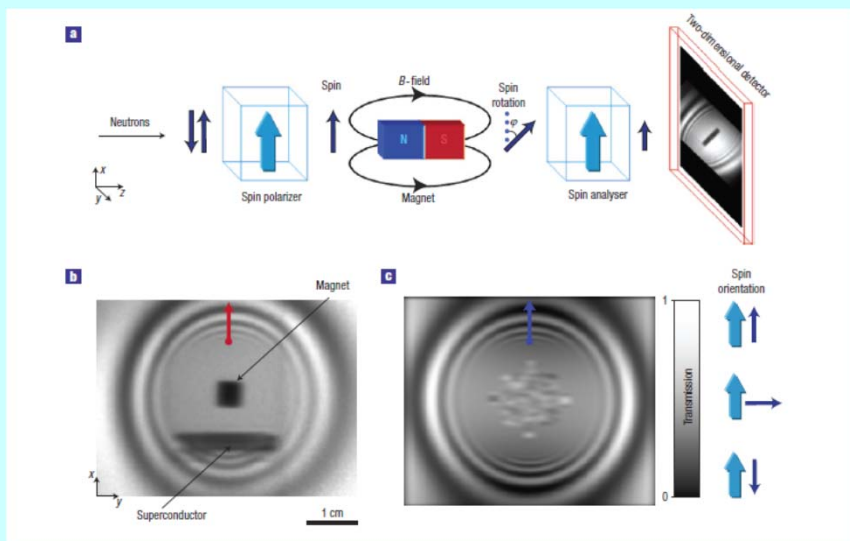


Transmission spectra
of different regions

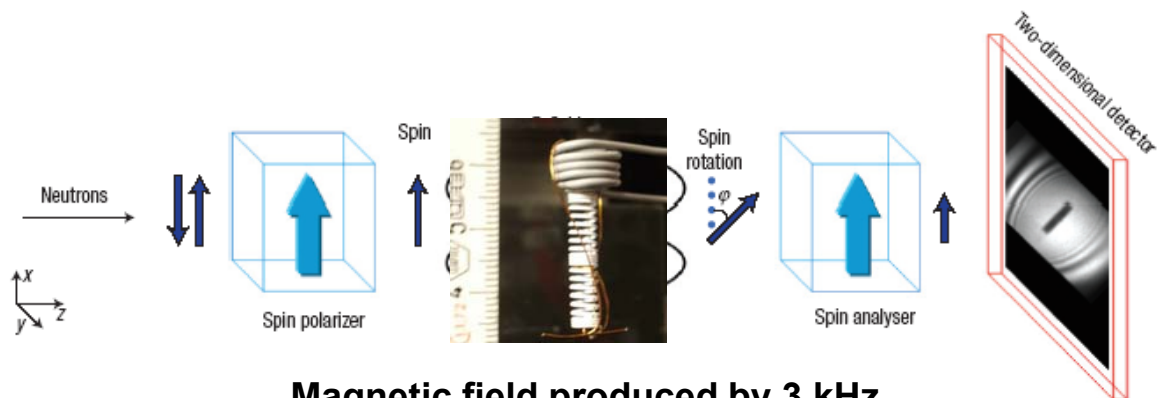




Remote imaging of magnetic field

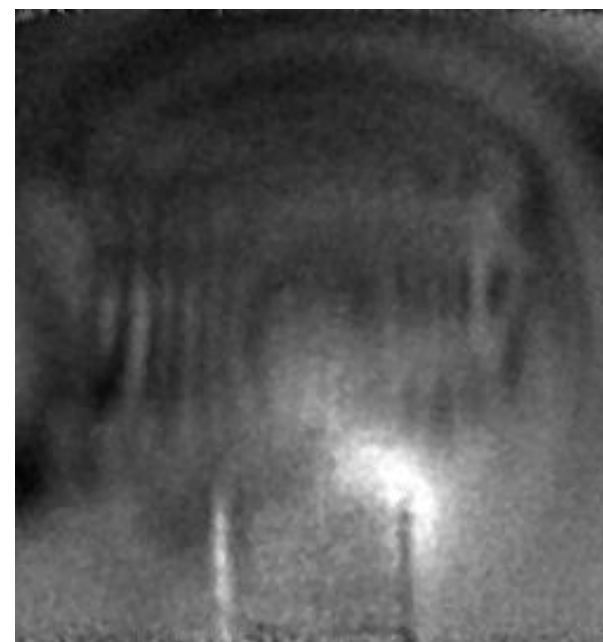


N. Kardjilov et al., Nature Phys. 4 (2008) 399–403



**Magnetic field produced by 3 kHz
AC current in a coil imaged**

8 μ s time slices stacked
into a movie

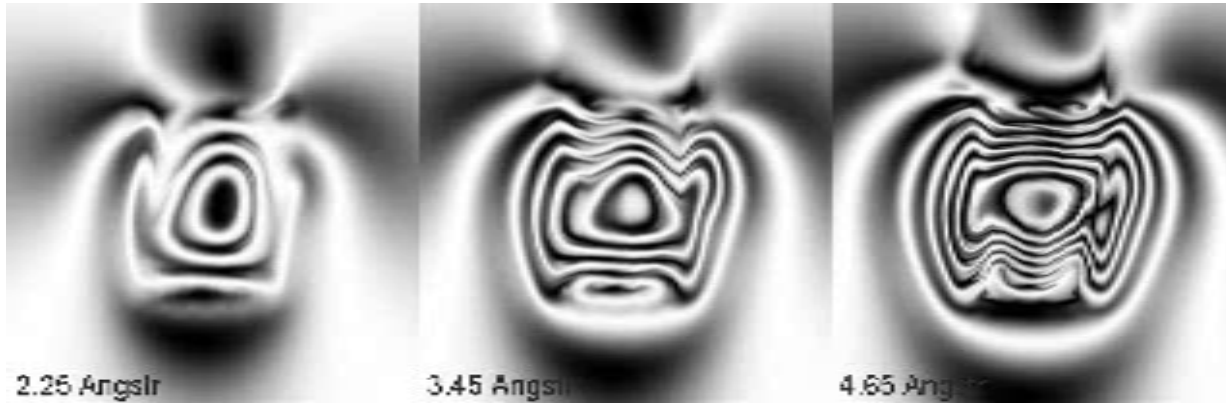


Magnetic Field 3 kHz

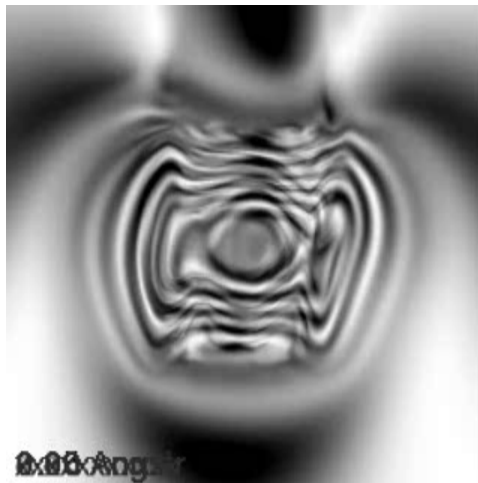


Remote imaging of magnetic field

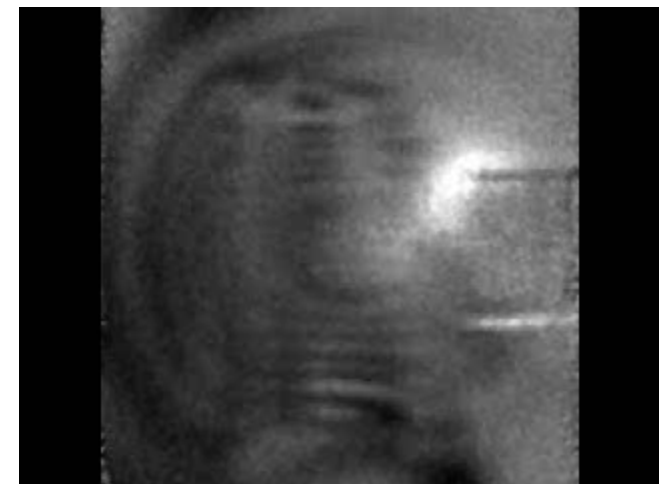
Images of magnetic field from the coil modeled for different neutron energy



Three neutron energies combined into one image



Measured



New Journal of Physics 17 (2015) 043047



Summary

- MCP detectors provide unique opportunities in applications where event counting with high spatial and time resolution is required.
- Specific photocathode, type of MCP readout, detector area have to be selected for a particular application.
- Latest developments of MCP manufacturing technology and fast electronics substantially improve the performance of MCP detectors: longer lifetime, high counting rate capabilities, larger sensitive area, many simultaneous particles.
- Various new applications of MCP detectors have been demonstrated recently in very diverse fields.
- These devices are still relatively complicated and not as easy to operate as scientific CCD/CMOS detectors.

This work was supported in part by NASA, DOE, NSF, NIH and NNSA.

The work on MCP/Timepix detector was done within the Medipix collaboration.

Thank you for your attention!