

In-silicon testing results of the AFE on the 28 nm LDRD chip (PEBBLES)

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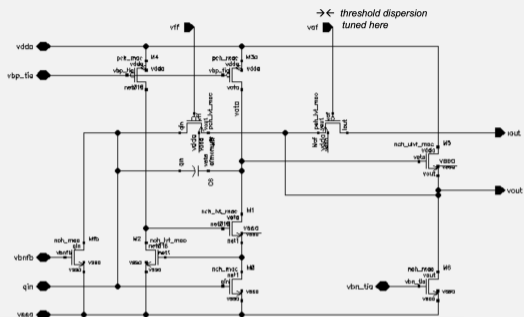
Sep 29, 2023

Weekly Instrumentation Meeting

LBNL 28 nm LDRD

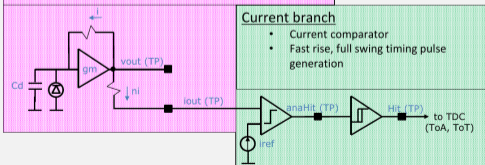
- 28 nm CMOS is a strong node for HEP in the near and long future:
 - Smaller size (compared to 65 nm and above): higher density, lower power, higher speed
 - Radiation hardness of 28 nm is also better than other nodes (130, 65, 40 and 22 nm)
- LBNL 28 nm LDRD goals: develop expertise in TSMC 28nm technology, and develop building blocks that are useful for multiple divisions (physics, nuclear ...)
 - Main goal: design and test a fast AFE with low noise and low power, plus a high precision and low power in-pixel TDC, for future 4D pixel applications
- We have two submissions in 2022 and one submission in 2023:
 - "BigRock": submitted in Feb 2022
 - 32 channels of AFE + testbed TDC, CML receiver + driver
 - "PEBBLES": submitted in May 2022, chip received Oct 2022
 - Added new blocks: voltage reference, MUX
 - "Alive" tests done Feb 2023, full tests done Sep 2023
 - "METAROCK": submitted in July 2023
 - Added the in-pixel TDC in the chip (+ other blocks)

The Analog Front End



CSA/TIA¹

- Voltage test point—buffered “transresistance” output
- Current branch—current multiplied output

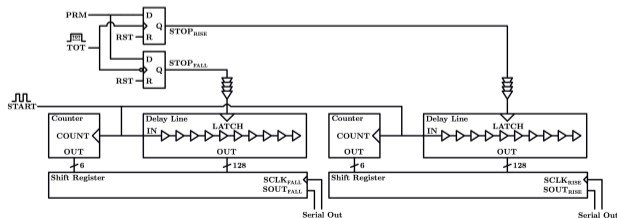
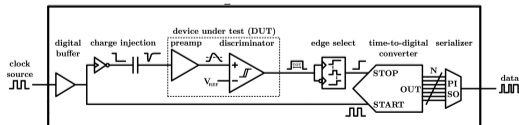


1. Pierre Jarron, et. al, A transimpedance amplifier using a novel current mode feedback loop, 1996

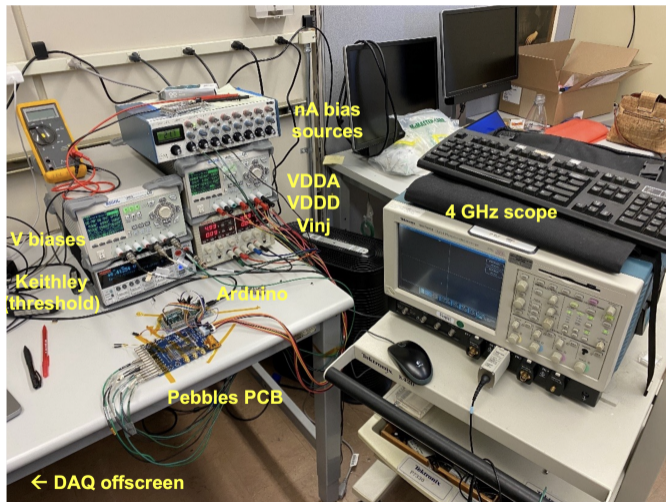
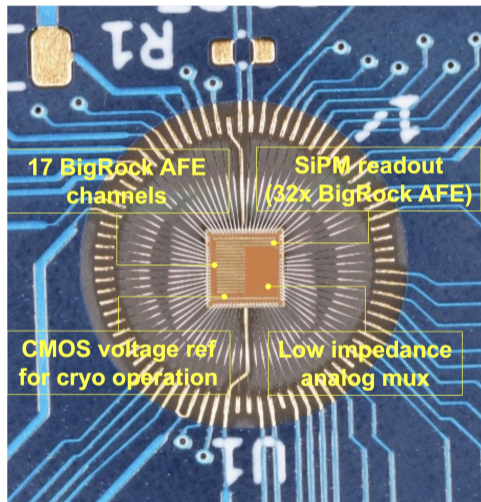
- We want a low noise and high speed amplifier
- Traditional charge sensitive amplifier (CSA, $Q \rightarrow V$): noise low, but not very fast rise time
- Transimpedance amplifier (TIA, $I \rightarrow V$): very fast pulse, but noise is also high (mainly from thermal noise of R_f)
- TIA with active feedback: use MOS devices on feedback to avoid thermal noise (not an actual resistor)
- In our amplifier design, a supplementary current output (with current amplification) is also provided (and actually used)
- Specs: $\sigma_t \sim 50$ ps , $ENC < 100$ e, $10 \times 30 \mu\text{m}$, $\sim 5 \mu\text{W}$

On-chip testbench for the AFE

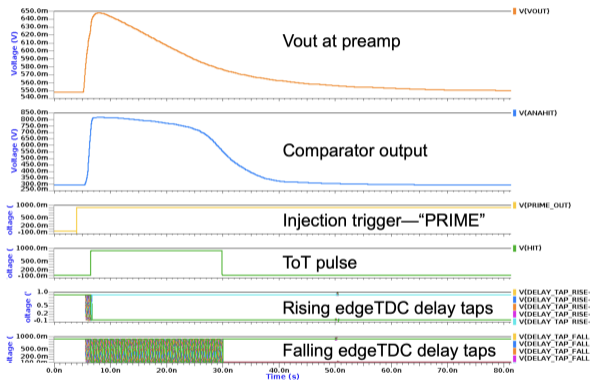
- We want to test the noise and timing performance of the AFE with testbench inside the chip (without using fast scope)
- The noise measurement is achieved by using the in-chip charge injection circuits
 - Apply a step voltage on capacitor with known capacitance ($\pm 25\%$)
- The timestamp is measured by delay-line based TDCs placed in the chip
 - Two delay lines, one for rising edge timestamp, one for falling edge timestamp
 - The TDC precision is dominated by the LSB, which is the delay time of one delay cell
 - Specs: $\sigma_t \sim 10$ ps, $50 \times 475 \mu\text{m}$, ~ 35 mW



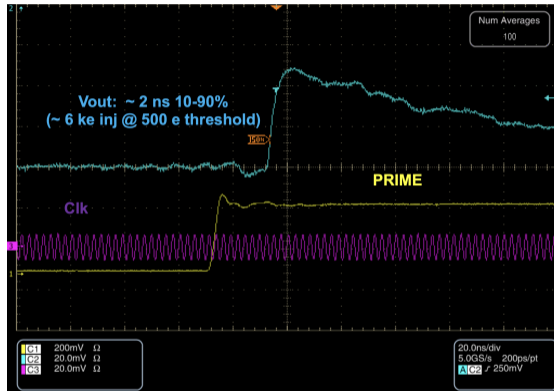
Test setup



AFE output signals

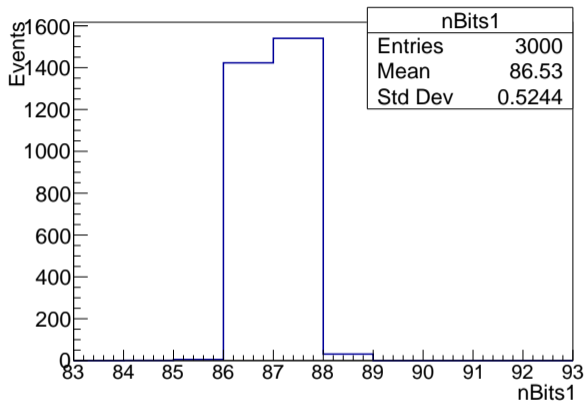


Simulation



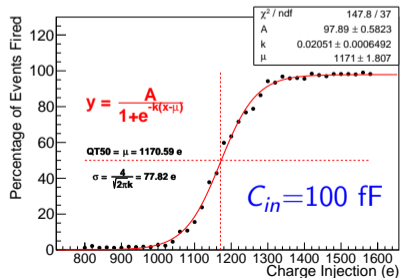
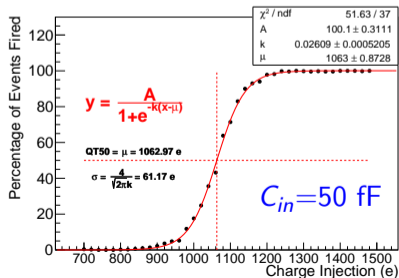
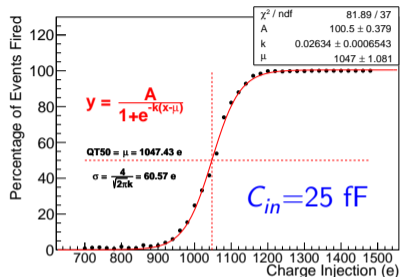
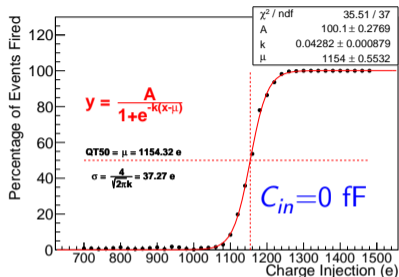
In-silicon

Testbench TDC performance

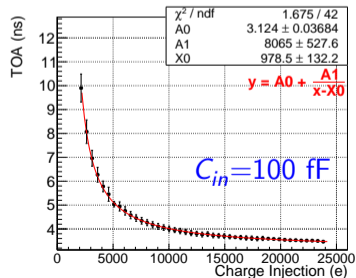
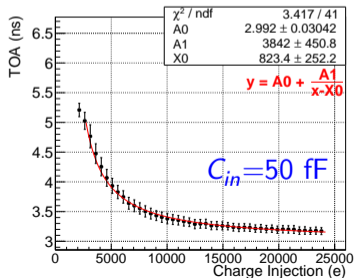
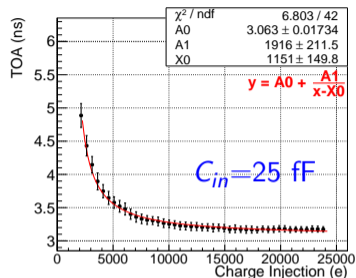
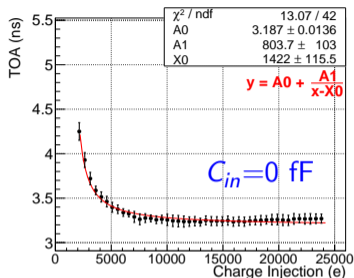


- With 528 MHz clock ($T_c = 1.89$ ns), measure the number of 1s and 0s in the delay line in a complete clock cycle: 86.53
- This gives us the TDC LSB = $T_c/86.53 = 21.89$ ps

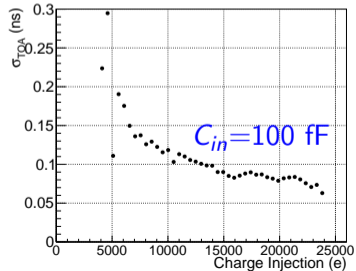
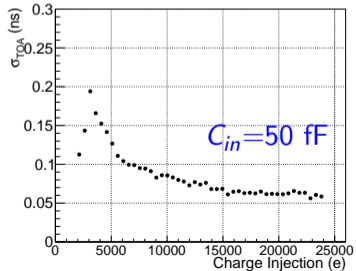
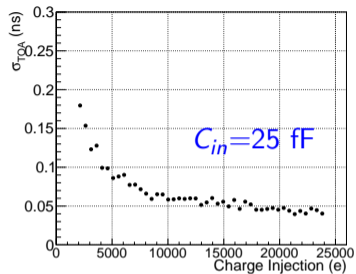
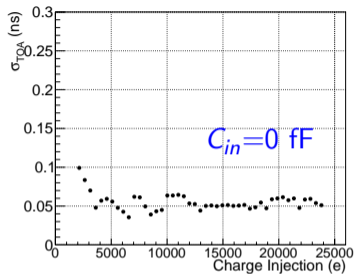
Noise measurements



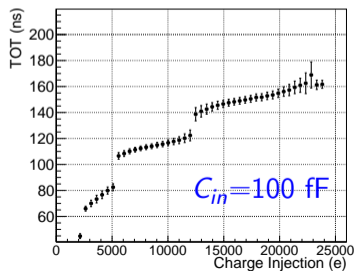
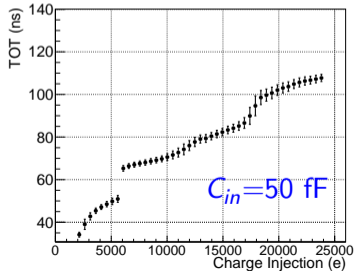
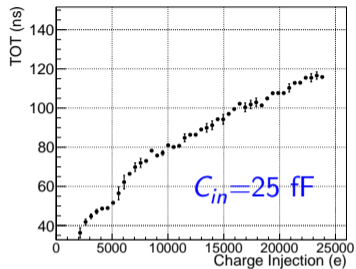
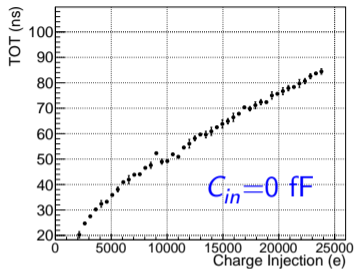
TOA vs. Charge Injection



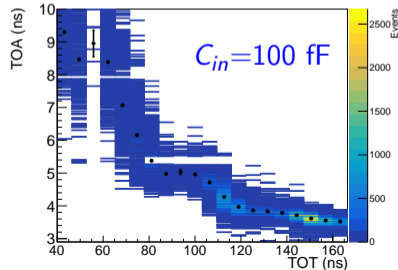
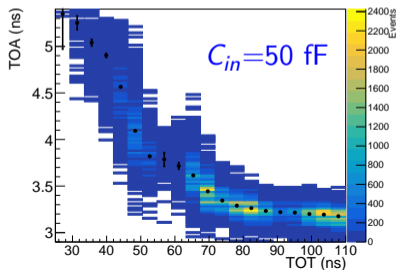
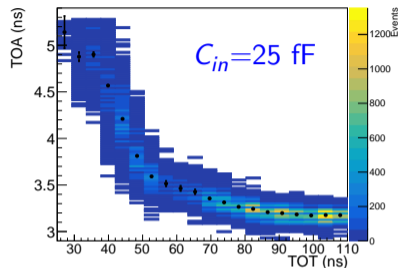
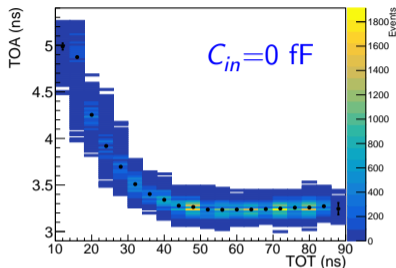
TOA resolution vs. Charge Injection



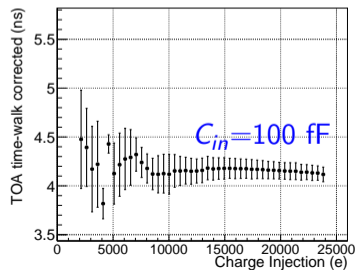
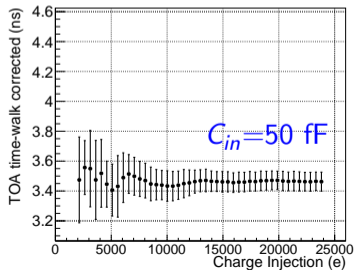
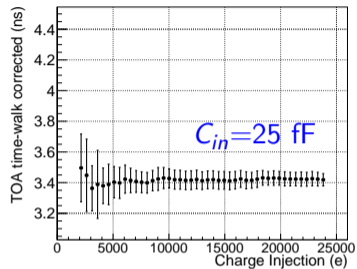
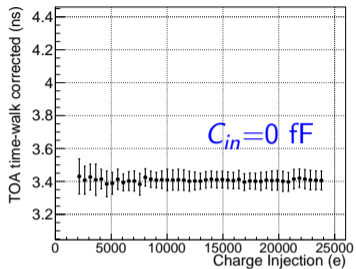
TOT vs. Charge Injection



TOA vs. TOT: time-walk correction



TOA vs. Charge Injection after time-walk



Summary

- First-ever AFE with <100 e ENC and <100 ps time resolution and $\sim 5\mu\text{W}$ power consumption
- In-silicon test results look promising, for 50 fF input capacitor:
 - $\text{ENC} \sim 60$ e
 - $\sigma_t \sim 50 - 100$ ps for > 5000 e charge injection
 - About 2 ns time-walk from 2k to 25k charge injection
- Results will be presented in TWEPP 2023 next week
- Stay tuned for our next submission (METAROCK), in which an in-pixel TDC with <100 ps time resolution and $< 5\mu\text{W}$ power consumption is implemented!

Backup slides