



# **Shieldbox Number ML**

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(under direction of Timon Heim and Zhicai Zhang)

### **Objective 1: Shieldbox #**



- Input image taken during the visual inspection stage of the <u>Powerboard Quality Control</u> <u>Procedure</u>
- Goal of algorithm is to identify shieldbox top-left and bottom-right corners using fiducials
  - Crops image using location of corners
- Good crop should eliminate all other text and clearly include all 7 shieldbox numbers



One of the five fiducials on a powerboard



A discolored fiducial

Opening the input image and template

- Open the image using <u>cv2.imread</u>
- Make the image black and white using <u>cv2.IMREAD\_GRAYSCALE</u>
- Crop the image to the pixel range (1000:3000, 0:6000)
- Open the template using <u>cv2.imread</u>
- Make the template black and white using <u>cv2.IMREAD\_GRAYSCALE</u>



Locating fiducials

- Using eval('<u>cv2.TM\_CCOR\_NORMED</u>') as method for template matching
- Check how close fiducial template is to actual fiducials using <u>cv2.matchTemplate</u>
- Record pixel coordinates of regions matching the template
  - Arbitrary threshold of "matching" set high enough to remove false fiducials, but low enough to account for variation

$$R(x,y) = rac{\sum_{x',y'} (T(x',y') \cdot I(x+x',y+y'))}{\sqrt{\sum_{x',y'} T(x',y')^2 \cdot \sum_{x',y'} I(x+x',y+y')^2}}$$

with mask:

$$R(x,y) = \frac{\sum_{x',y'} (T(x',y') \cdot I(x+x',y+y') \cdot M(x',y')^2)}{\sqrt{\sum_{x',y'} (T(x',y') \cdot M(x',y'))^2 \cdot \sum_{x',y'} (I(x+x',y+y') \cdot M(x',y'))^2}}$$

#### Template matching operation for TM\_CCOR\_NORMED

#### Determine pair of fiducial

- Use the coordinates of the first two fiducials stored
- Find the distance between the x- and y-coordinates of the fiducials respectively
- Find the ratio between the x- and y-coordinates of each fiducial, and the y-coordinates of both fiducials
- Using these values, establish parameters to determine which fiducials are stored
  - 10 cases (1-2, 1-3, 1-4, 1-5, 2-3, 2-4, 2-5, 3-4, 3-5, 4-5)



#### Sort and remove duplicate fiducials

priorpt = (0,0) #initiate as upperleft corner of image
<pre>for pt in zip(*loc[::-1]): #for every located fiducial</pre>
if 600 < pt[0] < 2000: #if it's in the range of the shieldbox (where there should be no fiducials),
continue #skip
elif pt[0] > 5500: #if it's way to the right of the far-right fiducial,
continue #skip
elif abs(priorpt[0] - pt[0]) > 100: #if the located fiducial is far enough away from the prior pt to not be the same one
overlap = 0 #initiate variable
<pre>for i in range(len(appxloc)): #for all potential fiducials</pre>
if abs(pt[0] - appxloc[i][0]) < 50: #if the current pt and the iterated pt in the list are close enough
overlap += 1 #increase variable
if overlap == 0: #if the current pt doesn't already exists in the list i.e. is far enough from preexisting pts
appxloc.append(pt) #add it to the list
priorpt = pt #update the current pt to prior pt
appxloc.sort(key <b>=lambda</b> a: a[0]) #sort the list by x coordinates

• If less than five fiducials found, repeat Slides 5-7 using discolored fiducial as template image

# **Attempt 1: Intuition**

#### Crop shieldbox

- Use determined fiducial pair and coordinate values/distances/ratios to find top-left and bottomright corners
- Corner = (fiducial\_x + constant\*dx, fiducial\_y + constant\*dy)
  - Constants determined experimentally
- Crop shieldbox from corner to corner
- Full code available on <u>GitLab</u>
- Benefits:
  - It kind of works (crops shieldbox region for 238/239 images)
  - What I initially thought of
- Why this failed:
  - Not consistent enough (i.e. varying crop sizes)
    - Doesn't account for rotation of image or zoom correctly



#### **Rotating the image**

#### Let's make a function

11 def rotate\_image(image, angle): #I wonder what this does
12 height, width = image.shape[:2] #get image dimensions
13
14 rotation\_matrix = cv.getRotationMatrix2D((width / 2, height / 2), angle, 1) #calculate the rotation matrix
15
16 rotated\_image = cv.warpAffine(image, rotation\_matrix, (width, height)) #apply the rotation to the image
17
18 return rotated\_image #I wonder what this is

• Need to get angle

#### **Angle Attempt 1: Trig**



"Solution":

- $\Delta x' = \Delta x \cos \theta \Delta y \sin \theta$
- $\Delta y' = \Delta x \sin \theta + \Delta y \cos \theta$ 
  - Sub trig for 1st order Taylor

#### Why this failed:

It was wrong

- That is not how geometry works
- Everything but the solution eqs was fine
- But even the diagram assumes the image rotates around the second fiducial (false)

# **Angle Attempt 2: Finding the white border**

- Use <u>cv2.HoughLinesP</u> to locate longest white line on image
- Find angle between that line and the horizontal
- Why this failed:
  - Not consistently locating the white border
    - Too many other lines on image
    - Reducing the pixel range scanned did not help



# **Angle Attempt 3: Revenge of the Trig**

#### Vector time

· When making slides for this presentation, I realized we were doing the trig incorrectly

#### Asked a <u>robot</u> for help

178 dot\_product = dx\_original \* dx\_rotated\_scaled + dy\_original \* dy\_rotated\_scaled 179 cross\_product = dx\_original \* dy\_rotated\_scaled - dy\_original \* dx\_rotated\_scaled 180 rotation\_angle = np.arctan2(cross\_product, dot\_product)\*180/np.pi 181 182 rotated\_image = rotate\_image(img, rotation\_angle)

- Why does this work?
  - Can think of our two sets of ordered pairs as vectors
  - $-\tan\theta = \frac{\|v \times w\|}{v \cdot w}$

- np.arctan2 takes the arctangent of a value with a numerator and denominator

### **Correcting the zoom**

It'd be too easy if the camera zoom was the same every time

244 scale\_factor = np.sqrt(dx\_original\*\*2 + dy\_original\*\*2) / np.sqrt(dx\_original\*\*2 + dy\_original\*\*2)
245
246 new\_width = int(image\_color.shape[1] \* scale\_factor) #use the scale to scale
247 new\_height = int(image\_color.shape[0] \* scale\_factor)
248
249 resized\_image = cv.resize(rotated\_image, (new\_width, new\_height))

- Why does this work?
  - Scale factor is the ratio of the distances between the original image points and the crooked/zoomed image points

# The end...?

#### At least for Sam at LBNL

- Surprise! I'm leaving I'm
  - Starting grad school at Davis in the fall
  - My two-year reign of being funny at the lab concludes
- But this project isn't done?
  - You're right
  - Steps left to do:
    - Crop the zoomed and straightened image
      - Can either be done:
        - » by aligning the first registered fiducial with the first registered fiducial on a perfectlystraight image
        - » by manually assessing the cropped region based on how far the fiducial pairs are from each other (see Slide 8)

# The end...?

#### At least for Sam at LBNL

- More steps left to do:
  - Run a machine learning algorithm to identify the shieldbox numbers
    - A skeleton code will be uploaded to <u>Github</u> by EoD
      - » Does not currently run due to lack of cropped images thus far, but has general idea
  - Transfer these steps to Objective 2: Powerboard #
    - Should be extremely easy, just a simpler version of cropping the shieldbox numbers and a simpler ML algorithm (since the number is printed vs. etched on)





### **Questions now?**

For questions later, message on: Mattermost (@sakelly), email (samanthakelly@berkeley.edu)

