

# Development of Large-Size Germanium Detectors for Dark Matter Experiments

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UNIVERSITY OF  
SOUTH DAKOTA

# CAGDT Collaboration

- **International Collaborators**

- Engineering Physics, Tsinghua University, Beijing, China
  - Qian Yue, Associate Professor, Jianmin Li, Professor, Yulan Li, Professor
- Canberra France (Industry Partner), France
  - Marie-Odile Lampert, Director, General manager for GM specialty detector site Canberra France, Benoit PIRARD, Director, Head of R&D Specialty detector site Canberra France
- Max Planck Institute for Physics (MPI), München, Germany
  - Iris Abt, Senior scientist and a team leader on germanium detector development, Béla Majorovits, Senior scientist and a project leader on GERDA experiment
- Institute of Physics, Academic Sinica, (IPAS), Taiwan
  - Henry Tsz King Wong, Senior scientist and Spokesman of TEXONO
- National Institute of Nuclear Physics & University of Padova (INFN-LNL), Italy
  - Maggioni Gianluigi, Scientist and a team leader on INFN-LNL's materials lab, Daniel R. Napoli, INFN's senior scientist, Spokesman of the INFN's Gamma Collaboration.

- **Domestic Collaboration**

- Physics, Tennessee Tech University (TTU), Cookeville, Tennessee, USA
  - Mary Kidd, Assistant Professor
- Physics, Black Hills State University (BHSU), Spearfish, South Dakota, USA
  - Brianna Mount, Research Assistant Professor, Kara Keeter, Assistant Professor, Dan Durben, Associate Professor
- Physics, Dakota State University (DSU), Madison, South Dakota, USA
  - Barbara Szczerbinska, Associate Professor
- Physics, The University of South Dakota (USD), Vermillion, South Dakota, USA
  - Jing Liu, Assistant Professor, Ryan Martin, Assistant Professor, Ryan MacLellan, Assistant Professor, Joel Sander, Assistant Professor, Christina Keller, Professor, Chao Zhang, Assistant Research Professor, Guojian Wang, Assistant Research Professor, Gang Yang, Research Scientist

# Exploring Un-Available Techniques

- **Relevant to Dark Matter**
  - Explore n/ $\gamma$  discrimination at 77 K
  - Develop planar detector with internal amplification to achieve down to 12 eV

# Challenges to all Experiments

- Reduce background Events – all about reducing background events
  - External backgrounds – outside the detector volume
    - Cosmic rays
    - Natural radioactivity from environment
  - Internal backgrounds – inside the detector volume
    - Radon and its progenies
    - Small parts and cables
    - Target materials – natural radioactivity
- Scale-up mass exposure and keep discrimination ability
  - Discrimination capability fading away in low energy region

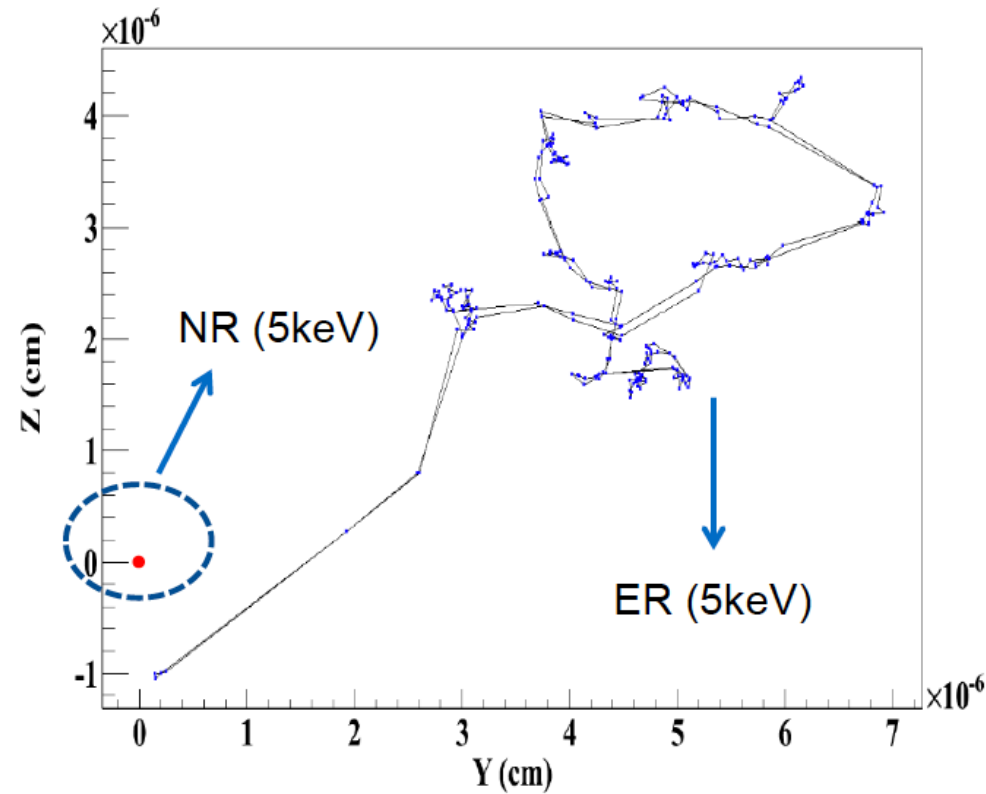
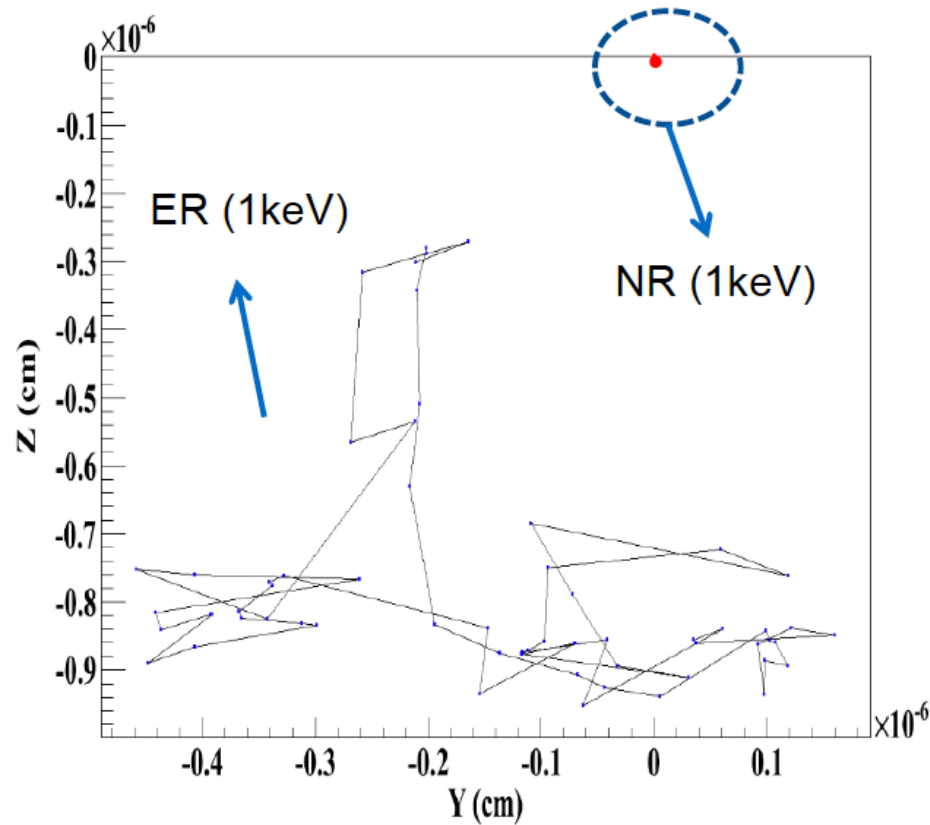
# Background Reduction Methods

- External Background Reduction
  - Cosmic muons – deep underground lab
  - Natural radioactivity – adequate shielding
- Internal Background Reduction
  - Inner volume - radon control + cleanliness
  - Target - purification + fiducial volume
- Discrimination
  - **Nuclear recoils versus electronic recoils for WIMP searches?**
  - **Must have some handles about signal versus background for light dark matter particles coupling to electrons**

# Challenges to a New Germanium Experiment

- **Must be new in technique**
  - **Can we have n/ $\gamma$  discrimination at 77 K?**
    - **Plasma time difference in nuclear recoils and electronic recoils**
      - **Highly innovate – making germanium detector with excellent timing resolution?**
  - **How to get there?**
    - **Requirements**
      - **Amorphous-germanium contact without transition layer**
      - **Uniformity of impurity distribution across entire crystal**
      - **Uniform E-field**
- **Must have low energy threshold**
  - **Internal amplification**
    - **Amplification factor of 1000**
      - **Highly innovate – making a extreme low energy threshold down to 12 eV**

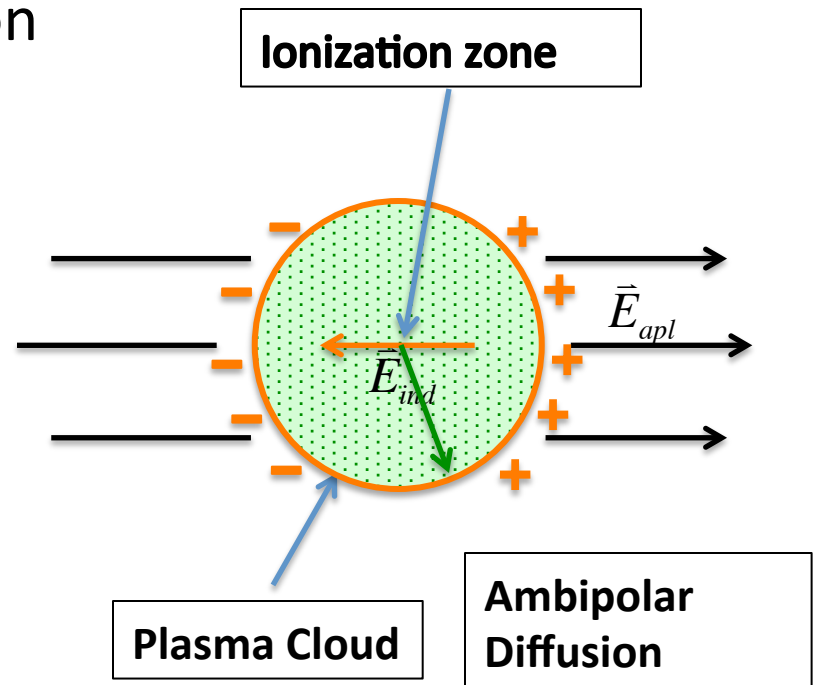
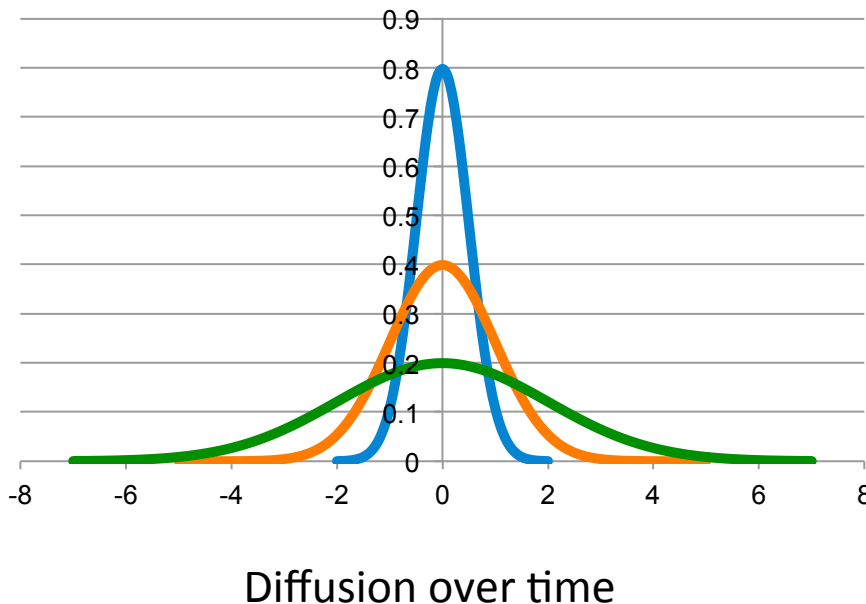
# Ionization Tracks



**Very different tracks between nuclear recoils and electronic recoils**

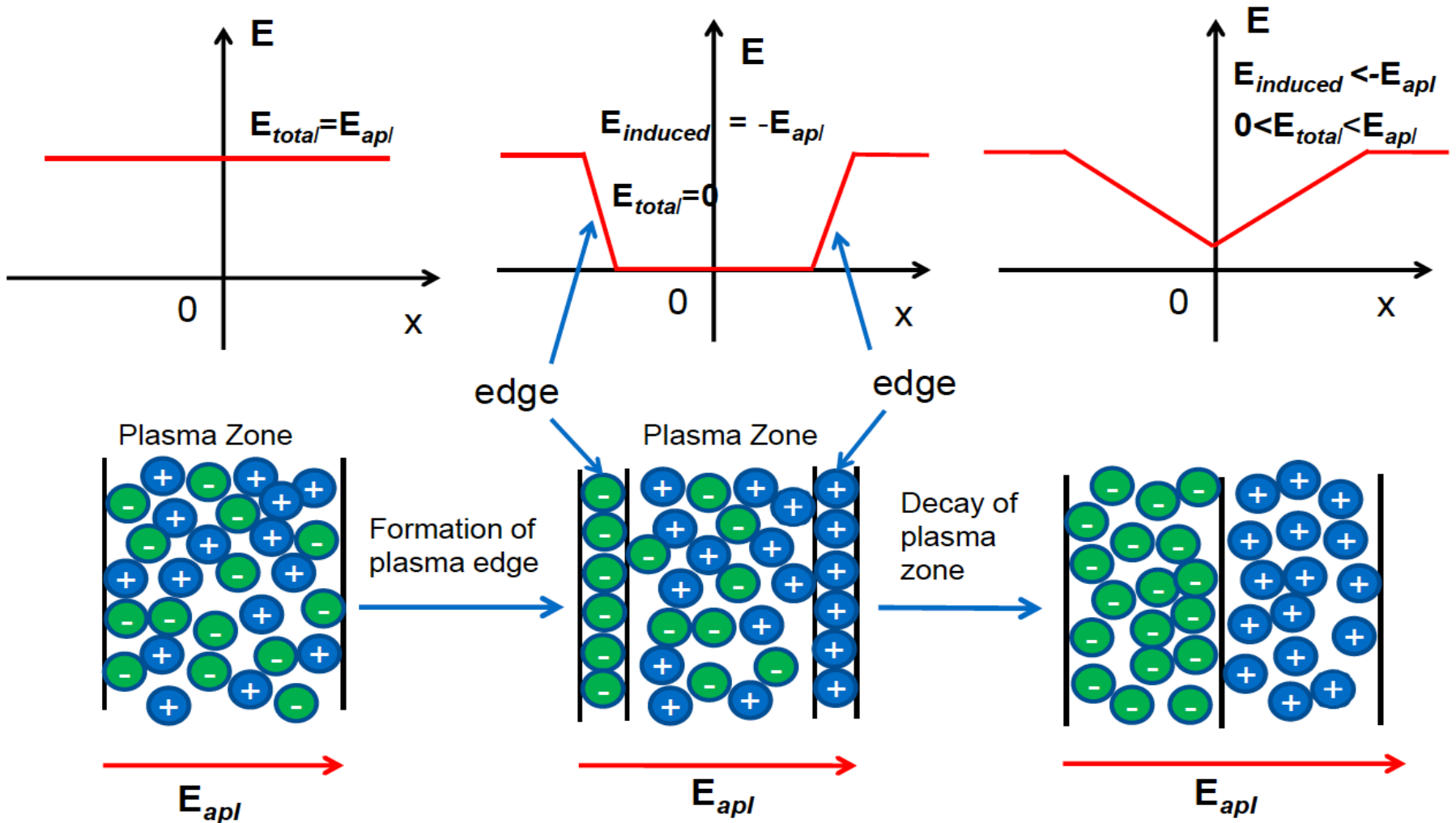
# Principle of Plasma Time

- High density of charge carriers along the ionization track forms a plasma-like cloud
- Outer charges begin to drift due to applied electric field
- Cloud expands radially as the charges diffuse
- Plasma time – time needed for the deterioration of the plasma region



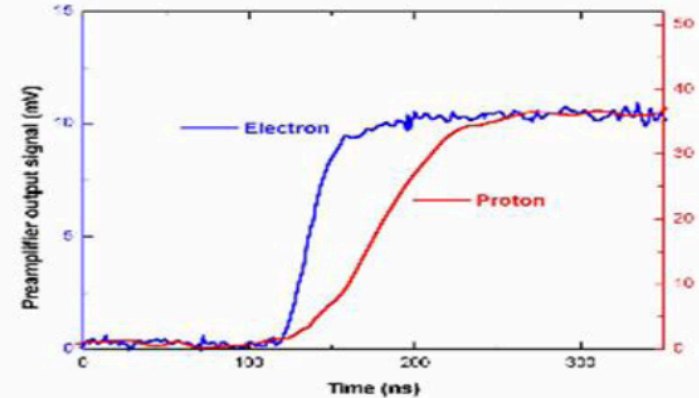


# Plasma Effects

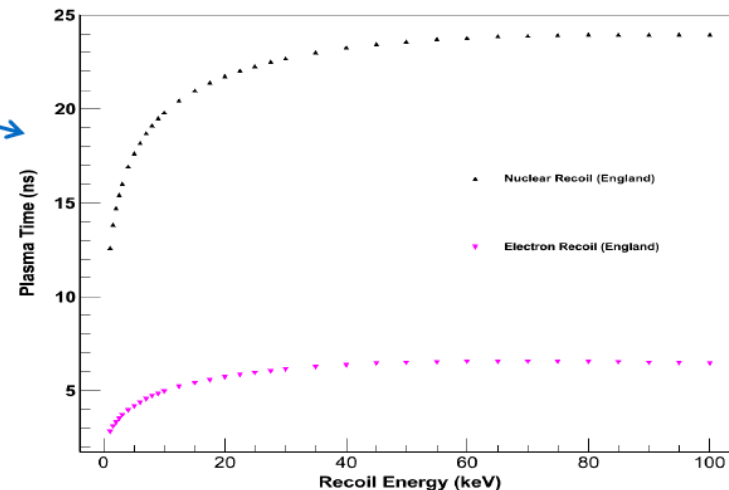


# Plasma Effects in Silicon

Year	Authors	Notable Work
1960	G. Miller et al.	Observation of plasma effects
1967	P.A. Tove, W. Seibt	1D & 2D theoretical models
1969	A. Taroni, G. Zanarini	Numeric calculation (agreed with data)
1989	J.B.A England, G. M. Feild	Relate plasma effects to the ionization energy loss of the incident ion
2012	Z. Sosin	Charge distributions are assumed to be Gaussian all the time.



Rise time difference observed in a Silicon Diode detector: Alberto Fazzi et al, 0-7803-8257-9/2004 IEEE



# A 3-D Numerical Calculation

$$\left\{ \begin{array}{l}
 \nabla \mathbf{j} = -\frac{\partial \rho}{\partial t} \rightarrow \left\{ \begin{array}{l}
 \nabla \mathbf{j} = -q \frac{\partial p}{\partial t} \quad (\text{for holes}) \\
 \nabla \mathbf{j} = q \frac{\partial n}{\partial t} \quad (\text{for electrons})
 \end{array} \right. \quad \text{Continuity Equation} \\
 \\
 \mathbf{j} = \frac{Q}{At} = \left\{ \begin{array}{l}
 qp\mu\mathbf{E} \quad (\text{for holes}) \\
 qn\mu\mathbf{E} \quad (\text{for electrons})
 \end{array} \right. \quad \text{Current density definition} \\
 \\
 \nabla \mathbf{E} = \frac{\rho}{\epsilon_r \epsilon_0} = \frac{q(p-n)}{\epsilon_r \epsilon_0} \quad (\text{for both holes and electrons}) \quad \text{Differential form of Gauss's law} \\
 \\
 \frac{\partial p}{\partial t} = D\nabla^2 p \quad (\text{for holes}) \text{ and } \frac{\partial n}{\partial t} = D\nabla^2 n \quad (\text{for electrons}) \quad \text{Diffusion Equation}
 \end{array} \right.$$

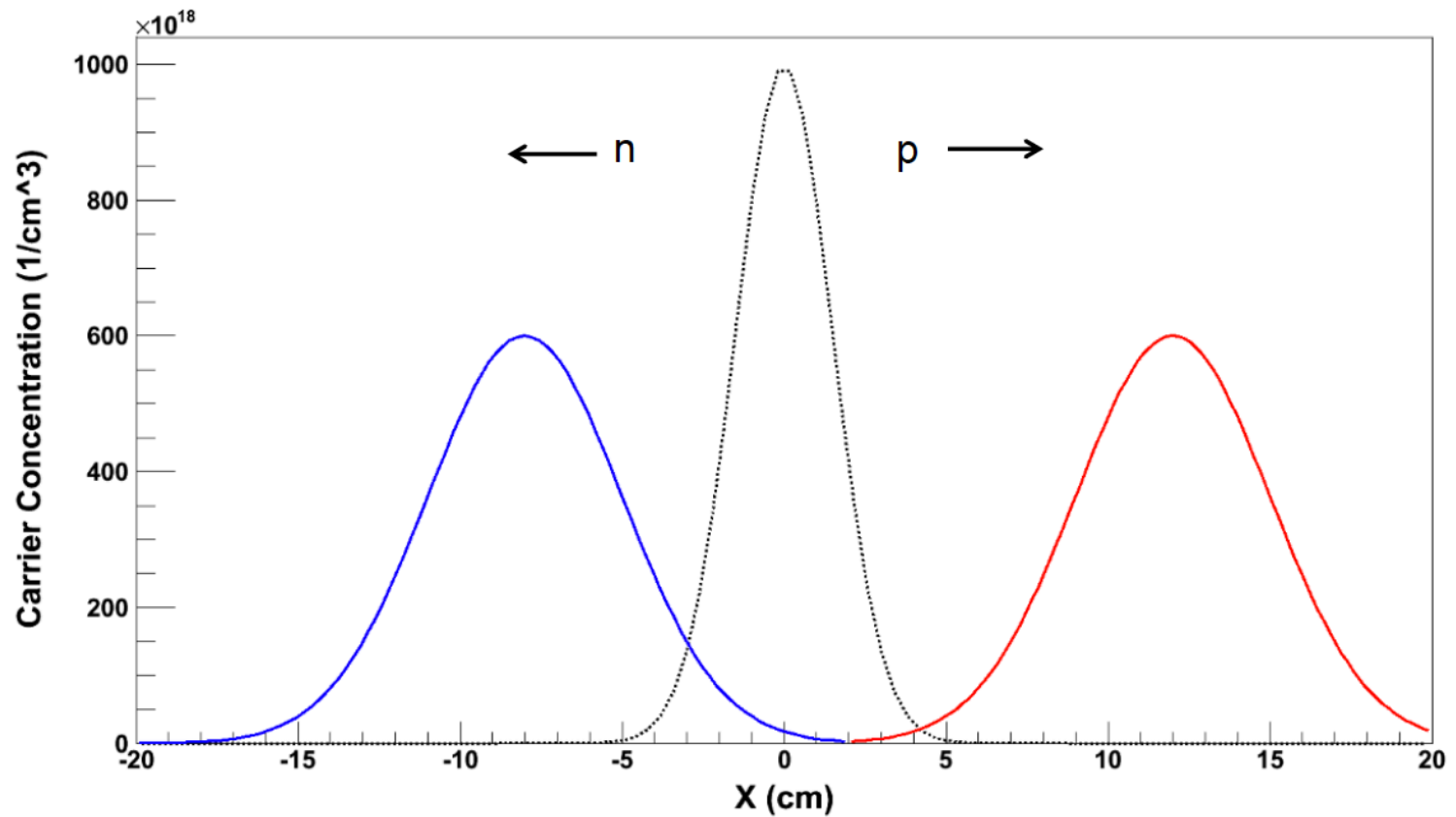
These equations will yield:

$$\left\{ \begin{array}{l}
 \mu\mathbf{E}\nabla p + \mu p\nabla\mathbf{E} + D\nabla^2 p = -\frac{\partial p}{\partial t}, \text{ and } p(t_i) = p(t_{i-1}) + \frac{\partial p}{\partial t} dt \quad (\text{for holes}) \\
 \mu\mathbf{E}\nabla n + \mu n\nabla\mathbf{E} + D\nabla^2 n = -\frac{\partial n}{\partial t}, \text{ and } n(t_i) = n(t_{i-1}) + \frac{\partial n}{\partial t} dt \quad (\text{for electrons})
 \end{array} \right.$$

# Critical Parameters in the Model

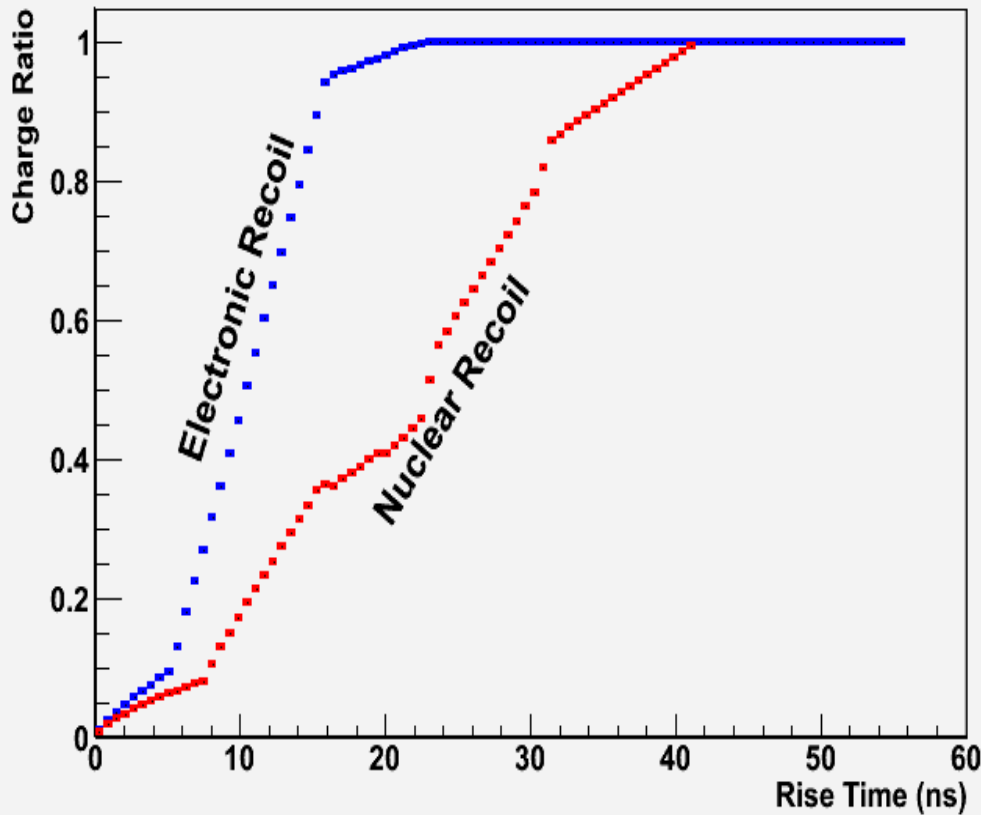
- Ionization density
  - Ionization zone
  - Charge carrier density
- Ambipolar diffusion Coefficient
  - Equation:  $D = D_I \times (1 + \frac{T_e}{T_I})$
- Mobility
  - Einstein relation:  $D_I = \frac{kT}{e} \mu_I$

# Evolution of Carrier Concentration Distribution



Initial condition: electron and hole concentration have the same Gaussian distribution.

# Expected Charge Pulses

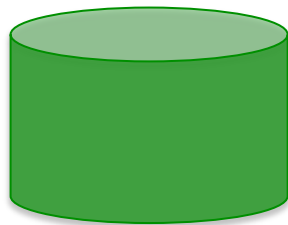


Three noticeable effects:

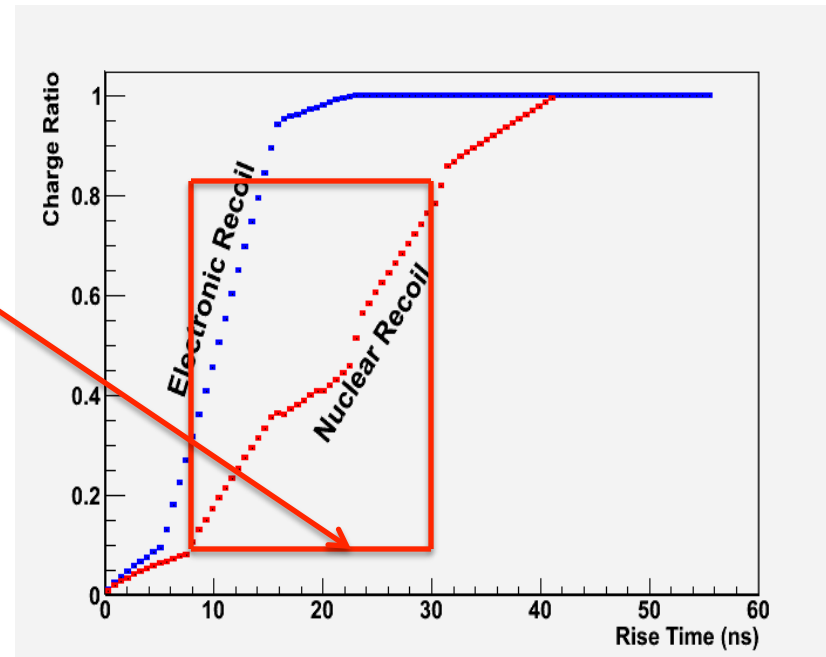
- (1) The rise time of the pulse is much slower which results in a delayed charge collection time
- (2) During the delay within the plasma zone, electrons and holes have time to recombine so that total collected charge is less than what is created, which leads to pulse height defect
- (3) Plasma time is inversely proportional to the external field and is about 5-30 ns at an external field of  $\sim 1000$  V/cm.

# Experimental Measurements

- Timing resolution is key
  - Region of interest
- Generic Ge:  $\Delta t \sim 50$  ns



Point Contact  
Coaxial

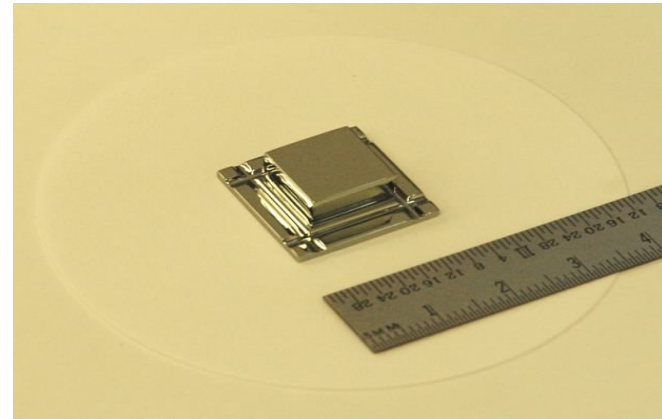
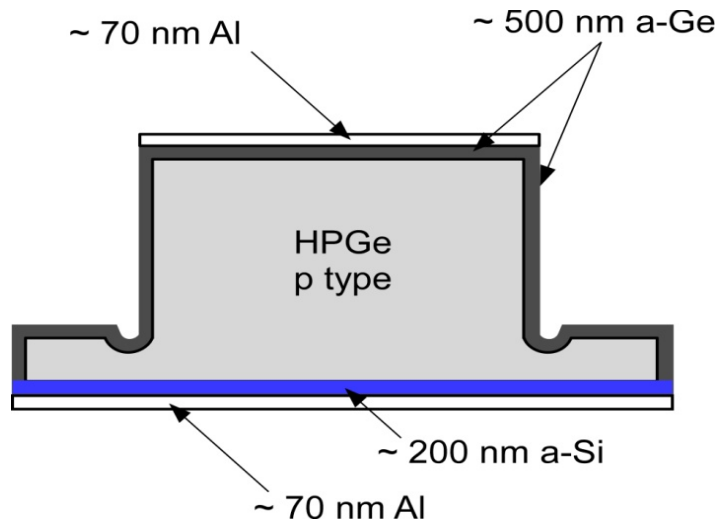


- Planer detector

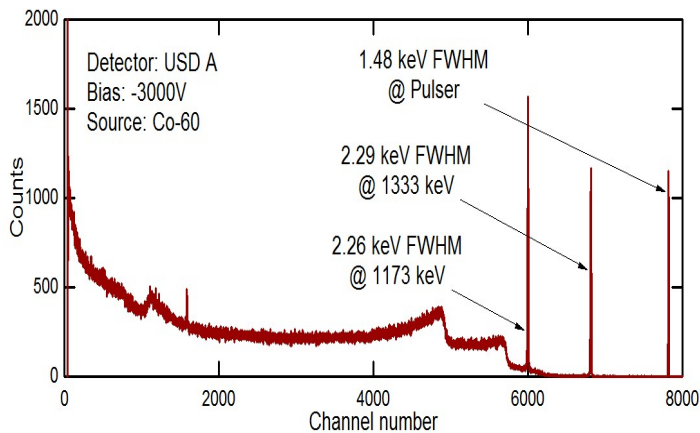


- If diameter/thickness  $\gg 1$ , improve timing resolution to  $\sim 1$  ns
- Can see a difference in pulse shape

# Planning for a Measurement



G. Wang et al., Material Science in Semiconductor Processing V39 (2015) 54-60



1. A planar detector with Amorphous Ge contacts was made by Mark Ammen at LBNL
2. A variable temperature cryostat is planned for measurement



# Detector Requirement

- Depletion length
  - Assume applied field is 1000 V and  $d = 2$  cm

$$d = \sqrt{\frac{2\varepsilon V}{eN}} \quad N = \sim 1.0 \times 10^{10}/\text{cm}^3$$

- Good time resolution
  - Uniform Electric field
  - Uniform Impurity distribution
  - Uniform mobility ( $>45,000$  cm<sup>2</sup>/s) distribution
- Size of the detector
  - Large diameter  $\sim 15$  cm
  - 1.8 kg per detector

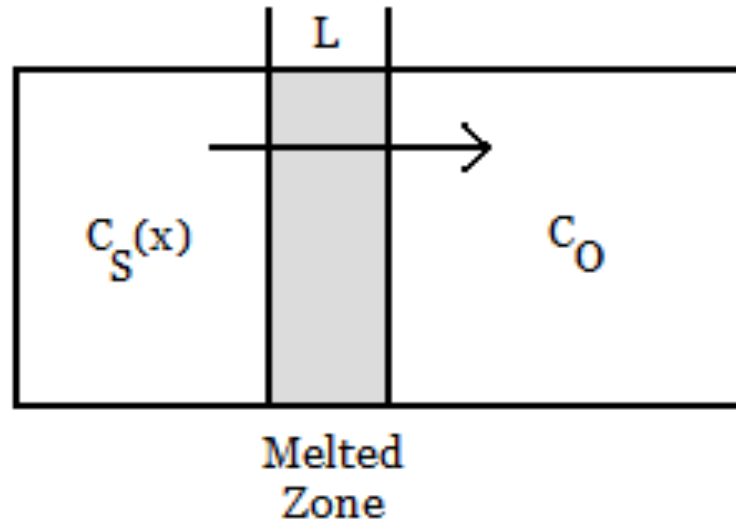
# Improving time resolution

- Work with experts (Mark Ammen) at LBNL to use amorphous germanium to make contacts without transition layer
- Grow crystal with uniform impurity distribution across the entire crystal
  - Use zone refined ingots
  - Control the growth process

# Description of Zone Refining

The molten region melts impure solid at its forward edge and leaves a wake of purer material solidified behind it as it moves through the ingot. The impurities concentrate in the melt, and are moved to one end of the ingot.

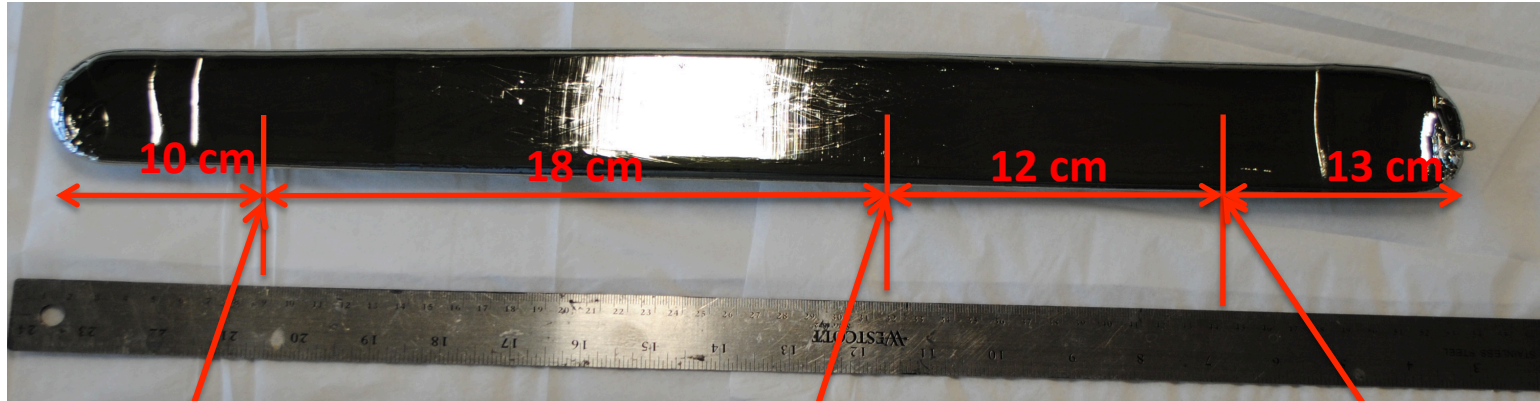
**X:** the length of Ge ingot  
 **$C_S(x)$ :** Impurity of the Ge ingot after zone refining



**$C_0$ :** The initial impurity in the Ge ingot

Liquid move from left to right during the melting in the zone refining process

# Zone Refining to achieve a purity level of 0.9999999999999999



$|N_A - N_B| = 6.04 \times 10^{10} / \text{cm}^3$   
 Resistivity: 2,603 Ohm-cm  
 Mobility: 39,690  $\text{cm}^2/\text{Vs}$

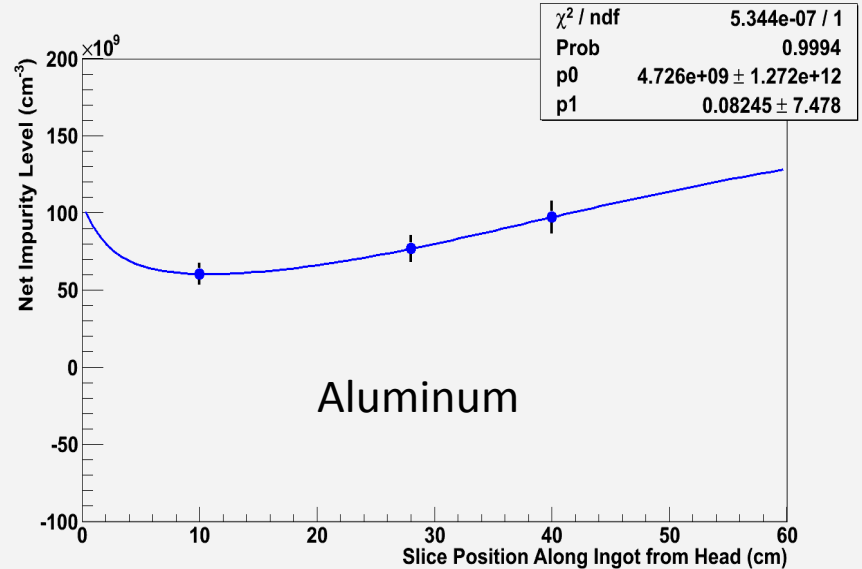
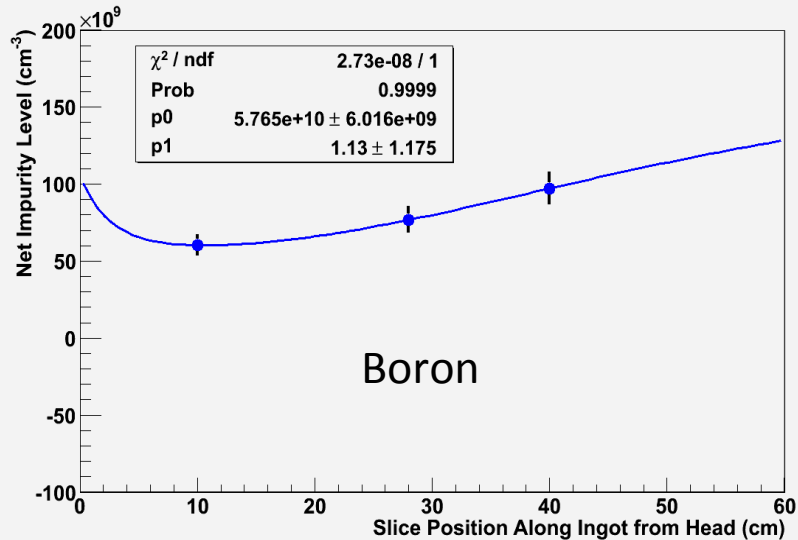
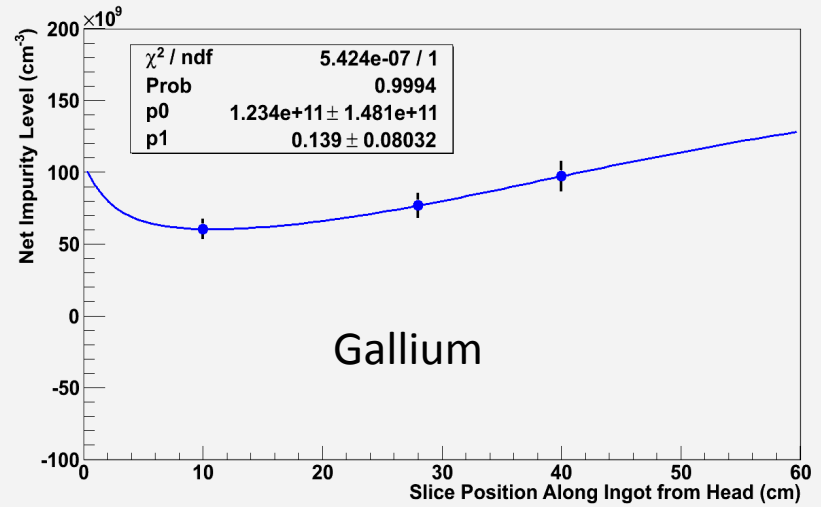
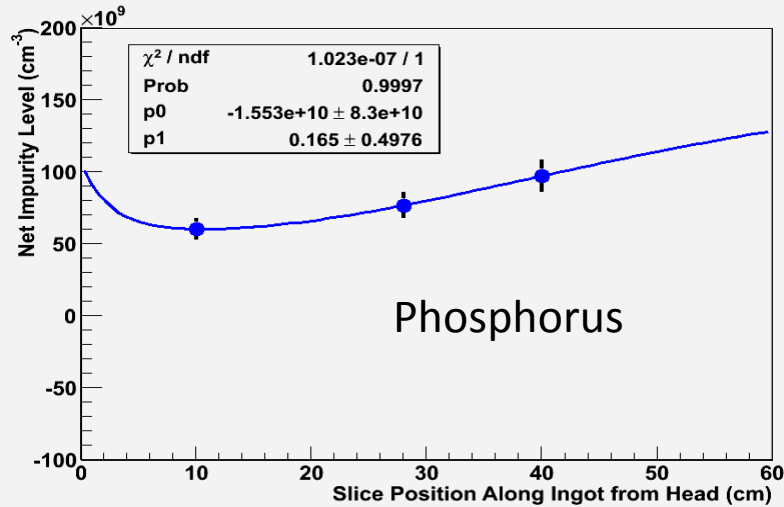
$|N_A - N_B| = 7.68 \times 10^{10} / \text{cm}^3$   
 Resistivity: 1,960 Ohm-cm  
 Mobility: 41,270  $\text{cm}^2/\text{Vs}$

$|N_A - N_B| = 9.72 \times 10^{10} / \text{cm}^3$   
 Resistivity: 1,583 Ohm-cm  
 Mobility: 40,580  $\text{cm}^2/\text{Vs}$

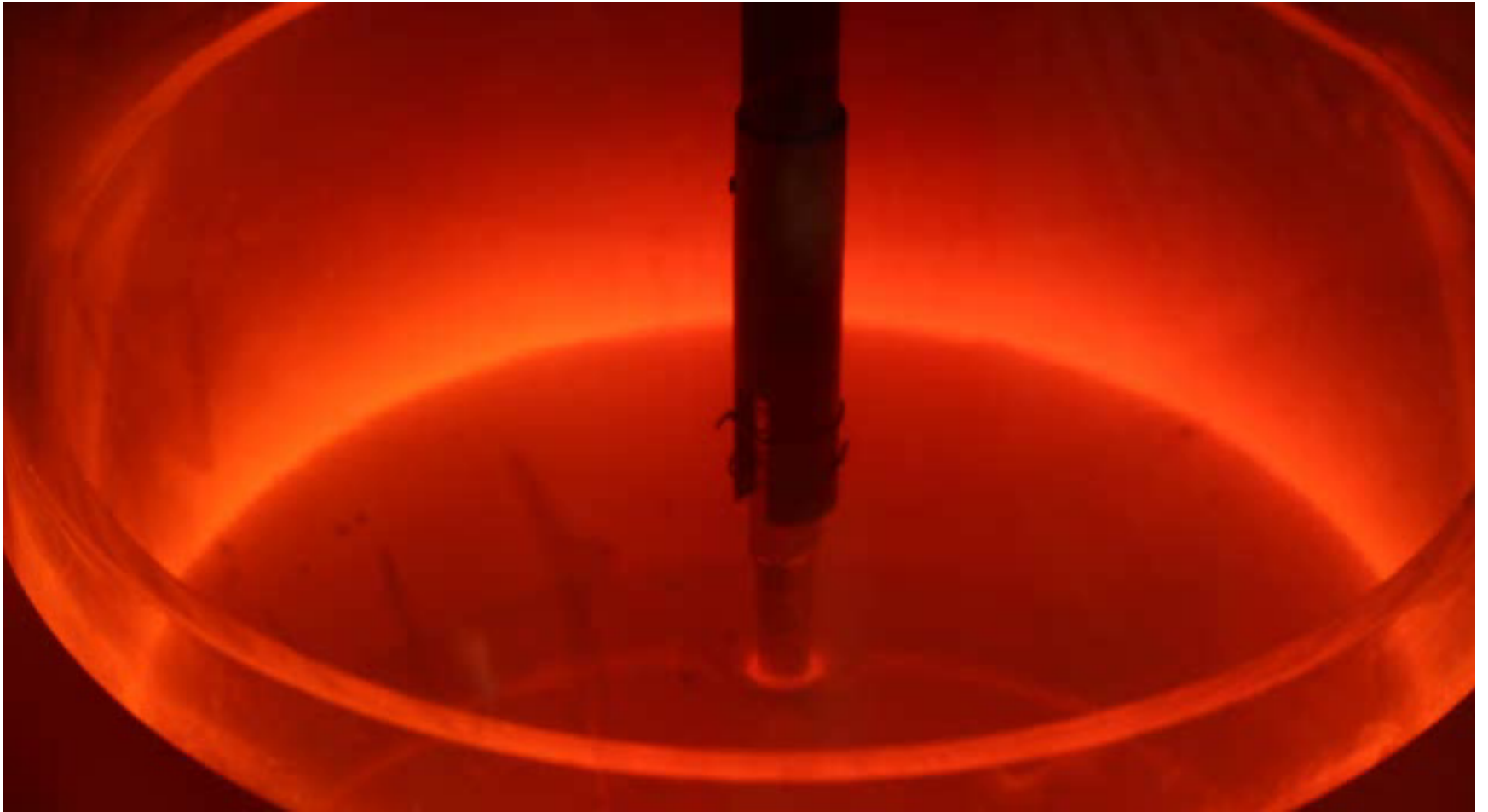
$$|N_A - N_B| = \sum_i C_i \times (1 - (1 - k_{\text{eff}}) \times \exp(-k_{\text{eff}} \times \frac{L}{\Delta L}))^n$$

$|N_A - N_B|$ : Net impurity level;  $C_i$ : the level of Impurity species;  $k_{\text{eff}}$ : the effective segregation coefficient;  $L$ : the length of the ingot;  $\Delta L$ : the width of the melt:  
 $n$ : the number of passes

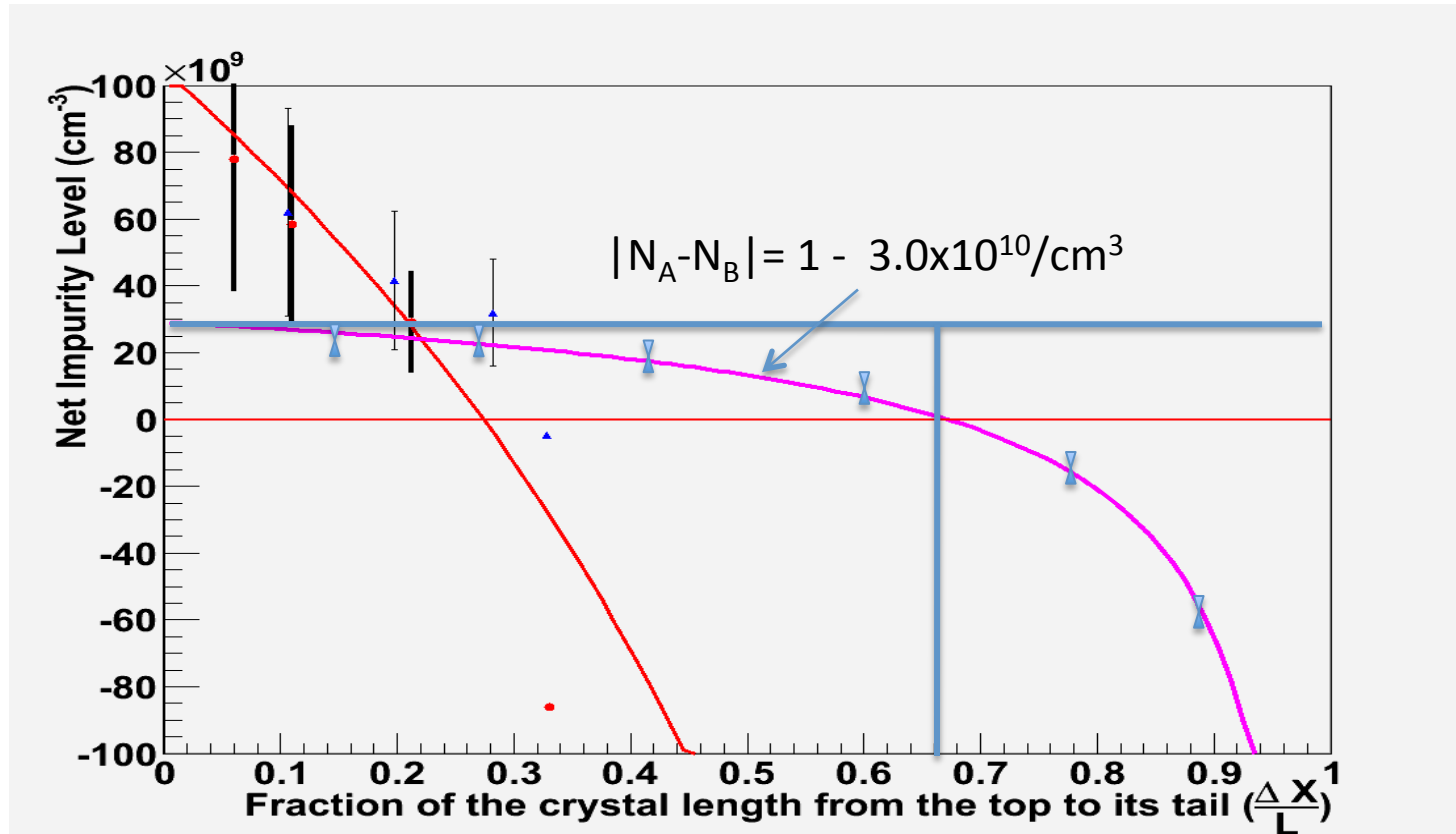
# Impurity Components



# Large-Size Crystal growth



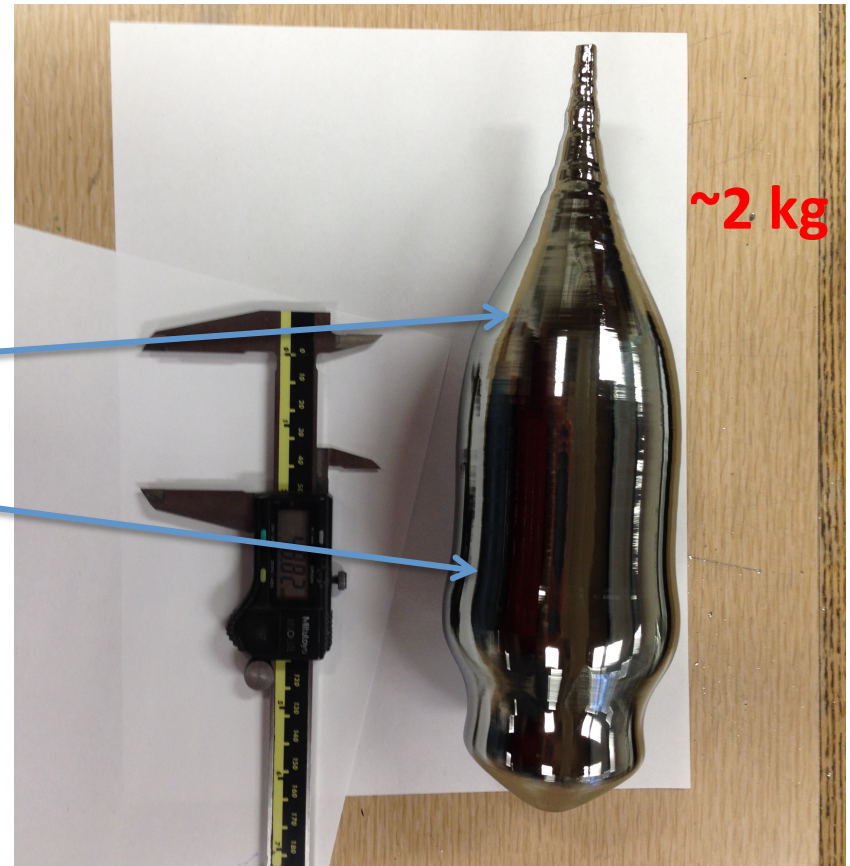
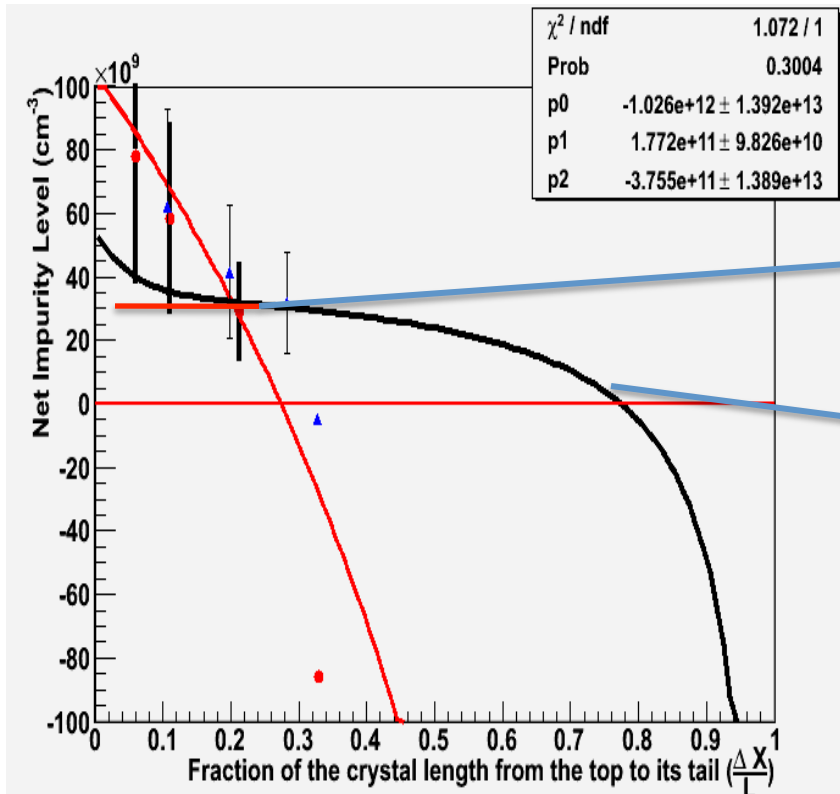
# Grow a Crystal with Zone-Refined Ingot



$$|N_A - N_B| = \sum_i C_i \times k_{eff} \times \left(1 - \frac{\Delta x}{L}\right)^{(k_{eff} - 1)}$$

$|N_A - N_B|$ : The net impurity;  $C_i$ : the level of impurity species;  
 $k_{eff}$ : the effective coefficient;  $\frac{\Delta x}{L}$ : the mass ratio of a grown crystals

# Impurity Control – Achievable



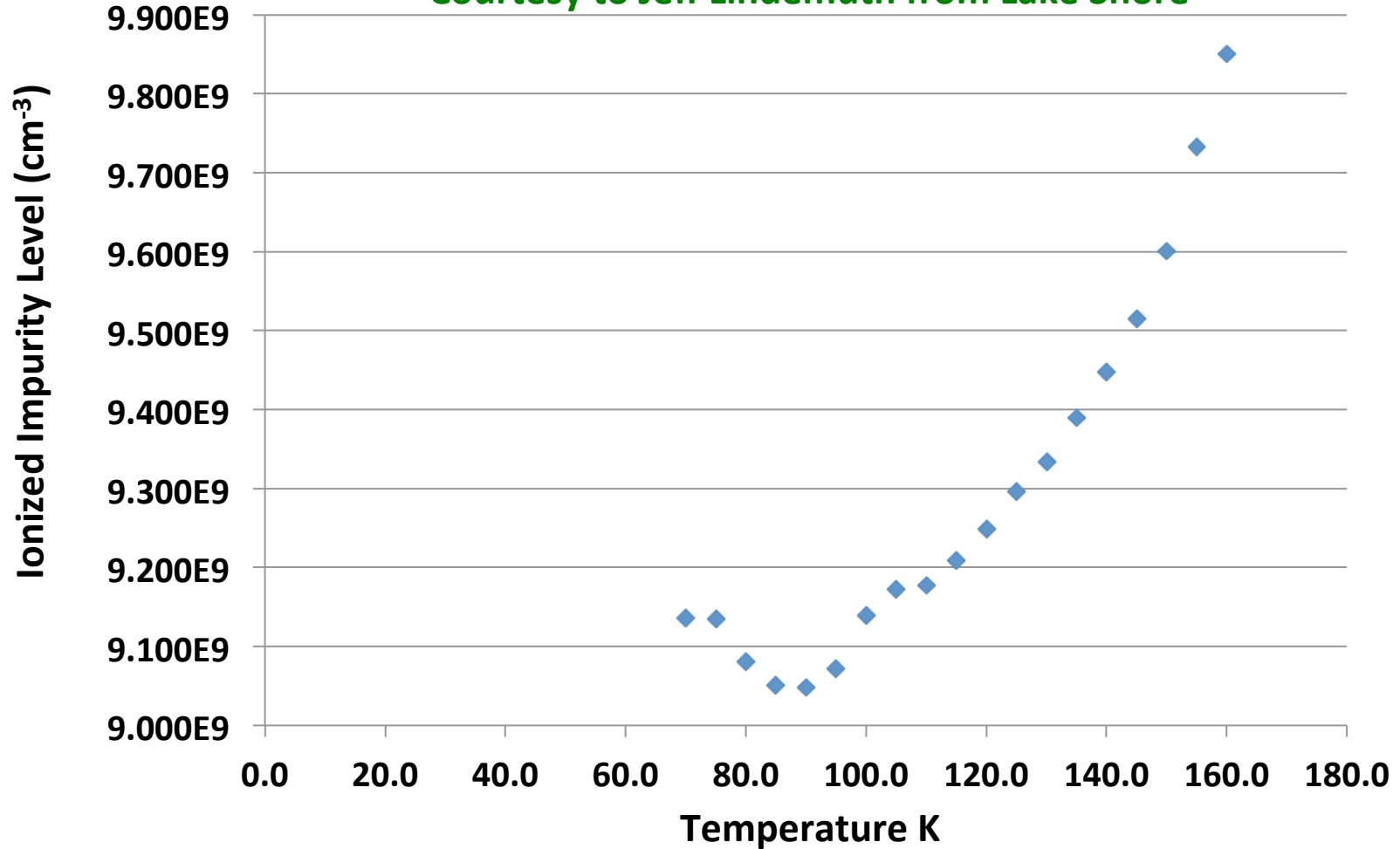
$$k_{\text{eff}} = \frac{k}{k + (1 - k)\exp(-R\delta / D)}$$

k: segregation coefficient in equilibrium  
 R: growth rate,  $\delta$ : the thickness of the growth interface, D: diffusion coefficient



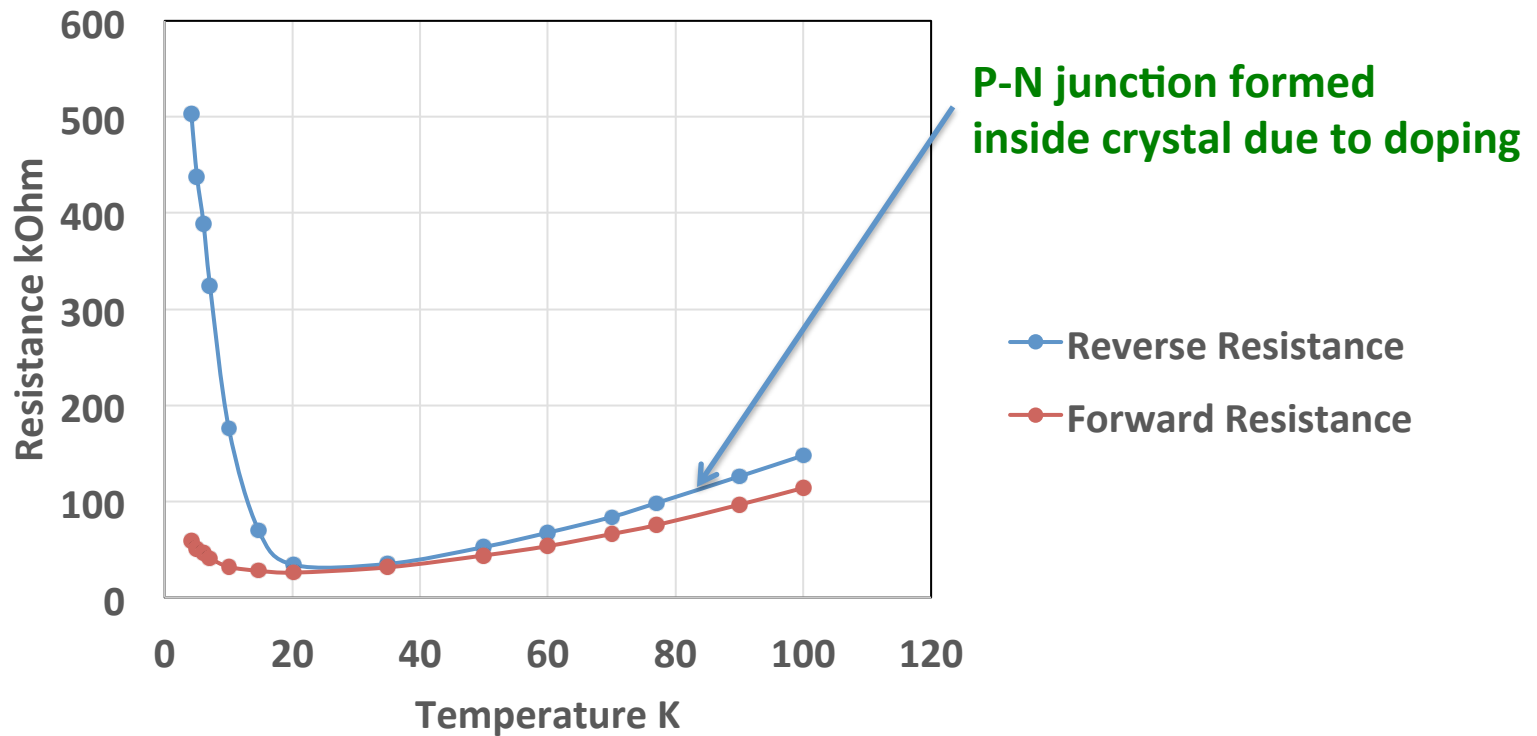
# Key: Crystal Quality

Courtesy to Jeff Lindemuth from Lake Shore



# Key: Crystal Quality

Ortec Sample:  $+4.8 \times 10^9 \text{ cm}^{-3}$



# Pulse Shape Properties

- Variation of drift time

- $v = E \times \mu$

$$\frac{1}{\mu_{total}} = \frac{1}{\mu_{neutral}} + \frac{1}{\mu_{ionized}} + \frac{1}{\mu_{acoustic}} + \frac{1}{\mu_{optical}}$$

- Mobility

- Distribution along radial and axial directions

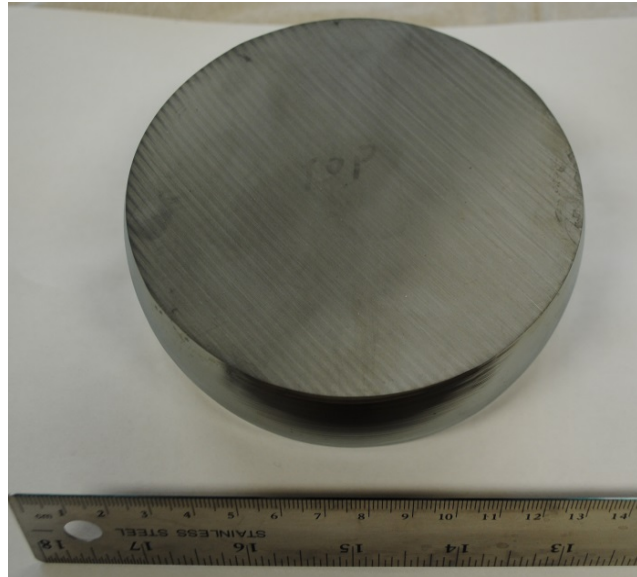
- Charge trapping

- Dislocation along radial and axial directions

# A Crystal from 2014



5.9Kg

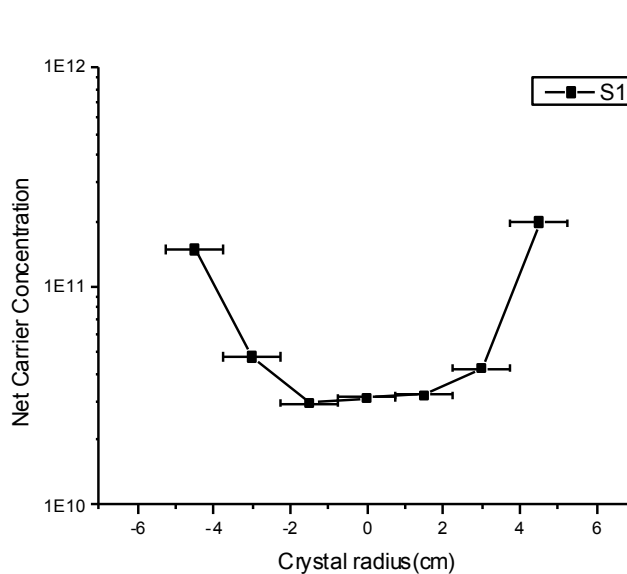


Weight 2.3kg

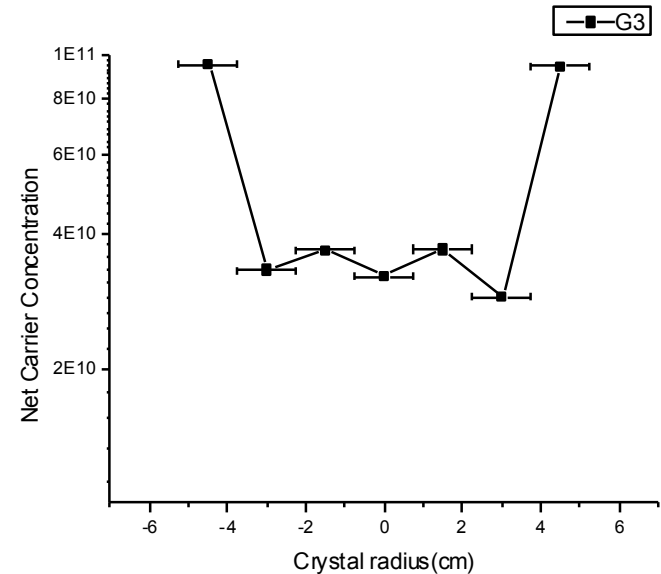
112mm (top) x 115.7mm  
(bottom) x 41.1mm thickness.

Sample	Carrier Concentration (cm <sup>-3</sup> )	Mobility (cm <sup>2</sup> /V.s)	Resistivity (Ω.cm)
Top	$1.3 \times 10^{11}$	$4.8 \times 10^4$	872.4
Bottom	$5.8 \times 10^{10}$	$4.2 \times 10^4$	2567.3

# Radial distribution of P-type impurity



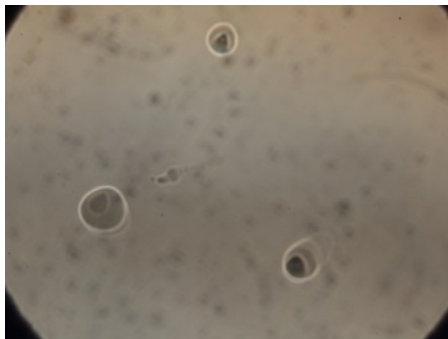
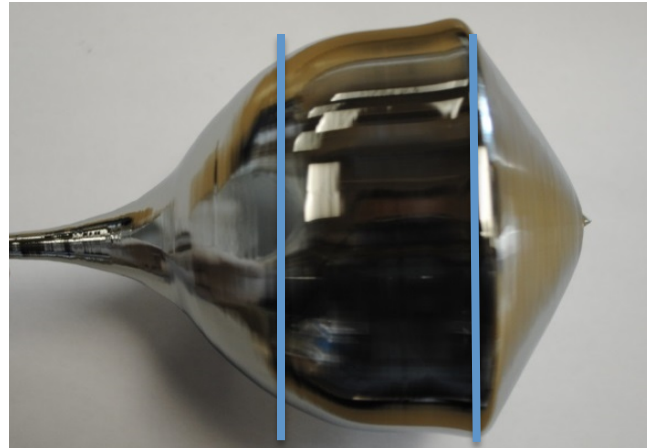
A Crystal from USD



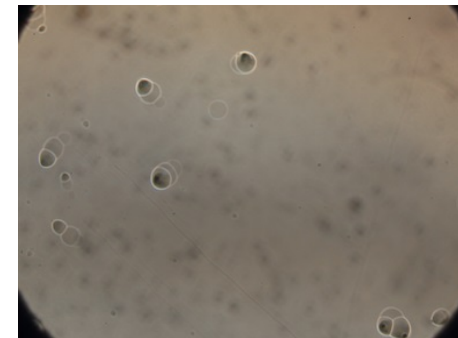
Another Crystal from USD

The edge of the wafer shows higher p type impurity concentration. The 8cm core of wafers presents the impurity is uniformly distributed.

# Dislocations of a $\varnothing 12\text{cm}$ crystal

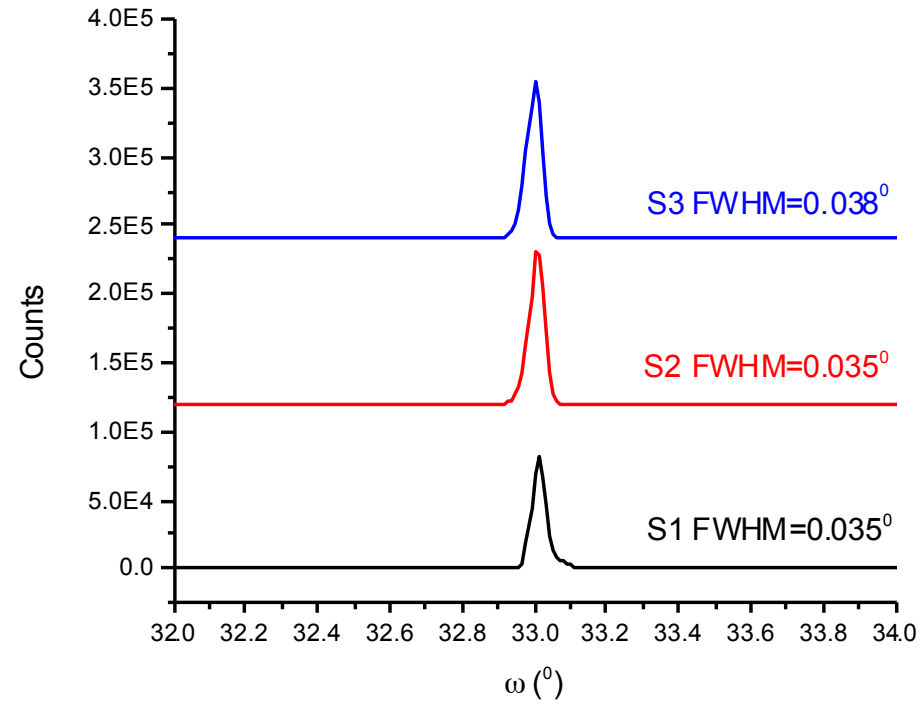


3000  $\text{cm}^{-2}$

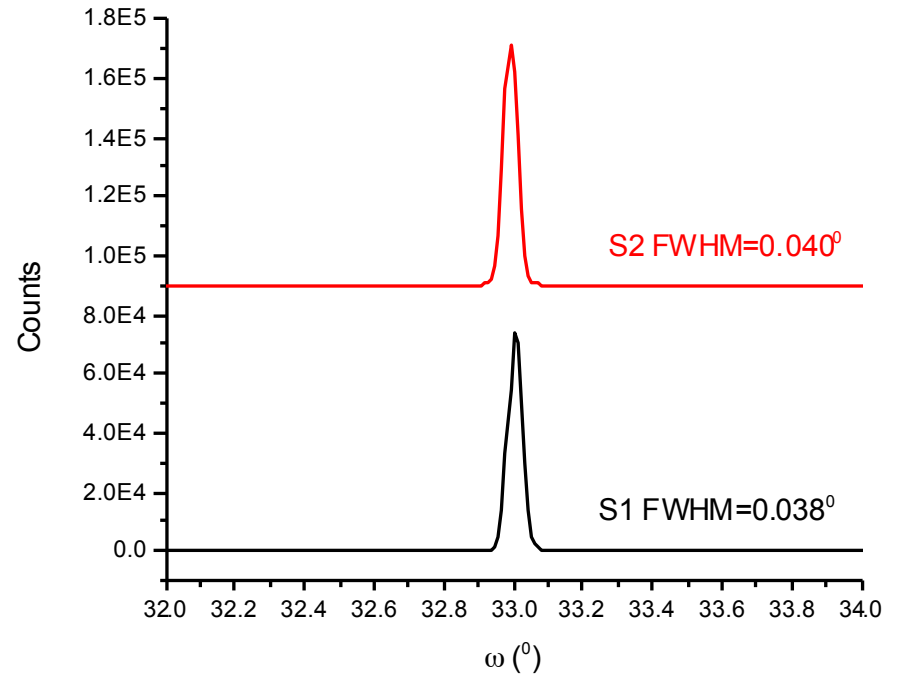


7000  $\text{cm}^{-2}$

# X-ray rocking curve

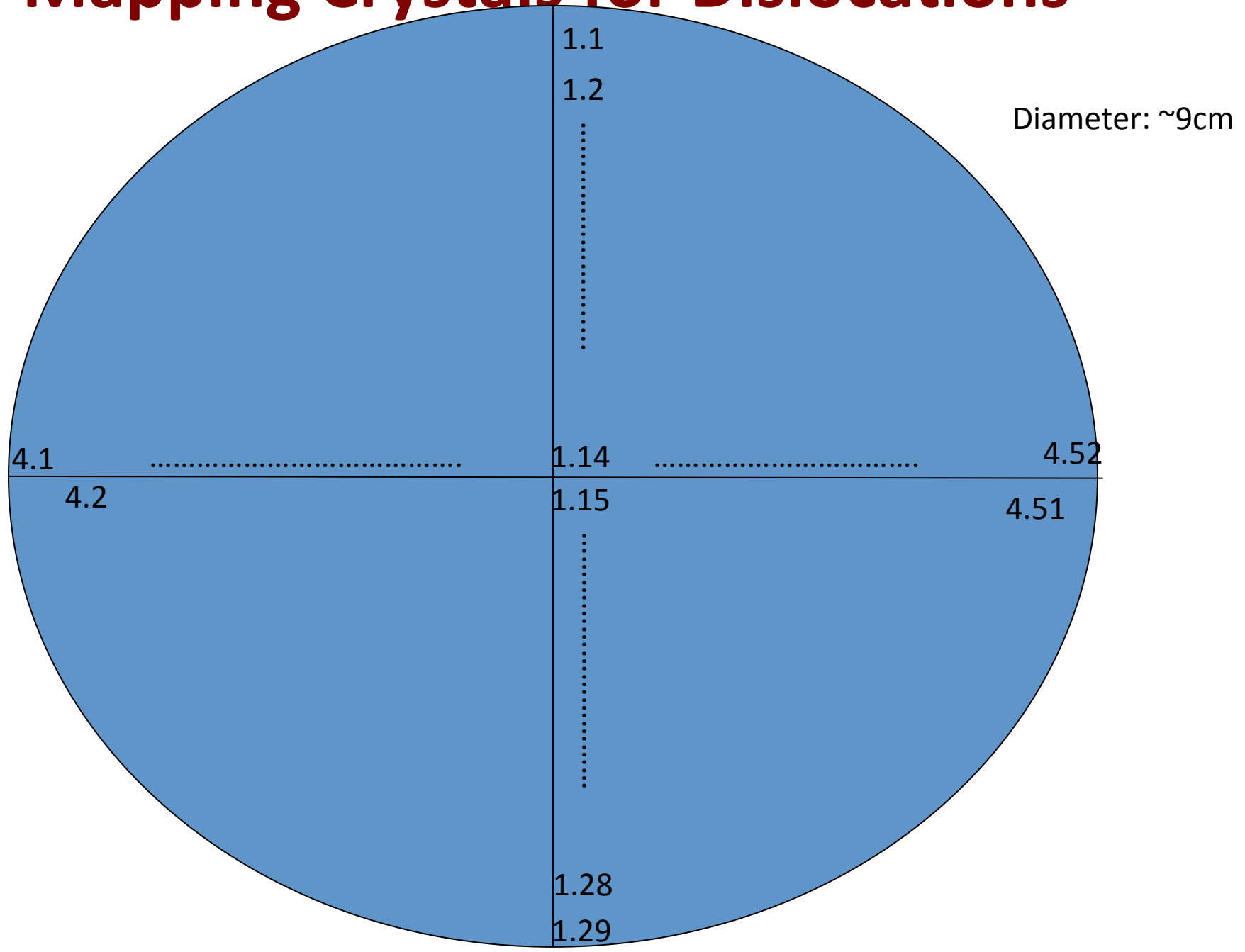


No.5-31-13 crystal  $\varnothing$ 3.5cm



No.20 crystal  $\varnothing$ 12cm

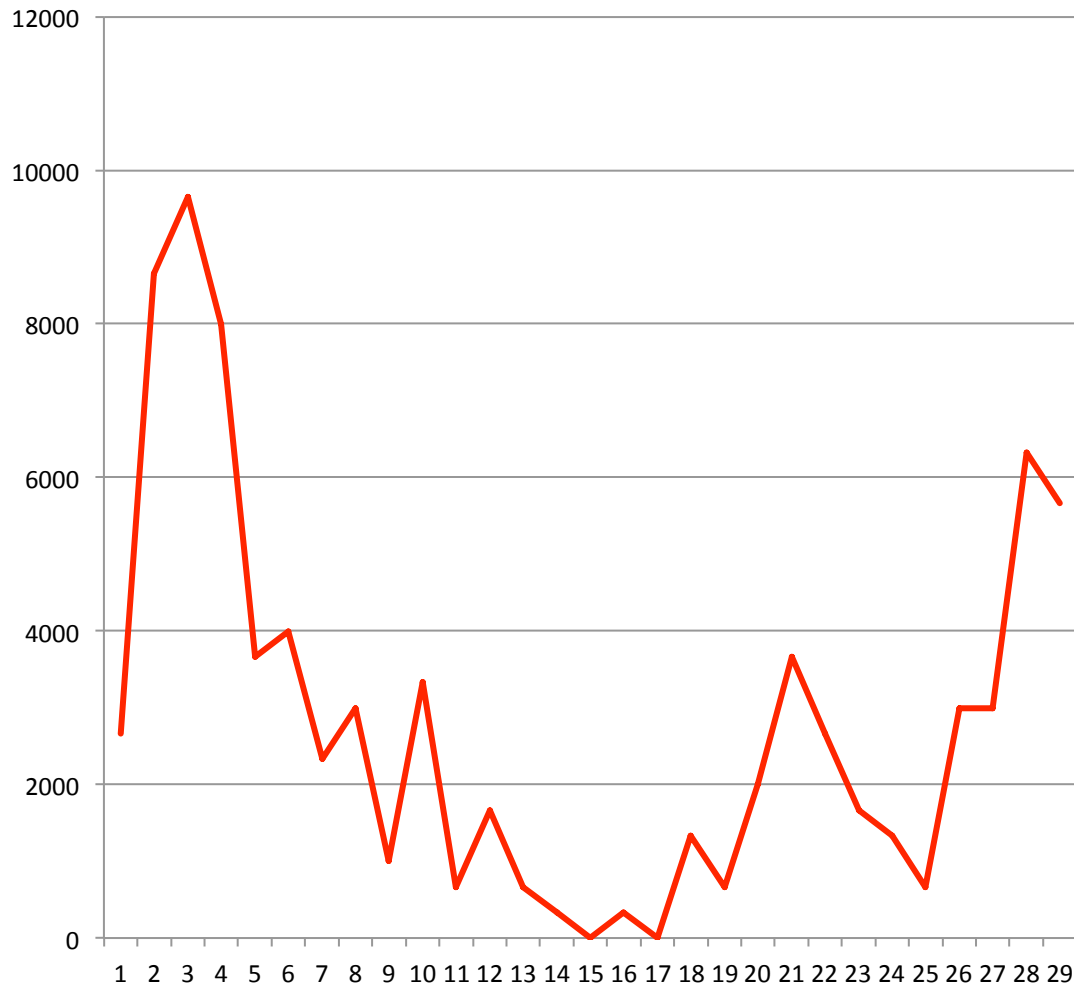
# Mapping Crystals for Dislocations





# Vertical Dislocation Density

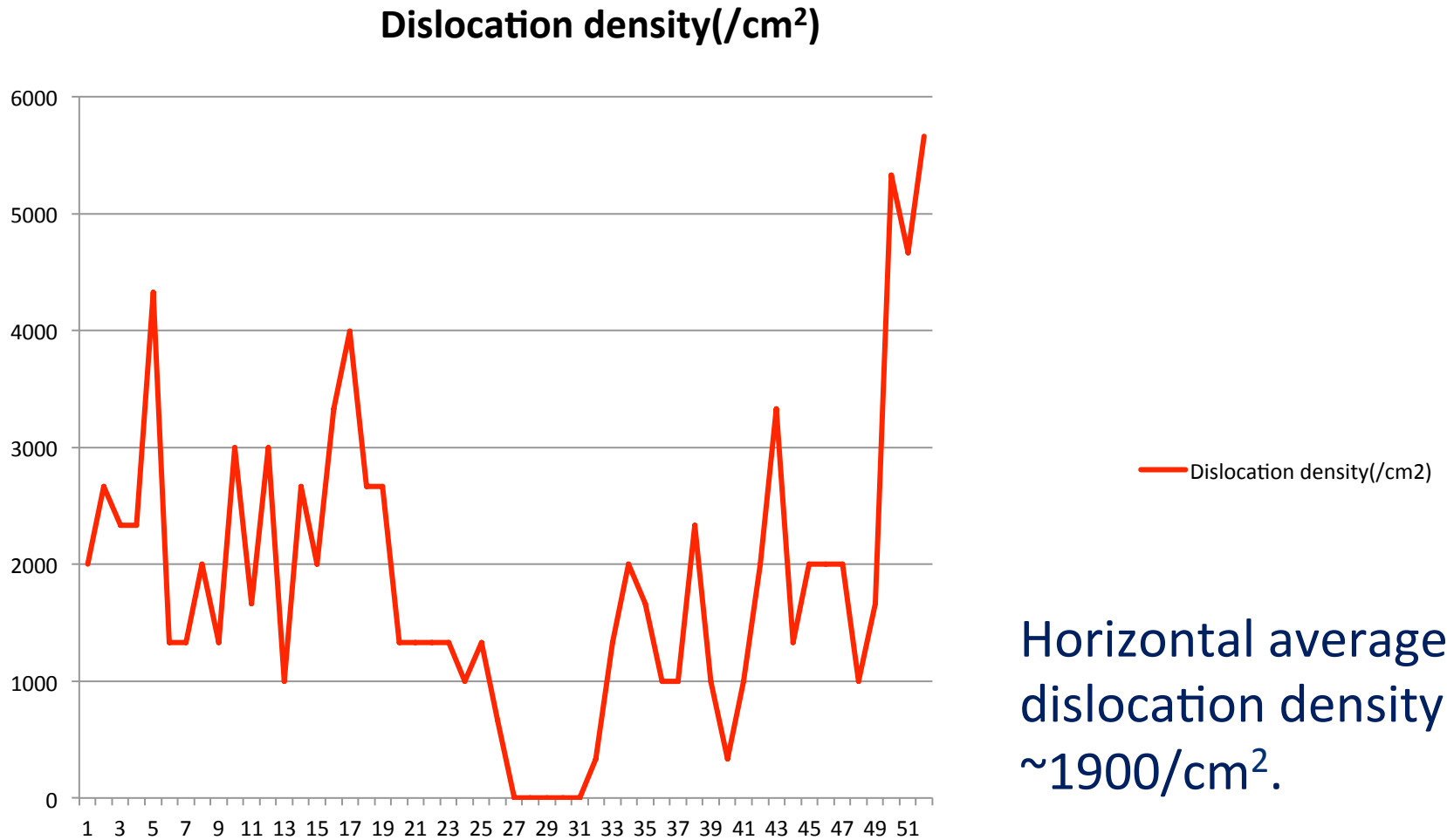
Dislocation density(/cm<sup>2</sup>)



— Dislocation density(/cm<sup>2</sup>)

Vertical Average  
dislocation density:  
~3000/cm<sup>2</sup>

# Horizontal Dislocation density



# Modular Geometry

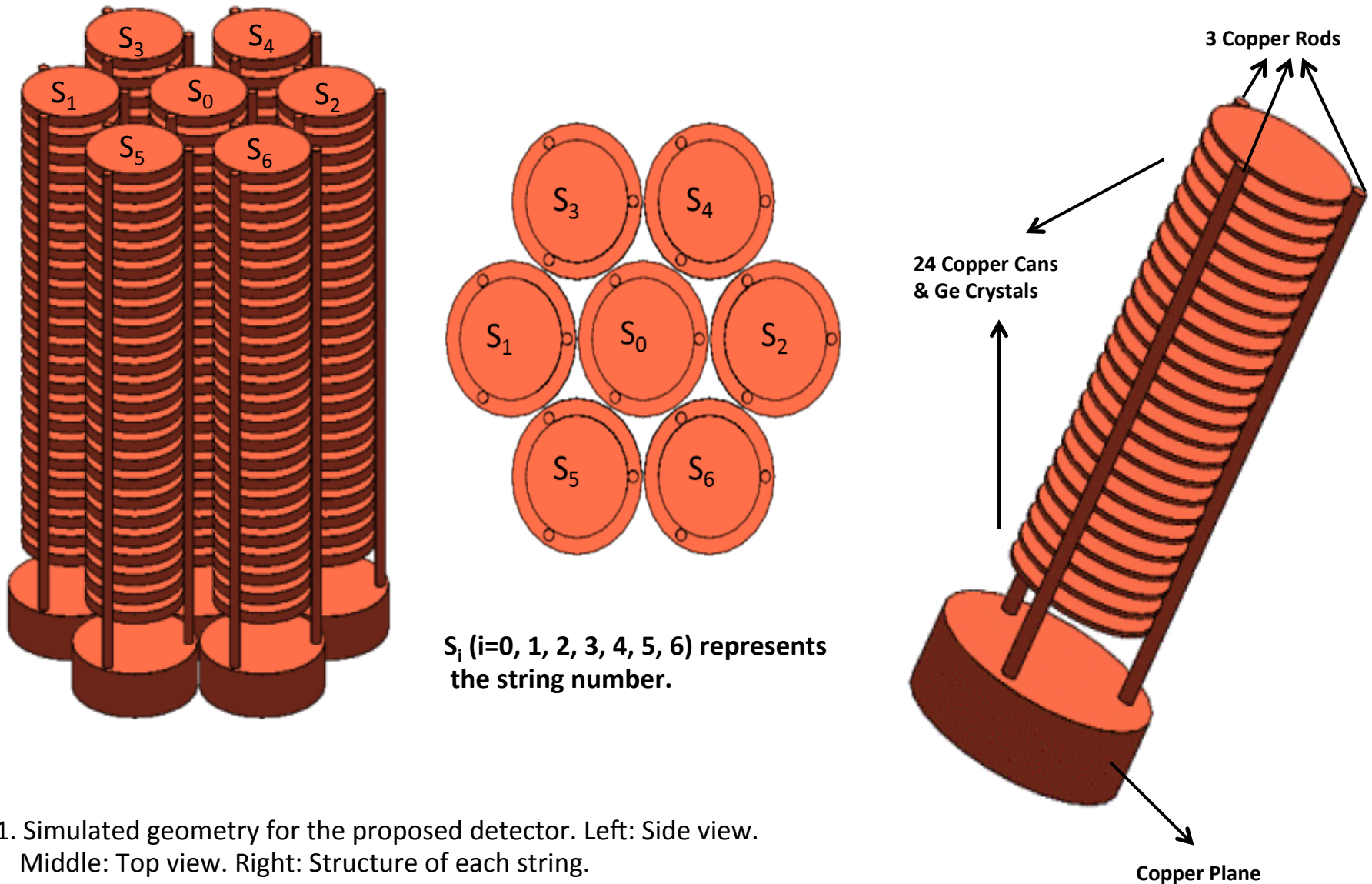


Fig.1. Simulated geometry for the proposed detector. Left: Side view. Middle: Top view. Right: Structure of each string.

# Summary

- Grow large-size crystals for developing novel detectors
- R&D: Developing new detectors in next five years
  - Dark matter, neutrino-nucleus coherent scattering, neutrino magnetic moment
- Build large-scale experiment in combination with some of R&D detectors
  - If R&D is successful, build 100 kg R&D dark matter detector

# Acknowledgement

- External Advisors: Dr. Gene Haller and Dr. Yuen-Dat Chan at LBNL, Drs. Steve Elliott (LANL), Tom Lograsso (Ames Lab), Sunil Golawa (CalTech), John Wilkerson (UNC), Bela Majorovites (MPI, Germany)
- Funding support for crystal growth and detector development
  - DOE Award Number: DE-FG02-10ER46709
  - South Dakota Governor's Research Center
- Funding for a Workshop on Germanium Detectors and Technology
  - NSF Award Number: Award No. IIA-1434142