



# X-ray calibrations

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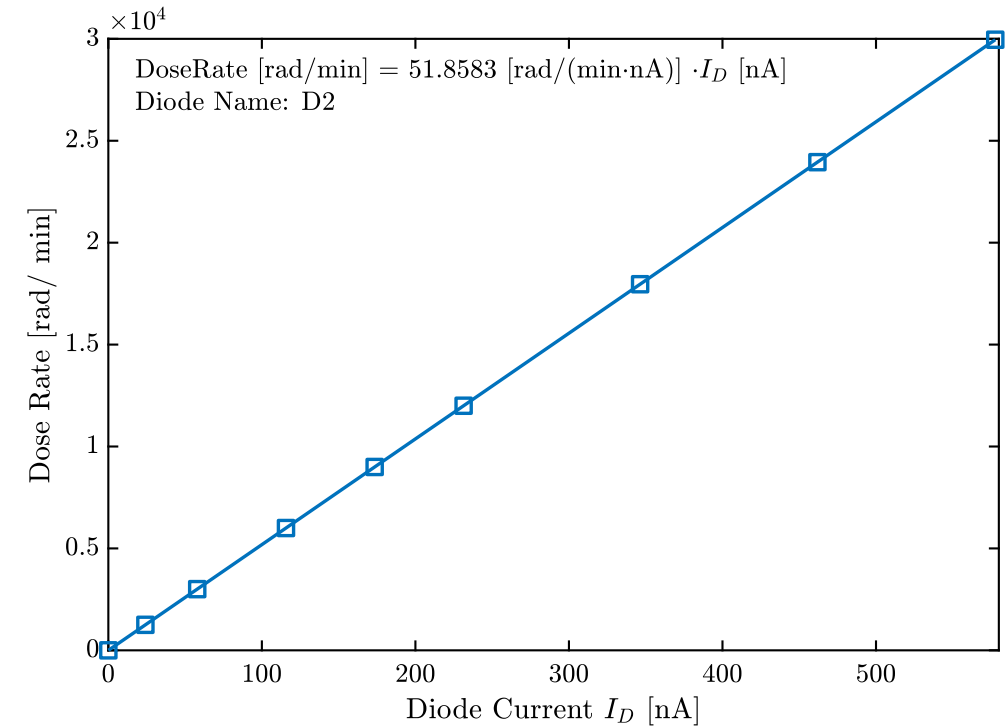
LBL lab meeting  
30/10/2019

# Outline

- **Summary of X-ray calibration measurements and discussions**
- **Effects of copper layers on dose rate**
- **Requirements for the RD53A/RD53B irradiation setup**

# Calibration setup

- X-ray tube with tungsten target, operated at 40kV
- 150  $\mu\text{m}$  Al filter for to remove low-energy components
- Dose rate calibration using AXUVHS5 calibrated pin diodes
- Properties:
  - Sensitive depth: 50  $\mu\text{m}$
  - Sensitive area: 1  $\text{mm}^2$
  - Biasing voltage: 50V
- Measures current which can be used to convert into  $\text{SiO}_2$  equivalent dose

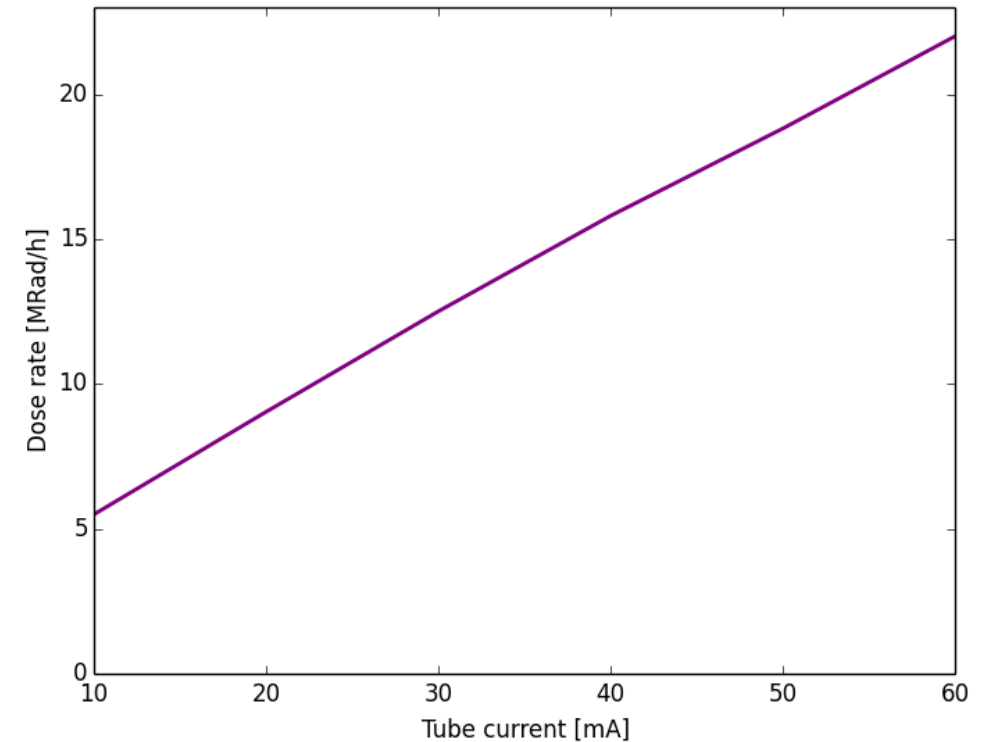


*Example calibration curve for AXUVHS5 diode*

# Calibration measurements

Measurements to characterise X-ray system (at 40 kV):

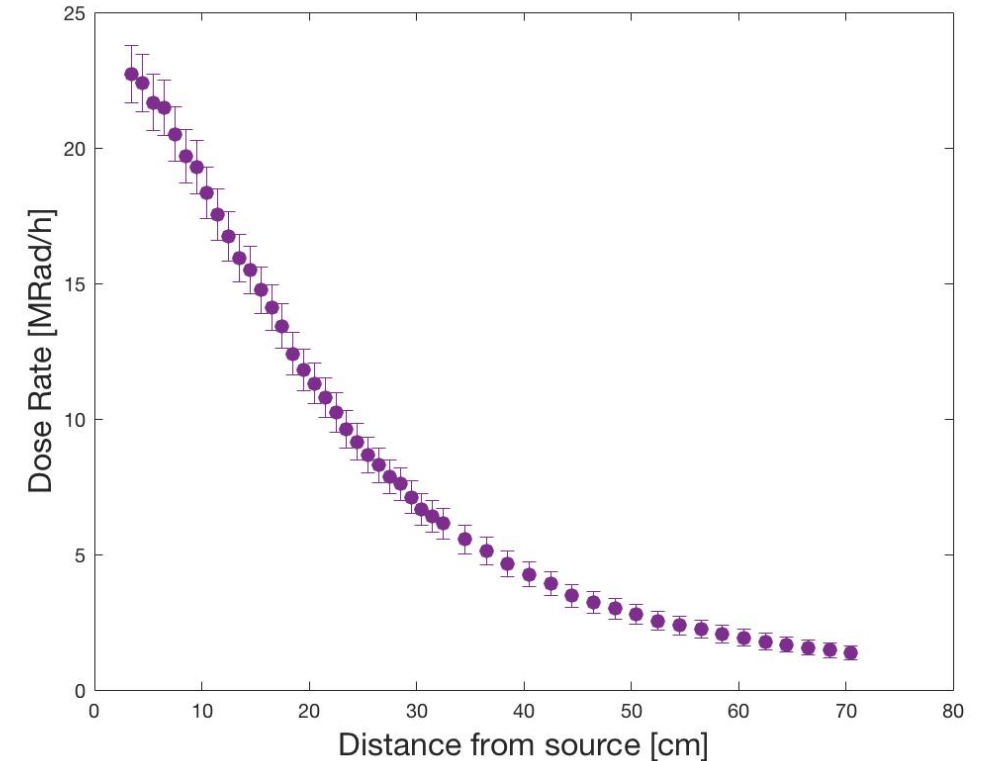
- **Dose rate as a function of tube current**
- Dose rate as a function of distance from the tube
- Beam profile at at least two distances from the source
  - Uniformity of the beam spot
  - Opening angle of the beam
  - Easiest to do with a set of x-y motion stages



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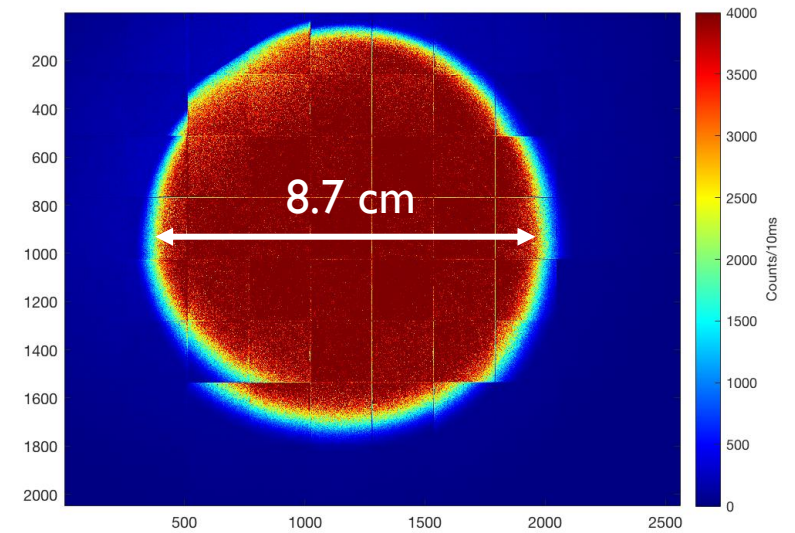


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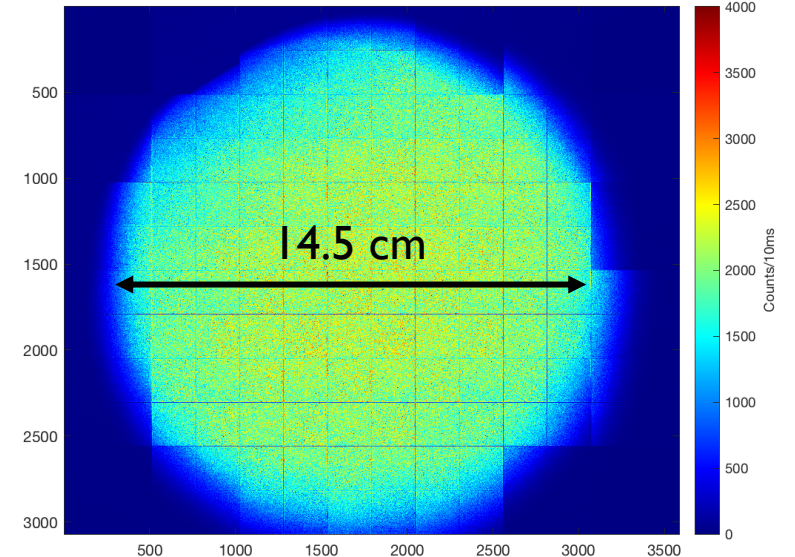
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10 cm from the source



20 cm from the source



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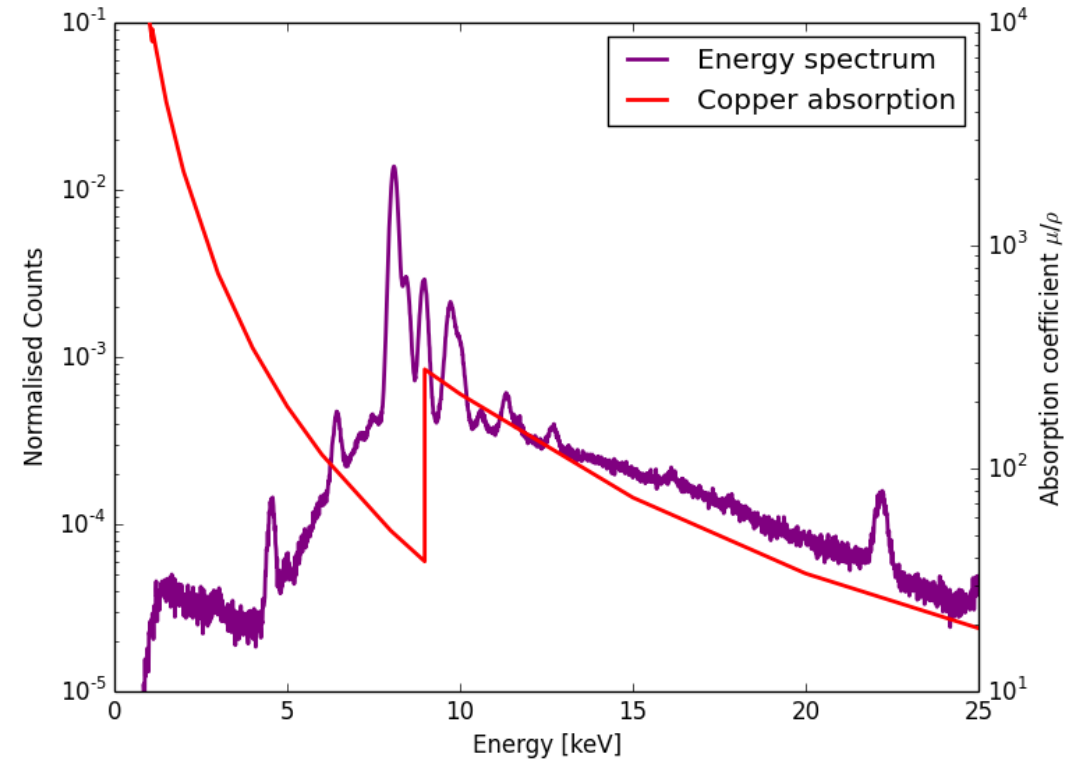
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**→ Set of results which allows to decide where to place chip for irradiation at a particular dose rate**

# Optional? X-ray spectrum

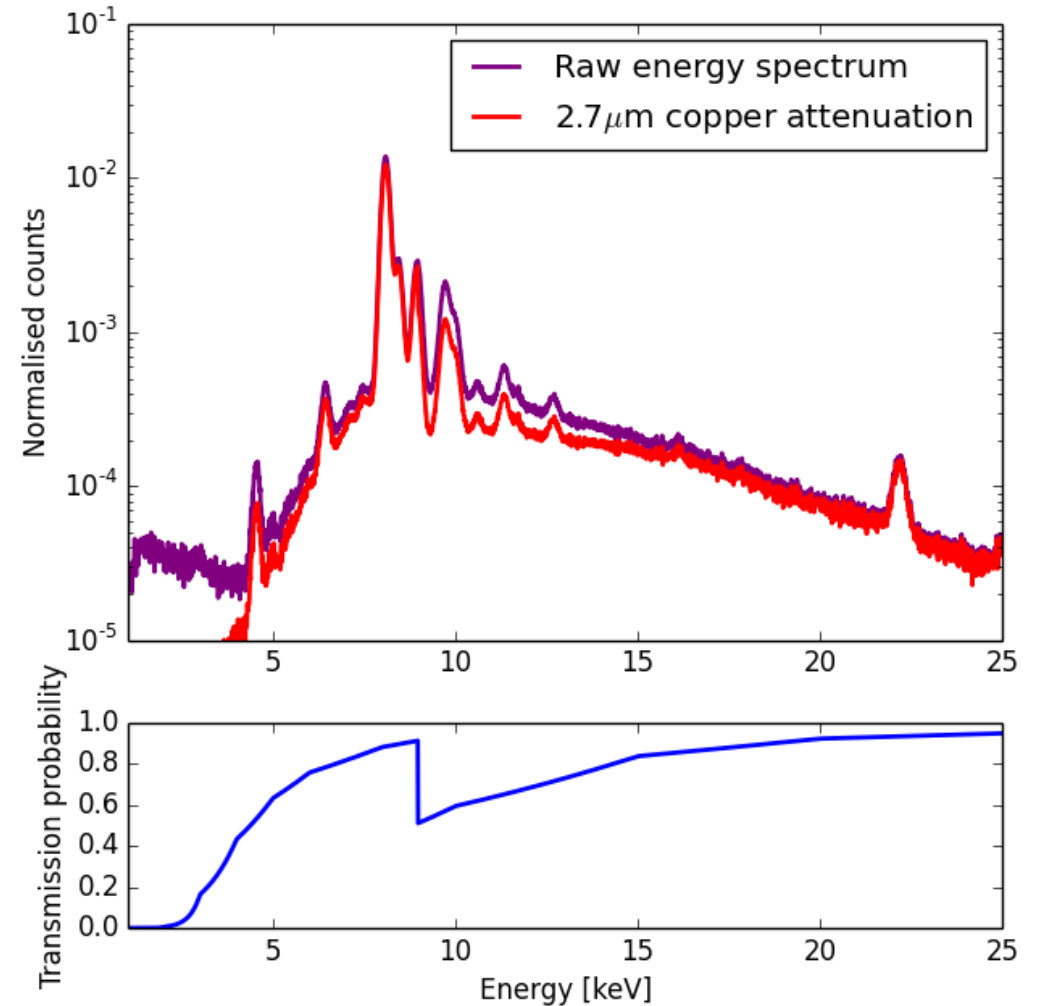
- Most X-ray setups use tungsten targets
- Spectra *should* be very similar
- However, e.g. in the Oxford setup we noticed unexpected Cu lines in the spectrum
- Among others things, this will affect how much of the X-rays are absorbed in the metallisation layers





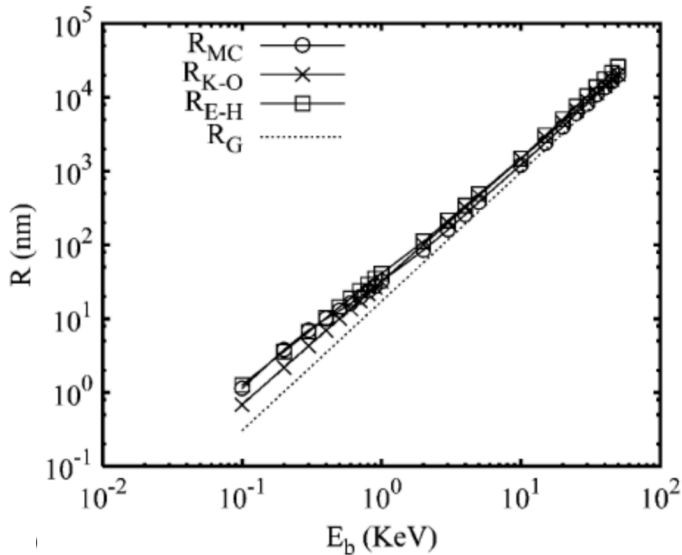
# Effect of copper layers

- Copper layers on the RD53A chip will affect how much of the X-ray beam will reach the ring oscillators
- In the case of  $2.7\ \mu\text{m}$  of copper the attenuation would decrease the dose by 20%



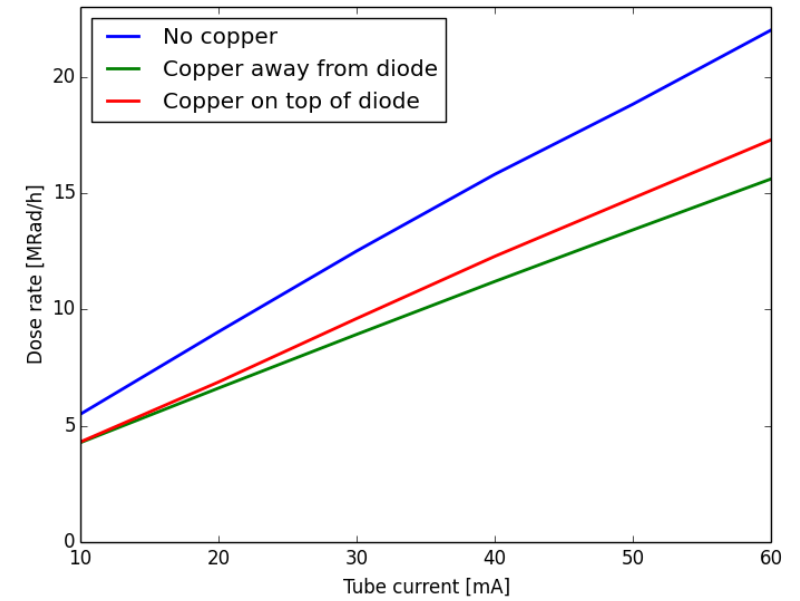
# Effect of copper layers

- At the same time X-rays produce electrons in the copper layers which add to the total dose
- Effect measured by placing 5  $\mu\text{m}$  copper in front of the calibration diode  $\rightarrow$   $\sim 8\%$  effect across 50  $\mu\text{m}$  of diode
- But: electrons are absorbed in the first  $\sim 1 \mu\text{m}$  of silicon
- In the first 3  $\mu\text{m}$  of silicon dose enhancement could increase the given dose by a factor of 2  $\rightarrow$  **Interplay of absorption and dose enhancement quite complex**

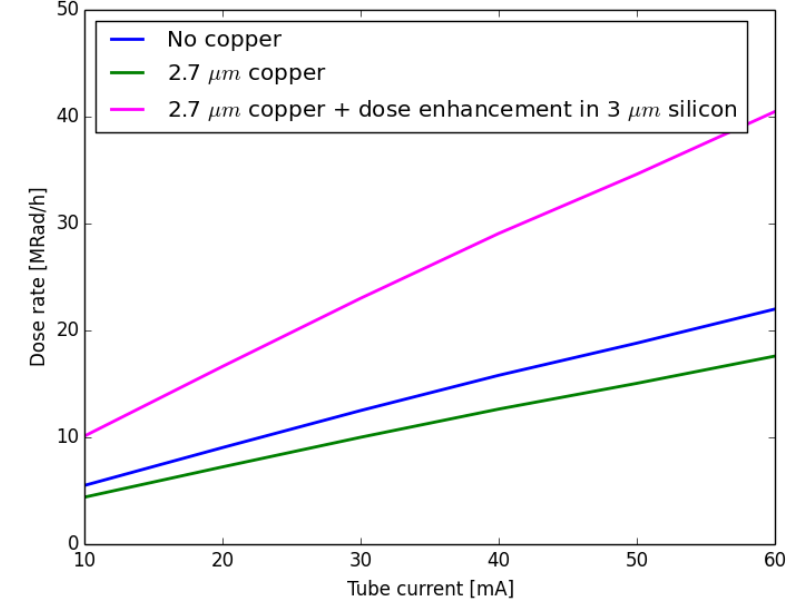


Electron range in silicon as a function of electron energy

Measurement with 5  $\mu\text{m}$  copper foil



Extrapolation to the configuration in the chip



# RD53B irradiations

- Before starting irradiations it is recommended to confirm the dose rate with the calibrated diode
- Perform irradiations with a 150 $\mu$ m Al filter, at 40kV and 50 mA (assuming a tungsten target)
- Irradiations done cold  $\rightarrow$  temperature up for discussion, -10 $^{\circ}$ C would be a reasonable point
  - $\rightarrow$  Impact of temperature to be studied
- Monitor temperature and VDDD voltage while irradiating  $\rightarrow$  anything else?

**Thank you!**

**Questions?**