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U.S. DEPARTMENT OF  
**ENERGY**

# RD53 Module Test Set-Up

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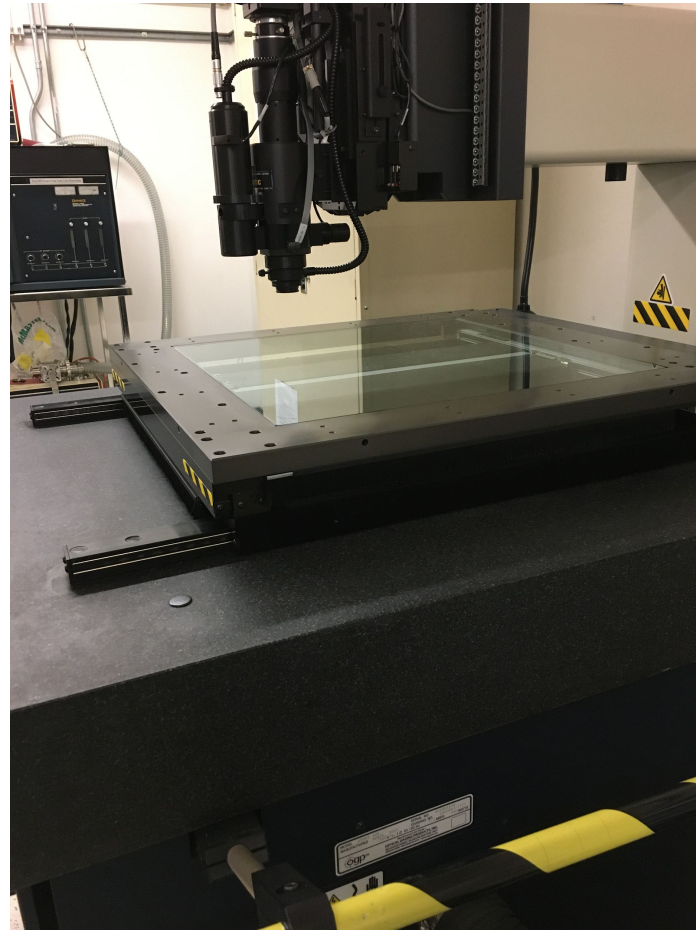
**March 6, 2020**

**Student Instrumentation Meeting**

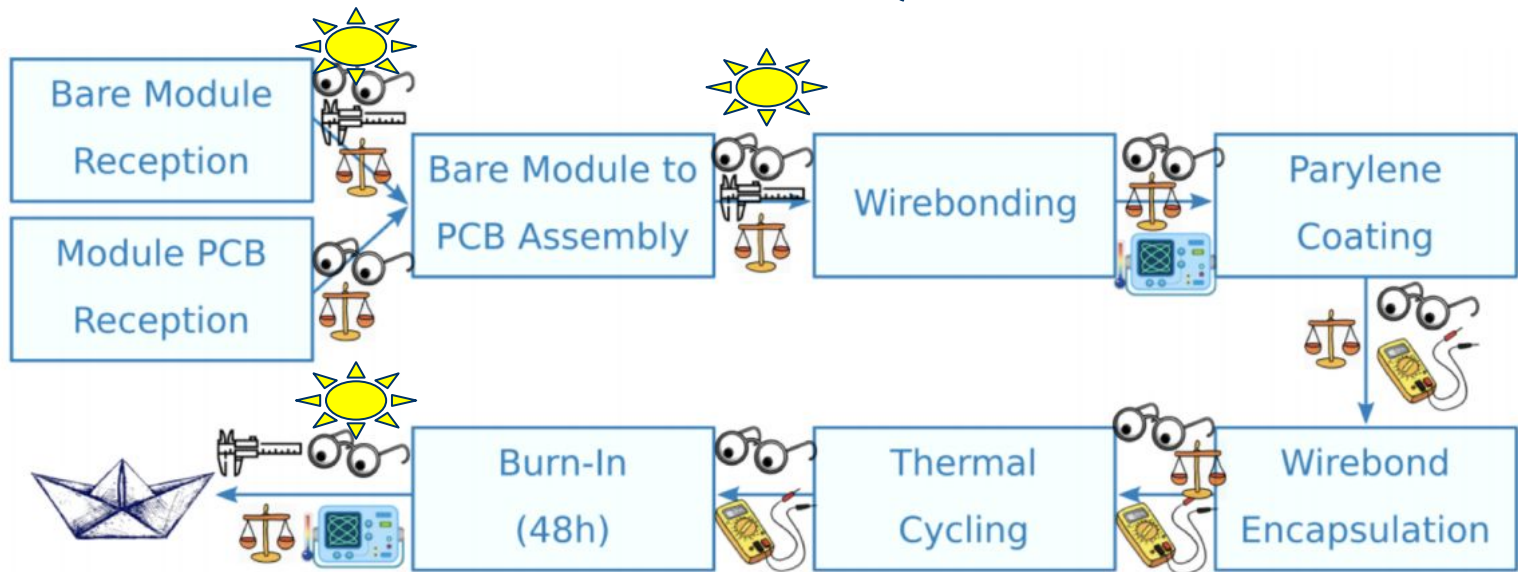
# Introduction

- QC for pixel modules in development
- SmartScope for metrology
- Cooling Unit design and assembly

# SmartScope in clean room



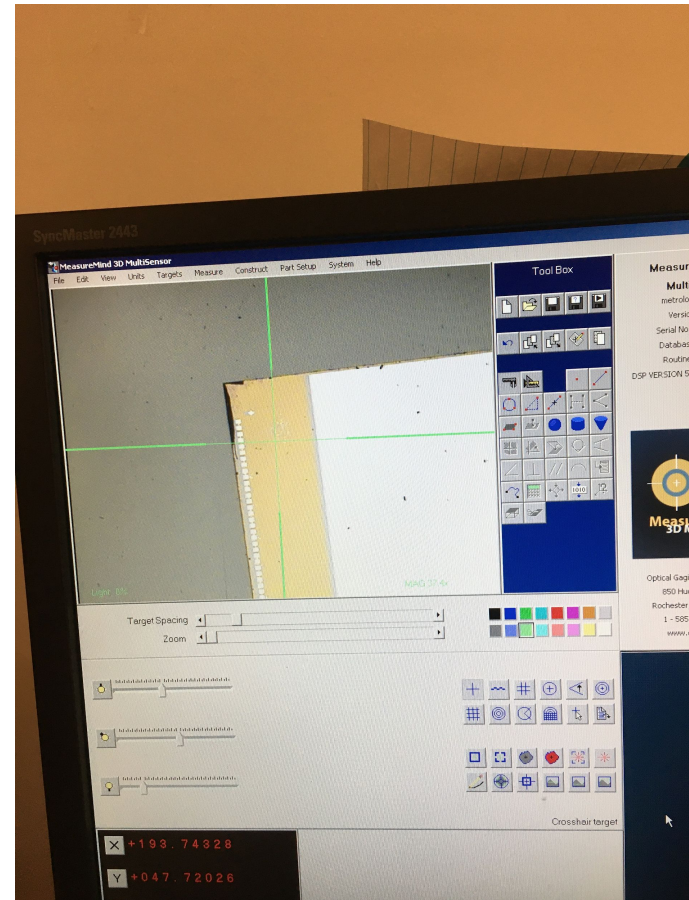
# How this will be used in QC:



**Legend**

- Visual Inspection
- Weighing
- Metrology
- Basic Electrical Test
- Different Temperatures
- Full Electrical Test
- Shipping

# Dummy Quad Module on SmartScope

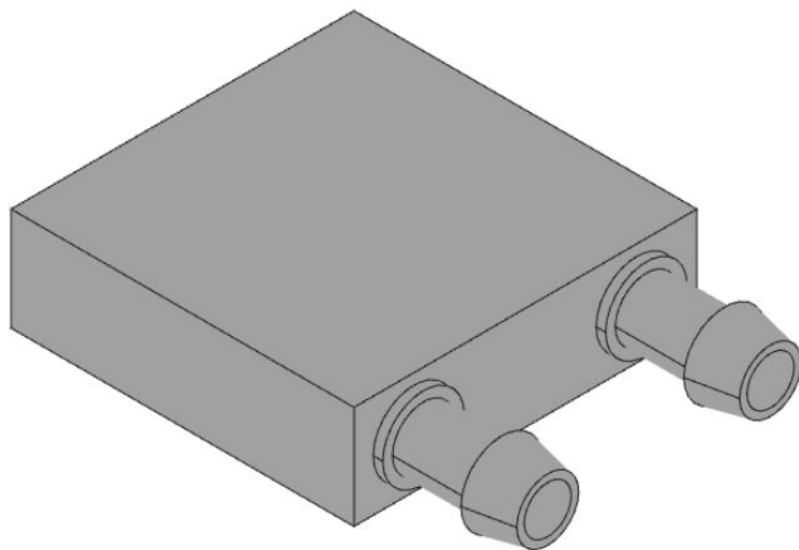


# Chiller

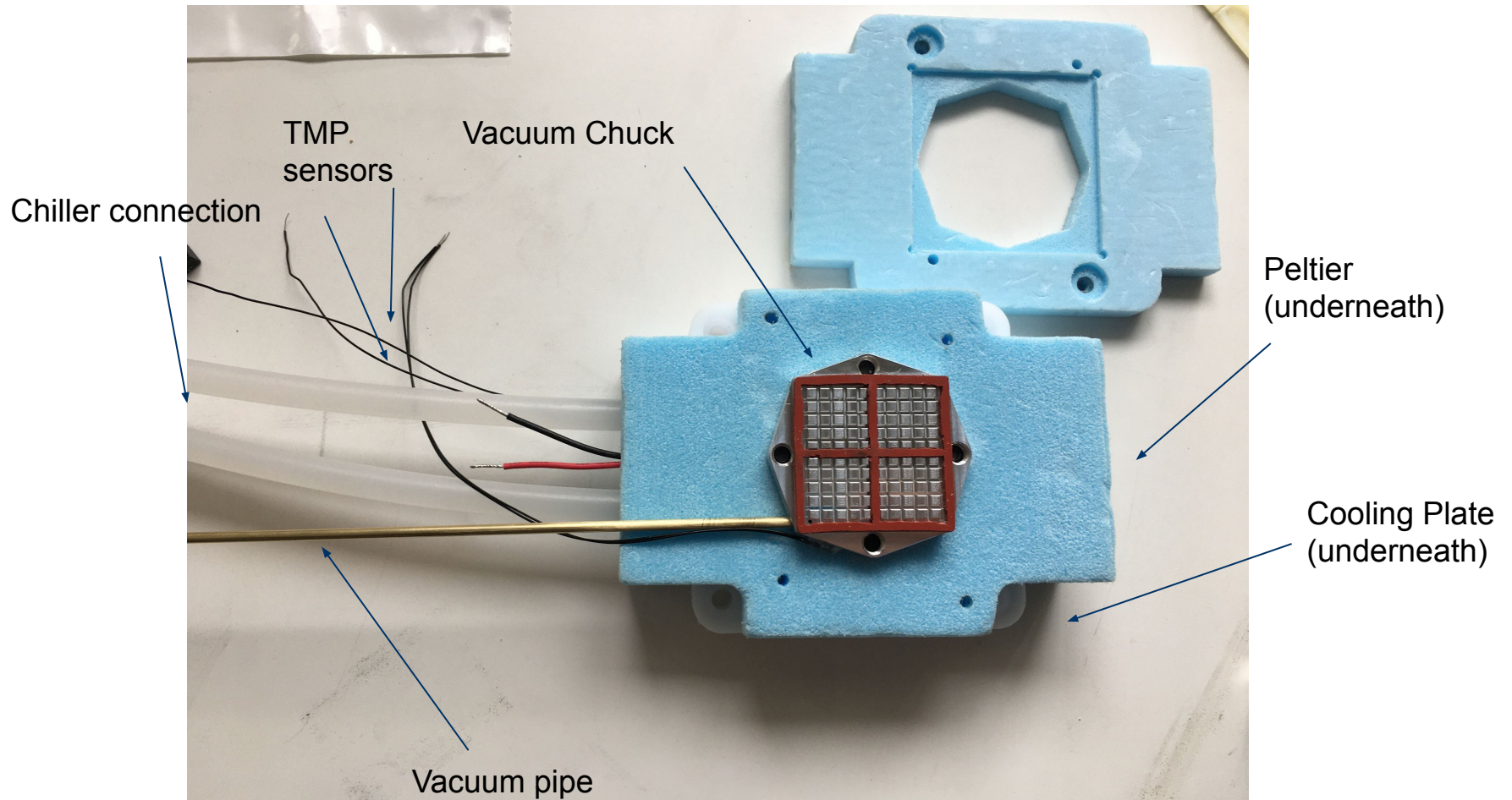
- Cooling Unit will be powered by PolyScience Chiller.
- LabRemote code to read out chiller values of temperature and pressure of cooling fluid.
- Cooling fluid is mixture of water and glycol. This coolant dyed pink to spot leaks.
- LabRemote code to change value of temperature.
- Chiller attached directly to cooling plate with tubing.
- Pressure controlled with pipe loop.



# Cooling Plate/ Chiller

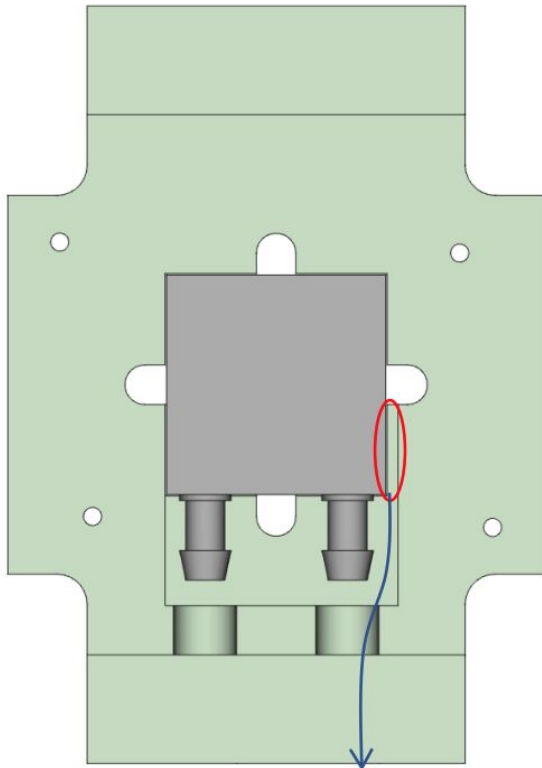


# Cooling Unit Assembly (WIP)

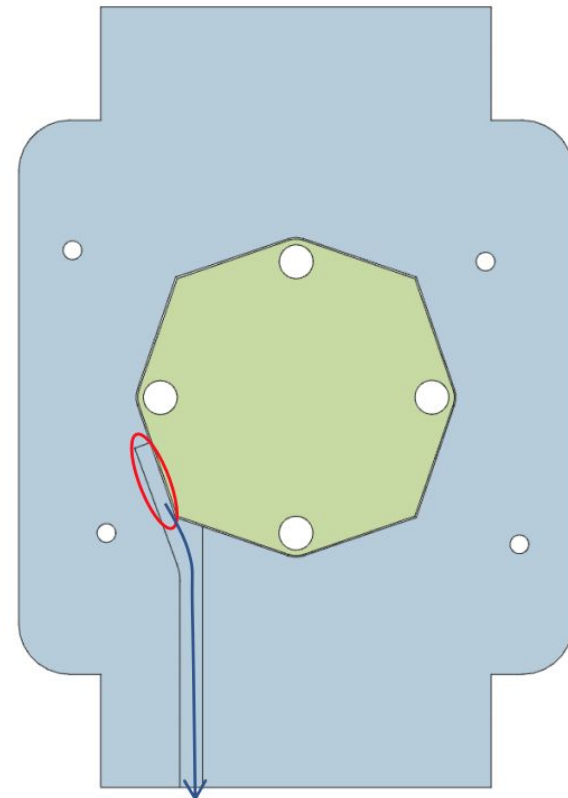




# Temperature Sensors Cooling Unit



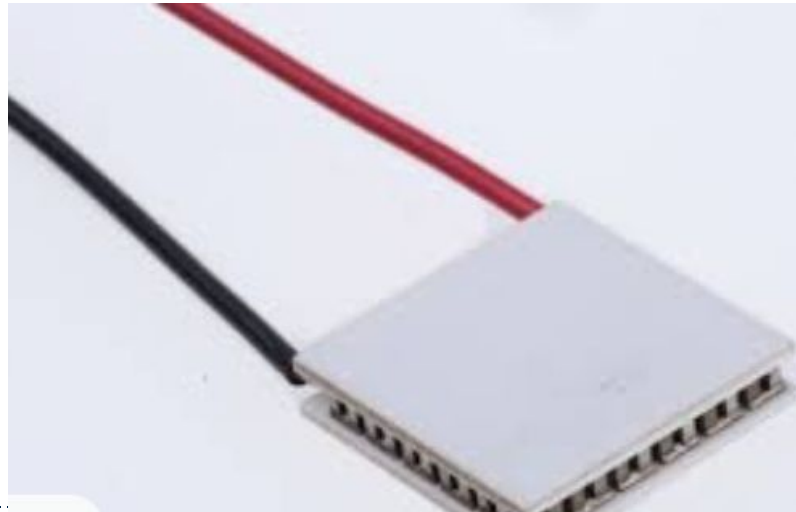
Coldplate temperature sensor location



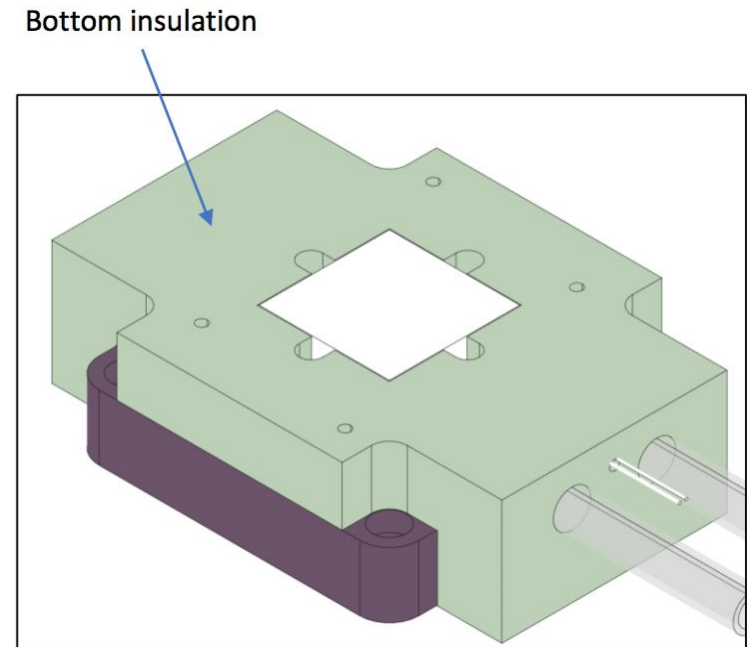
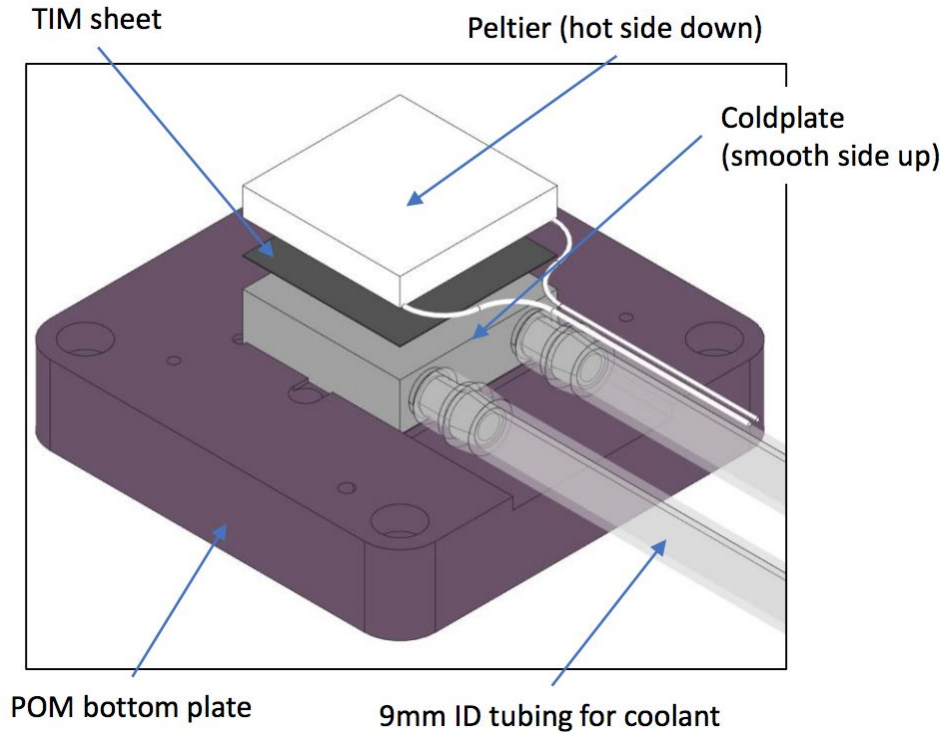
Vacuum chuck temperature sensor location

# How Peltier achieves cooling

- Peltier = thermoelectric cooling module
- made of n and p type semiconductors
- “peltier effect” = heat either absorbed or emitted between the junctions of two different conductors when a current is applied
- causes one part of plate to heat and one to cool, can switch which are hot and cold based on direction of current
- hot side (heat sink) of peltier needs to be cooled using Chiller

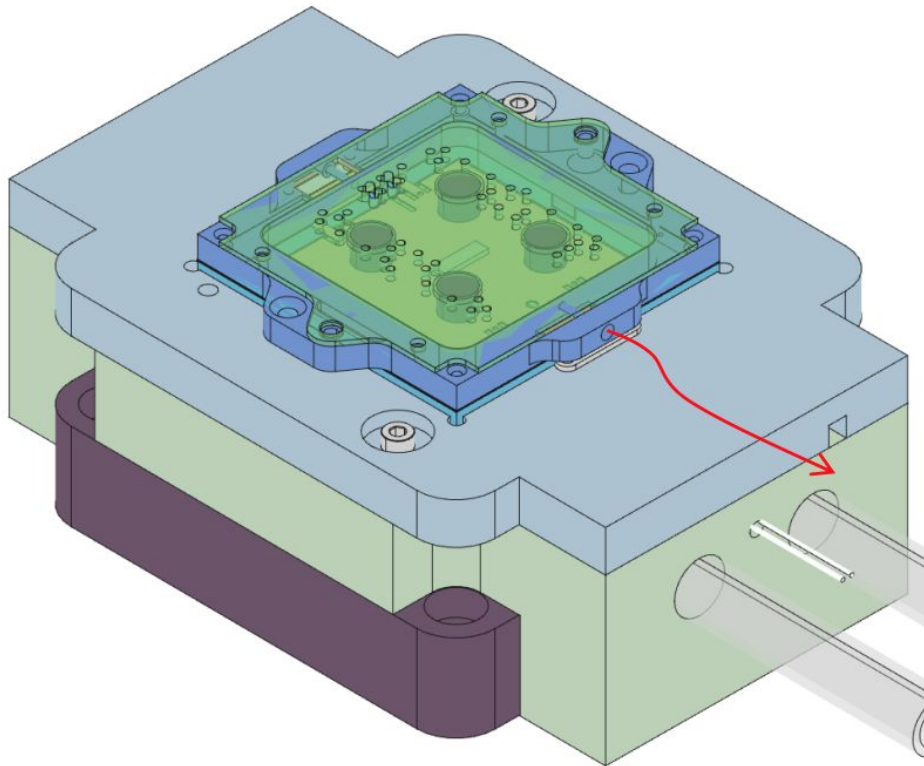


# Peltier Cooling Unit Assembly



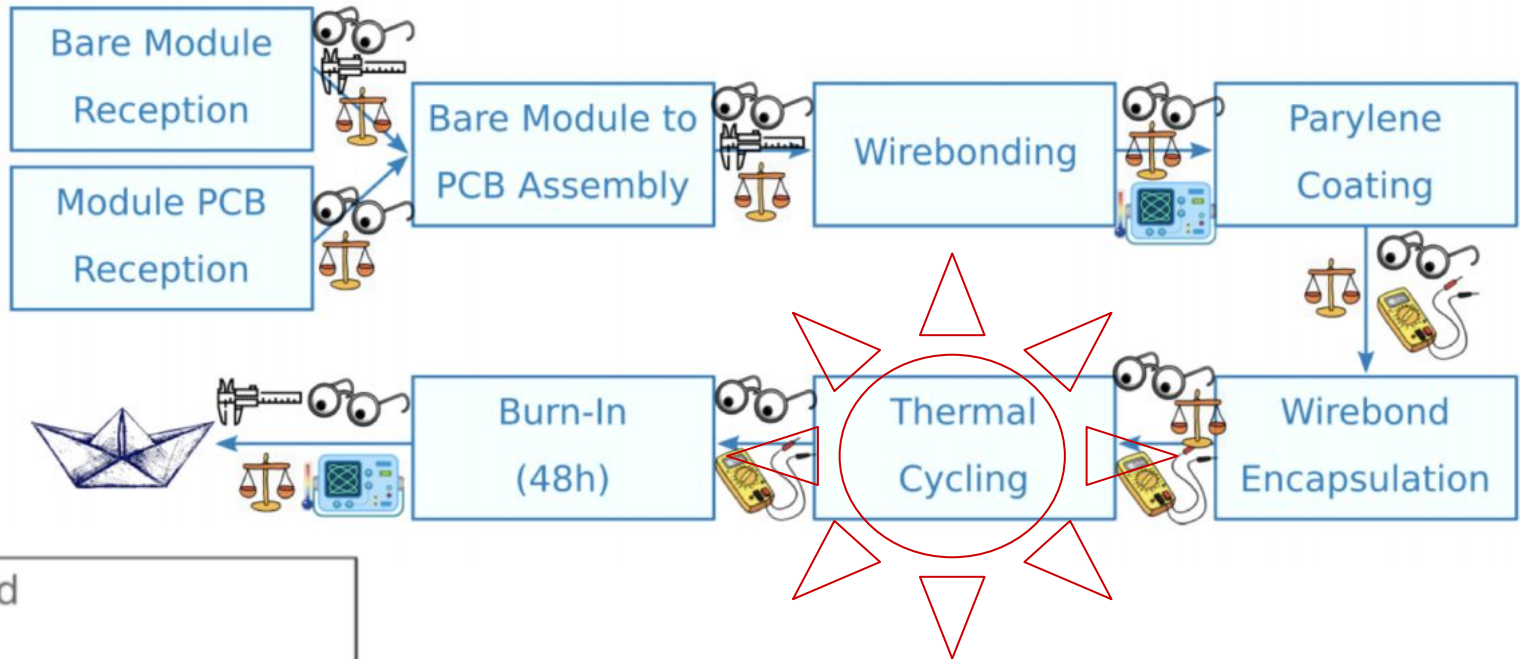
TIM sheets = graphite polymer film to increase thermal conductivity

# Cooling Unit with Module



- Vacuum pulls module down
- Thermal contact with the “stack” cools module
- Thermal cycling (down to -55C) can be achieved

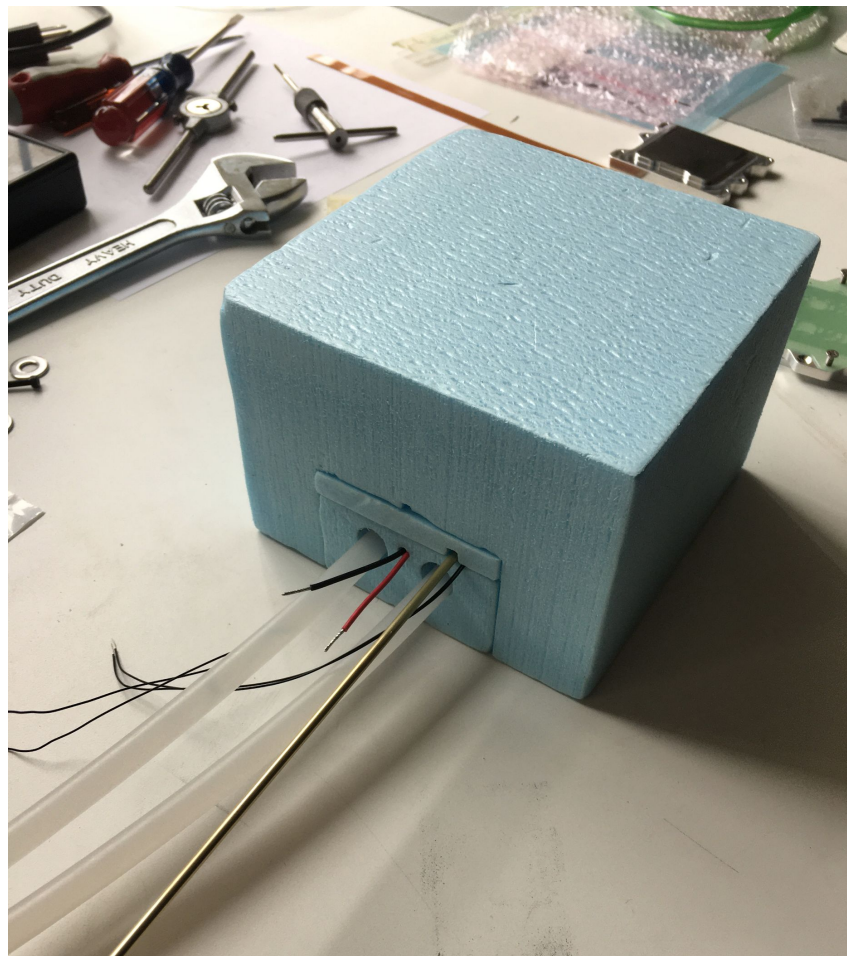
# How this will be used in QC:



## Legend

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# “Assembled” Cooling Unit



# Conclusion

- Cooling Unit assembly in progress to achieve low temperatures with modules for QC
- SmartScope procedure for precise module measurements for QC
- Combine previous labRemote code for Chiller, NTC, temperature sensor, humidity sensor to control the cooling unit and push all data to influxDB using Arduino
- Begin testing quad modules (when they arrive/ are assembled) and push data to production database